



# Polaris RZR XP 1000 Dual Full System 24 Installation Instructions

**For Models:** RZR XP 1000 (2024-2026), RZR XP 4 1000 (2024-2026)

## Installation

1. Remove **(4) T40 Torx bolts** securing **Bed Liner** in place and remove **Bed Liner**.
2. Disconnect **Rear Tail Light, Brake light** and **Rear View Camera** connections. *(See Figure #1)*
3. Remove **(14) T40 torx bolts** securing **Rear Fascia plastics** and remove **Fascia**.
4. At this time loosen and remove **02 Sensor** from the **Stock Headpipe**. *(See Figure #2)*
5. Loosen and disconnect **V-Band clamp** between **Muffler** assembly and **Headpipe**.
6. Remove **Factory Muffler assembly** by disconnecting **Retention Springs** and sliding the assembly out of the rubber mounts. **Note:** Remove rubber mount blocks from lower mounts as they are loose and may fall out during riding. *(See Figure #3)*
7. Remove the **Heat-shield** from top of the **Factory Headpipe (2) nuts** and **(1) bolt** and set aside for reuse. *(See Figure #4)*
8. To ease installation, remove **seats, firewall access panels** and **firewall heat shield**.
9. Remove the **(6) Allen bolts** holding the **HeadPipe** to the engine and remove the **HeadPipe**. *(See Figure #5)*
10. Install supplied **Heat Shield standoff** and **Worm Clamp** onto new **HMF Header Pipe** loosely.
11. Install new **HMF Header Pipe** using Factory hardware and new supplied **Headpipe Gasket** and tighten.
12. Reinstall **Factory 02 Sensor** in new **Headpipe**.
13. Reinstall both **Firewall Heat-shield** and **upper Header Heat-shield** and tighten **worm clamp**.
14. Using supplied **(4) 1-1/8 Aluminum spacers, (4) M6-1.0x 45 hex bolts** and **(4) #10 Flat Washers** remove Factory hardware from the **Rear Muffler Assembly Heatshield** and install the new **HMF Dual Exhaust Bracket**. *(See Figure #6)*
15. Pre-install lower **S-Bend** on **Lower Muffler** (longer brackets) and using provided **(2) M8-1.25 Nylock, (2) ¼" Flat washers** install **Muffler** on lower mounting points of **Mounting Bracket**.
16. Repeat process for **Upper Muffler** and **S-Bend**.
17. Install provided **Spring Clamps**. *(See Figure #7)*
18. Adjust **Muffler** positions and tighten all hardware.

19. Reinstall **Factory Rear Fascia Plastics** and reconnect all **Tail Light and Camera connections** and reinstall **Bed Liner**.  
(See Figure #8)

**Note:** If trimming Rear Fascia Plastics refer to the Rear Fascia Trimming Guide

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### Rear Fascia Trimming Guide

While trimming of **Rear Fascia Plastics** is not required, some customers who wish to have more efficient cooling and better aesthetics may choose to do so.

It is recommended that you use a small reciprocating saw to cut the plastics. However a Oscillating multi tool or dremel tool can also be used.

1. Place tape over the area to be cut and draw a guideline in the crevice along the body line to be cut. (See Figure #9)
2. Slowly begin cutting just below the line. This will allow room for errors and for corrections to be made later by cleaning up the edge with a sander or razor blade.
3. Once the cut has been completed you can clean up the edge using some sandpaper wrapped around a stiff backing block like a small scrap of wood to straighten out any uneven cuts. (See Figure #10)
4. Clean up any remaining burrs left from the cutting and sanding process. (**Note:** A razor blade can be held perpendicular to and dragged along the cut edge to clean any small remaining burs.)

## Hardware

-  (4) 400310 - Bolt - Hex - M6-1.0 X 45
-  (1) 400183 - Clamp - Heat Shield - Small (3724)
-  (1) 400394 - Gasket - Header- Polaris RZR XP  
1000 - 2024
-  (1) 400120 - Heat Shield - Standoff
-  (4) 400015 - Nut - Nylock - M8-1.25
-  (4) 200063 - Spacer - 1-1/8 in Aluminum
-  (4) 400077 - Spring(s) - Long
-  (4) 400069 - Washer - Flat - #10
-  (4) 400073 - Washer - Flat - 1/4"

