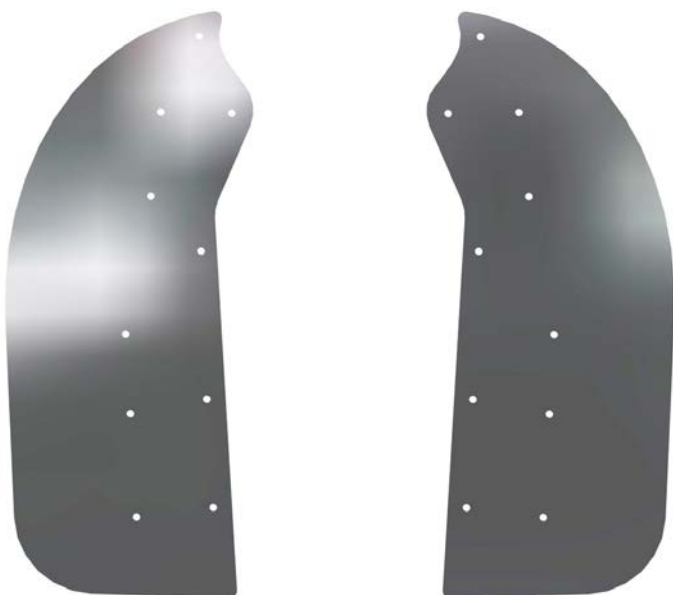


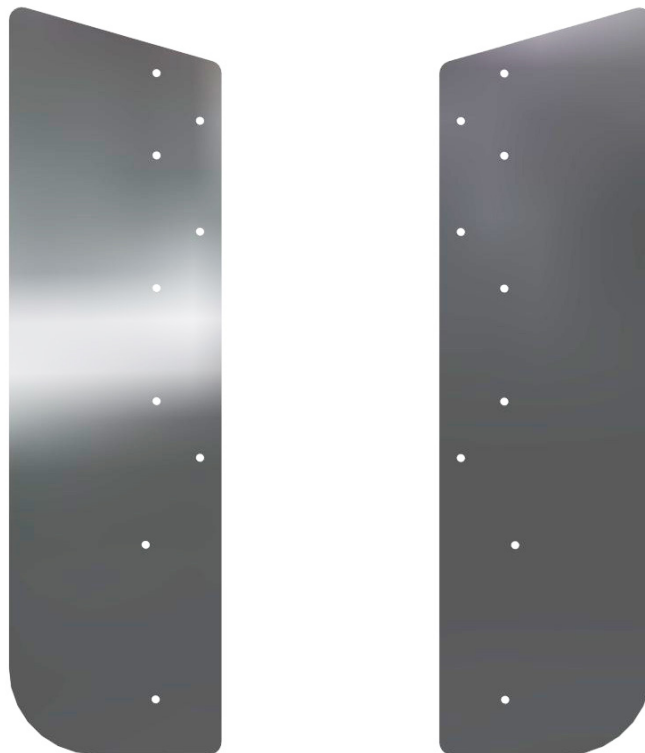
INSTALLATION INSTRUCTIONS

FF-CA-DEF-001: Flat Fender Flares

- ⓘ Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- ⓘ Do Not discard product packaging until installation is complete and functioning properly.



L & R Front Upper Flares



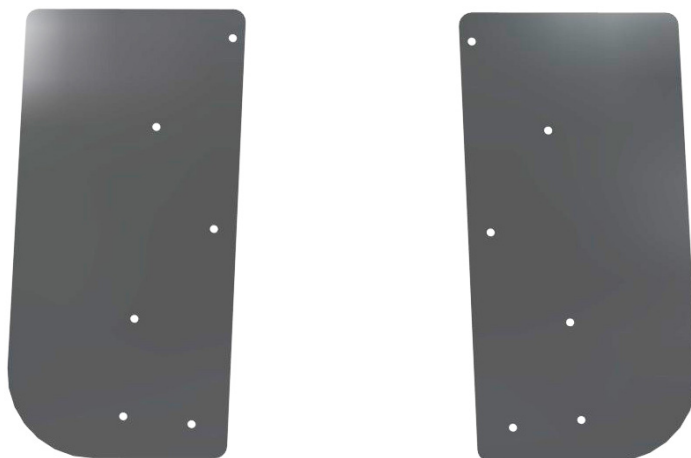
L & R Rear Upper Flares



**11/32"
High Speed
Bit
(1pc)**



**M8
Pry
Rivets
(54pcs)**



L & R Rear Lower Flares

NOTE: We will be working on the Passenger's Side of the vehicle for this installation.
The process is the same for the Driver's Side, so just repeat the step shown here.

