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INSTALL INSTRUCTIONS FOR 83-1013

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BEFORE YOU START

VEHICLE FITMENT: 2003-2024 Dodge RAM 2500/3500, 5.9L & 6.7L Cummins

DEVICE NAME: Heater Core Supply Hose

REQUIRED TOOLS

- 7mm, 10mm, Socket and Wrench
- 11mm Deep Socket
- 10" Socket Extension or 4" + 6" Socket Extensions
- Panel Popper
- Pick
- Small Flat Blade Screwdriver
- Wire Cutters

Note: Approximate Install Time: 1 Hr 00 Mins for Kit Installation.



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STEP 1

Disconnect the fitting located on the firewall behind the EGR cooler. We recommend using needle nose pliers or vise grips.



STEP 2

Disconnect the other side of the OEM Heater Core Supply hose.



STEP 3

Using a **7/8th deep socket** and **ratchet**, unscrew the OE fitting for the OE heater core

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STEP 4

Now it's time to prep the S&B fitting to be installed.

First, start by putting a bead of thread sealant on the S&B fitting.

Then thread the S&B fitting into the same port as where the OEM fitting was.

STEP 5

Tighten down the S&B fitting

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port using a **7/16th**

Deep Socket and Ratchet

until its hand tight, then give it 2 more full turns.

STEP 6

Connect the firewall side of the Heater Core Supply Hose. Then tighten down the hose clamp using a **7mm socket, extension, and ratchet**.

STEP 7

Connect the other side of the S&B Heater Core Supply Hose to the S&B fitting. Then tighten it down using the same **7mm socket, extension, and ratchet**.

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STEP 8

Lastly, reattach the engine cover, very everything is tight and secure. **The installation is now complete.**

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