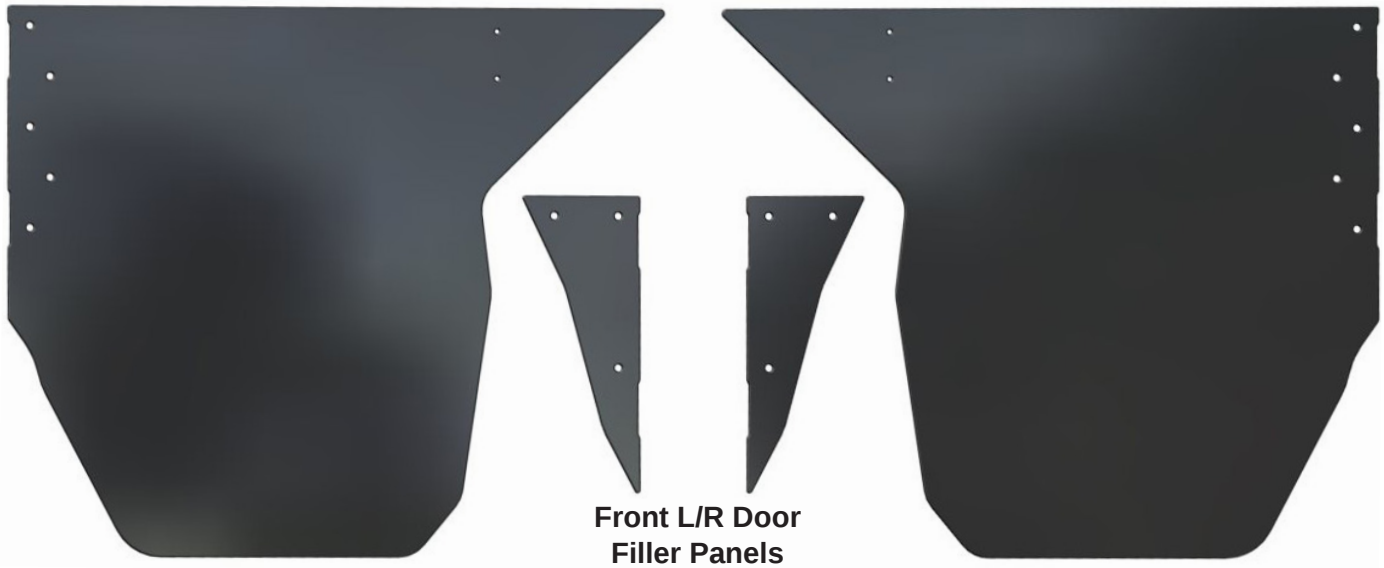


INSTALLATION INSTRUCTIONS

4-Door Half Door Kit: DOOR-CA-HD11MAX

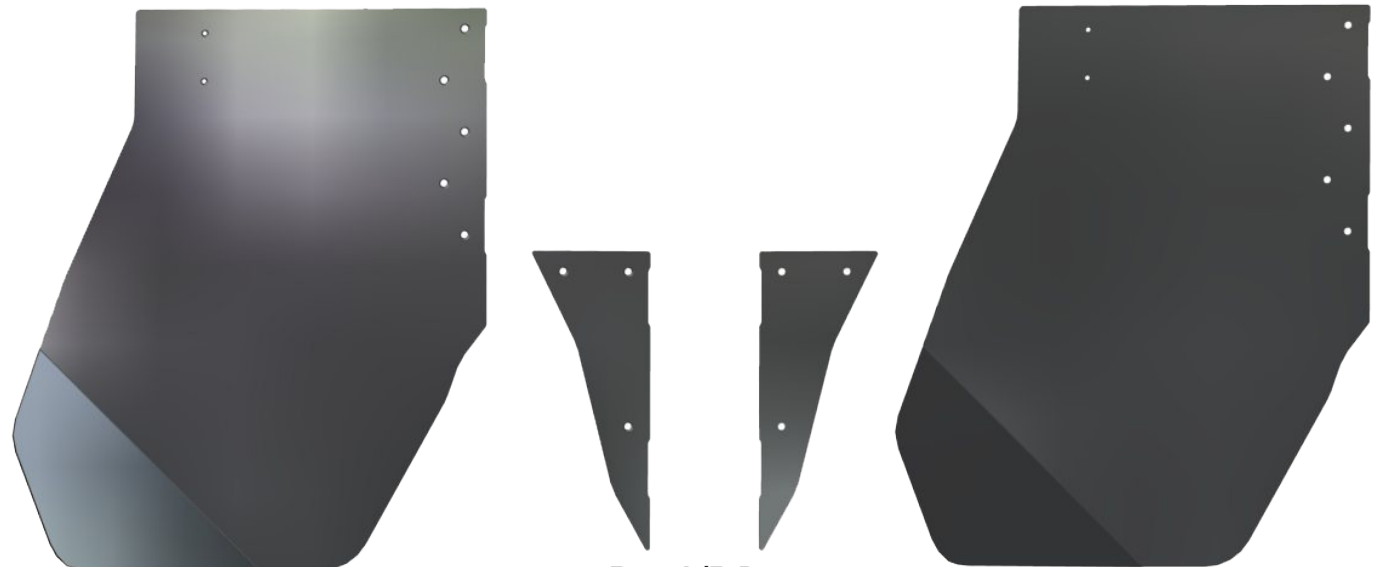
- ⚙ Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- ⚙ Do Not discard product packaging until installation is complete and functioning properly.



Right Door Skin

Front L/R Door
Filler Panels

Left Door Skin



Right Door Skin

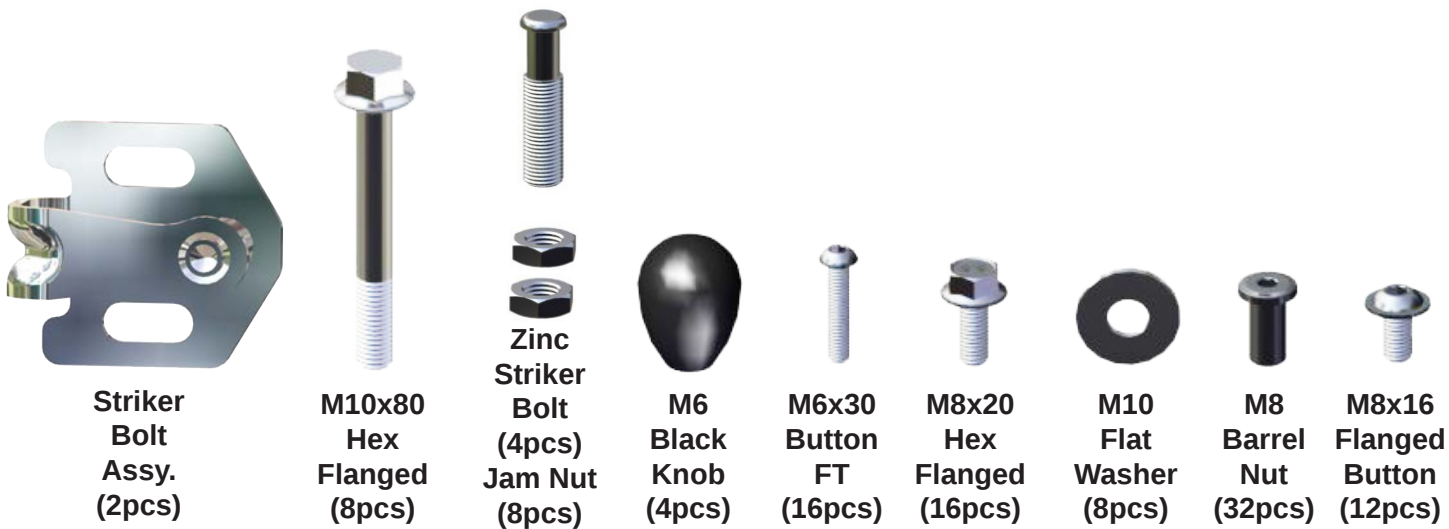
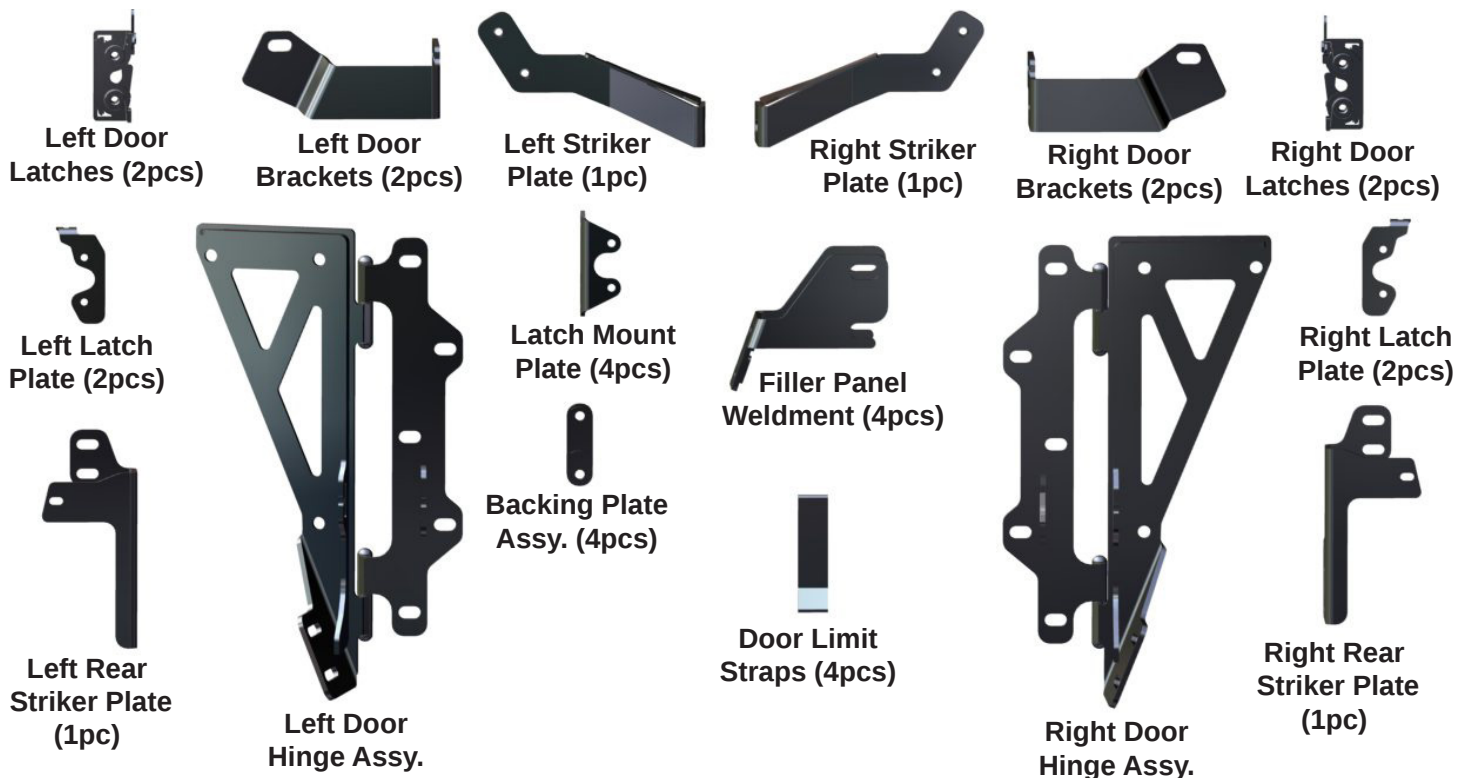
Rear L/R Door
Filler Panels

