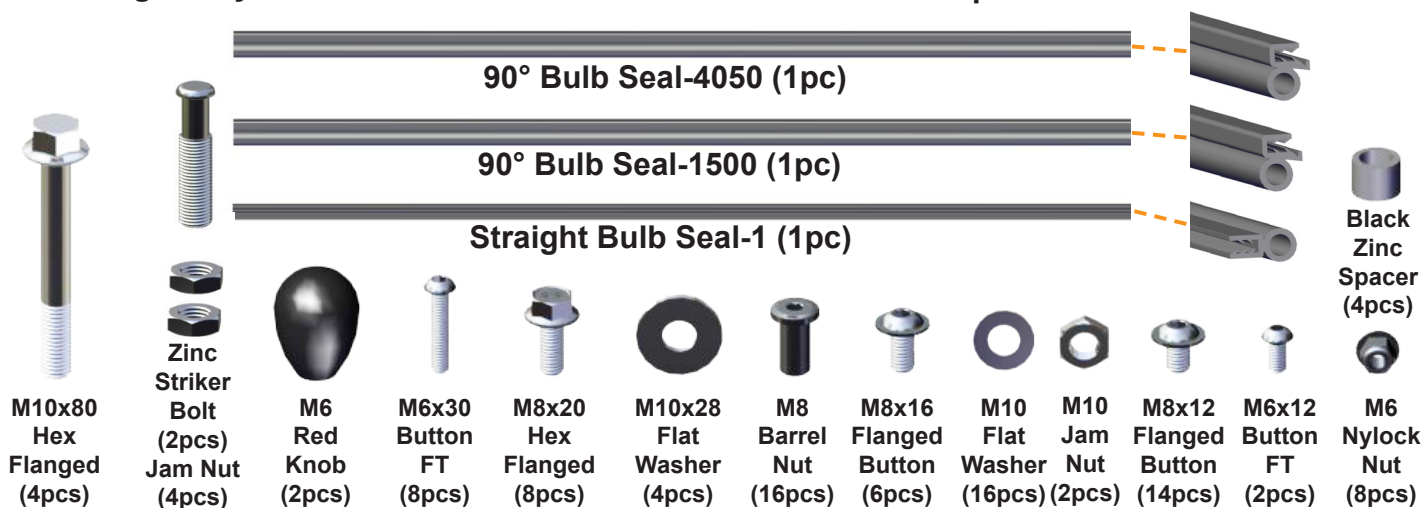
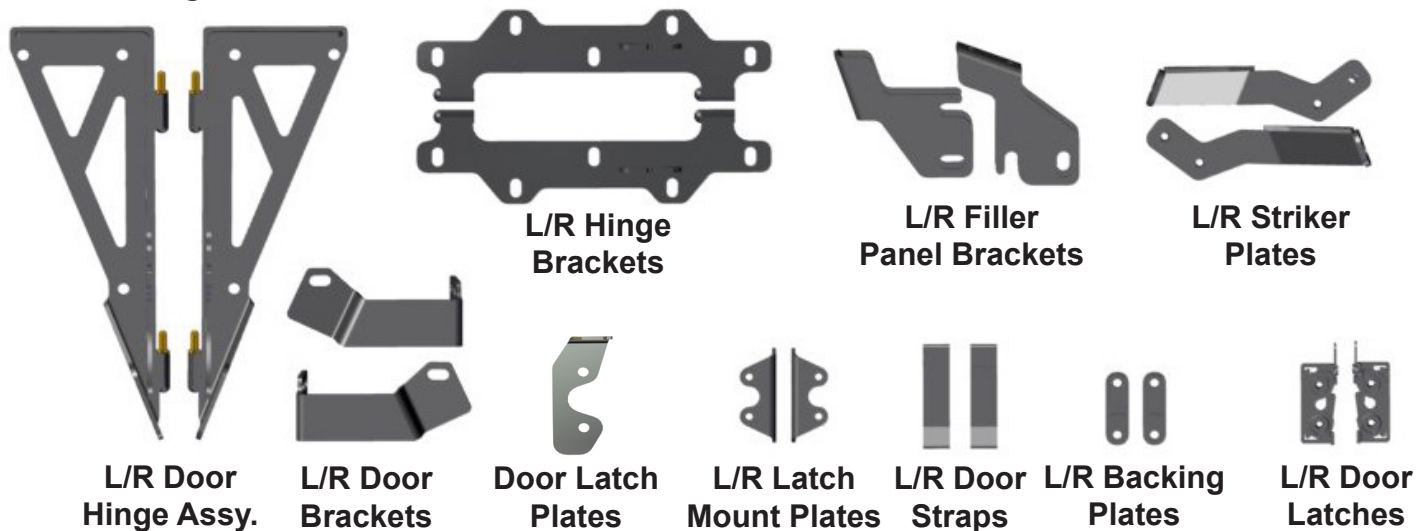
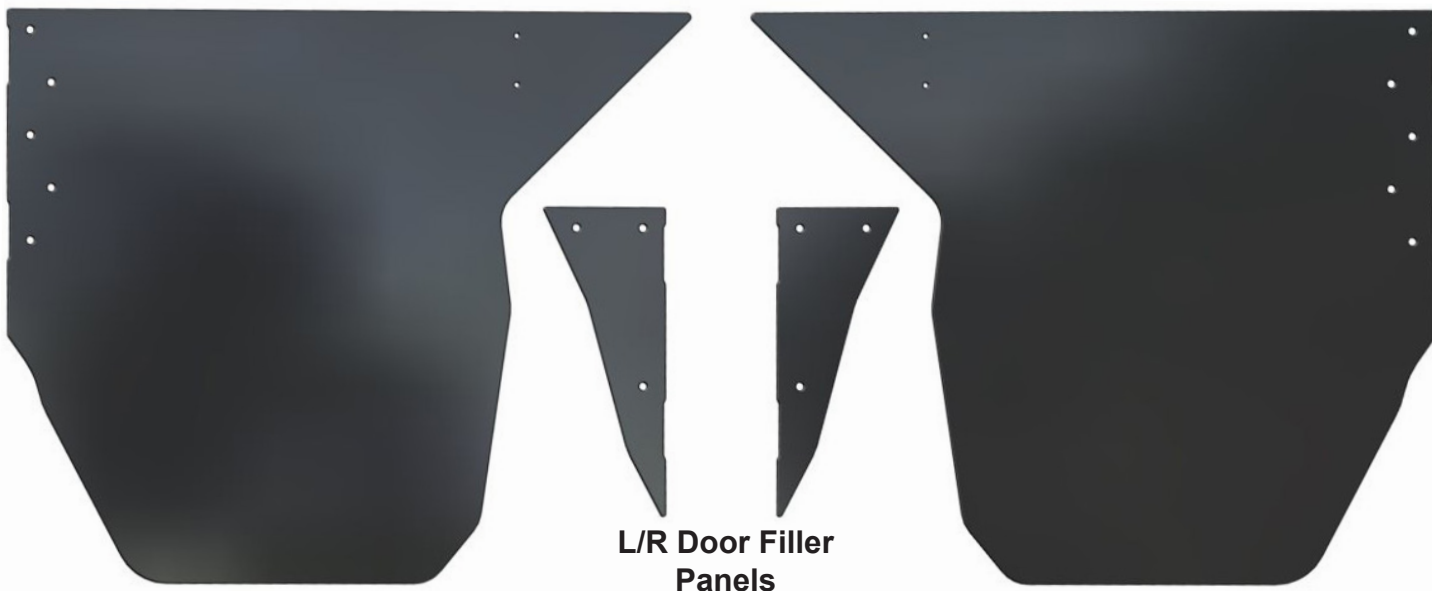


