

# INSTALL INSTRUCTIONS FOR 82-1004

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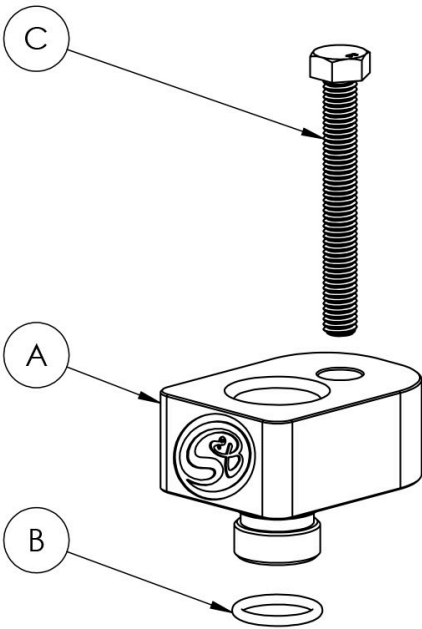
## BEFORE YOU START

Thank you for purchasing your new S&B Filters Map Spacer. If at any time you need additional assistance with installation or have any other questions or comments, feel free to call our customer support team at 909-947-0015.

## REQUIRED TOOLS

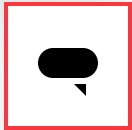
- 7mm Wrench/Socket
- 8mm Wrench/Socket

**Approx. Install Time:** 15 min



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
A	1	AI2514-00	AI2514-00,Black Anodize, Finished
B	1	AI2562-00	O-Ring, Buna N,1.5mm x10.5 mm
C	1	AI2561-00	Flange Bolt Stainless Steel, M5-0.8 x 40mm

Hi. Need any help?



## STEP 1

Unplug the map sensor harness.



## STEP 2

Remove the map sensor bolt using a 7mm wrench. Be careful not to drop this bolt in your engine bay. Access is limited on the 2017-2019 trucks so the shorter the wrench the better.



## STEP 3

Remove the map sensor from the manifold. Pull up and

Cookie Preferences the spacer to get it free of the manifold.



## STEP 4

Install the provided O-ring onto the S&B Map sensor spacer and install the spacer into the manifold. Make sure the bolt hole is lined up with the threaded insert in the manifold.

## STEP 5

Install the map sensor with the original o ring into the S&B spacer. Again, make sure the bolt hole is lined up with both the hole in the spacer and the threaded insert in the manifold.

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## STEP 6

Apply thread locker to the new bolt included with the S&B kit.

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## STEP 7

Thread the bolt in as far as possible by hand and then use a 8mm wrench to snug it up and complete the last few rotations. Be careful not to overtighten the bolt.

## STEP 8

Reconnect the map sensor harness.

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