Left Door Skin

Bulb Seal Type 2 - 4050L (2pc)

Bulb Seal Type 2 - 1500L (2pc)

Bulb Seal Type 1 - 1500L (1pc)



FRONT DOOR INSTALLATION

NOTE: We will be installing the **Passenger's Side Door** for the **Front Door** instructions. Repeat these same instructions for the **Driver's Side**.

Before starting, remove all factory doors, nets, guards and handles from the vehicle ready to install the new kit items.

1. The first thing you need to do is install the Seals around the **Door Skins** and **Door Panels** as shown in **Fig.1a-d**. The **90° Bulb Seal** is an adhesive backed seal. The **Bulb Seals** will simply slide onto the panels and skins. **Cut-To-Fit** as shown in **Fig.1c**. Then measure **75mm** from the end of the **Filler Panel** (**Fig.d**) and **Cut** the Notch out from the **Bulb Seal** as shown in **Fig.1e**.



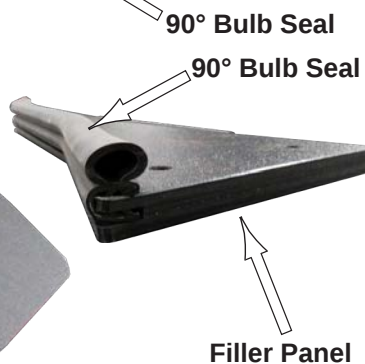
Fig.1a



Fig.1b



Fig.1c



Filler Panel

Install Straight Bulb Seal On This Edge of Door & Notch Out For Hinge Clearance As Shown



Fig.1d

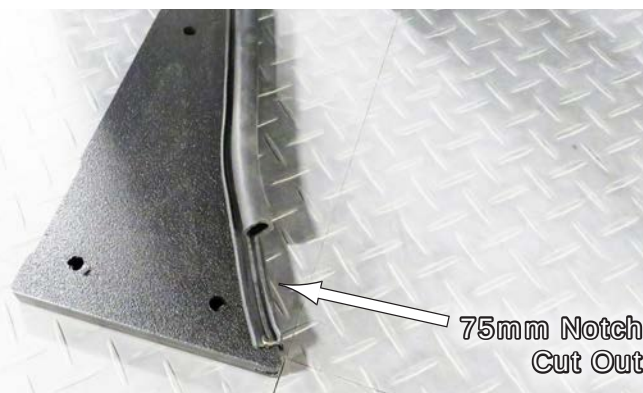


Fig.1e

2. Now you need to **Remove** the side frame **Cover** by removing the **Screws** as shown in **Fig.2a-c**. Keep them as you will be reusing them to reinstall the cover. Then **Measure 65mm** from inside of panel recessed area from side shown and **Cut Out Slot** as shown in **Fig.2d-e**. This is cleared for bracket to go through.



Fig.2a



Fig.2b

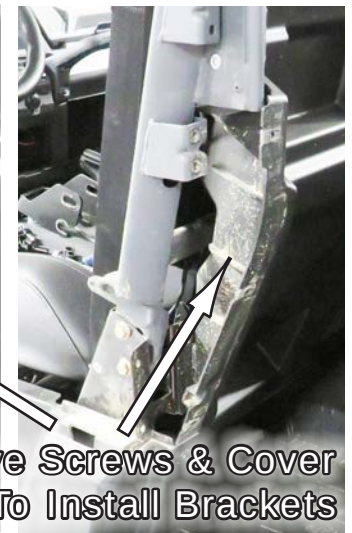


Fig.2c

Remove Screws & Cover
To Install Brackets

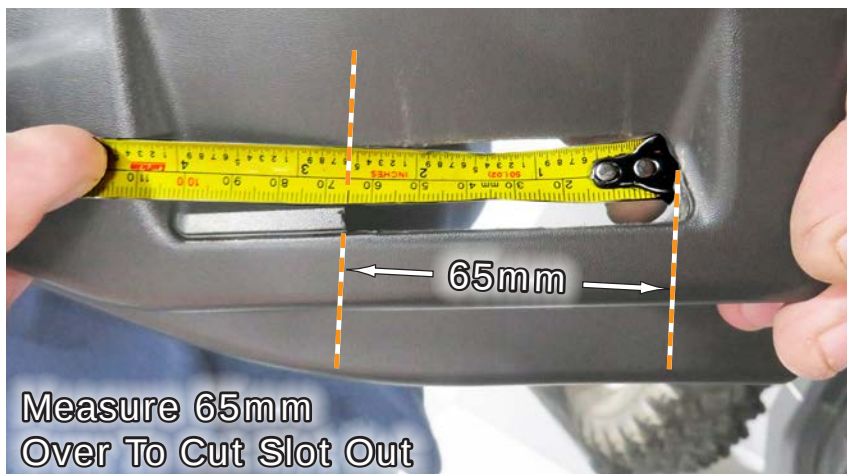


Fig.2d



Fig.2e

Measure 65mm
Over To Cut Slot Out

Side Cover
Slot Cut Out

3. Next you will need to remove the two (2) bolts on the lower frame as shown in **Fig.3a-c**. You will be installing the **Filler Panel Brackets** in this location next. See **Fig.3a-c**. Keep factory bolts as you will reuse them.

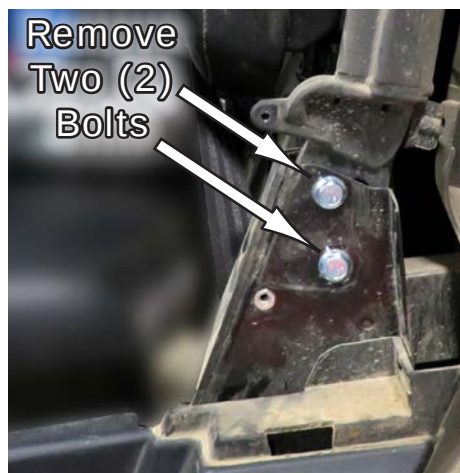


Fig.3a



Fig.3b



Fig.3c

Remove
Two (2)
Bolts

Bolts Removed Ready
For Bracket

4. Now locate the **Right Filler Panel Bracket** in your kit. You will be installing it over the exposed area of the frame as shown in **Fig.4a**. Also find the **M10x80 Hex Flanged bolt** and the **Black Zinc Spacer** all provided in your kit. **Fig.4b** shows these components and also the order in which they will be installed.