## INSTALLATION INSTRUCTIONS

### Half Door Kit: DOOR-CA-HD11



- 🔊 Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- 🔊 Do Not discard product packaging until installation is complete and functioning properly.

**NOTE:** We will be installing the Passenger's Side Door in these instructions. Repeat these same instructions for the Driver's Side as well.

1. The first thing you need to do is install the Seals around the **Door Skins** and **Door Panels** as shown in **Fig.1a-d**. The **Straight Bulb Seal-1** is applied to the Hinge Side of the door as shown in **Fig.1c** below. The **90° Bulb Seals** will simply slide onto the panels and skins, **Fig.1a-b**.

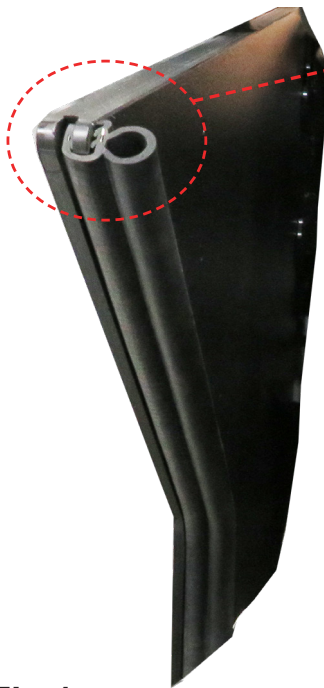


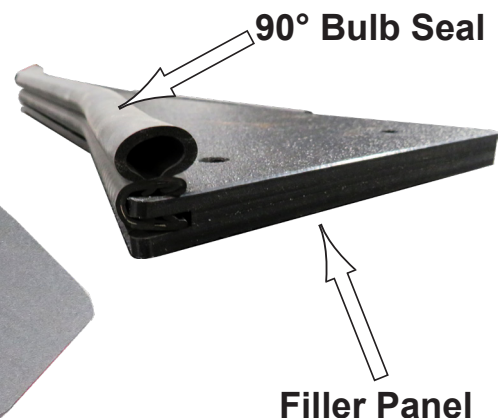
Fig.1a



Fig.1b



Fig.1c



**Install Straight Bulb Seal On This Edge of Door  
& Notch Out For Hinge Clearance As Shown**

2.Now you need to remove the side frame cover as shown in **Fig.2a**. Keep all screws as you will be reusing them to reinstall the cover.

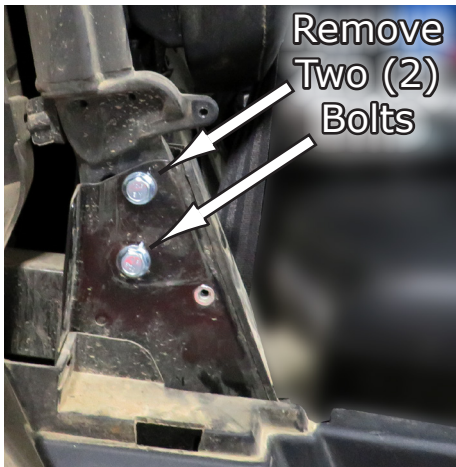


**Fig.2a**



**Fig.2b**

3.Next you will need to remove the two (2) bolts on the lower frame as shown in **Fig.3a-c**. You will be installing the **Filler Panel Brackets** in this location next. See **Fig.3a-c**. Keep factory bolts as you will reuse them.



**Fig.3a**

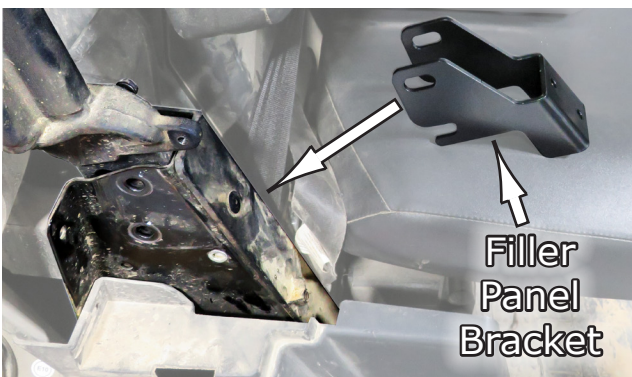


**Fig.3b**

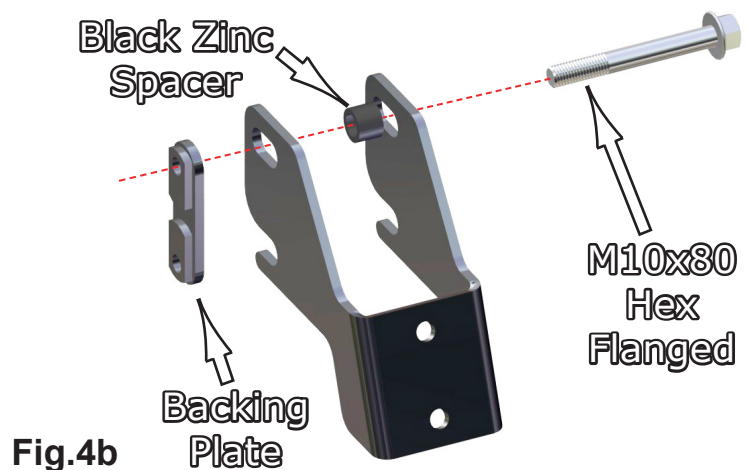


**Fig.3c**

4.Now locate the **Right Filler Panel Bracket** in your kit. You will be installing it over the exposed area of the frame as shown in **Fig.4a**. Also find the small **Backing Plate**, **M10x80 Hex Flanged** bolt and the **Black Zinc Spacer** all provided in your kit. **Fig.4b** shows these components and also the order in which they will be installed.