1. The first thing you need to do is **Remove** the existing **Three (3) Factory Fender Screws** as shown in **Fig.1a**. You will **Reuse** the **Top Screw** on the new Fender Flare but will be using new **Pry Rivets** on the rest of the flare. See **Fig.1a**. Then you will Install the **Front Upper Flare** shown in **Fig.1b**.



Fig.1a



Fig.1b

2. Then starting with the bottom fender flare hole, attach using the **Pry Rivets** in your kit, and then the next one up also takes the Pry Rivet as shown in **Fig.2a**. Then **Reinstall** the **Factory Screw** you removed previously in the upper hole as shown in **Fig.2b**.



Fig.2a

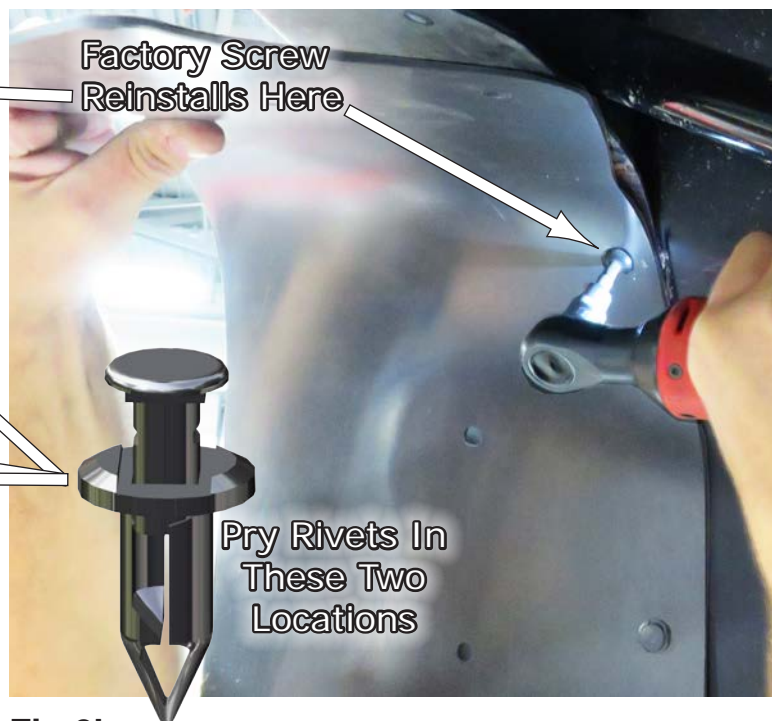


Fig.2b

3. Once you have the two rivets and factory screws installed, now you can start to mark some holes to drill. First we'll start with the front edge or tip of the Flare. In it's natural resting position you'll see it doesn't line up with the fender contour as shown in **Fig.3a**. So just pull it over to the fender lip matching the hole in the flare to somewhere in the middle of the fender lip. This is where you will mark the hole location with a marker or paint pen and drill thru to be able to install a fastener there. **Fig.3b** shows the flare pulled over to the fender lip and marking our location with a pen. And **Fig.3c** shows our location marked.