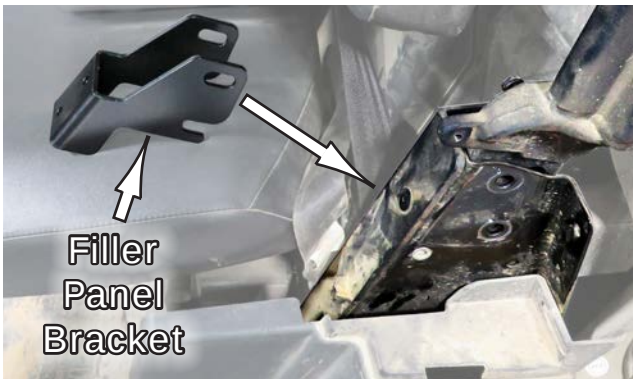


Fig.4a

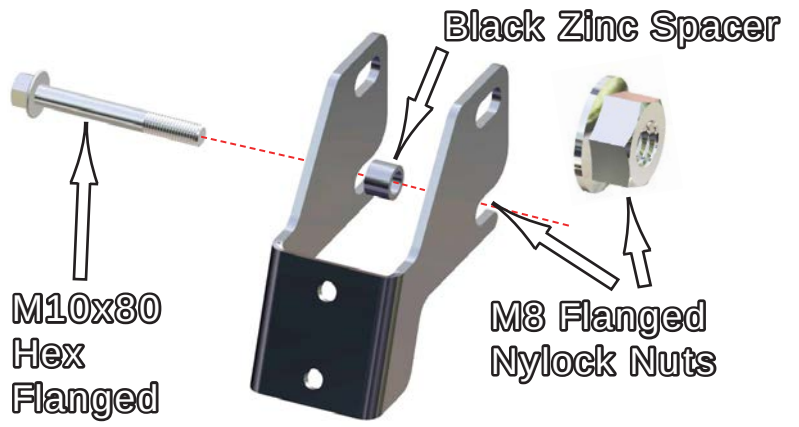


Fig.4b

5. Fig.5a shows how the Bolt, Spacer and Bracket will fit together when you install it. Now install the **Black Spacer** onto the **M10x80 Bolt** and insert it into the bottom hole leaving a small space between the Spacer & Bolt as shown in **Fig.5b**. The space is for the Bracket to slide between the spacer & bolt, as shown in **Fig.5c**, and then insert the top spacer, bolt and both Nylock Nuts from your kit. **Fig.5d** shows the spacers, bolts & nuts installed. And tighten Securely as shown in **Fig.5e**.

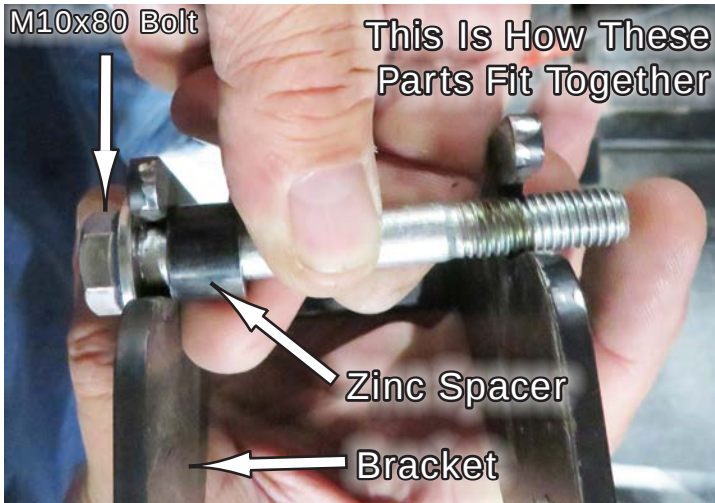


Fig.5a

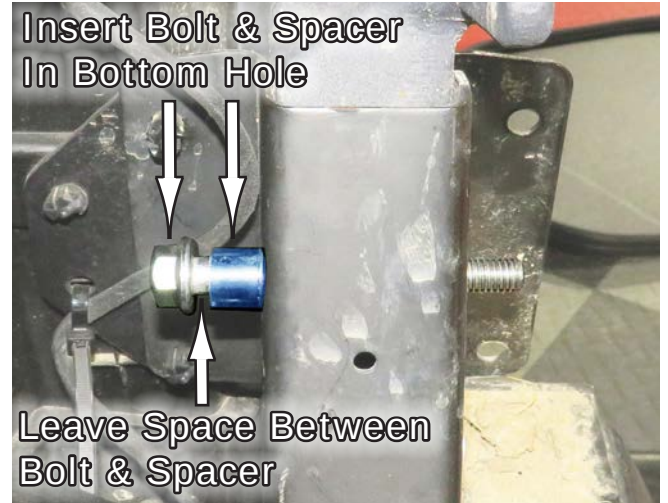


Fig.5b



Fig.5c

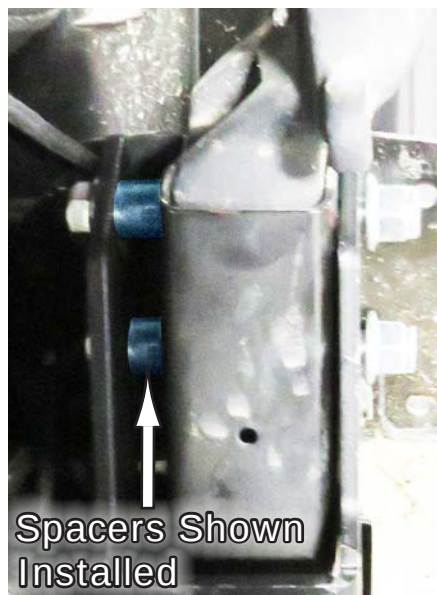


Fig.5d

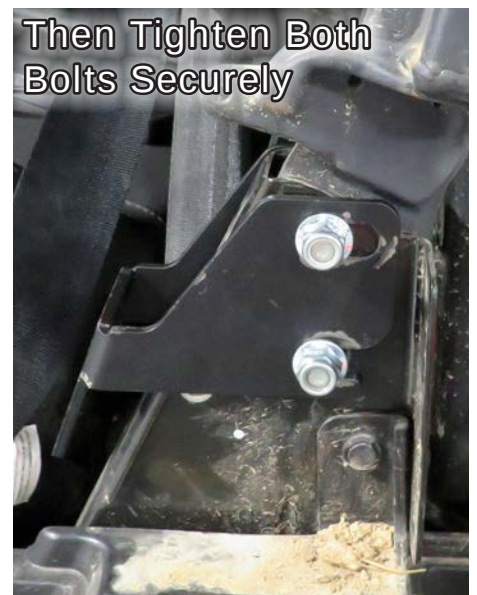


Fig.5e

6. Next you need to install the **Door Bracket** from your kit. To do this, you will need to **Insert** the **Door Bracket** thru the **Slot** you cut into the side cover panel first, as shown in **Fig.6a-b**. Then place them back on the vehicle and position the two holes of the bracket so they line up with the holes in the vehicle frame as shown in **Fig.6c**.



Fig.6a



Fig.6b

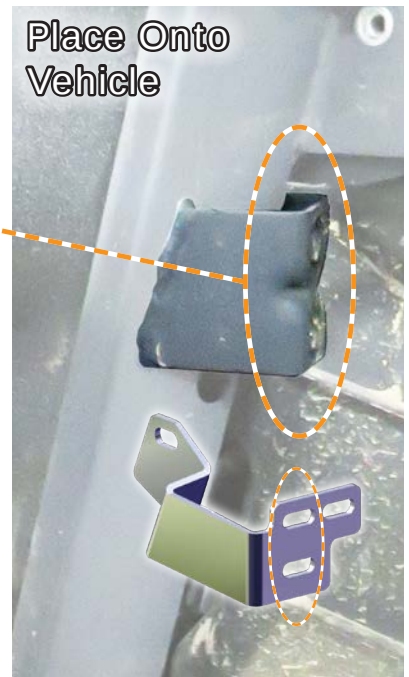


Fig.6c

7A. Now while holding the Panel in place, pull back the end edge of the panel to reveal the bracket and vehicle hole locations where you will install the bracket at. Then install using the **M8x20 Hex Flanged Bolts** provided in your kit as shown in **Fig.7a-c**.



Fig.7a



Fig.7b



Fig.7c

7-2. Once the cover and bracket are on, now you will need to **Install the Striker Plate & Striker** which is located right around the other side of the Cover Panel you just installed. **Fig.7-2a** shows the bolt holes in the frame where the Striker Plate will mount. If there are any bolts there, you need to remove them before continuing. Then find the **Rear Striker Plate & Striker** from your kit and Assemble it together using the **M8x12 Button FT Screws & M8 Flanged Nylock Nuts**. See **Fig.7-2b**. Then Install the assembly using **M8 Button FT Screw & Two Factory Bolts** you removed previously. See **Fig.7-2c-e**.



