

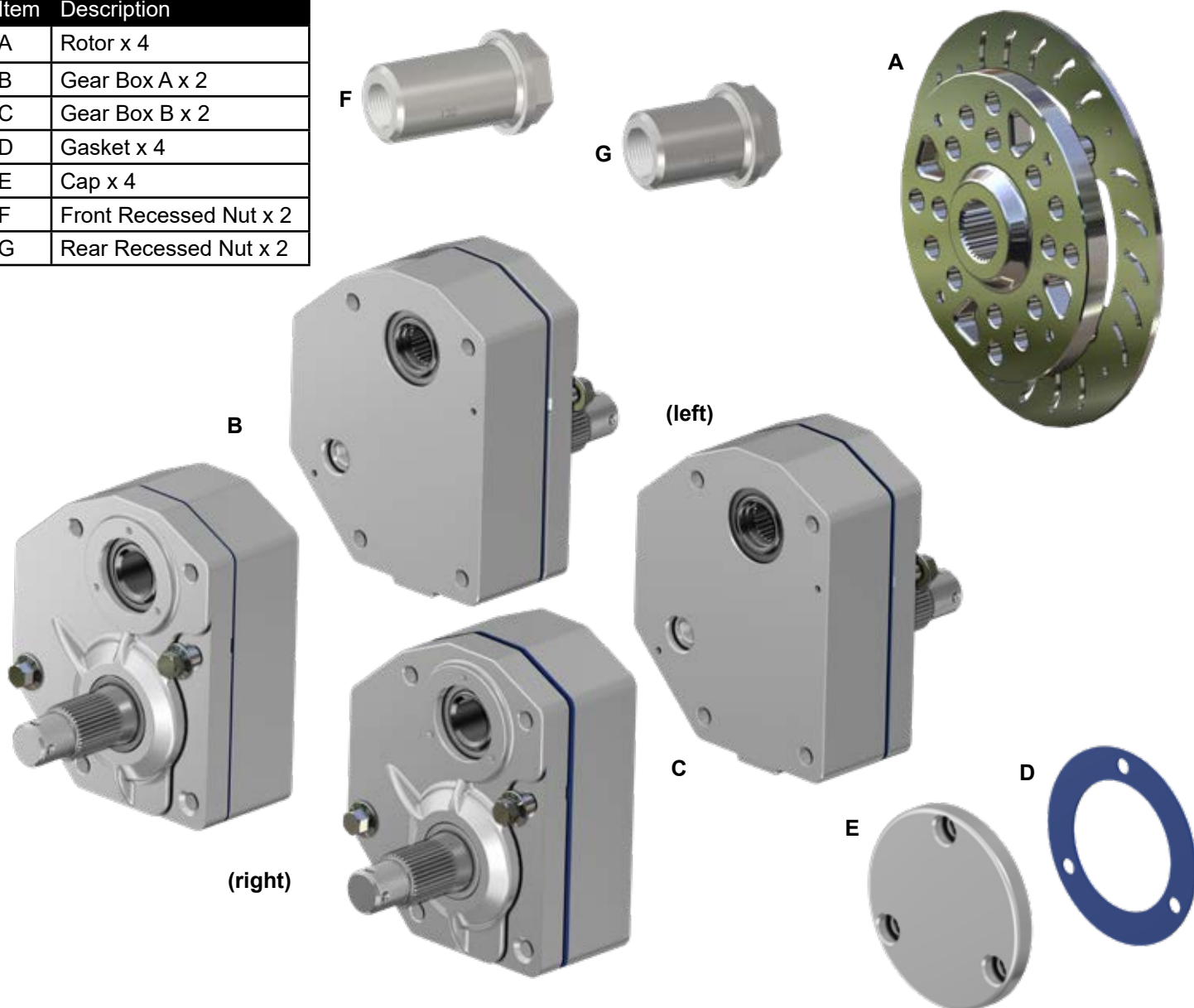
## INSTALLATION INSTRUCTIONS

### Gen 3 Portal Gear Hubs - 4" for Kawasaki Brute Force<sup>®</sup> 750

- Do not discard packaging until product has been successfully installed.
- A Press or Ball Joint removal tool is required for installation.

**WHEN FILLING GEAR BOX USE ONLY SUPERATV PORTAL BLOOD. USING GREASE WILL CAUSE FAILURE OF GEARS AND BEARINGS. USING GREASE WILL VOID THE WARRANTY.**

Item	Description
A	Rotor x 4
B	Gear Box A x 2
C	Gear Box B x 2
D	Gasket x 4
E	Cap x 4
F	Front Recessed Nut x 2
G	Rear Recessed Nut x 2



When installing, torque  
Cap to 70 in/lbs.

(Kit Contents continue on following page )

#### Need help with your installation?



sales@superatv.com



www.superatv.com



1-855-743-3427



8:00am - 8:00pm EST M-Th  
8:00am - 7:00pm EST Friday  
9:00am - 2:00pm EST Saturday

Read instructions and view illustrations before beginning.

