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# INSTALL INSTRUCTIONS FOR TI1532-00

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## BEFORE YOU START

**Please read the entire product guide before proceeding.**

- Ensure all parts are present.
- If you are missing any of the components, need help with the installation or have a question, call our customer support at (909) 947-0015.
- Do not work on your vehicle while the engine is hot.
- Make sure the engine is turned off and the vehicle is in Park or the Parking Brake is set.

## REQUIRED TOOLS

- 7mm Socket
- Impact Drill
- Body Panel Clip Removal Tool
- Interior Trim Removal tool
- Zip Ties
- Wire Cutters

## STEP 1:

Using a plastic panel removal tool, pop out the trim located just below the front dash. This will be one piece and

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Hi. Need any help?

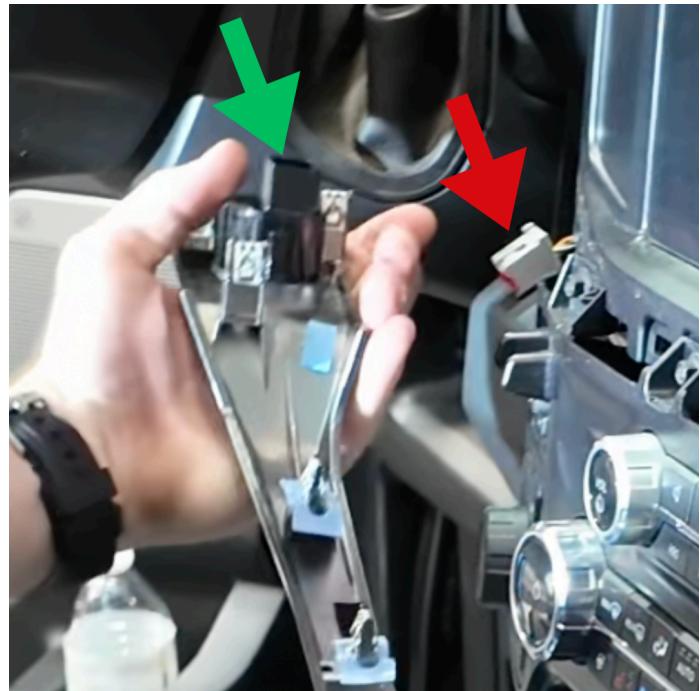


stretches all the way to the "Push to Start" button.



## STEP 2:

Now, go ahead and disconnect the connector (red arrow) for the "Push to Start" port (green arrow).



## STEP 3:

Unclip the right side of the bolster panel located just below the steering column.

## STEP 4:

Next, using a **7mm Socket and impact**, go ahead and remove the (4) bolts holding the Radio/AC Control panel.

## STEP 5:

Once all 4 bolts are removed, there will be one tab on each side of the AC/Radio Control panel.

panel. Go ahead and remove the panel from the dash.

**Tip:** Be careful when removing the panel from the dash as there are many wires connected to it from behind.

## STEP 6:

Now it's time to disconnect all the connectors behind the Radio/AC Control Panel.

Majority of these connectors have a tab that needs to be pushed down on prior to removal.

***\*We highly recommend taking a photo of all the connectors plugged in as you will need this at a later step.***

Once all connectors are disconnected, go ahead and place the panel out of the way.

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## STEP 7:

Unclip all the plugs from the gateway module located behind the Radio/AC Controls.

***\*We highly recommend taking a photo of all the connectors plugged in as you will need this at a later step.***

## STEP 8:

Using a **7mm Socket/Ratchet**, go ahead and remove all **(4)** of the 7mm bolts holding the gateway and radio control module.

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## **STEP 9:**

Next, using a body panel removal tool, go ahead and pop out the "Christmas Tree" push rivet holding in a wire harness located on the right side of the modules.

## **STEP 10:**

Pull out the gateway modules in order to easily access it.

## STEP 11:

Unplug the connector (Red Arrow) from the side of this module.

## STEP 12:

Now, take the provided T-Harness included in this kit, and plug in the male connector (*that was plugged into the module in the previous step*) into the Female Connector of the provided T-Harness.

## STEP 13:

Cookie Preferences | g the Male Side of the T-Harness into the

gateway modules Female port **(the same port from Step 11).**

## STEP 14:

Next, go ahead and place the DTE Recalibration Module into the Gateway Module mounting plate and zip-tie it down into place.

## STEP 15:

Now, using a **7mm Socket/Ratchet** go ahead and tighten the **(4)** bolts back into place.

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## STEP 16:

Now it's time to plug all the connectors back into the Radio/AC Control Module. We recommend using the picture you took during Step 7.

## STEP 17:

Now, go ahead and plug in the connectors from the Radio/AC Module to the Radio/AC Control Panel.

\*We recommend using the photo from Step 6 to ensure all connectors are plugged into the correct ports.

## STEP 18:

Now, go ahead and install the

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Control Panel.

Ensure the clip on either side

pops into place. Once done, go ahead and bolt in the **(4)** bolts using a **7mm** **Socket/Ratchet**.

## STEP 19:

Plug the Push to Start ignition connector back into place. Then, go ahead and re-install the center trim piece back into place.

## STEP 20

For **2023+ Long Bed** models,

Push and hold the "Back" then press the "Up" button.

**For 2023+ Crew Cab Short**

**Bed** models, your DTE would have already defaulted to the adjusted value.

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