Fig.7-2a

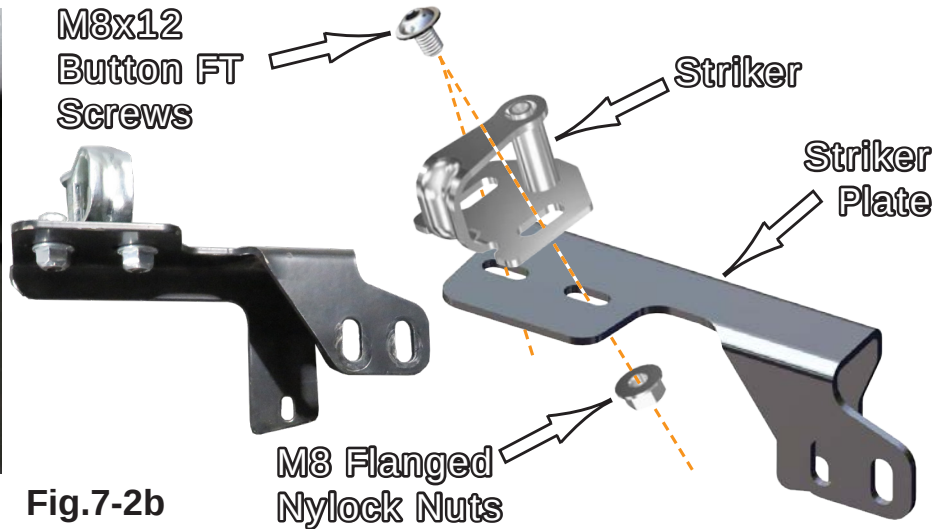


Fig.7-2b



Fig.7-2c

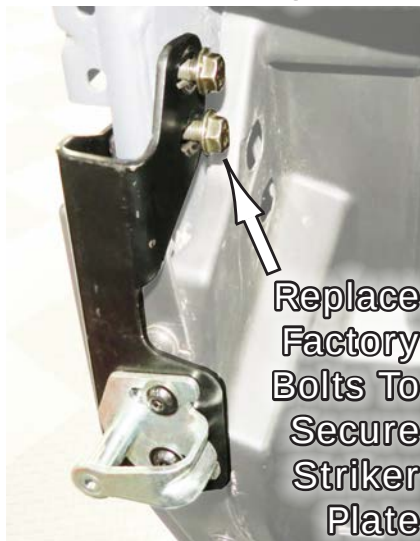


Fig.7-2d



Fig.7-2e

8. After the **Door Bracket** is installed, you can now assemble the **Door Hinge Assembly** with the **Hinge Bracket**. The **Hinge Bracket** slides onto the **Hinge Assembly Pins** as shown in **Fig.8a-b**.



Fig.8a



Fig.8b

9. Now mount the **Hinge Assembly** onto the lower **Filler Panel Bracket** using the **M8x20 Hex Flanged bolts** provided in your kit as shown in **Fig.9a-c**. Do not tighten but just snug them a little so you can move the assembly around to adjust it when installing the other bolts and screws in the coming steps. See **Fig.9a-c**.



Fig.9a

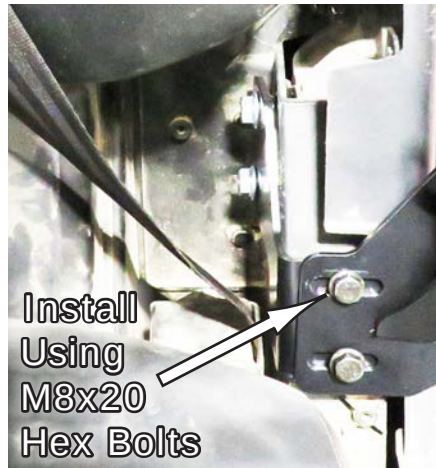


Fig.9b



Fig.9c

10. Align the top hole as shown in **Fig.10a** as you will next be installing the **Door Filler Panel** over top of these brackets. See **Fig.10**.

11. Then find the **Left Door Filler Panel** and install it to the **Hinge Assy.** using **(3) M8x16 Button Flanged screws**, **(3) Barrel Nuts** and **(3) M10 Flat Washers** provided in your kit. Once all screws are installed with the Filler Panel, tighten all screws and bolts securely. See **Fig.11a-d**.

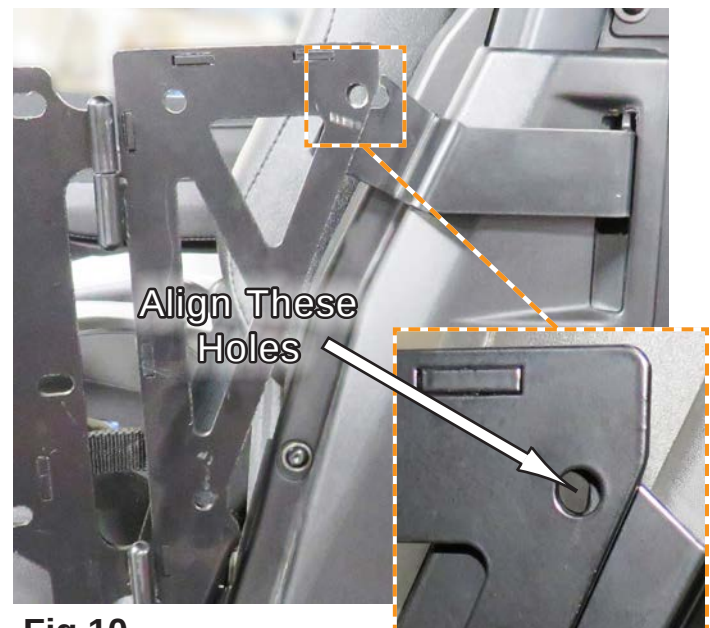


Fig.10



Fig.11a

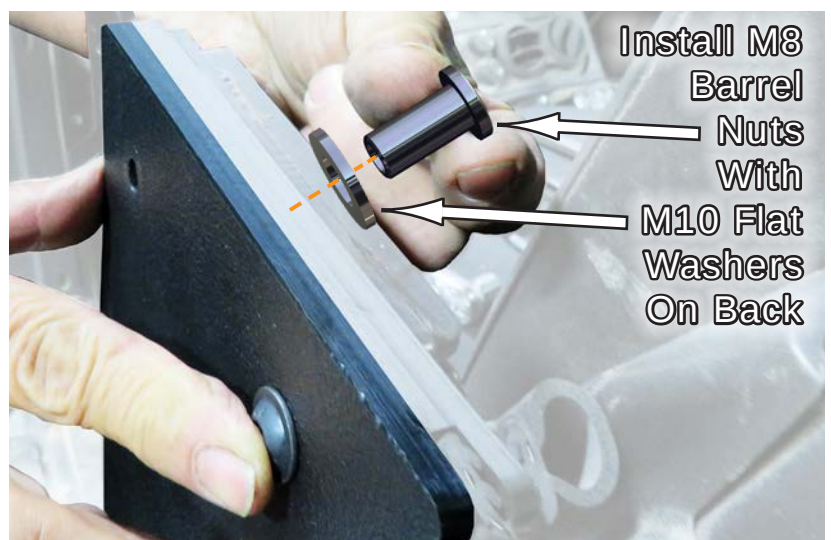


Fig.11b

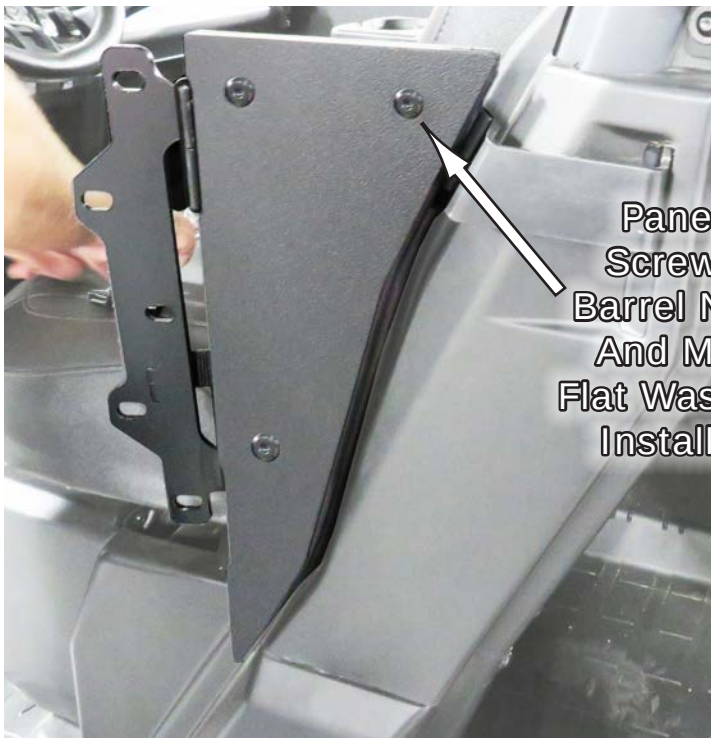


Fig.11c

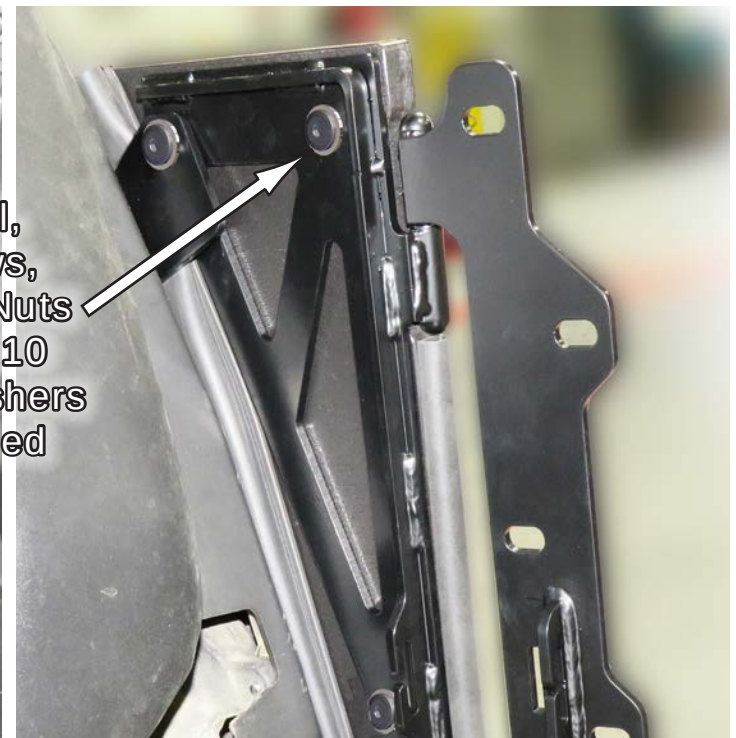


Fig.11d

Panel,
Screws,
Barrel Nuts
And M10
Flat Washers
Installed

NOTE: After you have mounted the **Filler Panel**, you may notice that the **Bulb Seal** is pinched up against the bracket, as shown in **Fig.A-1**, and doesn't allow the seal to properly seal against the body. If this is not desirable to you, you can cut the bulb off or around the bracket to make a better fit. See **Fig.A2**.