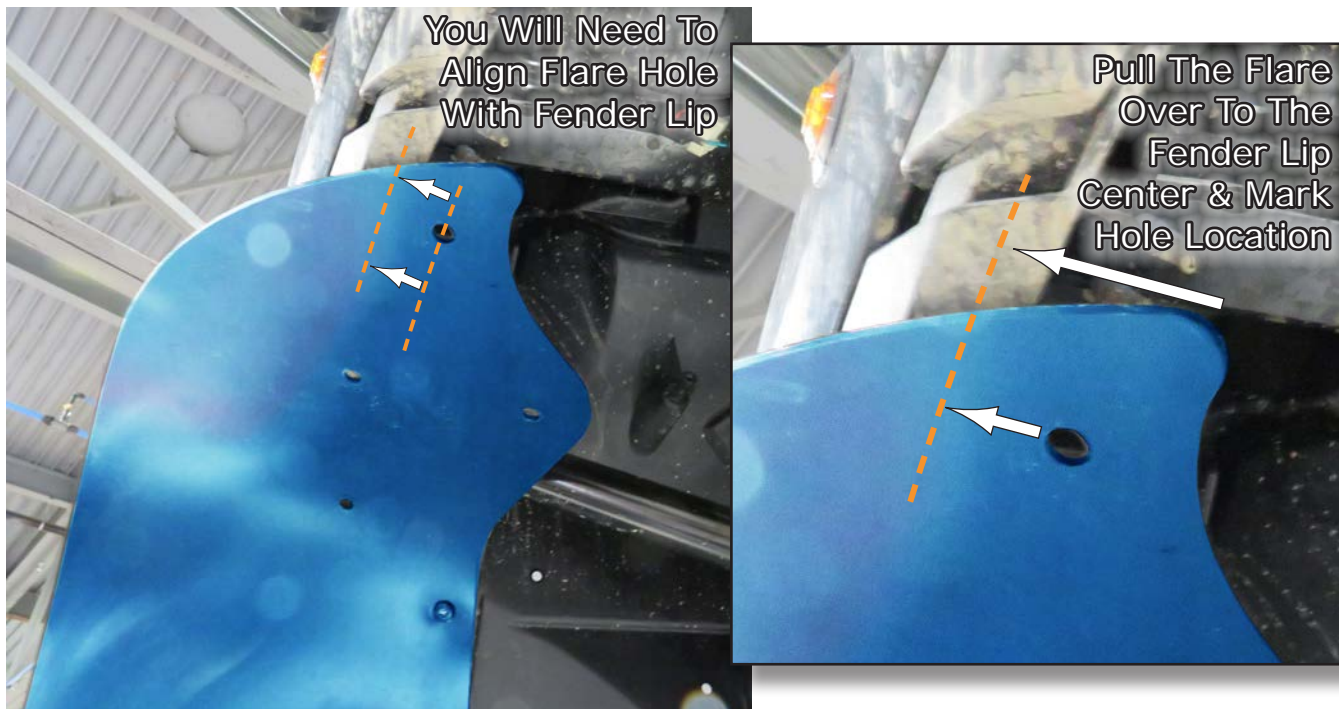


Fig.3a



Fig.3b

Fig.3c

4. Now **Drill** the **Marked Hole** location using the **11/32" Drill Bit** provided in your kit as shown in **Fig.4a**. Then insert one of the **Pry Rivots** from your kit to secure that hole location as shown in **Fig.4b**. Then **Mark** the **Remaining Holes** from the Flare to the machine and **Drill Those Out** as well. Then secure using the **Pry Rivets** provided in your kit. See **Fig.4c-e**.



Fig.4a



Fig.4b



Fig.4c



Fig.4d



Fig.4e



5.Next we will move to the Passenger's Side Rear wheel well to install the Two (2) pc Flares there. **Fig.5a** shows the area you will install them at. So first **Remove the Three (3) Factory Screws** along the top as shown in **Fig.5b**.

NOTE: You will reuse all factory screws for the rear installation and all pry rivets will be replaced by the new rivets provided in your kit.

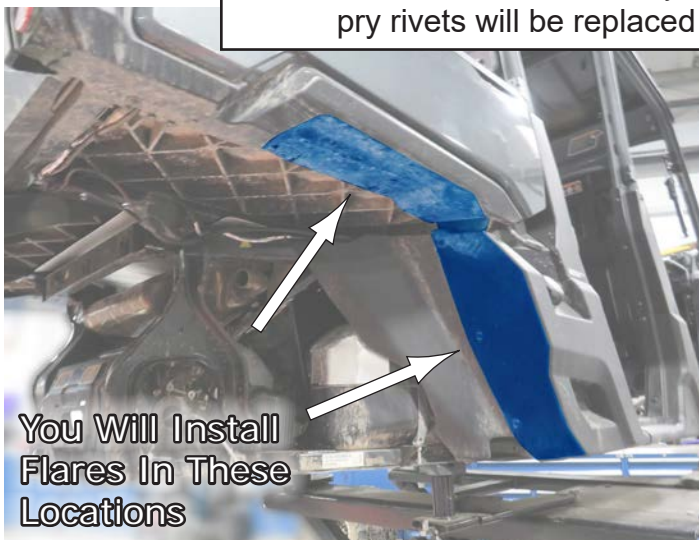


Fig.5a



Fig.5b

6. Then **Remove** the **Factory Pry Rivets** as shown in **Fig.6a**. Now take the **Rear Upper Flare** and **Insert** one of the **Factory Screws** you previously removed into the end hole of the flare as shown in **Fig.6b** and install it into the factory screw hole on the end as shown in **Fig.6c**. Then repeat for the remaining two (2) factory screws removed earlier as shown in **Fig.6d**.