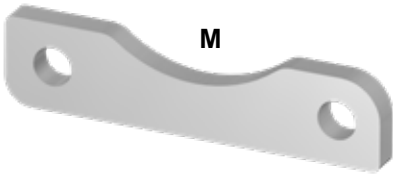
Thank You  
For Choosing

**SUPERATV**.COM<sup>®</sup>

(Kit Contents continued)



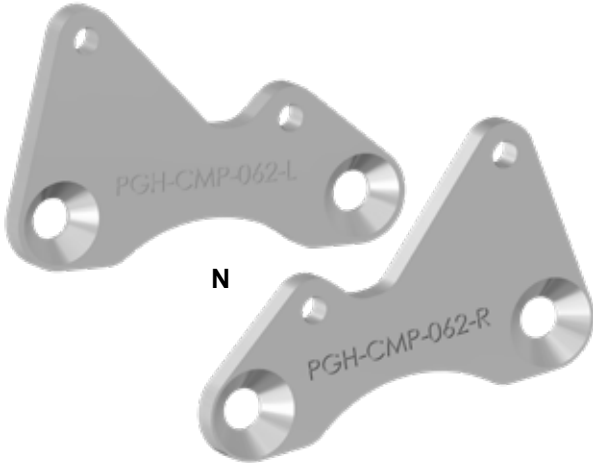
H



M



J



N

(Left)



K

Item	Description
H	Left Spindle
J	Right Spindle
K	Left Bearing Carrier
L	Right Bearing Carrier
M	Caliper Spacer x 2
N	CMP x 2

(Right)



L



Axle Spacer x 2



Shim x 8



Supply Line



Brake Line x 2



Tee Fitting

Read ALL instructions prior to operating Portal Gear Hubs. Injury to personnel, portal gear hub, and/or machine failure may be caused by improper installation, maintenance or operation.

- It is dangerous to get under a jacked-up vehicle. The vehicle could slip off the jack and fall on you. You could be crushed. Never place any part of your body under a vehicle that is on a jack. Never start or run the engine while the vehicle is on a jack. If you need to get under a raised vehicle, take it to a service center where it can be raised on a lift.
- Hot oil can cause severe burns. Use extreme care when removing lubrication plugs and when working close to a unit that has been in operation.
- Check lube level between scheduled lube changes to insure that proper lube level is maintained. Inspect the tightness of mounting bolts, excessive heating, or any unusual noise or vibration.
- Serious personal injury may occur as a result of improperly performed maintenance, adjustments or repairs.
- Always be extremely careful when working on the portal gear hub. Always follow commonly accepted safety practices and general common sense. Never risk personal injury.
- Do not operate the portal gear hub without proper lube and correct amount.

For safe operation and to maintain the unit warranty, when changing a provided fastener for any reason, it becomes the responsibility of the person making the change to properly account for fastener grade, thread engagement, load, tightening torque and the means of torque retention.

- Mounting bolts should be periodically checked to ensure that the unit is firmly anchored for proper operation.
- These instructions are not intended to cover all details or variations in equipment, nor provide for every possible contingency to be met in connection with selection, installation, operation, and maintenance.

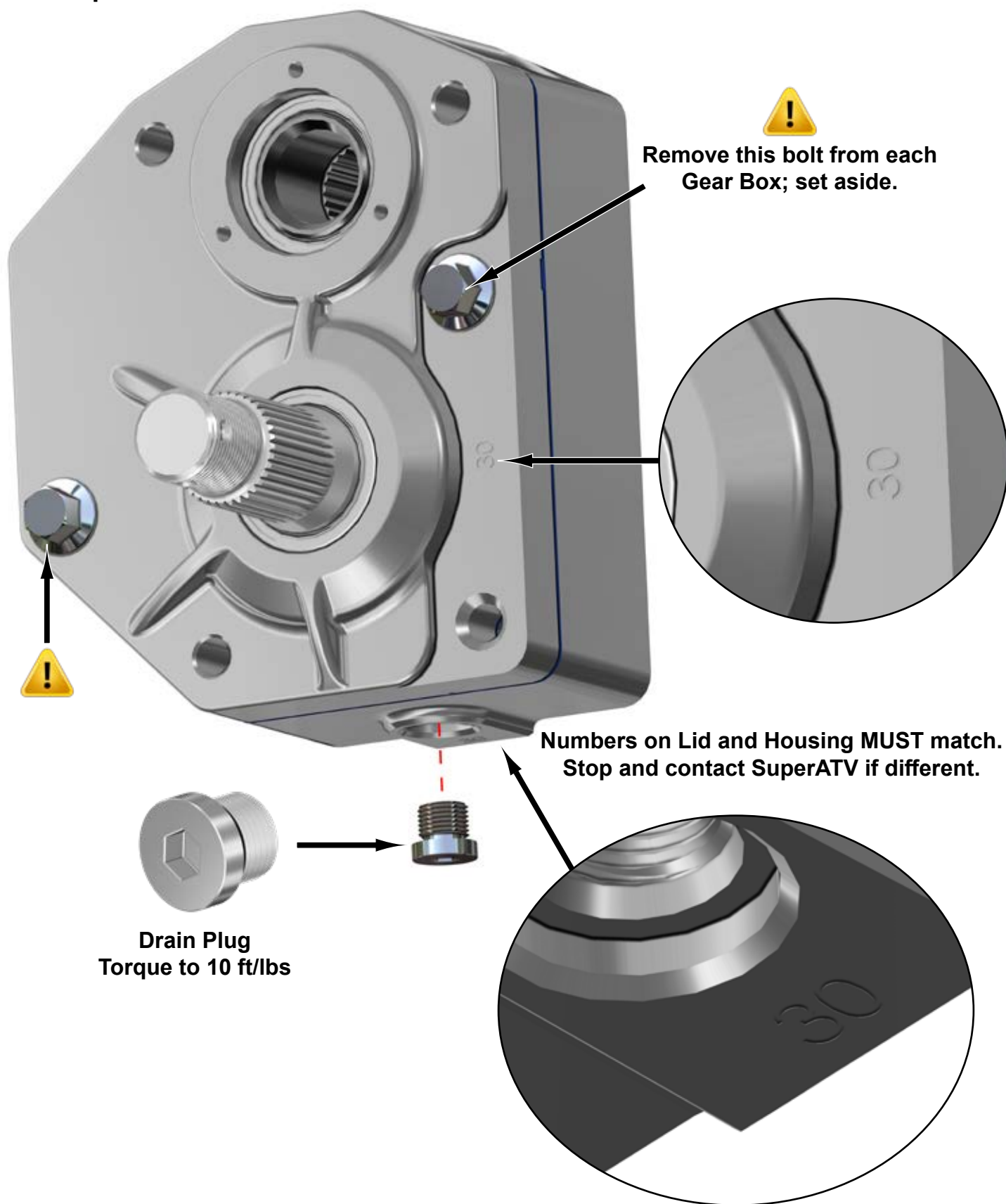
Should further information be desired or should particular problems arise which are not covered sufficiently for the Buyer's purpose, the matter should be referred to SuperATV®.