**Fig.4a**



**Fig.4b**

5. So now install the **Black Spacer** onto the **M10x80 Bolt** and insert it into the bottom hole from the inside out as shown in **Fig.5a**. Run it all the way through and then take the **Backing Plate** with the welded nut facing out and thread the bolt onto the plate enough to hold the plate as shown in **Fig.5b**. Then slide the **Filler Panel Bracket** over the framing between the **Backing Plate** and the frame as shown in **Fig.5c**. Then install the other bolt in the top location. Tighten Securely. **Fig.5d**.

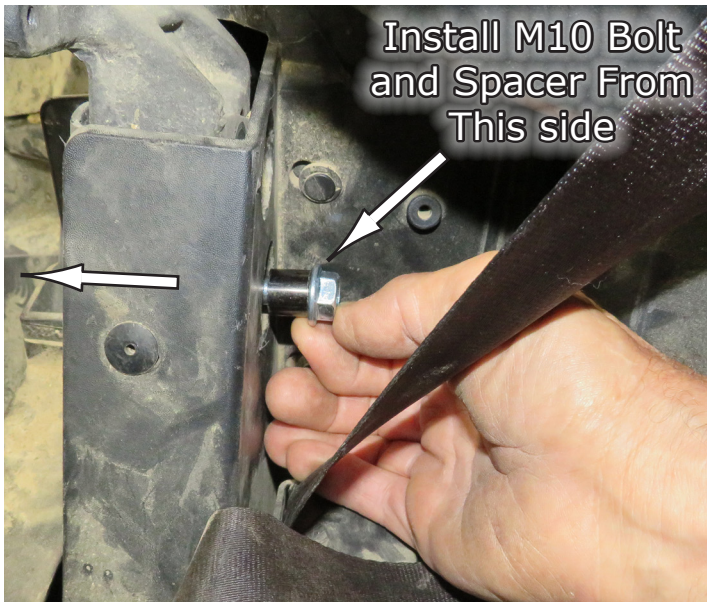


Fig.5a



Fig.5b



Fig.5c



Fig.5d



6. Now install the Cover back onto the machine using the same factory screws you removed previously. See Fig.6.



Fig.6

7. Next you need to install the **Door Bracket** from your kit. Install this using the **M8x20 Hex Flanged Screws** provided in your kit as shown in Fig.7a-c.

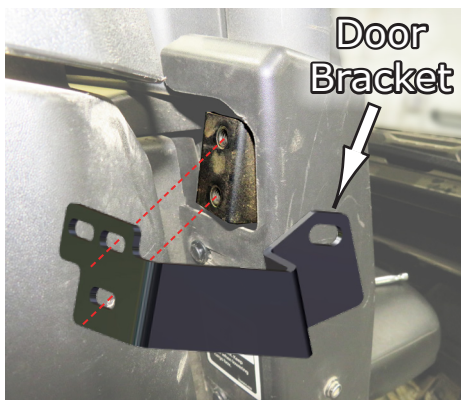


Fig.7a



Fig.7b



Fig.7c

8. After the **Door Bracket** is installed, you can now assemble the **Door Hinge Assembly** with the **Hinge Bracket**. The **Hinge Bracket** slides onto the **Hinge Assembly Pins** as shown in Fig.8a-b.



Fig.8a



Fig.8b

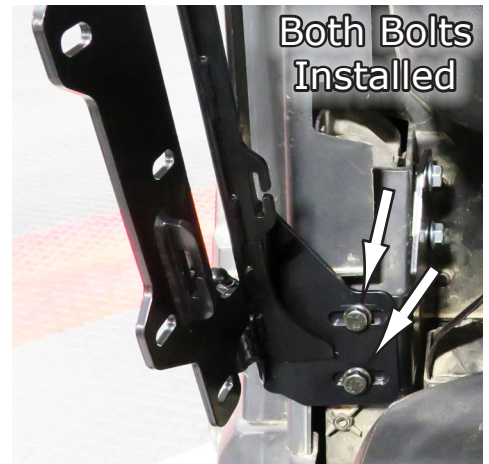
9. Now mount the **Hinge Assembly** onto the lower **Panel Bracket** you previously installed using the **M8x20 Hex Flanged** bolts provided in your kit as shown in **Fig.9a-c**. Do not tighten but just snug them a little so you can move the assembly around to adjust it when installing the other bolts and screws in the coming steps. See **Fig.9a-c**.



**Fig.9a**



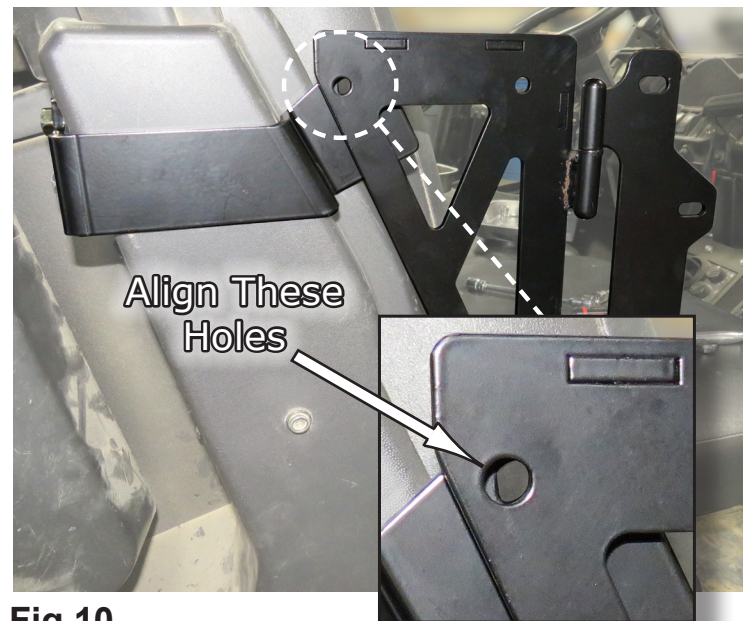
**Fig.9b**



**Fig.9c**

10. Align the top hole as shown in **Fig.10a** as you will next be installing the **Door Filler Panel** over top of these brackets. See **Fig.10**.