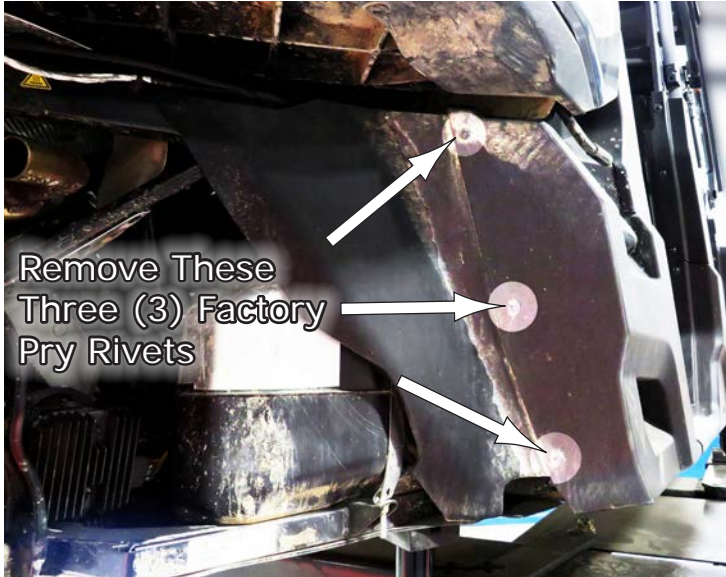


Fig.6a

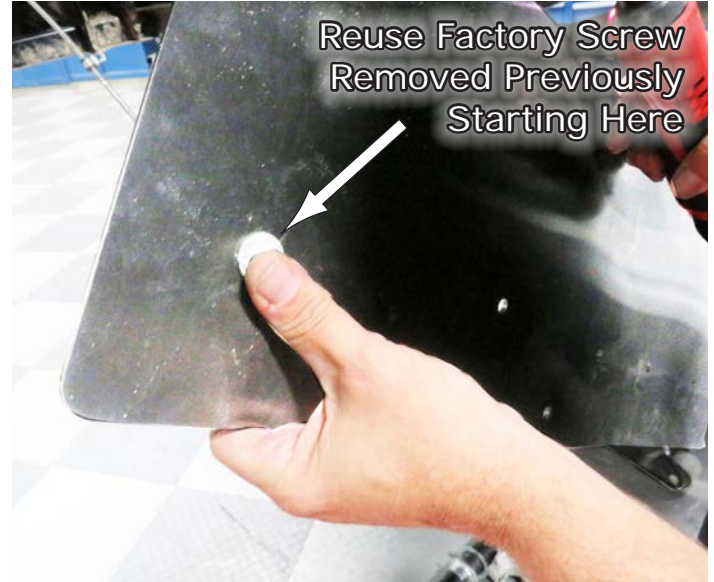


Fig.6b



Fig.6c



Fig.6d

7. Once the three screws are in place, now you will need to **Drill** out the **Remaining Holes** in the Flare. **Fig.7** shows the remaining drilling locations.



Fig.7

8. Then **Install New Pry Rivets** as shown in **Fig.8a-b**. Next we'll install the Rear Lower Flare.



Fig.8a



Fig.8b

9. Next, you will **Install the Rear Lower Flare** on this same Passenger's Side. First Install the Flare oriented as shown in **Fig.9a**, and align the holes in the flare to the holes in the machine and secure using the **New Pry Rivets** also shown in **Fig.9a**. Then **Drill the Remaining Holes** and also secure with **New Pry Rivets** as shown in **Fig.9b**.