In the event of the resale of any of the goods, in whatever form, Resellers/Buyers will include the following language in a conspicuous place and in a conspicuous manner in a written agreement covering such sale:

The manufacturer makes no warranties or representations, express or implied, by operation of law or otherwise, as to the merchantability or fitness for a particular purpose of the goods sold hereunder. Buyer acknowledges that it alone has determined that the goods purchased hereunder will suitably meet the requirements of their intended use. In no event will the manufacturer be liable for consequential, incidental or other damages. Even if the repair or replacement remedy shall be deemed to have failed of its essential purpose under Section 2-719 of the Uniform Commercial Code, the manufacturer shall have no liability to Buyer for consequential damages.

Resellers/Buyers agree to also include this entire document including the danger, warnings and cautions above in a conspicuous place and in a conspicuous manner in writing to instruct users on the safe usage of the product.

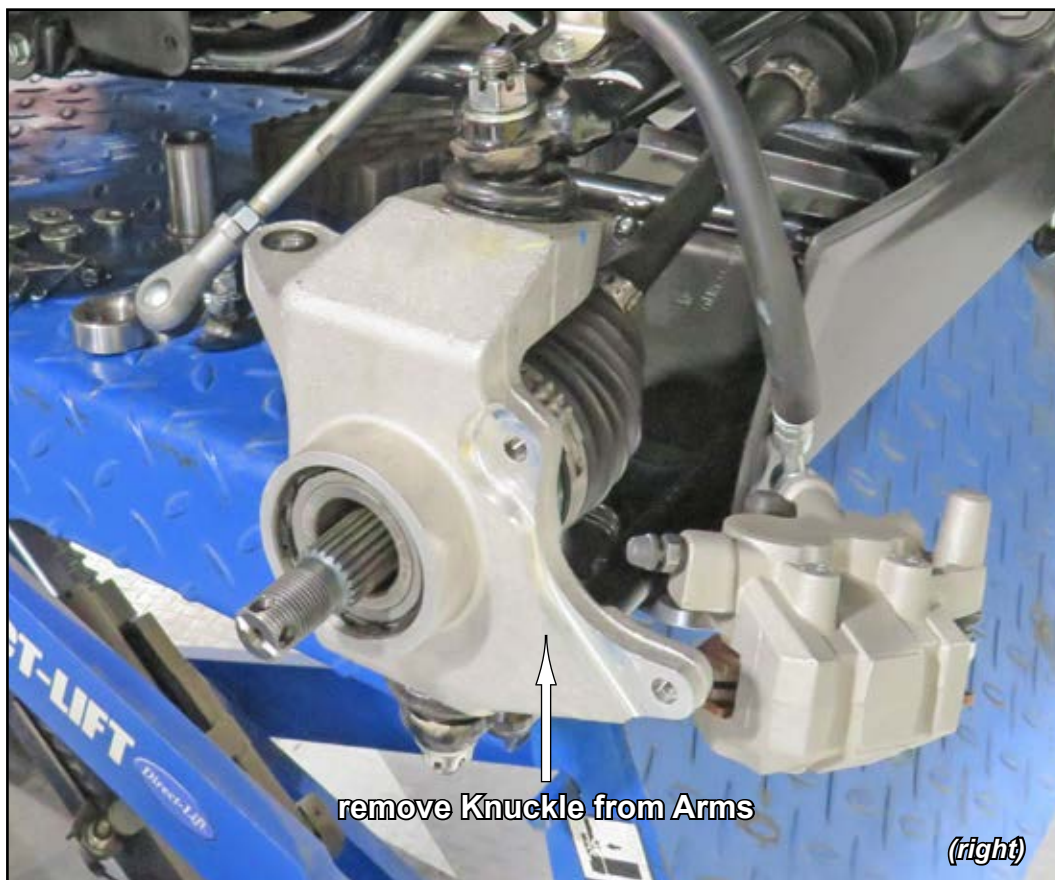
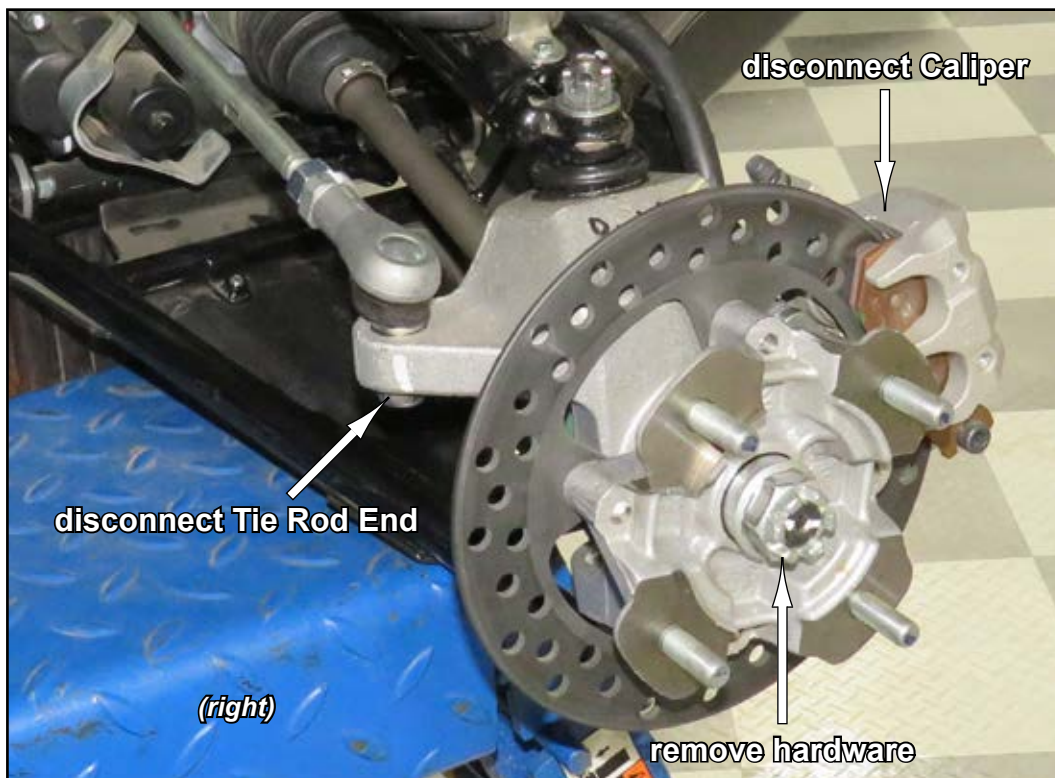
 **When installing or removing hardware shown DO NOT USE IMPACT WRENCH.**  
**Torque to 60 ft/lbs MAX**