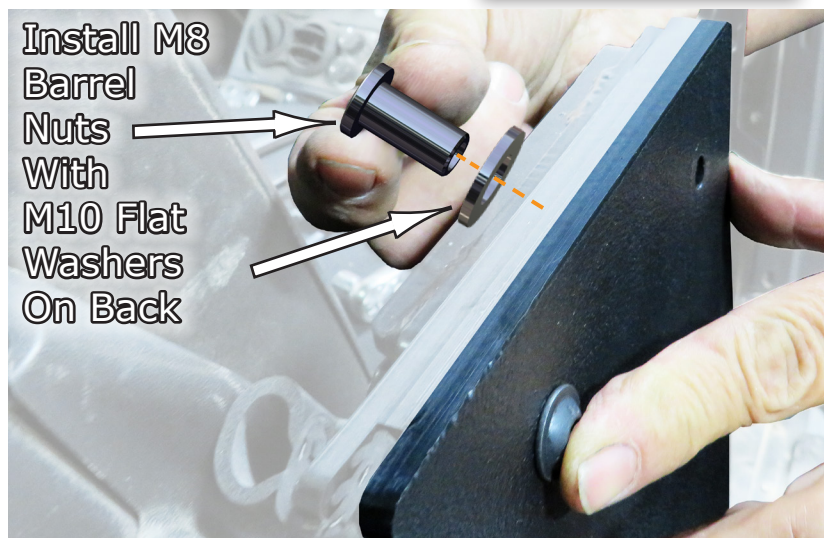
11. Then find the **Right Door Filler Panel** and install it to the **Hinge Assy.** using **(3) M8x16 Button Flanged** screws, **(3) Barrel Nuts** and **(3) M10 Flat Washers** provided in your kit. Once all screws are installed with the Filler Panel, tighten all screws and bolts securely. See **Fig.11a-d**.



**Fig.10**



**Fig.11a**



**Fig.11b**



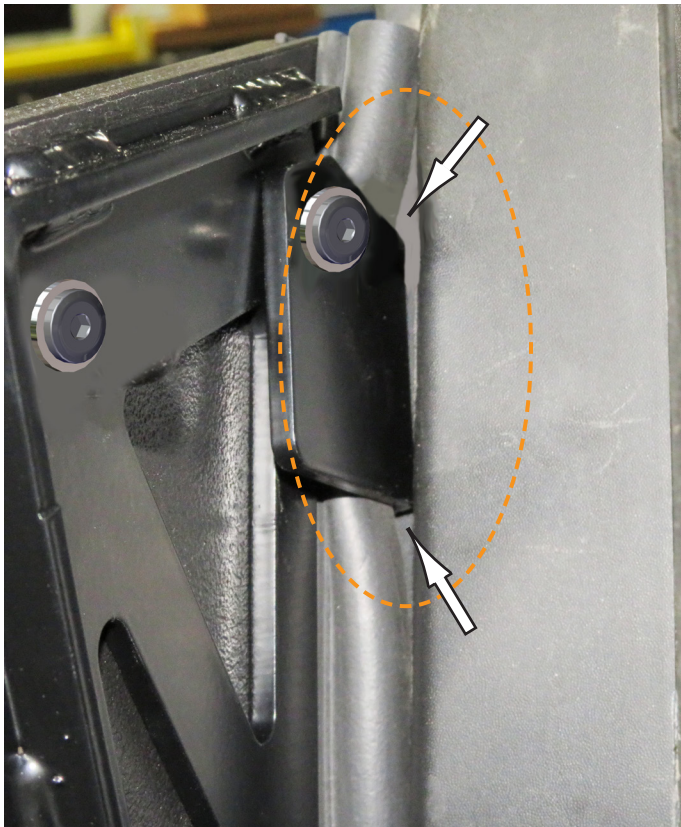
**Fig.11c**



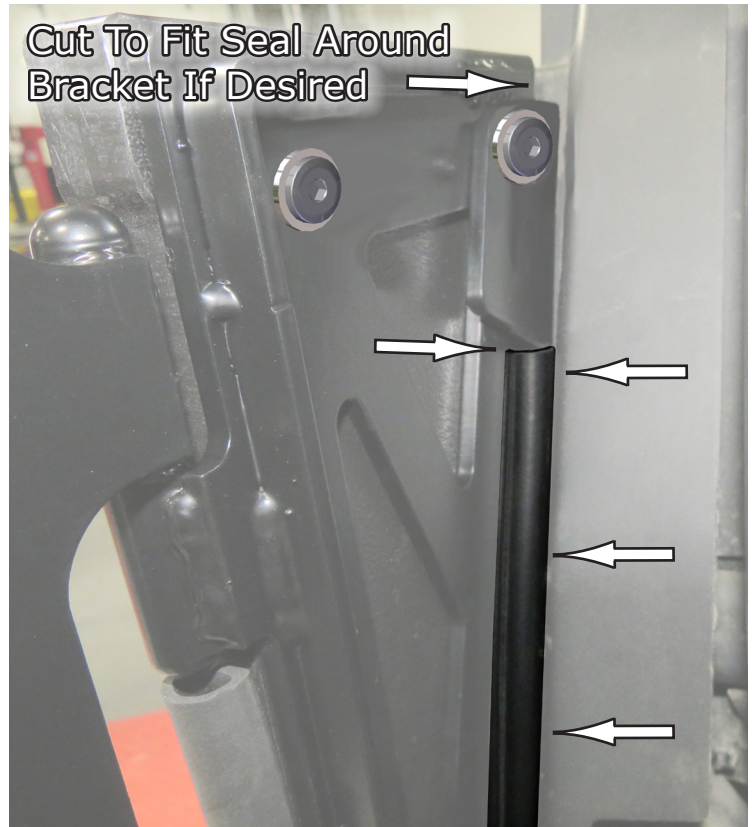
**Fig.11d**

Panel,  
Screws,  
Barrel Nuts  
And M10  
Flat Washers  
Installed

**NOTE:** After you have mounted the **Filler Panel**, you may notice that the **Bulb Seal** is pinched up against the bracket, as shown in **Fig.A-1**, and doesn't allow the seal to properly seal against the body. If this is not desirable to you, you can cut the bulb off or around the bracket to make a better fit. See **Fig.A2**.



