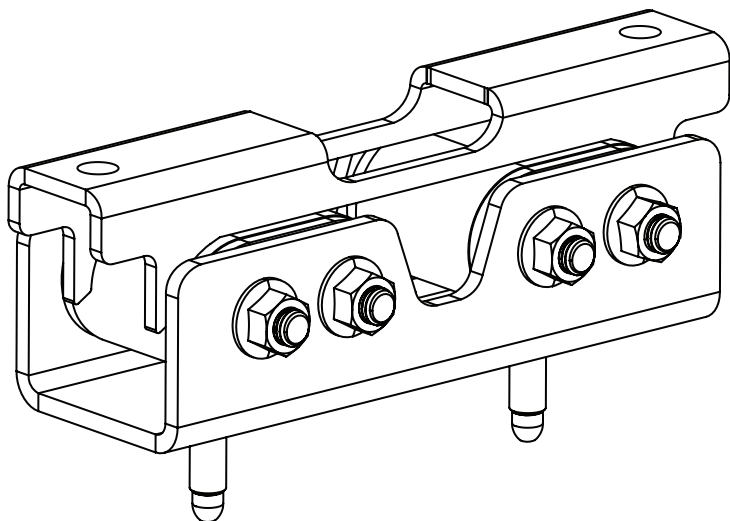




Performance Transmission Mount

2001-2010 GM 2500/3500HD w/ Allison

2011-2019 GM 2500/3500HD 2WD w/ Allison

2020-2023 GM 2500/3500HD w/ Allison

2011-2019 GM 2500/3500HD 4WD w/ Allison

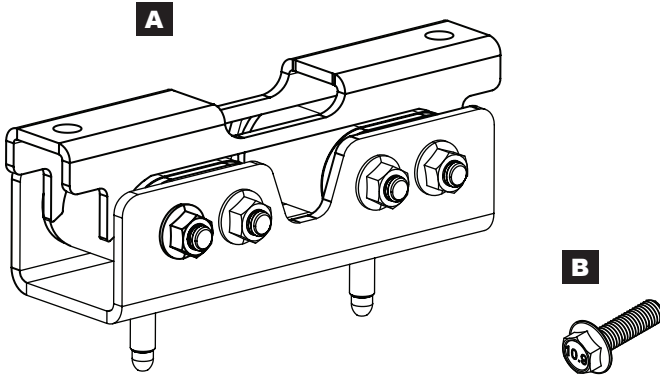
(169030130, 169030150, 169030170)

(169042130, 169042150, 169042170)

(169044130, 169044150, 169044170)

Installation Guide





CONTENTS

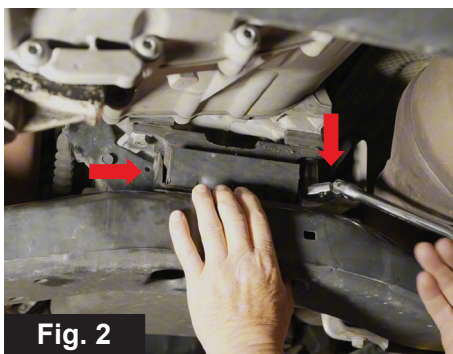
- A. (1) Transmission Mount Assembly
- B. (2) Bolts, Trans Mount to Trans Housing

DISASSEMBLY:

1. Remove the two nuts securing the transmission mount to the frame crossmember. **(Fig. 1)**
2. Jack up the transmission by supporting it at the transfer case or the tail housing.



3. Remove the two bolts securing the transmission mount to the transmission housing. **(Fig. 2)**



4. Remove the old transmission mount. **(Fig. 3)**

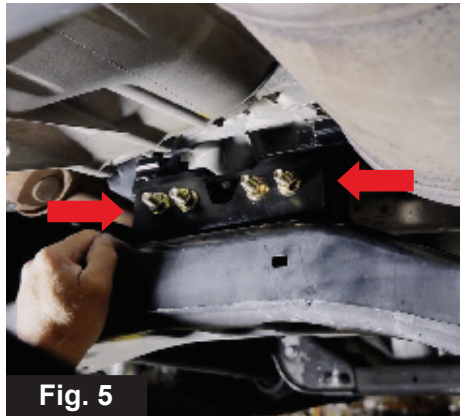


INSTALLATION

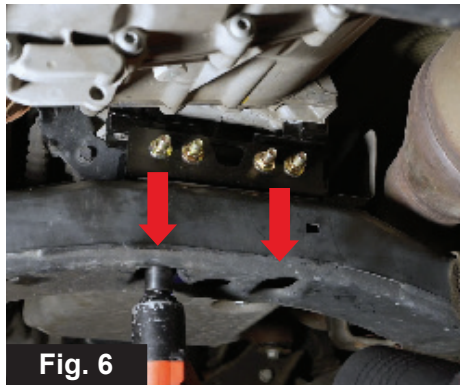
5. Install the PPE transmission mount in place. Adjust the height of the jack as needed. (Fig. 4)



6. Reinstall the two transmission mount bolts. Torque to 38 lb-ft. (Fig. 5)



7. Lower the jack so that the transmission mount sits on top of the crossmember firmly. Tighten both crossmember nuts to 48 lb-ft. (Fig. 6)
8. Make sure all four transmission mount bracket nuts are tightened. Torque to 40 lb ft.



Installation Complete



DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

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⚠ CA WARNING: Handling passenger or off-highway motor vehicle parts can expose you to chemicals such as phthalates and lead, which can cause cancer and reproductive harm. To minimize exposure, service the vehicle in a well-ventilated area, wear gloves, and wash your hands. For more information see www.P65Warnings.ca.gov/motor-vehicle-parts.