Fig.A-1

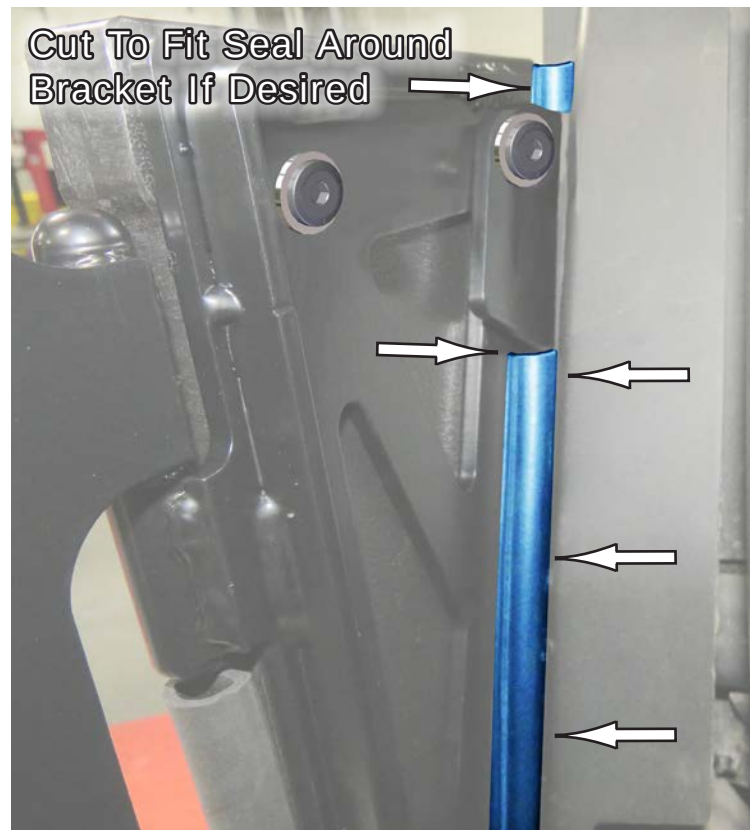
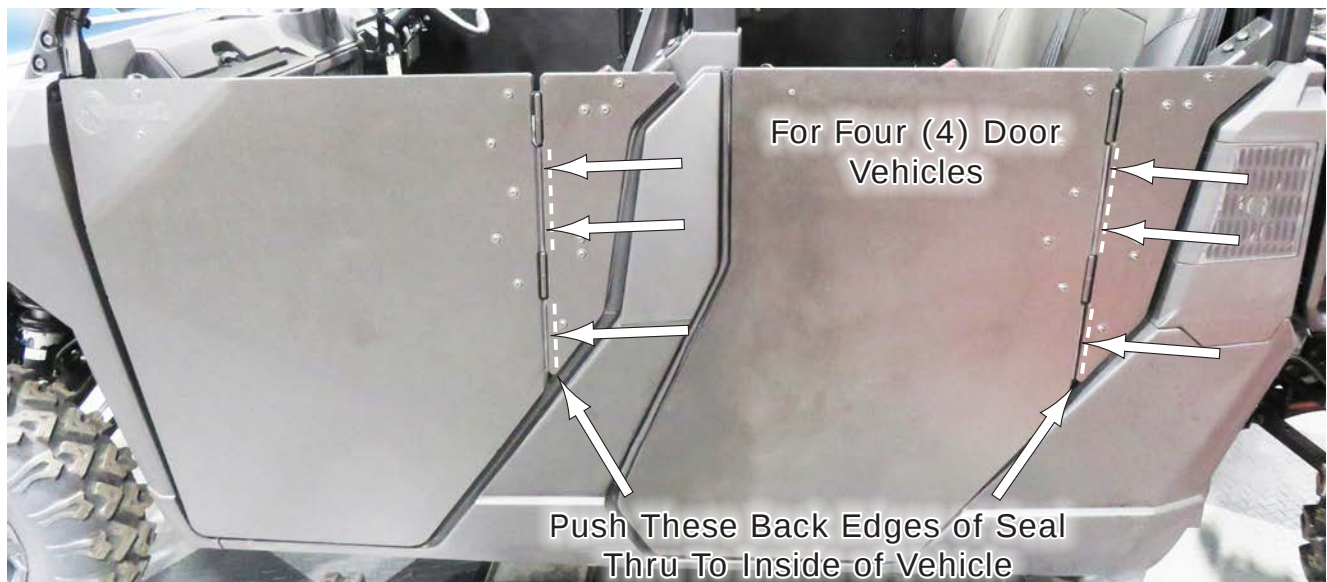
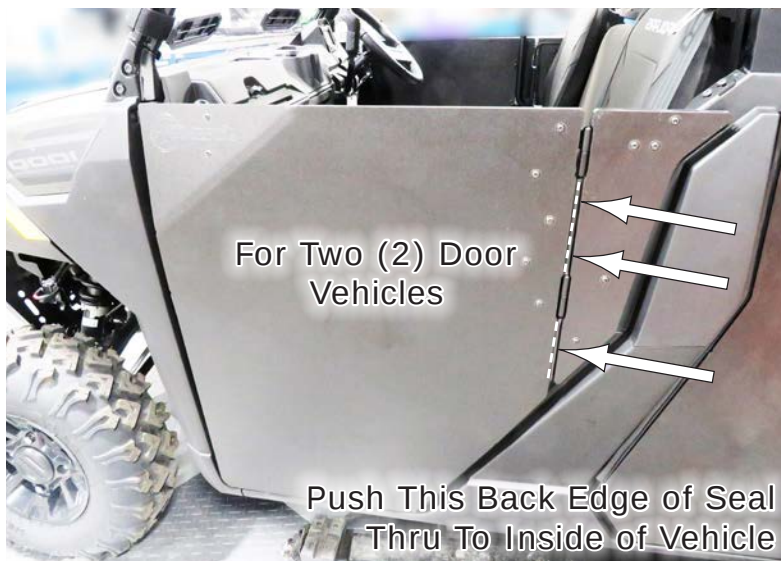
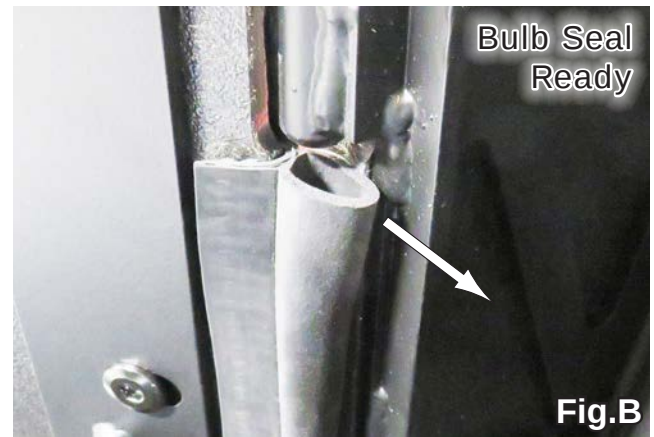


Fig.A-2

Cut To Fit Seal Around
Bracket If Desired

TIP: After you have installed the Bulb Seals into the door panels, assembled them together and have mounted them onto the vehicle, you will need to push the bulb part of the seal thru all the way thru along the back edges, as shown in **Fig.A**, so the seal does not get bunched up into the door jam and allows for a more smooth closing of the door. You can push it on thru with a small tool or open the door and pull it on thru towards you so the bulb part is mainly inside the vehicle so-to-speak, as shown in **Fig.B**. This applies to **Two & Four Door** vehicles.



12. Once the **Filler Panel** is installed, you can now install the main **Door Skin**. Install using **(5) M8x12 Flanged Button Head screws**, **(5) Barrel Nuts** and **(5) M10 Flat Washers** provided in your kit. See **Fig.12a**. You may want to get a spacer $1/2''$ - $3/4''$ or so to hold the door skin up on a more level plane while installing the screws especially if installing by yourself. See **Fig.12b**. After inserting all the screws in the **Door Skin** with them a little loose, lift up on the front end of the door and push it back towards the rear as to close any gaps between the **Door Skin** and the **Filler Panel**. This will help give a more straight alignment visually. Then Tighten all screws. See **Fig.12c-d**.