**DO NOT USE IMPACT WRENCH WHEN INSTALLING ANY HARDWARE INTO HOUSING**



**Front Components Removal:** Keep all components removed from machine.



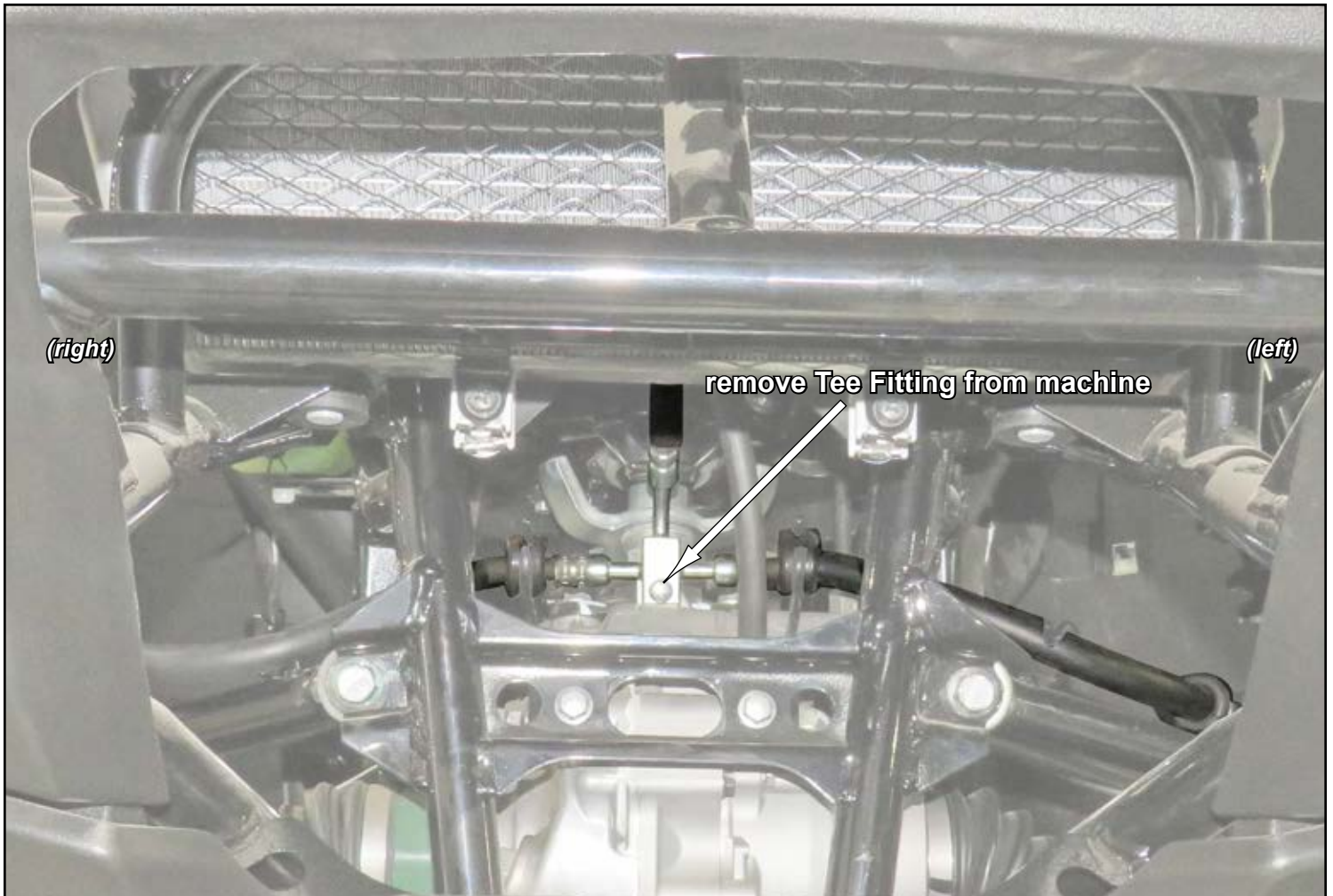
repeat steps for left side removal



reinstall components after installation is complete

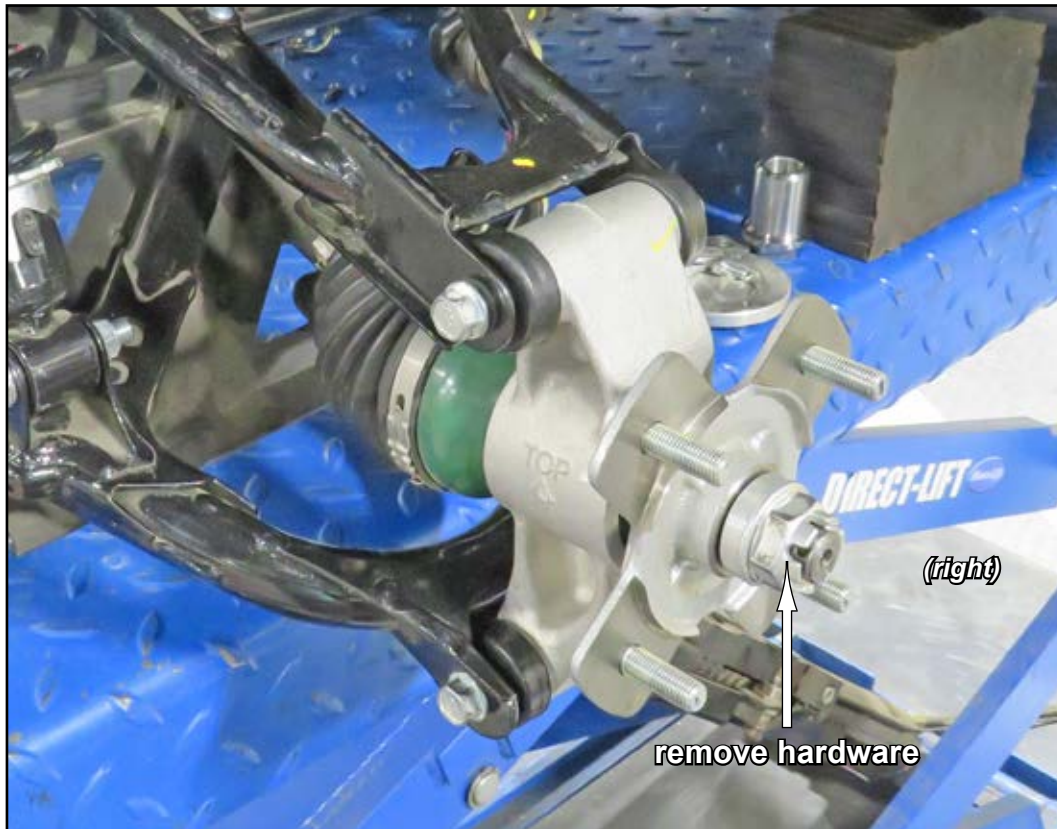






remove Brake Line Assembly from machine

**Rear Components Removal:** Keep all components removed from machine.



repeat steps for left side removal



***Use Lug Nut removed from machine to verify correct Wheel Stud for installation.***

- Install provided Studs into Rotors (A) in locations shown.
- Set aside and repeat steps for remaining Hubs.



