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JVER \$98 (EXCLUSIONS APPLY)



SHOP CATEGORIES

WHY S&B

SHOP BY VEHICLE



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INSTALL INSTRUCTIONS FOR 75-5223

PRINT

BEFORE YOU START

Kit may not fit with the following Aftermarket Parts installed:

Body Lift or Lowering Kit

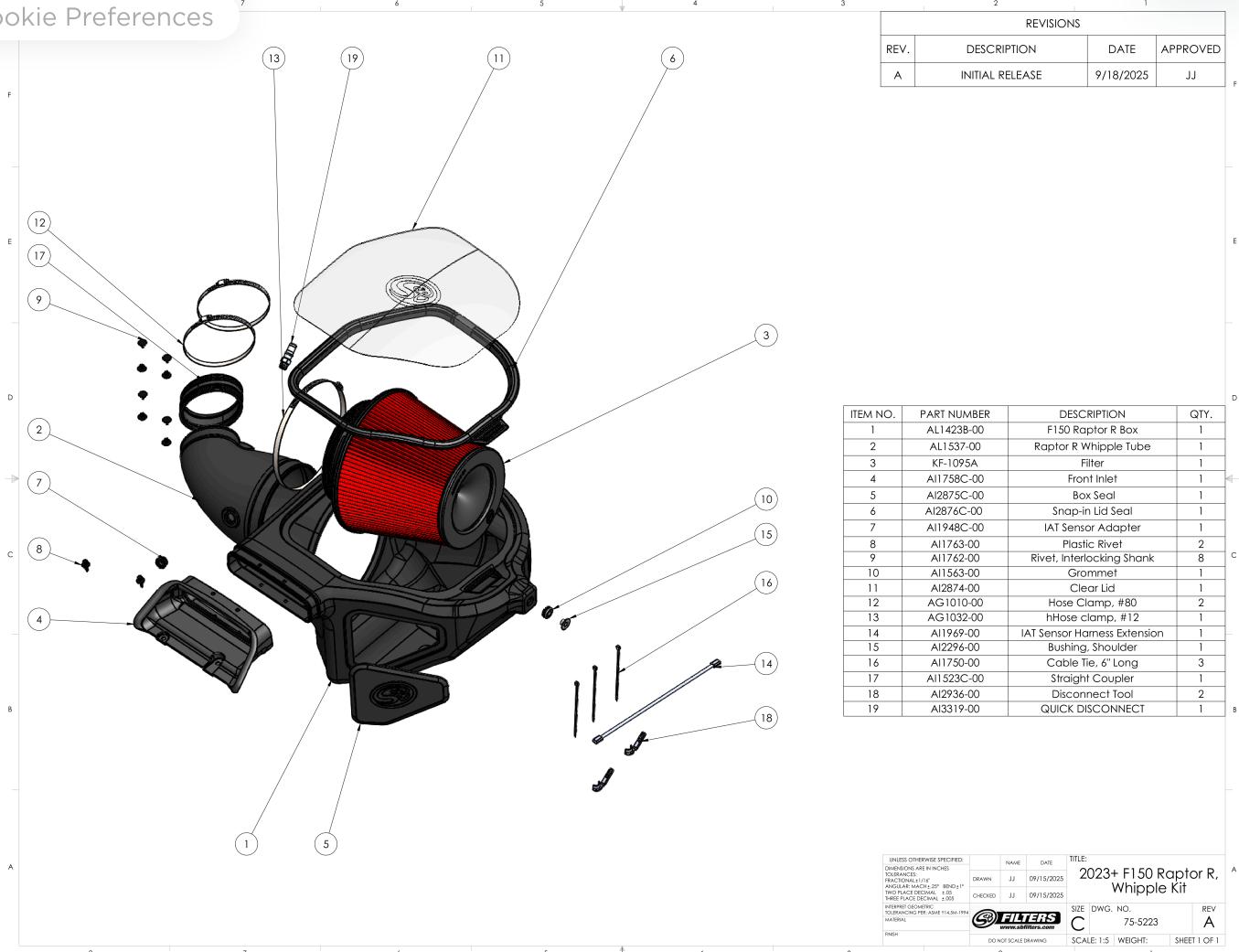
Custom Hood

Aftermarket Turbocharger and/or Throttle Body Spacer

REQUIRED TOOLS

- Please read the entire product guide before proceeding.
- Ensure all parts are present.
- If you are missing any of the components, call our customer support at (909) 947-0015.
- Do not work on your vehicle while the engine is hot.
- Make sure the engine is turned off and the vehicle is in Park or the Parking Brake is set.

