



# Polaris RZR XP 1000 Slip-On 24 Installation Instructions

**For Models:** RZR XP 1000 (2024-2026), RZR XP 4 1000 (2024-2026)

## Installation

1. Remove **(4) T40 Torx bolts** securing **Bed Liner** in place and remove **Bed Liner**. *(See Figure #1)*
2. Disconnect **Rear Tail Light, Brake light and Rear View Camera** connections.
3. Remove **(14) T40 torx bolts** securing **Rear Fascia plastics** and remove **Fascia**. *(See Figure #2)*
4. Loosen and remove **V-Band clamp** using **5mm allen wrench**. *(See Figure #3)*
5. Remove **Stock Muffler assembly** by releasing **Factory spring mounts** and sliding **Muffler** out of **Factory Rubber Mounts**.  
**Note: Save factory Exhaust Springs for later use.** *(See Figure #4)*  
*(See Figure #5)*
6. Using **Factory Exhaust Springs** install New **HMF Slip on Exhaust Bracket** into **Factory Mounts**. *(See Figure #6)*
7. Install **HMF Slip-On Muffler** onto bracket using supplied **(2) M8-1.25 Nylock Nuts** and **(2) ¼" Flat washers**. *(See Figure #7)*
8. Using **Factory V-Band Clamp** secure **HMF Slip-on** to **factory Headpipe**. *(See Figure #8)*
9. Reinstall Factory Rear Fascia Plastics onto the machine and reconnect all Tail Light, Camera Connections and reinstall Bed Liner.

**NOTE: If trimming Rear Fascia Plastics refer to the Rear Fascia Trimming Guide.**

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### Rear Fascia Trimming Guide

While trimming of Rear Fascia Plastics is not required some customers who wish to have more efficient cooling and better aesthetics may choose to do so.

It is recommended that you use a small reciprocating saw to cut the plastics. However a Oscillating multi tool or dremel tool can also be used.

1. Place tape over the area to be cut and draw a guideline in the crevice along the body line to be cut. *(See Figure #9)*
2. Slowly begin cutting just below the line. This will allow room for errors and for corrections to be made later by cleaning up the edge with a sander or razor blade.

3. Once the cut has been completed you can clean up the edge using some sandpaper wrapped around a stiff backing block like a small scrap of wood to straighten out any uneven cuts.
4. Clean up any remaining burrs left from the cutting and sanding process.(Note a razor blade can be held perpendicular to and dragged along the cut edge to clean any small remaining burs, refer to trim 5 .

## Hardware

-  (2) 400015 - Nut - Nylock - M8-1.25
-  (2) 400073 - Washer - Flat - 1/4"

\* Click thumbnails to enlarge

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Figure #1



Figure #2



Figure #3

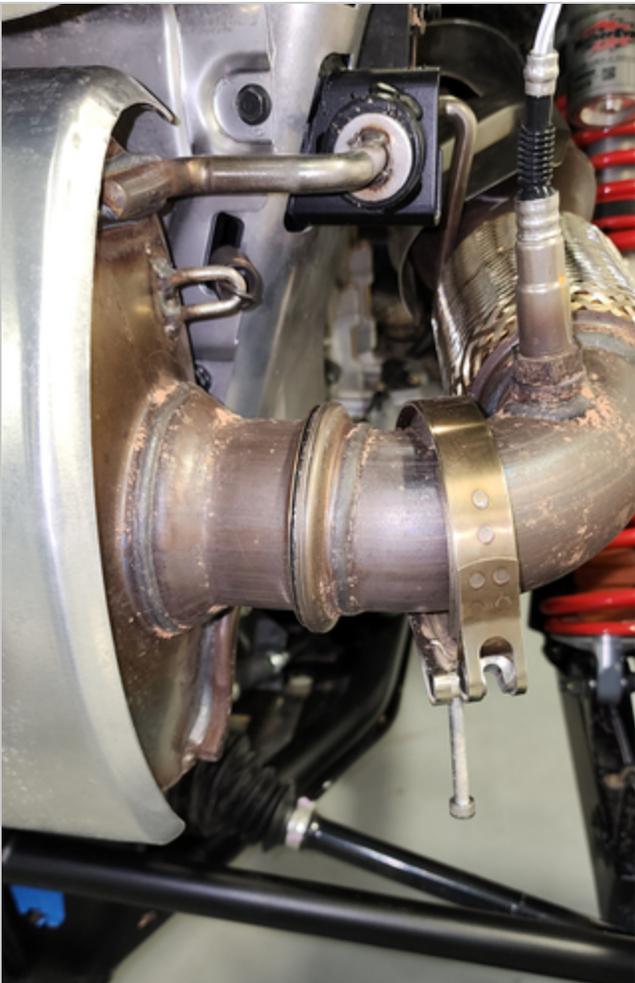


Figure #4



Figure #5



Figure #6



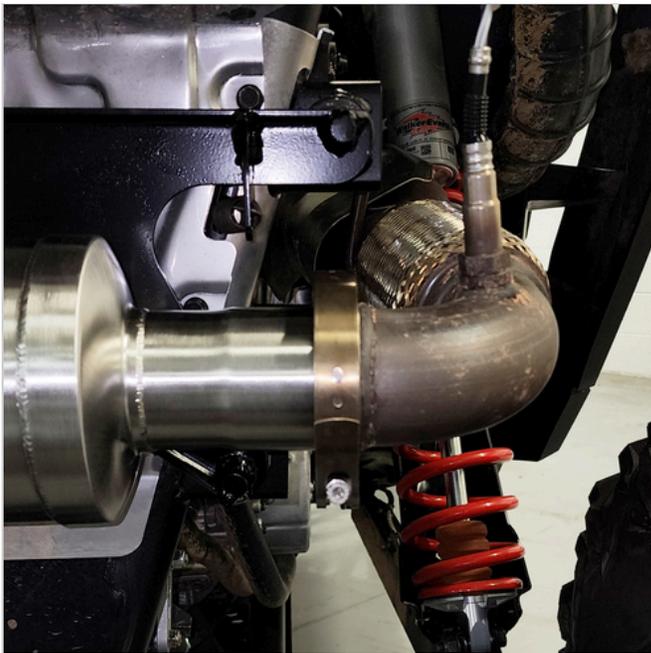
Figure #7



Figure #8



Figure #9



(2) Nut - Nylock - M8-1.25 (2) Washer - Flat - 1/4"