**Use a brass Punch and hammer when installing Studs**



**Place spacers, Sockets work well, between Hub and work bench when installing Studs.**

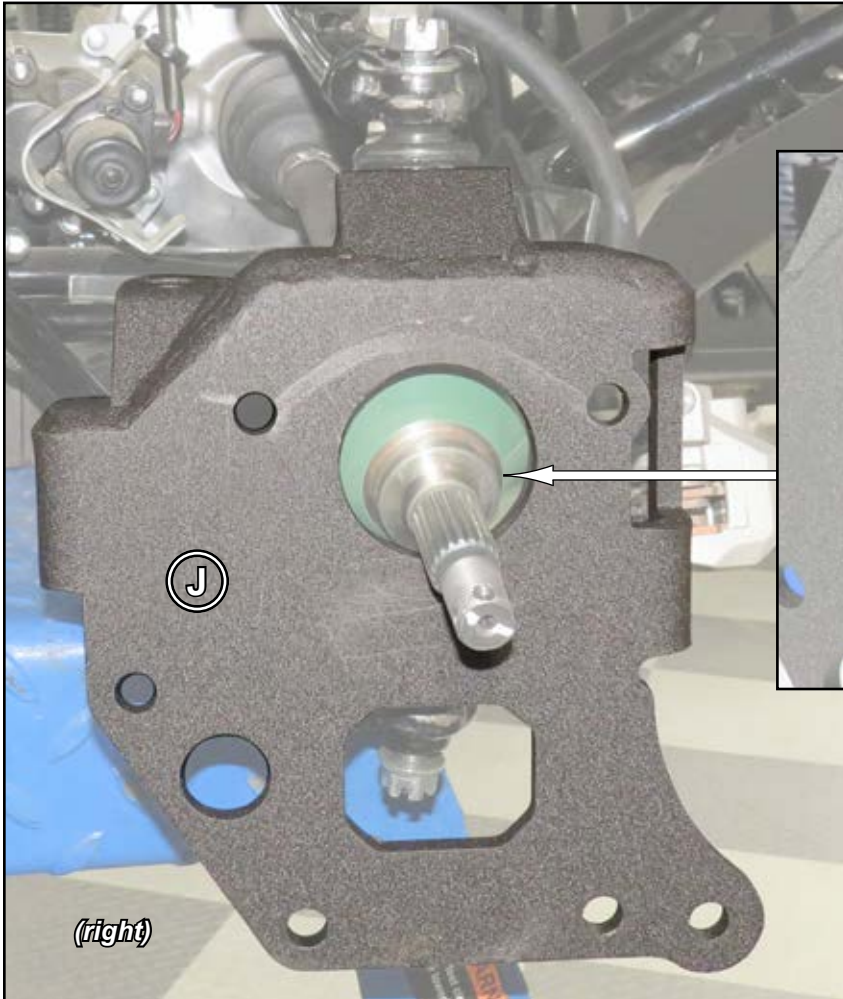


**Front:** *do not tighten hardware completely unless noted.*

- Transfer stock Ball Joints into Spindles.



