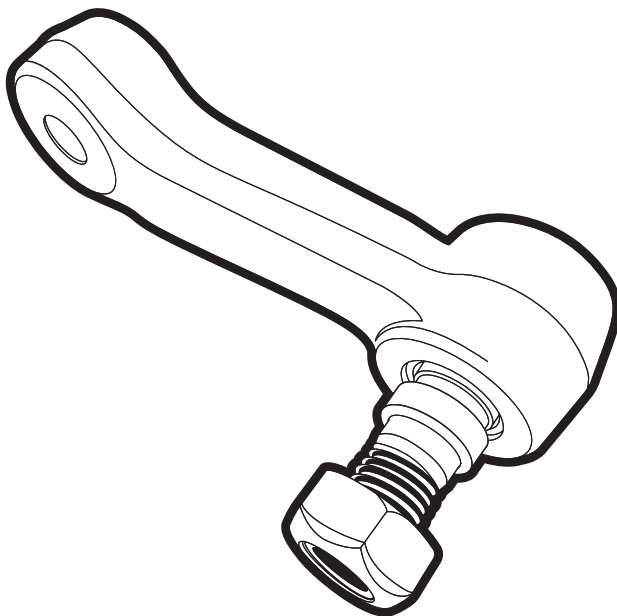
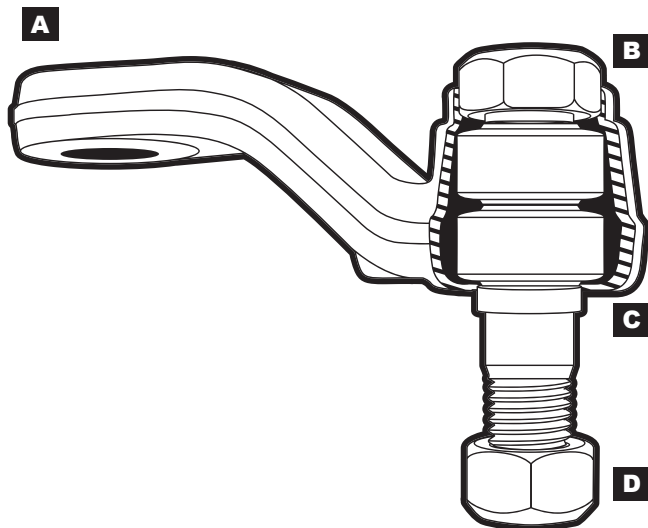




Extreme-Duty Forged Idler Arm - GM

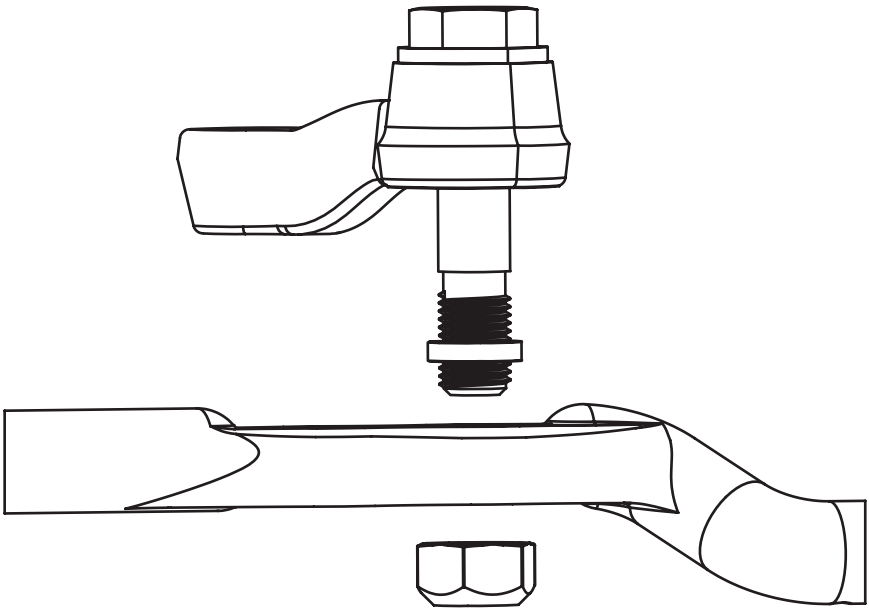
*(158040300, 158041100)
158050000, 158051100)*

Installation Guide



CONTENTS

- A** (1) *Pitman Idler Arm Body*
- B** (1) *7/8" Bolt*
- C** (1) *Spacer*
- D** (1) *Lock Nut*



INSTALLATION

- Step 1. Place supplied spacer in between bottom of pitman/idler arm and centerlink.*
- Step 2. Apply a thin layer of greese to the bottom surface of the centerlink where the nut is to be installed to.*
- Step 3. Apply red Loctite to the threads of lock nut before tightening*
- Step 4. Tighten down the lock nut to 46 lb-ft*
- Step 5. For the idler arm, tighten down the idler pivot assembly nut to 73 lb-ft. For the pitman arm, tighten down the steering box to pitman arm nut to 185 lb-ft.*

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

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LIMITATION OF WARRANTY

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⚠ CA WARNING: Handling passenger or off-highway motor vehicle parts can expose you to chemicals such as phthalates and lead, which can cause cancer and reproductive harm. To minimize exposure, service the vehicle in a well-ventilated area, wear gloves, and wash your hands. For more information see www.P65Warnings.ca.gov/motor-vehicle-parts.



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