Fig.12a



Fig.12b



Fig.12c

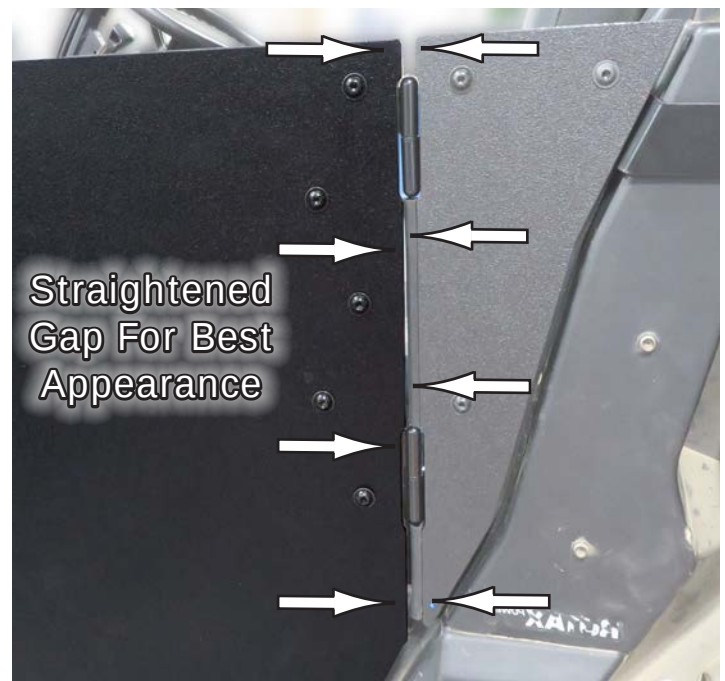


Fig.12d

13. Once the **Door Skin** is installed, open and shut it to see that it fits properly when in the closed position without the latch installed yet. Make any adjustments at this point if needed. Yours should look like the one in **Fig.13**.



Fig.13

14. Next, install the Left **Striker Plate** into the frame as shown in **Fig.14a-b**. Install it using the **M8x16 Button Flanged** screws provided in your kit. Then install the **Striker Bolt** and **M10 Jam Nuts** also provided in your kit, onto the **Striker Plate** as shown in **Fig.14c-g**.



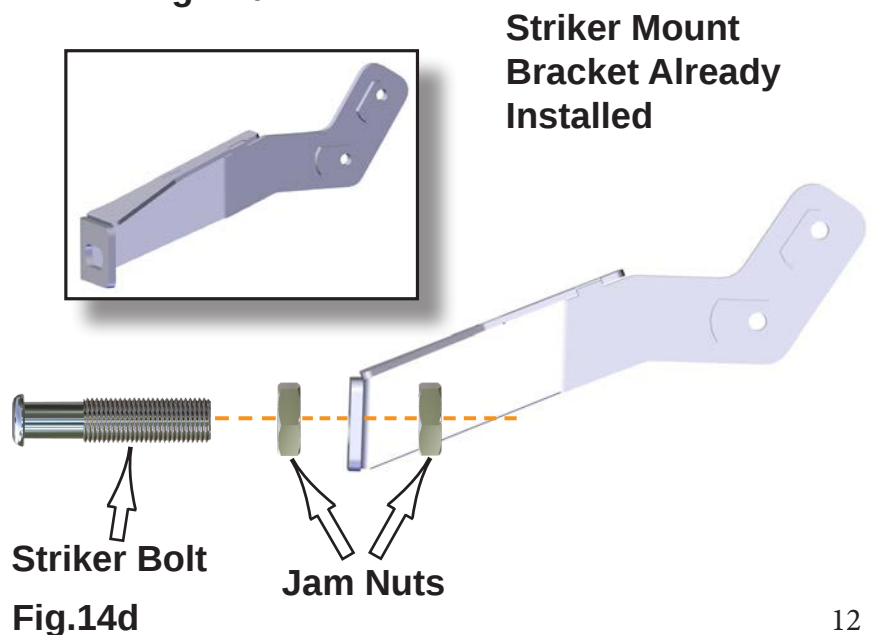
Fig.14a



Fig.14b



Fig.14c



Striker Bolt
Fig.14d

Jam Nuts



Fig.14e



Fig.14f

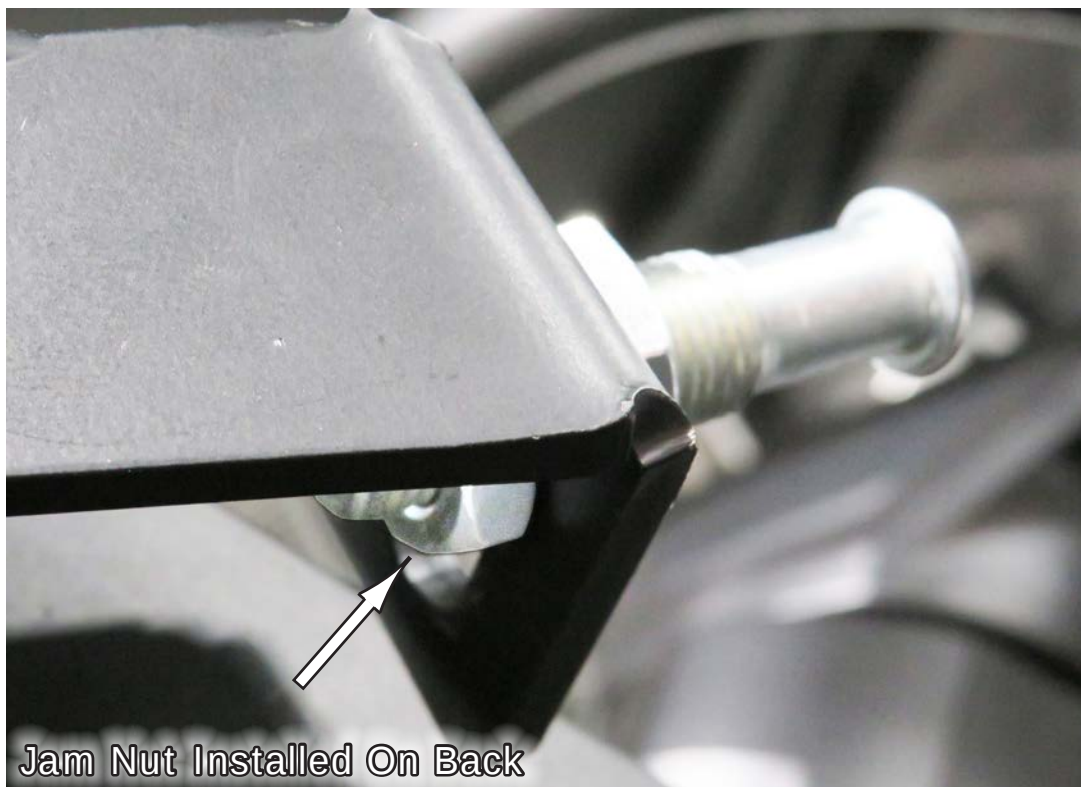


Fig.14g

NOTE: If you notice that when you close the door that the Striker Bolt is not catching good, we have included an extra washer for you to use that will go the striker bolt **before** you insert it into the bracket that will move the bolt out a little more allowing it to catch better, if needed.

By loosening the Jam Nuts you can adjust the Striker Bolt Forward & Back to align it with the catch, then tightening the Jam Nuts Once in your desired position.

15. Now you are ready to install the **Door Latch Assembly** to the Door. However, you need to assemble the latch before installing it. Below shows the components in your kit to assemble together. Assemble and tighten **Nylock Nuts** securely. See **Fig.15**.