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STEP 1:

Before you begin your install, take a **10mm socket** to disconnect the negative cable from the battery terminal.

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STEP 2:

First, take a **body panel popper** to remove the 2 push pins holding down the factory air scoop.



STEP 3:

Next, take a **13mm** socket and ratchet to remove the factory bolt holding the factory air box.

Additionally, make sure to remove the bushing and

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STEP 4:

Next, take a **5/16th** or **8mm** socket to loosen the hose clamp on the throttle body side of the intake tube.

STEP 5:

Now, go ahead and pinch the **two tabs** on the quick connect CCV fitting located on the firewall side of the intake tube.

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STEP 6:

Next, ***push down on the tab*** of the IAT sensor to disconnect it. This sensor can be located on the radiator side of the intake tube.

STEP 7:

Take a ***body panel removal tool*** to remove the wire loom for the *IAT Sensor* located along the intake tube and air box.

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STEP 8:

Now, do the same thing to the **2nd wire loom**. This one can be found just to the right of the first one on the driver side.

STEP 9:

Now, go ahead and remove the air box and intake tube from the vehicle.

Tip

(Optional/Recommended):

We recommend covering the

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Body with a clean shop towel to ensure no dirt or debris fall into the throttle body, which can potentially damage the motor.

STEP 10:

Disconnect the IAT Sensor from the Stock Intake Tube. We recommend taking a small pick to lift up the tab in order to then turn and remove the sensor.

STEP 11:

Now, take the IAT Sensor Adaptor (7) and install it into the S&B Intake tube (2). Make sure that the adaptor tab lines up with the gap in the intake tube.

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STEP 13:

Install the Front Inlet Scoop.

STEP 14:

Next, go ahead and install the **8** Interlocking Rivets (**9**) into the 4 holes (2 per hole) on the top and bottom of the Air Intake Inlet Scoop.

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STEP 15:

Install the provided Grommet (10) and Shoulder Bushing (15) to the fender side of the S&B air box.

STEP 16:

Now, go ahead and pre-install the air filter in the S&B air box. Ensure the air filters flange is fully seated to the air box. **(as seen in the image to the right)**

Tip: You can also do so while the air box is in the engine bay, but we recommend installing it while the air box is out of the vehicle.

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STEP 17:

It's time to pre-install the throttle body coupler onto the throttle body. You can also place the 2 provided hose clamps onto the coupler in preparation for the intake tube.

STEP 18:

Go ahead and take the IAT wire loom and zip-tie it along the core support, up and out of the way, in order to give the S&B air box enough space.

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STEP 19:

Now, go ahead and install the S&B air intake.

STEP 20:

Now, go ahead and tighten the **3** hose clamps on the intake assembly, (2 on the throttle body and 1 on the air filter flange). For this you'll need a **5/16th or 8mm socket**.

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STEP 21:

Connect the IAT Sensor to the include IAT Extension harness.

STEP 22:

Next, take the Whipple Supplied PCV hose and connect it to the quick-connect fitting on the S&B intake tube.

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STEP 23:

Complete the installation of the S&B intake by bolting the air box to the stock air box location using a **13mm socket, extension**, and the **OEM bolt**.

STEP 24:

Unwrap the protective film from the Clear Lid (11).

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STEP 25:

Install the Clear Lid (11) into the Snap-in Lid Seal (6).

STEP 26:

Install the snap-in lid onto the S&B air box.

STEP 27:

Reconnect the negative terminal of the battery using a **10mm socket**. Ensure all connection points are tight and secure.

[Cookie Preferences](#)**II is now complete.**