



SHOP BY VEHICLE



CONTACT & SUPPORT



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CONTACT US



S&B AI AGENT

(Order Status, Knowledge Base, & more)



EMAIL customerservice@sbfilters.com



TEXT

(909) 947-0015



CALL

(909) 947-0015

Available from 6AM (PST)

BEFORE YOU START

Kit may not fit with the following Aftermarket Parts installed:

Body Lift or Lowering Kit

Custom Hood

Aftermarket Turbocharger and/or Throttle Body Spacer

- Please read the entire product guide before proceeding.
- Ensure all parts are present.
- If you are missing any of the components, call our customer support at (909) 947-0015.
- Do not work on your vehicle while the engine is hot.
- Make sure the engine is turned off and the vehicle is in Park or the Parking Brake is set.

REQUIRED TOOLS

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AL1522B-00	AIR BOX FOR TACOMA AND 4RUNNER MODELS	1
2	AL1523-00	INTAKE TUBE FOR TRAILHUNTER AND TRD PRO	1
3	AL1524-00	INTAKE TUBE FOR ALL TRIMS EXCEPT TRAILHUNTER AND TRD PRO	1
4	KF-1116A	REPLACEMENT FILTER FOR S&B 75-5210 AND 75-5220	1
5	AI3603-00	SHEET METAL FRONT SEALING PLATE, KIT 75-5210	1
6	AI3602-00	SHEET METAL GRILLE FOR FRONT AIR INTAKE, KIT 75-5210	1
7	AI3601-00	CLEAR LID FLAT, 75-5210	1
8	AG1010-00	HOSE CLAMP, #80	1
9	AG1007-00	HOSE CLAMP, #52	1
10	AG1015-00	HOSE CLAMP, #48	1
11	AI1837-00	SEMS SCREW, #8-32 X 3/4"	2
12	AI1763-00	PLASTIC RIVET, 1 1/16 DIA HEAD, 1/4 DIA X 7/8 LONG STEM	4
13	AI3605-00	REUSABLE PUSH-IN RIVETS WITH KEYHOLE SHANK	3
14	AI1822-00	MAF MOUNT, BLACK	1
15	AI1823-00	MAF GASKET	1
16	AI3604-24.75	FRONT AIR INTAKE SEAL, CUT TO 24.75"	1
17	AI3606C-00	BOX PLUG	1
18	AI3599C-00	SILICONE FENDER SEAL, KIT 75-5210	1
19	AI3600C-00	FRONT HOOD SILICONE SEAL, KIT 75-5210	1
20	AI3598C-00	SNAP-IN LID SEAL, 75-5210, SILICONE, COMP. MOLDED	1
21	AI2375C-00	RUBBER GROMMETS	3
22	AI1768C-00	STEP COUPLER 2.75 X 3.125	1
23	AI3859-00	4RUNNER TRIM PANEL	1

STEP 1:

Start by disconnecting the negative terminal from your battery.

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STEP 2:

Remove the **4** grommets holding the front air scoop. Simply push down on the grommets for them to unclip.

Once done, go ahead and remove the scoop.

**STEP 3:**

Disconnect the MAF Sensor.

**STEP 4:**

Remove the clip holding the MAF Sensor harness to the air

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We recommend using a Body Panel Removal Tool to do this.

STEP 5:

Loosen the lower hose clamp on the stock intake tube. You will need a **10mm** socket to do this.

STEP 6:

Remove the stock air intake assembly from the vehicle.

STEP 7:

Remove the MAF Sensor from the stock air intake.

STEP 8:

Begin putting together your S&B Air Intake by installing the Front Scoop screen.

STEP 9:

Install the S&B Air Filter into the air box. Once in, go ahead and pull the filter through to where the filter flange is showing (as seen in the picture).

STEP 10:

Install the front scoop molding onto the air box assembly

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STEP 11:

Flip the box over and install the three grommets on to the bottom of the air box.

IMPORTANT TECH NOTE:

This Specific Cold Air Intake Kit comes with (2) Intake Tubes based on specific vehicle trims.

AL1523-00

TRD Pro or TrailHunter

AL1524-00

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SR, SR5, TRD PreRunner, TRD Sport, TRD Off-Road, Limited

STEP 12:

Re-install the MAF Sensor using the included spacer and gasket.

*In terms of order, its **MAF Sensor, Spacer**, then the **Gasket**.

STEP 13:

Remove the protective cover from the S&B Clear Lid.

STEP 14:

Install the Clear Lid into the Snap-In air box molding.

STEP 16:

Install the Clear Lid assembly onto the S&B air box.

STEP 17:

This intake kit comes with **two** box plug options.

Side Inlet (Shown): Allows for more air through fender opening, slightly louder. The side inlet of the air box also works with OEM snorkels.

Side Plug: Reduces noise, but at the cost of reduced airflow.

STEP 18:

Install the S&B Air Box into the engine bay. Ensure that all the grommets are lined up and the intake tube is seated properly.

Tip: To make sure the air box is fully seated, you can feel the grommets popping through the floor of the air box.

STEP 19:

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Install the front scoop extension

4Runner Owners: There is an included front scoop extension in order for you to securely attach the scoop to the core support.

STEP 20:

Connect the MAF Sensor to the S&B Intake Tube.

STEP 21:

Using an **8mm** socket, please tighten the hose clamps holding the intake tube to the turbo.

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STEP 22:

Use a zip-tie to keep the MAF Sensor harness out of the way.

STEP 23:

Please verify that everything is tight and secure

Reconnect the negative battery cable to the negative battery terminal.

[Your install is now complete.](#)

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