- Secure Right Spindle (J) to A-Arms with stock hardware; tighten



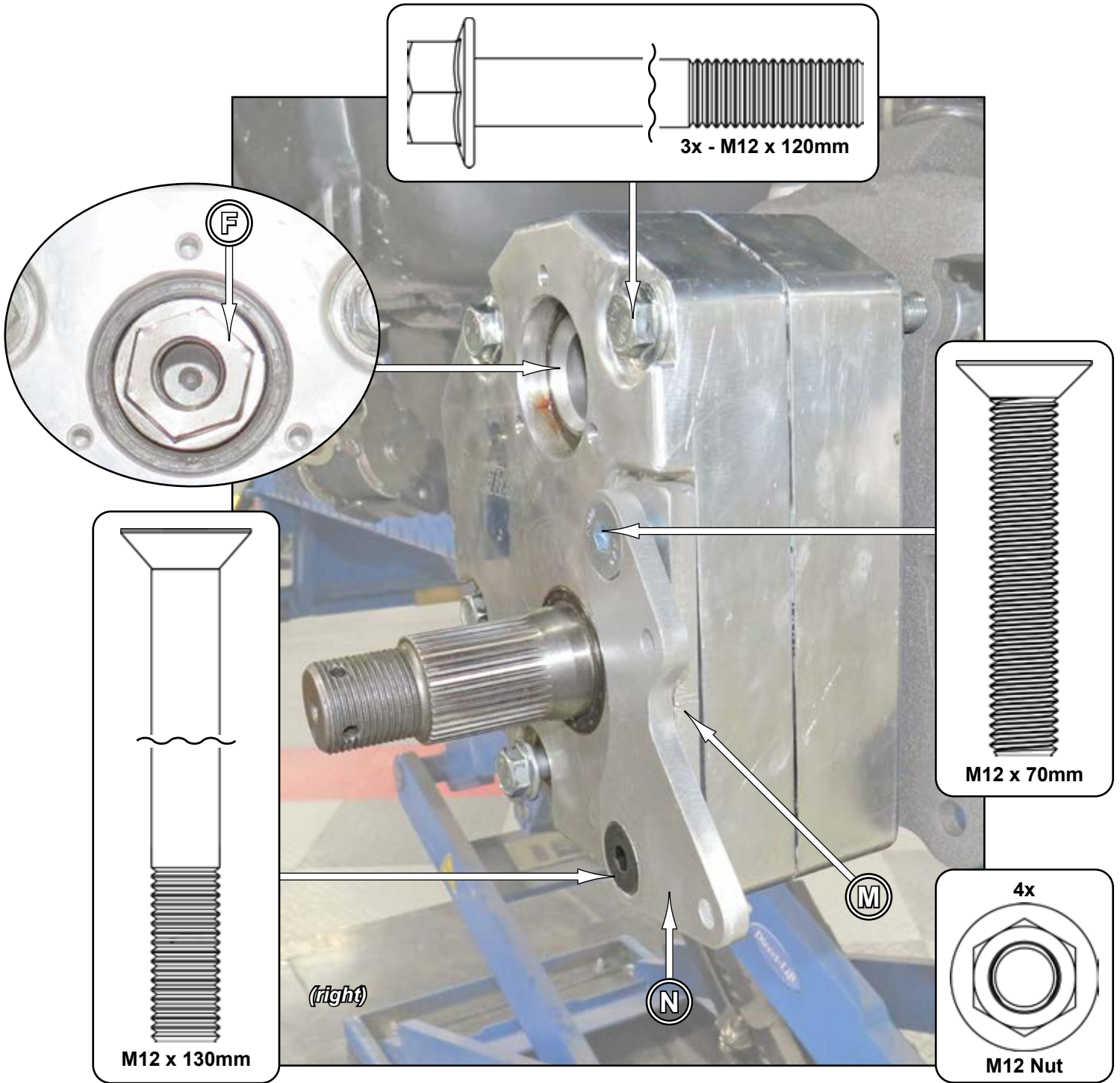
- Place Axle Spacer onto Axle.





**Front continued:**

- Secure Gear Box, Caliper Spacer (M), and CMP (N) to Right Spindle (J) with hardware shown; tighten.
- Secure Axle with Front Recessed Nut (F). Use thread locker and tighten.