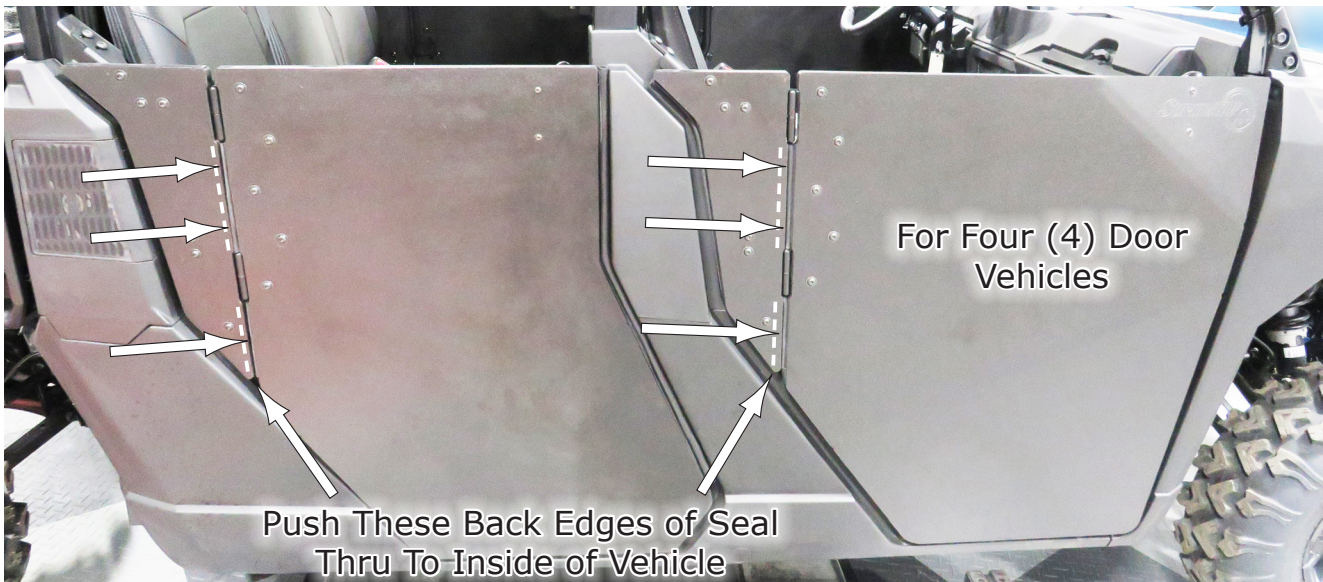
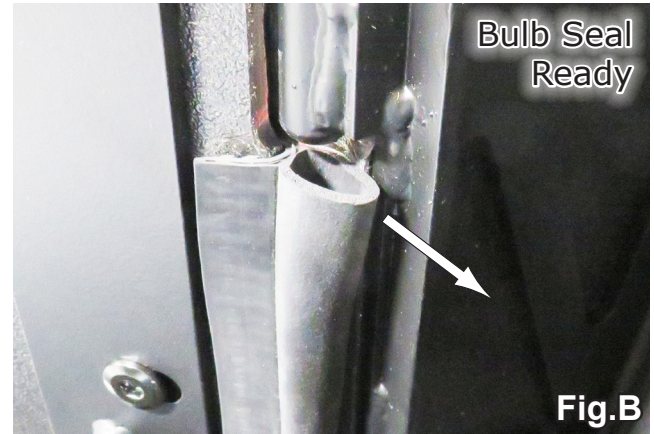
**Fig.A-1**



**Fig.A-2**

Cut To Fit Seal Around  
Bracket If Desired

**TIP:** After you have installed the Bulb Seals into the door panels, assembled them together and have mounted them onto the vehicle, you will need to push the bulb part of the seal thru all the way thru along the back edges, as shown in **Fig.A**, so the seal does not get bunched up into the door jam and allows for a more smooth closing of the door. You can push it on thru with a small tool or open the door and pull it on thru towards you so the bulb part is mainly inside the vehicle so-to-speak, as shown in **Fig.B**. This applies to **Two & Four Door** vehicles.



12. Once the **Filler Panel** is installed, you can now install the main **Door Skin**. Install using **(5) M8x12 Flanged Button Head screws**, **(5) Barrel Nuts** and **(5) M10 Flat Washers** provided in your kit. See **Fig.12a**. You may want to get a spacer 1/2"-3/4" or so to hold the door skin up on a more level plane while installing the screws especially if installing by yourself. See **Fig.12b**. After inserting all the screws in the **Door Skin** with them a little loose, lift up on the front end of the door and push it back towards the rear as to close any gaps between the **Door Skin** and the **Filler Panel**. This will help give a more straight alignment visually. Then Tighten all screws. See **Fig.12c-d**.