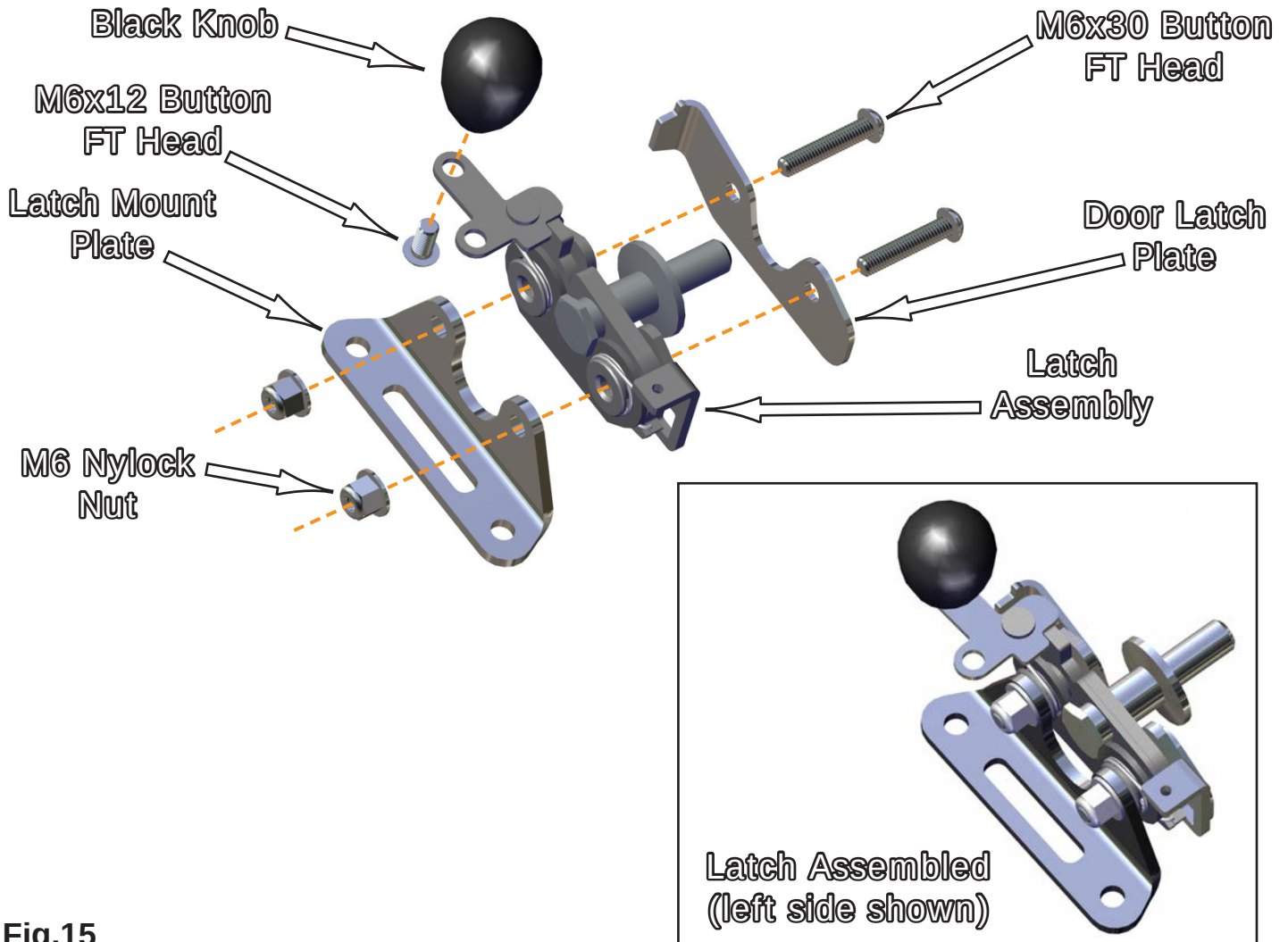


Fig.15

16. First, find the two (2) holes in the **Door Skin Panel** as shown in **Fig.16a**, then mount the assembly on the inside of the door and attach using the **M6x30 Button FT Head** screws and **M6 Nylock Nuts** as shown in **Fig.16b-c**.



Fig.16a



Fig.16b



Fig.16c

17. Once the **Latch Assy** is installed, now test it out by shutting and opening the door, making sure that the Latch catches onto the **Striker Bolt** and that you can open it easily without it catching or holding up. If alignment isn't correct, use washers or spacers to move the Striker Bolt forward or if needed, and adjust any other areas needed to make it function properly. See **Fig.17a**.

Fig.17b shows front door installed complete.



Fig.17

REAR DOOR INSTALLATION

NOTE: For The **REAR DOORS** we will also be installing the **Driver's Side Door** for these instructions. Repeat these same instructions for the **Passenger's Side** as well.

Be sure to remove all factory doors, nets, guards and handles from the vehicle ready to install your new kit items.

18. First, with the Bed of the vehicle raised in the up position, you will need to **Remove the Rear Side Cover** by removing the **Screw** on the side as shown in **Fig.18a**, and the **Two (2) Push-Pins** on the back side as shown in **Fig.18b**.

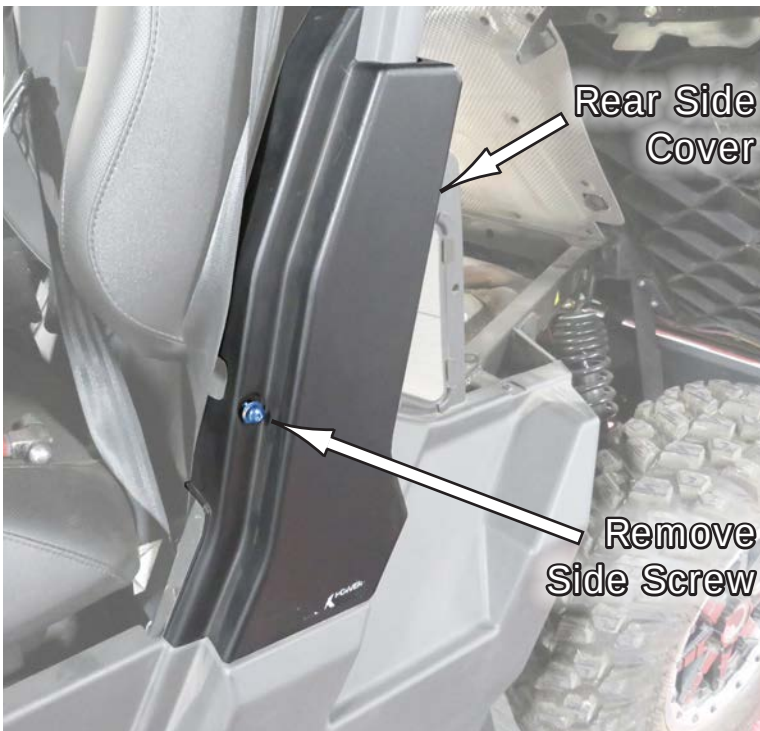


Fig.18a



Fig.18b

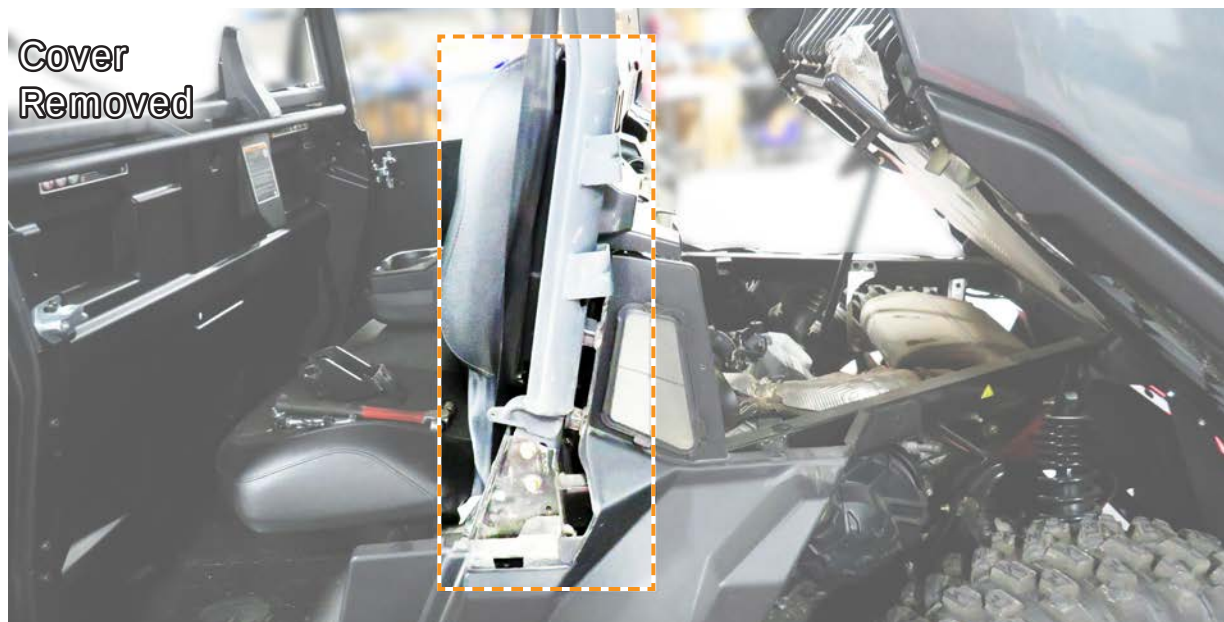


Fig.18c

19. Now, **Remove the Two (2) Lower Nuts** from the Vehicle frame as shown in **Fig.19a-b**. Then **Remove the Bolts, Fig.19c**, and **Install the M10x80 Hex Flanged Bolt & Spacer** from your kit the Lower bolt hole. Leave some space between the head of the bolt and the Spacer as shown in **Fig.d-e**. This part of the installation is the same as you did for the front door. Spacers, Bolts and Filler Panel Brackets install the same. **Reference Page 5** for these details.