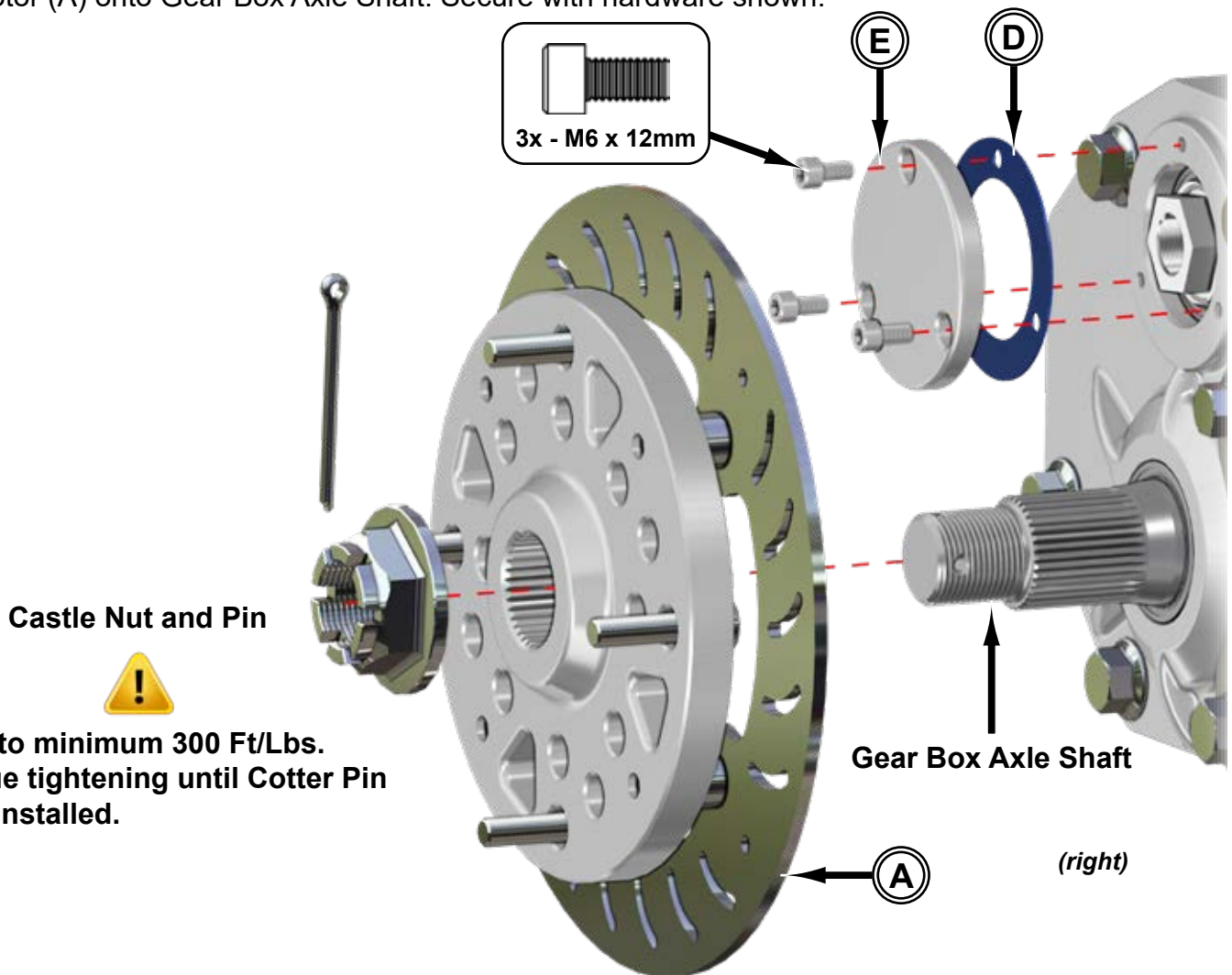


**Tighten all hardware.**



### Front continued:

- Secure Gasket (D) and Cap (E) to Gear Box with hardware shown; tighten.
- Place Rotor (A) onto Gear Box Axle Shaft. Secure with hardware shown.



- Secure Tie Rod Ends to Spindles with stock hardware; tighten.