Fig.12a

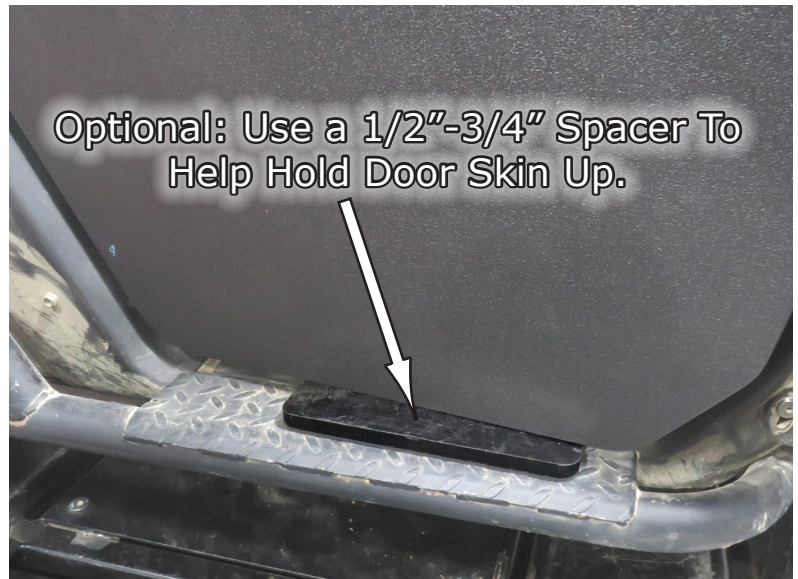


Fig.12b

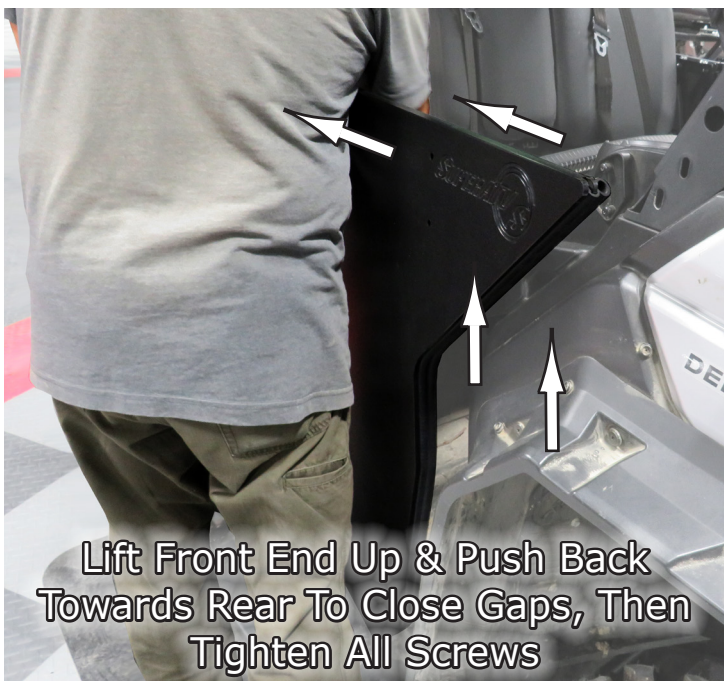


Fig.12c

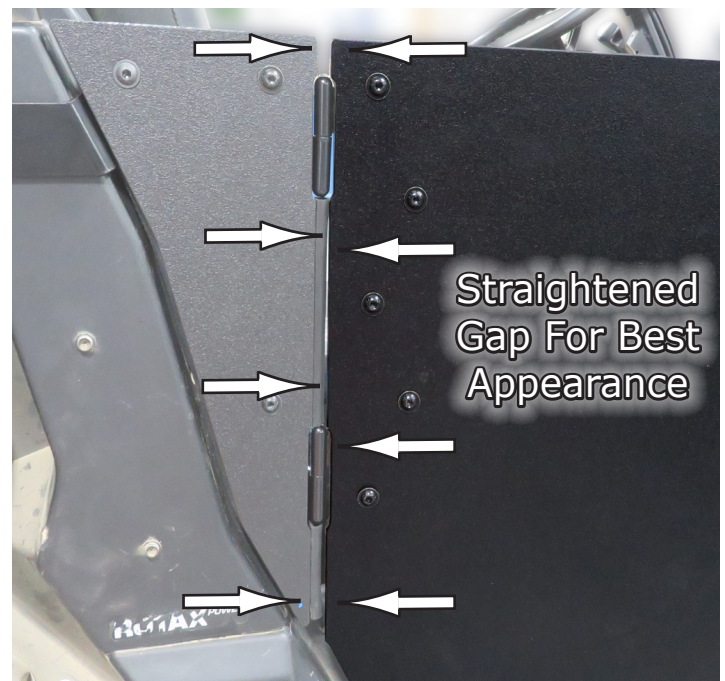
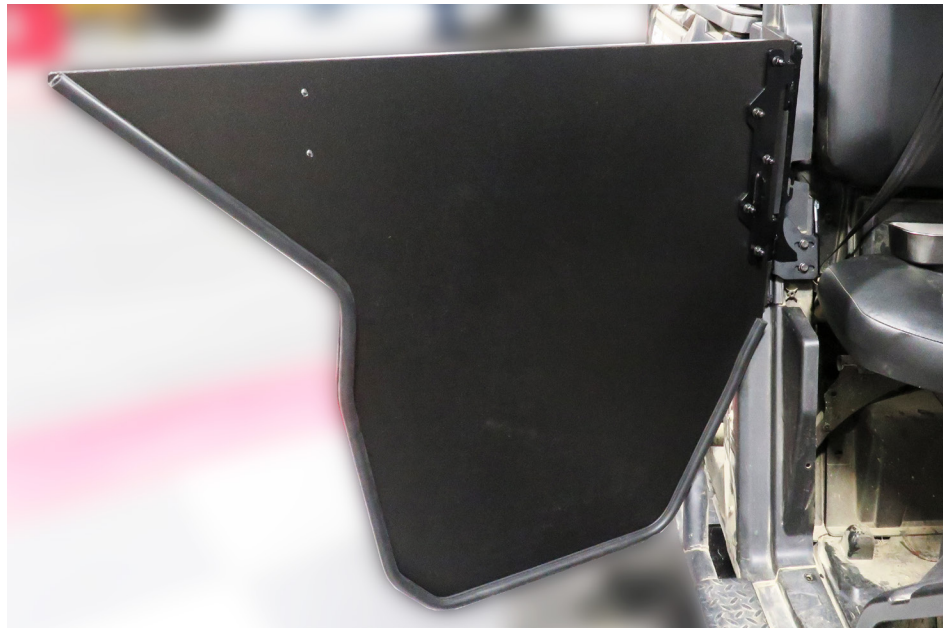


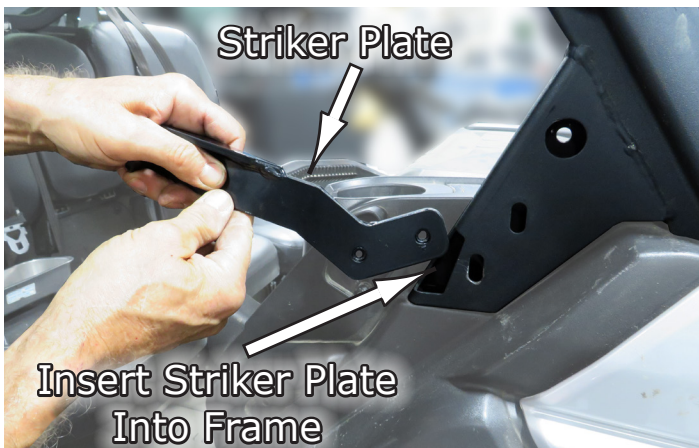
Fig.12d

13. Once the **Door Skin** is installed, open and shut it to see that it fits properly when in the closed position without the latch installed yet. Make any adjustments at this point if needed. Yours should look like the one in **Fig.13**.