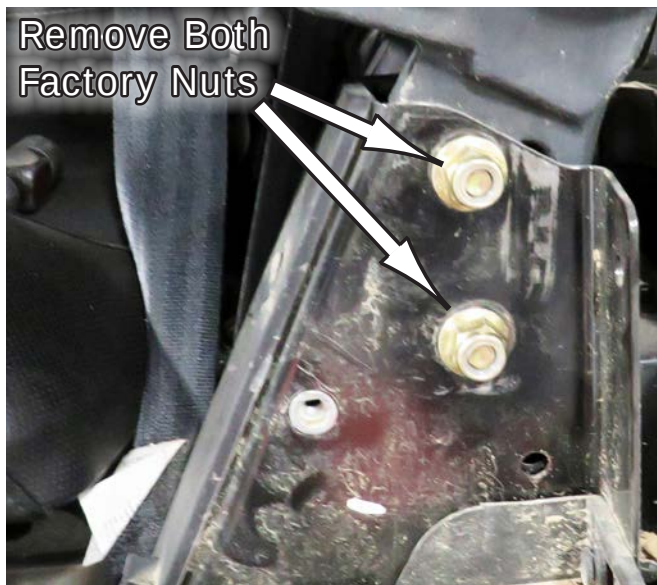


Fig.19a

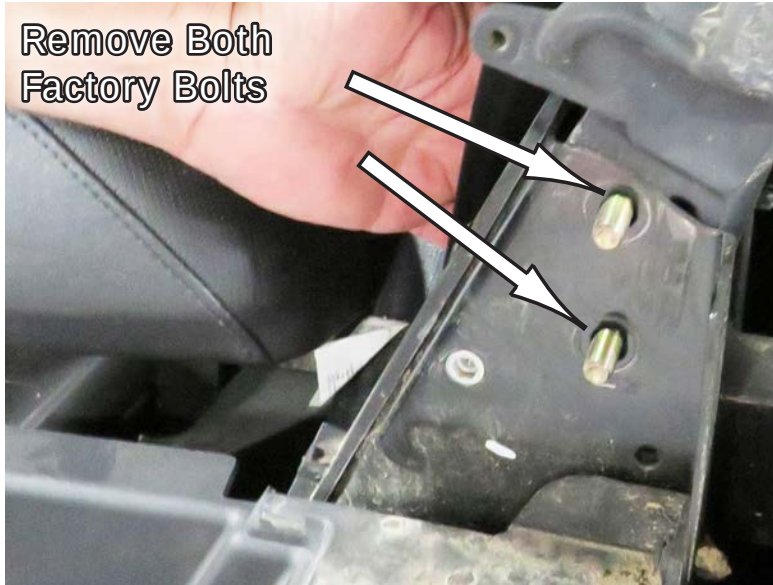


Fig.19b



Fig.19c

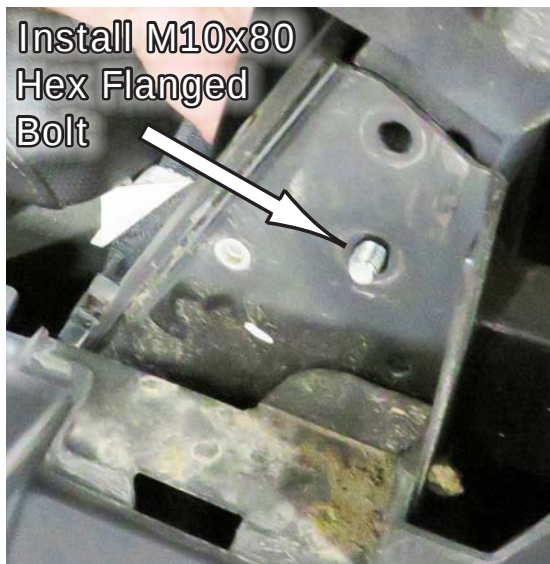


Fig.19d

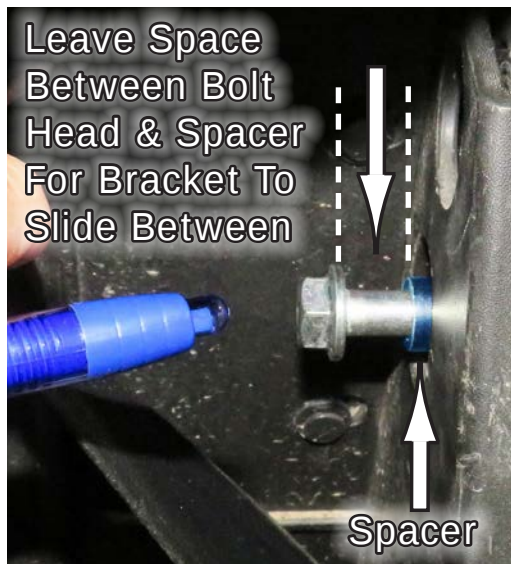


Fig.19e



20.Next, **Replace** the **Side Cover** reinstalling the Two (2) Push-Pins and Bolt on the front.
See **Fig.20a-b**.



Fig.20a



Fig.20b

21.Now you can **Install** the **Upper Left Door Bracket**. This install at the top end of the side cover you just installed. Install using the **M8x20 Hex Flanged Bolts** provided in your kit. **Fig.21a-d** shows where this is placed and installing using the hardware from your kit. Install & tighten secure.

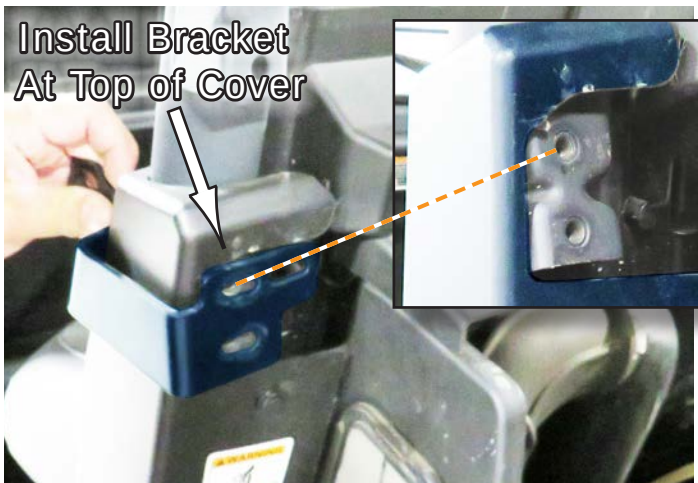


Fig.21a



Fig.21b



Fig.21c



Fig.21d

22.Next is the **Left Door Hinge Assy**. This installs onto the upper bracket you just installed and also at the bottom onto the **Filler Panel Bracket** previously installed. **Install** using the **M8x12 Flanged Button Screws** in your kit. **Fig.22a-b** show placing the hinge bracket and installing the screws in the lower location. Notice we “Centered” the position of the hinge bracket with the screws in **Fig.22b**. This will give you some adjustment room left-to-right should you need to adjust the door for better fitment later. **Fig.22c** show the hinge bracket in place and ready to install the Filler Panel next. Yours should look like this one.



Fig.22a



Fig.22b



Fig.22c

Don't forget to Notch The Rear Filler Panel Bulb Seal Like You Did For The Front Filler Panel.



23. The next thing is to **Install the Rear Filler Panel** onto the hinge bracket the same as you did for the front door. This one installs the same way as the filler panel for the front door that you've already installed. Barrel Nuts & Screws go in the same way attaching the panel the hinge frame assembly. **Fig.23a-d** shows this.



Fig.23a

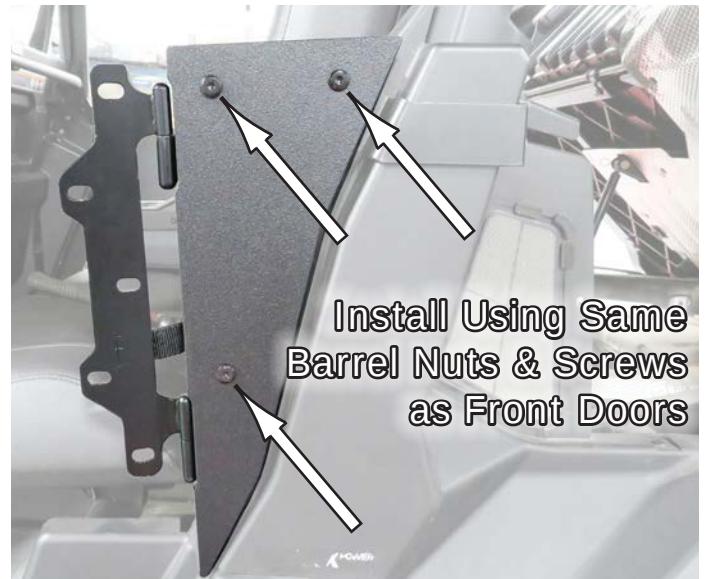


Fig.23b



Fig.23c



Fig.23d

24. Now you can **Install** the **Rear Door Panel** onto the hinge bracket like you did for the front doors. Again you will use the same Barrel Nuts and Screws to attach it to the Hinge Bracket. Then the **Install** the **Door Latch** is assembled onto the door the same as the front as well. Be sure to adjust the door so it catches the latch and all closes and functions well and looks good. Remember, you can loosen the bracket and latch screws to move things around until they work properly, then tighten them all down secure. **Fig. 24a-d** show installing the rear door panel and assembly. Reference the front door instruction sections for reminders if needed.



Fig.24a



Fig.24b



Fig.24c



Fig.24d



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SuperATV® will warranty only parts provided by SuperATV®. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by SuperATV®. SuperATV® parts and products are not warrantied if item was not installed properly, misused, or modified.

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The Buyer is responsible to fully understand the capability and limitations of his/her vehicle according to manufacturer specifications, warnings and instructions and agrees to hold SuperATV® harmless from any damage resulting from failure to adhere to such specifications, warnings and/ or instructions. The Buyer is also responsible to obey all applicable federal, state, and local laws and ordinances when operating his/her vehicle while using this product, and the Buyer agrees to hold SuperATV® harmless from any violation thereof.

If you have any problems/questions on this kit, contact us by email
at Superatv.com.

Need help with your installation?

 sales@superatv.com	 www.superatv.com
 1-855-743-3427	 8:00am - 9:00pm EST M-Th 8:00am - 7:00pm EST Friday 9:00am - 2:00pm EST Saturday

*Thank You
For Choosing*



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