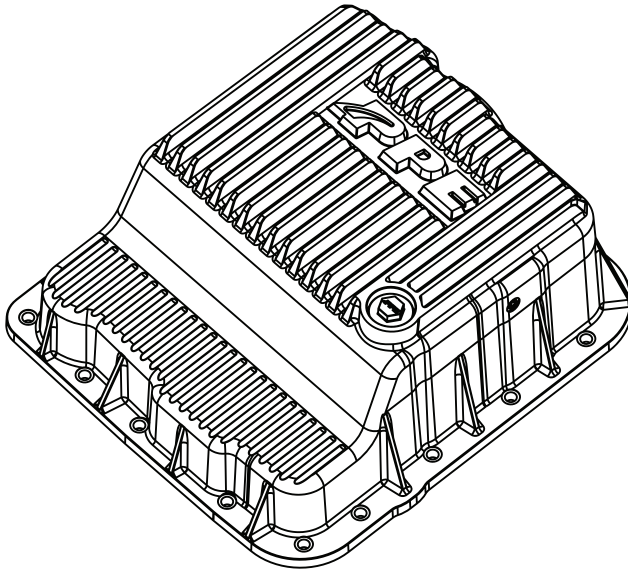
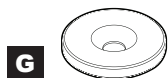
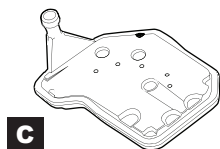
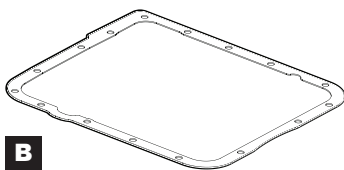
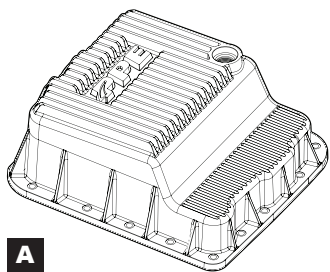




Heavy-Duty Cast Aluminum Transmission Pan

***GM with 700R4, 4L60, 4L60E, 4L65,
4L70E, and 4L75E Transmission***



CONTENTS

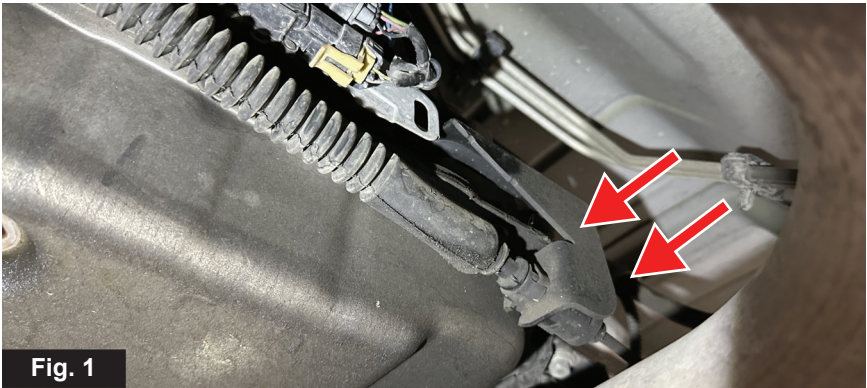
- | | |
|---------------------------------------|--|
| A. Transmission Pan (1) | G. Aluminum Filter Support Pads (4) (installed) |
| B. Flat Gasket (1) | H. M6 Flat Head Screws (4) (installed) |
| C. Transmission Filter (1) | I. Aluminum Filter Support Pads (4) (700R4 Filter) |
| D. Magnetic Drain Plug(1) (installed) | |
| E. 1/8" NPT plug (1) (installed) | |
| F. M8 Allen Bolts (16) | |



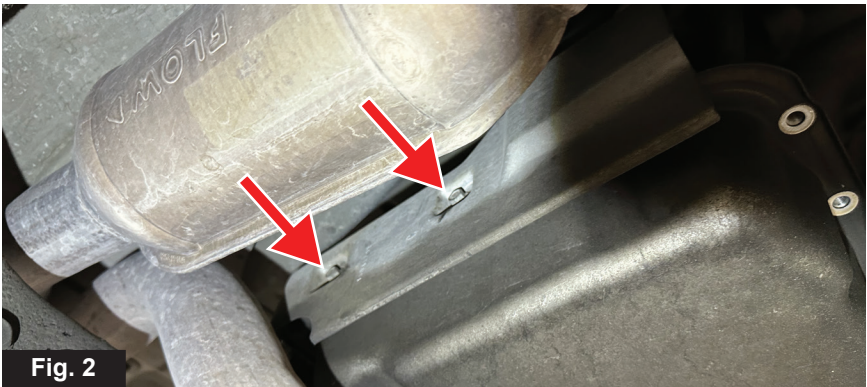
**PRODUCT
RESOURCES**

INSTALLATION:

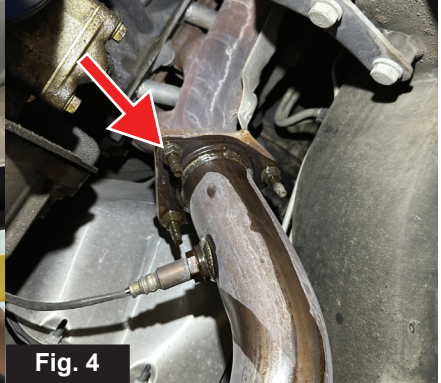
1. Vehicle off and secure. Let the engine cool.
2. Remove the two bolts securing the shifter cable bracket to the side of the transmission, if applicable. **(Fig. 1)**



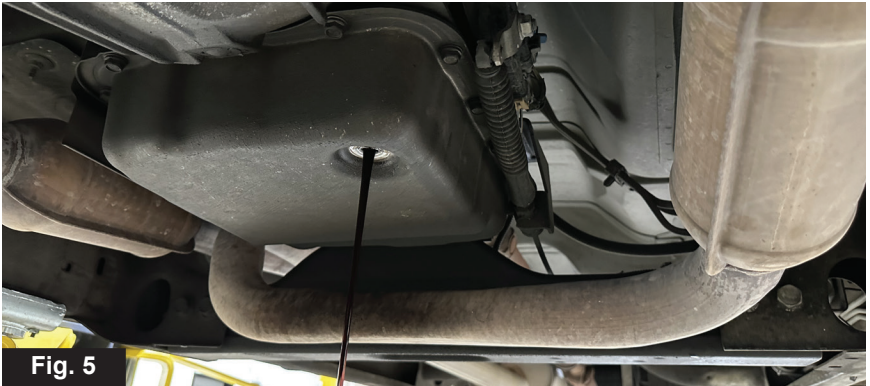
3. Remove the transmission pan heat shield. **(Fig. 2)**



4. Loosen the exhaust bolts to allow the exhaust to drop slightly. This will provide easier access for removing and installing the transmission pan.
(Fig. 3 & 4)



5. Drain the transmission pan. (**Fig. 5**)



6. Remove the factory bolts and transmission pan. (**Fig. 6**)



Note: For 700R4 Transmission equipped vehicles only. Install the factory 700R4 transmission filter or PPE P/N: 128051585, available separately.

7. For all other transmissions, replace the old transmission filter with the PPE Transmission filter (**C**). Ensure the filter is properly aligned and securely seated. (**Fig. 7**)

Note: The old filter may be stuck in the pump after the filter is removed. Carefully remove the old seal, then remove the new seal from the PPE filter and gently tap the fluid pick-up tube before installing the PPE filter. It is also okay to keep using the old seal without removing it if the rubber lip seal is in good shape.





Note: For 700R4 Transmission equipped vehicles only. Remove the installed aluminum filter support pad **(G)** and install the Aluminum Filter Support Pad **(I)** designed for the 700R4 with the M6 Flat head Screws **(H)**.

8. For all other transmissions, double check the M6 Flat Head Screws **(H)** securing the Filter Support Pads **(G)** is tight. Install the transmission pan gasket or apply RTV gasket maker, then attach the transmission pan **(A)** using the supplied M6 screws **(F)**. **(Fig. 8, Fig. 9)**
9. Check the Drain Plug **(D)** and NPT Plug **(E)** is tight. Tighten drain plug to 18 lb-ft. Fill with recommended fluid. Check for leaks.



Fig. 8

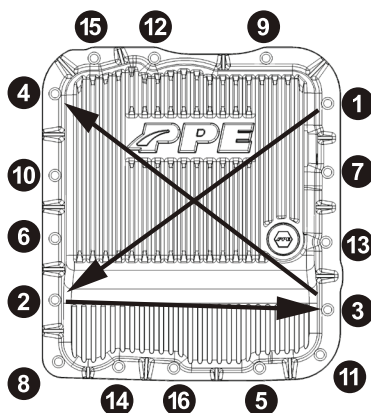


Fig. 9

10. Reinstall the shifter bracket if removed, heat shield, and tighten the bolts on the exhaust.

Installation Complete

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

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The Warranty on PPE Manifolds and Up-Pipes Kits, OEM-Length Up-Pipes is three (3) years, a limited lifetime warranty on PPE cast aluminum pans and covers, and a limited lifetime warranty on PPE Transmission Coolers and one (1) year limited warranty on all other PPE products from the date of sale to original buyer and limited solely to the parts contained within the products kit. All products that are in question of Warranty must be returned prepaid to the Seller and must be accompanied by a dated proof of purchase receipt. All Warranty claims are subject to approval by Seller. Under no circumstances will the Seller be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or re-installation - of this product or any other contingent expenses. Under no circumstances will the Seller be liable for any damage or expenses incurred by reason of the use or sale of any such equipment. In the event that the buyer does not agree with this agreement: the buyer may promptly return this product, in a new and unused condition in its original packaging, with a dated proof of purchase to the place of purchase within ten (10) days from date of purchase for a full refund. The installation of this product indicates that the buyer has read and understands this agreement and accepts its terms and conditions.

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