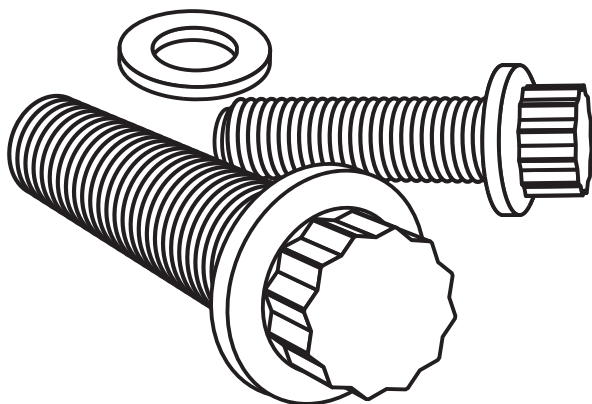




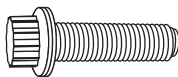
Up-Pipes Bolt Set - 12pc
2001-2016
GM 6.6L Duramax

(116121500)

Installation Guide

CONTENTS:

A: (10) M10 x 1.5 x 32 bolts

A

B: (12) M10 washers

B

C: (2) M10 x 1.5 x 37 bolts

C

The PPE Bolt Set for the GM 6.6L Duramax Up-Pipes are direct-replacement parts for factory hardware. The procedure is remove-and-replace.

Installation:

Remove factory hardware. You may wish to remove and replace one at a time to keep the parts in place.

Install 1 washer on each bolt.

Apply anti-seize to threads before installing.

Thread 6 of the M10 x 1.5 x 32 bolts and M10 washer assemblies in the upper turbo intake flange. Finger tight for now.

Thread 3 of the M10 x 1.5 x 32 bolts and M10 washer assemblies in the lower, driver side flange at the manifold.

Thread the 2 longer M10 x 1.5 x 37 bolts and M10 washer assemblies through the down pipe support bracket. Finger tight for now.

Thread the last M10 x 1.5 x 32 bolt and M10 washer assembly in the lower, passenger side flange at the manifold. Finger tight for now.

Torque each bolt assembly to 39 ft lbs.

Installation complete.



DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

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The Seller gives Limited Warranty as to description, quality, merchantability, and fitness for a particular purpose, productiveness, or any other matter of Seller's product sold herewith. The Seller shall not be responsible for the products proper use and service and the Buyer hereby waives all rights other than those expressly written herein. This warranty shall not be extended, altered or varied except by a written instrument signed by Seller and Buyer. The Warranty on PPE Manifolds and Up-Pipes Kits, OEM-Length Up-Pipes is three (3) years, a limited lifetime warranty on PPE cast aluminum pans and covers, and a limited lifetime warranty on PPE Transmission Coolers and one (1) year limited warranty on all other PPE products from the date of sale to original buyer and limited solely to the parts contained within the products kit. All products that are in question of Warranty must be returned prepaid to the Seller and must be accompanied by a dated proof of purchase receipt. All Warranty claims are subject to approval by Seller. Under no circumstances will the Seller be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or re-installation - of this product or any other contingent expenses. Under no circumstances will the Seller be liable for any damage or expenses incurred by reason of the use or sale of any such equipment. In the event that the buyer does not agree with this agreement: the buyer may promptly return this product, in a new and unused condition in its original packaging, with a dated proof of purchase to the place of purchase within ten (10) days from date of purchase for a full refund. The installation of this product indicates that the buyer has read and understands this agreement and accepts its terms and conditions.

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