**Fig.13**

14. Next, install the Right **Striker Plate** into the frame as shown in **Fig.14a-b**. Install it using the **M8x16 Button Flanged** screws provided in your kit. Then install the **Striker Bolt** and **M10 Jam Nuts** also provided in your kit, onto the **Striker Plate** as shown in **Fig.14c-g**.



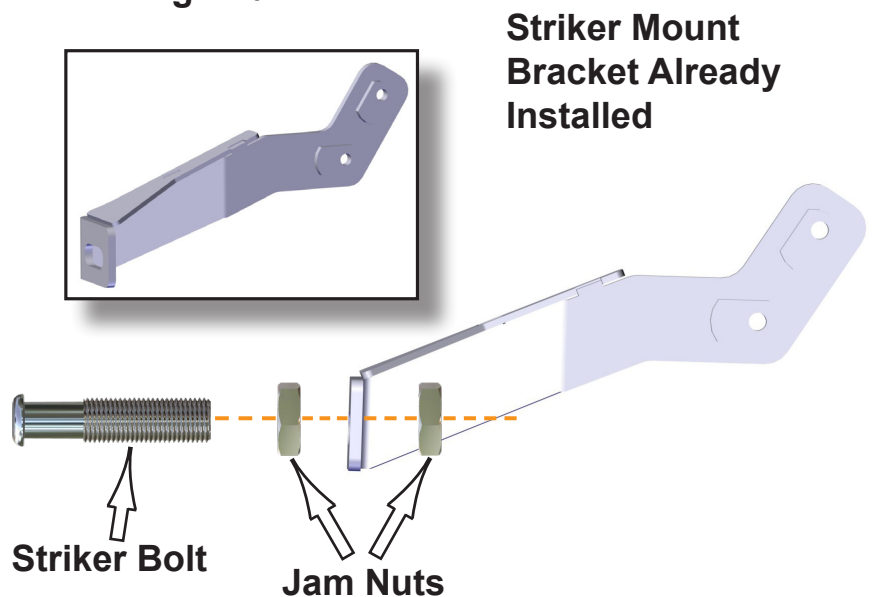
**Fig.14a**



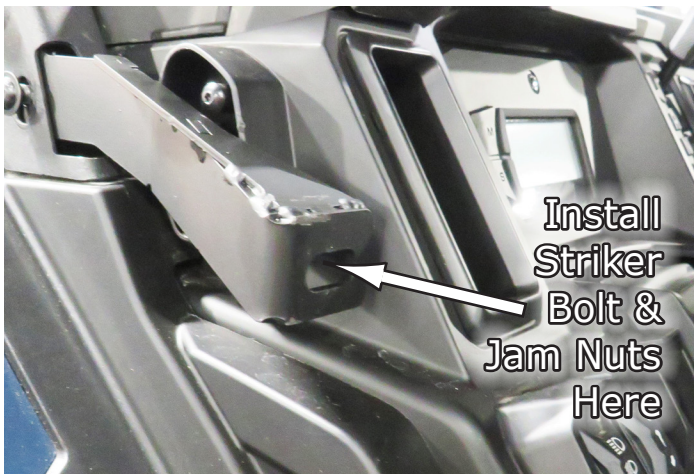
**Fig.14b**



**Fig.14c**



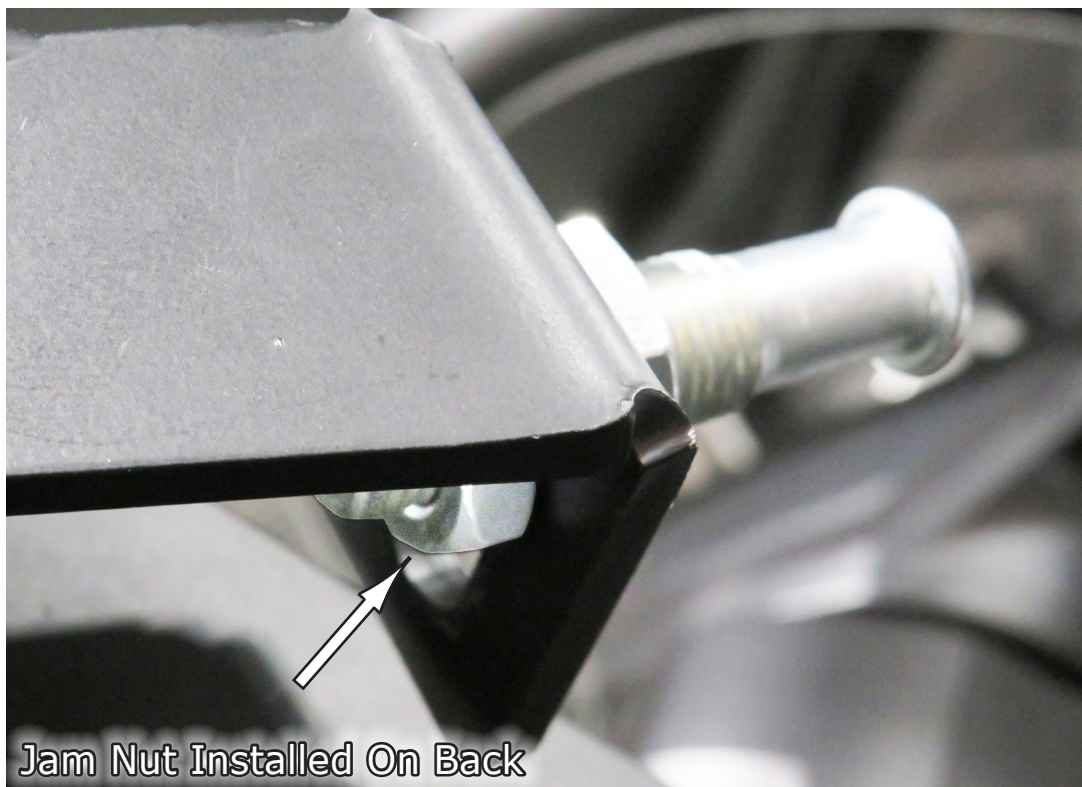
**Fig.14d**



**Fig.14e**



**Fig.14f**

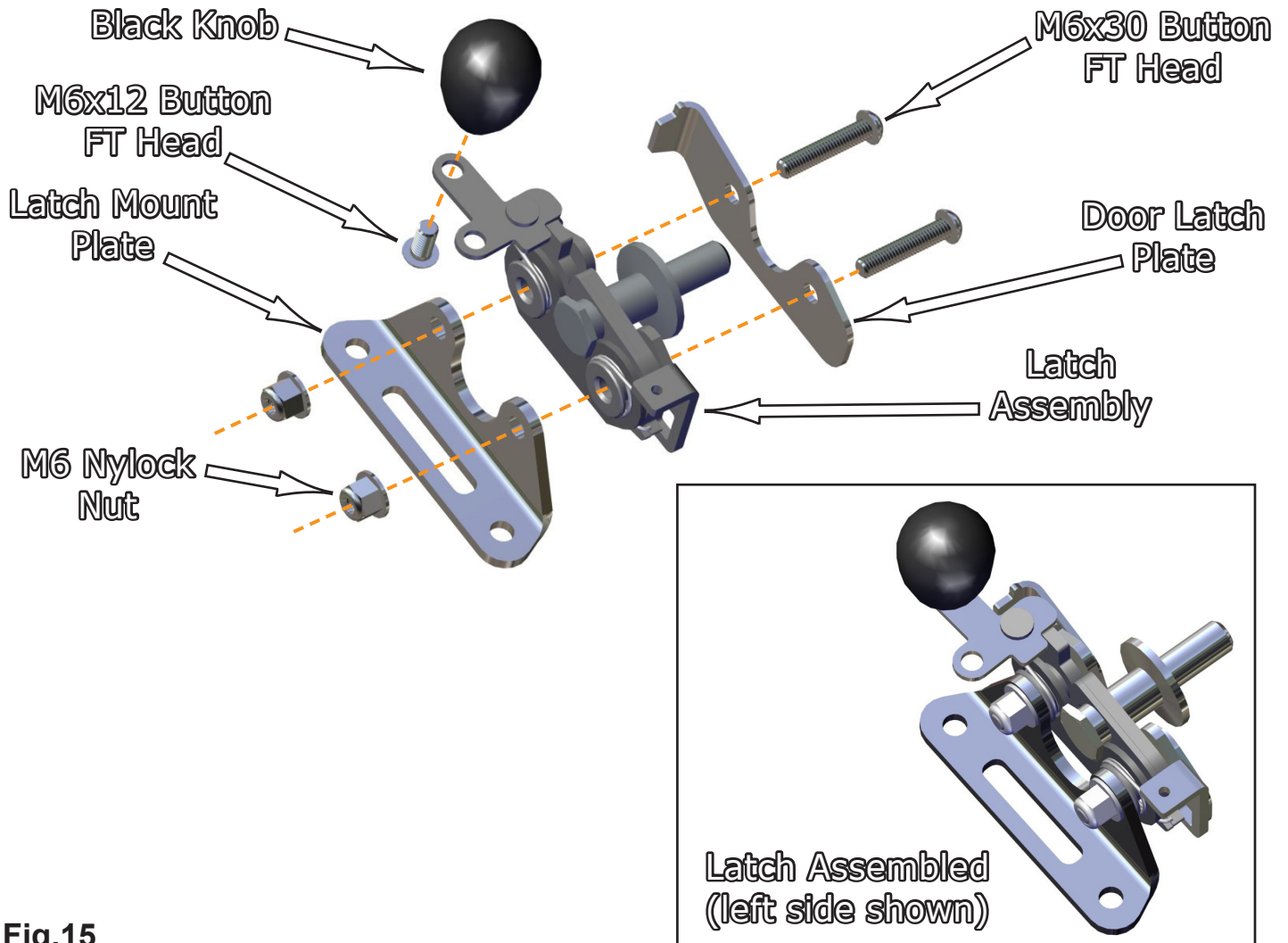


**Fig.14g**

**NOTE:** If you notice that when you close the door that the Striker Bolt is not catching good, we have included an extra washer for you to use that will go the striker bolt **before** you insert it into the bracket that will move the bolt out a little more allowing it to catch better, if needed.

*By loosening the Jam Nuts you can adjust the Striker Bolt Forward & Back to align it with the catch, then tightening the Jam Nuts Once in your desired position.*

