

# INSTALL INSTRUCTIONS FOR 75-2503

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## BEFORE YOU START

- Please read the entire product guide before proceeding.
- Ensure all parts are present.
- If you are missing any of the components, call our customer support at (909) 947-0015.
- Do not work on your vehicle while the engine is hot.
- Make sure the engine is turned off and the vehicle is in Park or the Parking Brake is set.
- Note: This intake kit may not fit with the following Aftermarket Parts installed: Body Lift or Lowering Kit, Custom Hood, Throttle Body Spacer / Upgrade

## REQUIRED TOOLS

- 2 7/16” Wrenches or Sockets
- 5/16” Nut Driver or Socket
- 5/16” Drill & Drill Bit

Qty	Parts List
1	5/8” x 25” Hose
1	Duel Flange Adapter
1	CARB Sticker
1	Instruction Sheet
1	#8 Hose Clamp
2	#48 Hose Clamps

Qty	Parts List (continued)
1	Angled Bracket
3	1/4”-20 x 3/4” Hex Head Screw
7	1/4” Washers
3	1/4”-20 Nylock Nuts
1	1/4”-20 Hex Head Screws
1	5/8” x 5/8” Coupling Hose
1	Air Filter

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Hi. Need any help?



## STEP 1

With the engine off,  
disconnect the negative  
battery cable.

**IMPORTANT: Failure to disconnect the battery for a minimum of 2 hours may cause the Check Engine Light to illuminate upon completion of the installation or subsequent operation.**

**DO NOT SKIP THIS STEP!**



## STEP 2

Unclamp intake hoses from  
the airbox.



### STEP 3

Unbolt the airbox.



### STEP 4

Remove vent hose from  
airbox and valve cover.

### STEP 5

Remove airbox.

## STEP 6

Install the “L” bracket to the end of the filter as shown.

## STEP 7

Install adapter assembly to filter.

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## STEP 8

Position assembly in vehicle  
and mark locations for drilling  
as shown in #8 Image 1 and  
#8 Image 2.

## STEP 8 IMAGE 2

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## STEP 9

Drill 5/16" holes where marked.

## STEP 10

Install using the hardware provided in this kit.

## STEP 11

Measure vent hose provided in this kit (or the OEM hose).

## STEP 12

Cut the hose to the proper length. Insert the supplied 5/8" Hose Mender into the hose and secure the other end of the hose mender into the small middle inlet of the air filter. Then tighten the provided #8 Hose clamp.

## STEP 13

Reconnect the negative battery cable and check all of

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al assembly

connections to ensure that all  
connections are tight.