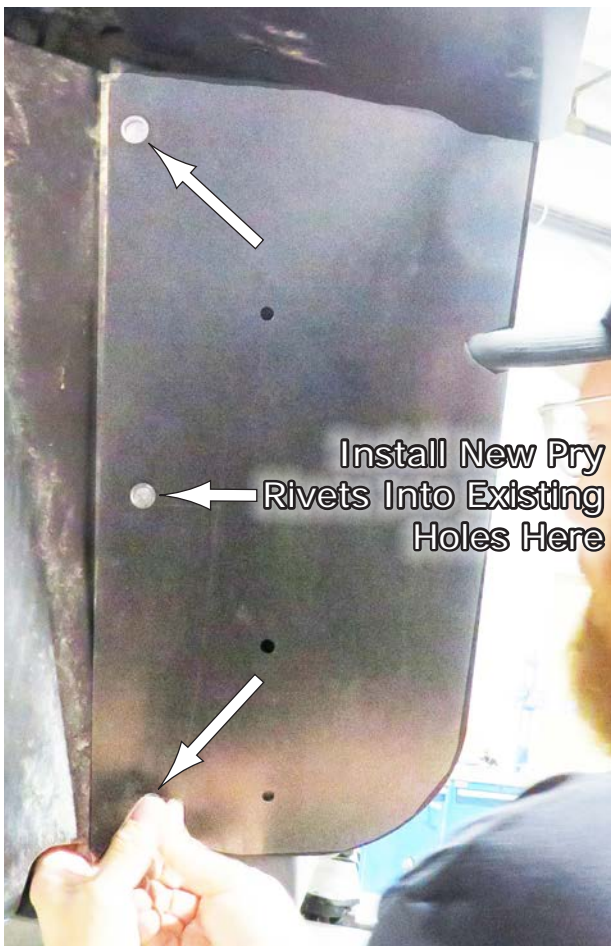


Fig.9a

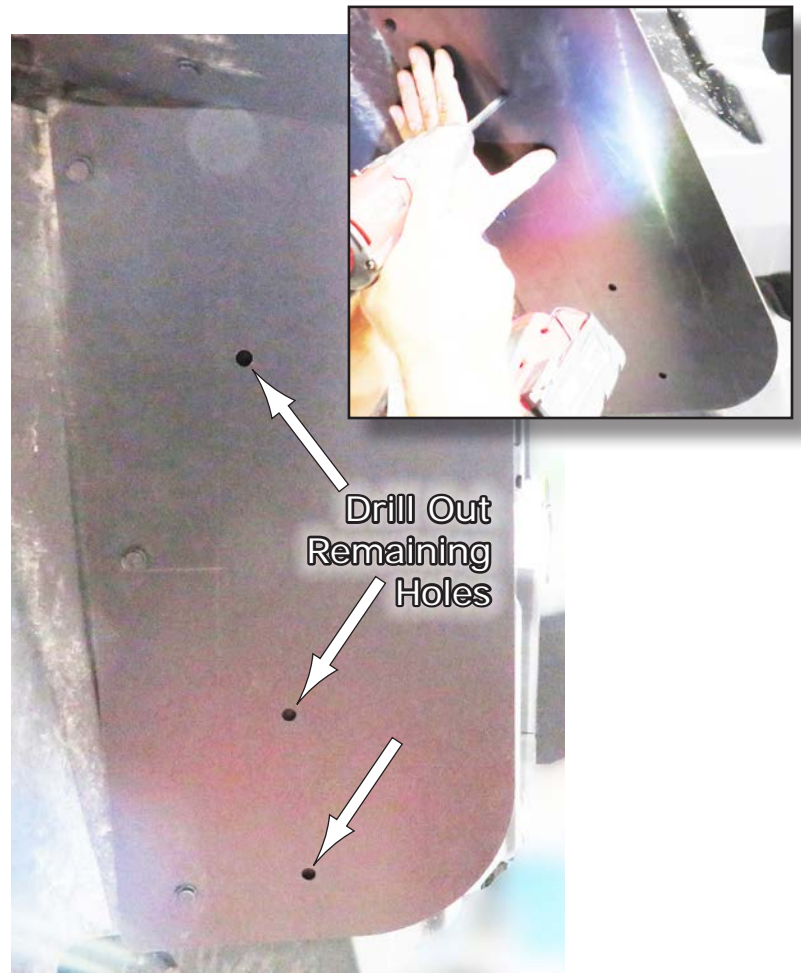


Fig.9b

10.Fig.10a shows the rivet in place completing the rear fender flares. **Fig.10b** also shows complete. Repeat these instructions fro the opposite side installation.



Fig.10a



Fig.10b

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If you have any problems/questions on this kit, contact us by email at [Superatv.com](mailto:sales@superatv.com).

Need help with your installation?



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1-855-743-3427



8:00am - 9:00pm EST M-Th
8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

*Thank You
For Choosing*



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