\* Click thumbnails to enlarge

Figure #1

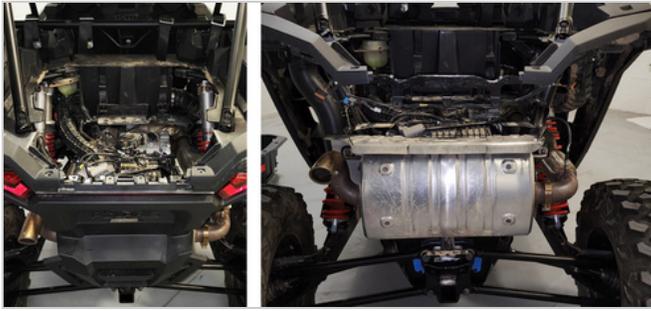


Figure #2

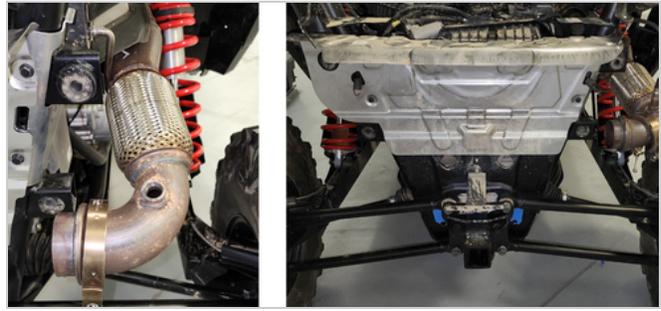


Figure #3



Figure #4



Figure #5

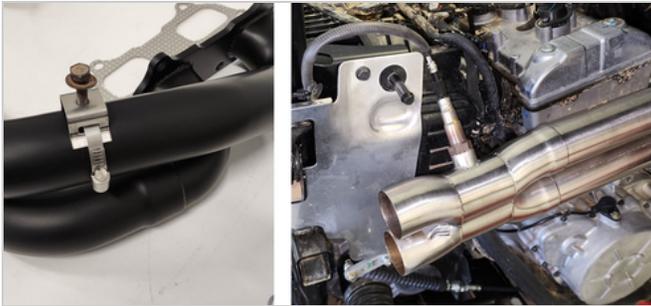


Figure #6

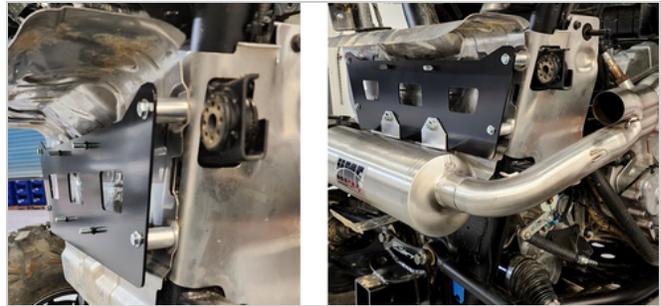


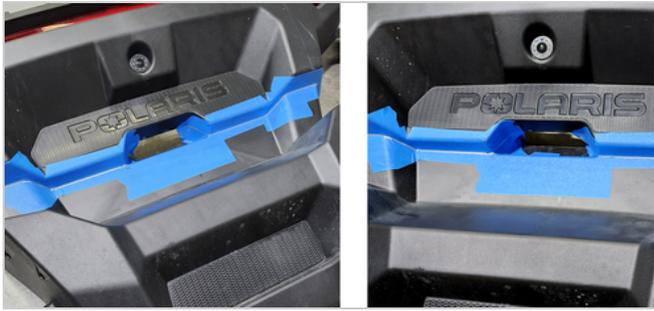
Figure #7



Figure #8



Figure #9



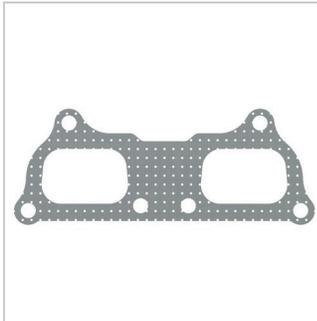
(4) Bolt - Hex - M6-1.0 X 45 (1) Clamp - Heat Shield - Small (3724)



Figure #10



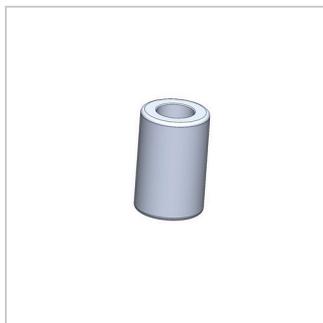
(1) Gasket - Header- Polaris (1) Heat Shield - Standoff RZR XP 1000 - 2024



(4) Nut - Nylock - M8-1.25



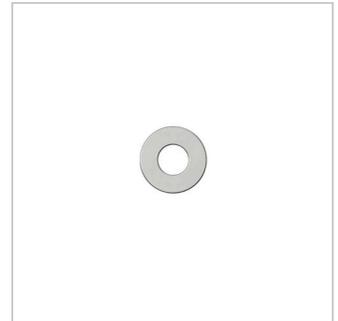
(4) Spacer - 1-1/8 in Aluminum



(4) Spring(s) - Long



(4) Washer - Flat - #10



(4) Washer - Flat - 1/4"