15. Now you are ready to install the **Door Latch Assembly** to the Door. However, you need to assemble the latch before installing it. Below shows the components in your kit to assemble together. Assemble and tighten **Nylock Nuts** securely. See **Fig.15**.



**Fig.15**

16. First, find the two (2) holes in the **Door Skin Panel** as shown in **Fig.16a**, then mount the assembly on the inside of the door and attach using the **M6x30 Button FT Head** screws and **M6 Nylock Nuts** as shown in **Fig.16b-c**.



**Fig.16a**

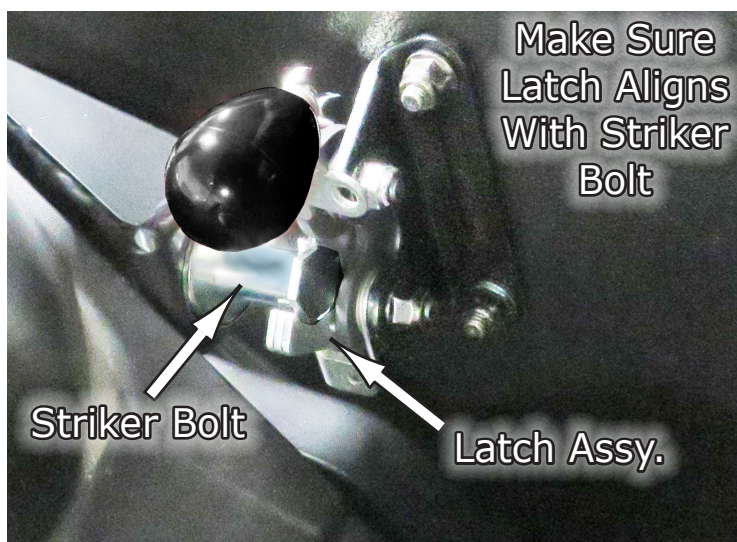


**Fig.16b**



**Fig.16c**

**17.** Once the **Latch Assy** is installed, now test it out by shutting and opening the door, making sure that the Latch catches onto the **Striker Bolt** and that you can open it easily without it catching or holding up. If alignment isn't correct, use washers or spacers to move the Striker Bolt forward or if needed, and adjust any other areas needed to make it function properly. See **Fig.17**.



**Fig.17**





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