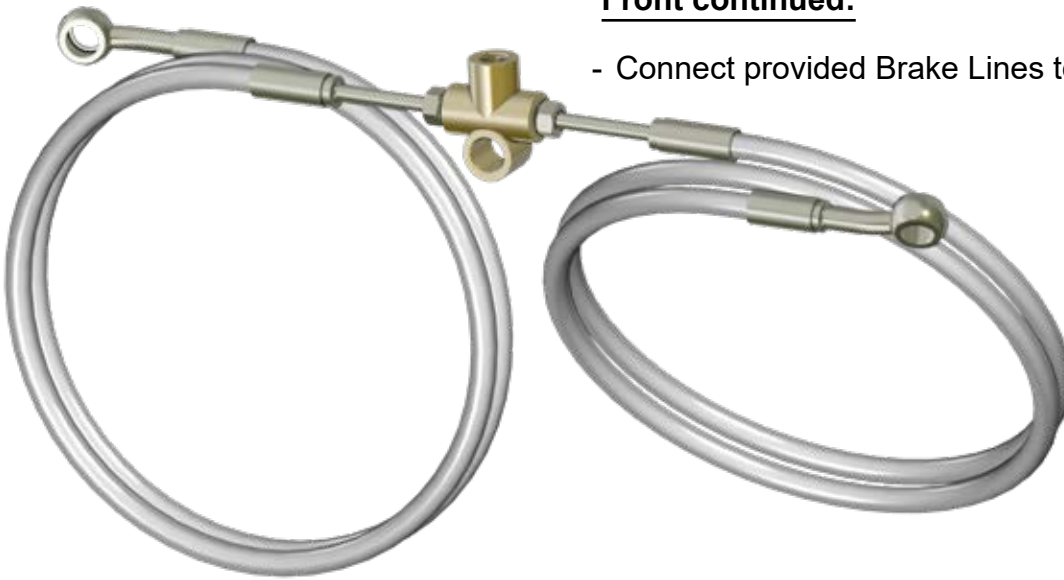


**Machines with SuperATV Heavy Duty Tie Rod Ends must use provided hardware shown when securing to Front Spindles.**



**Repeat steps for left side installation.**

**Front continued:**

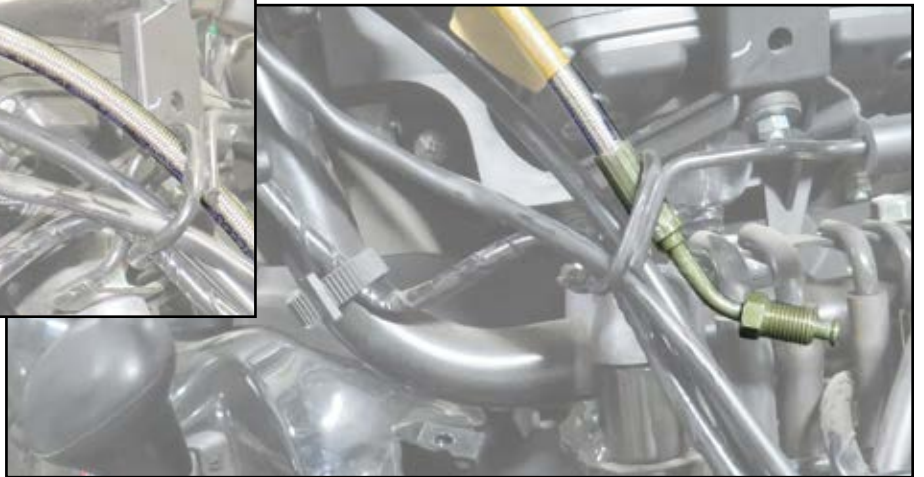


- Connect provided Brake Lines to Tee Fitting; tighten.

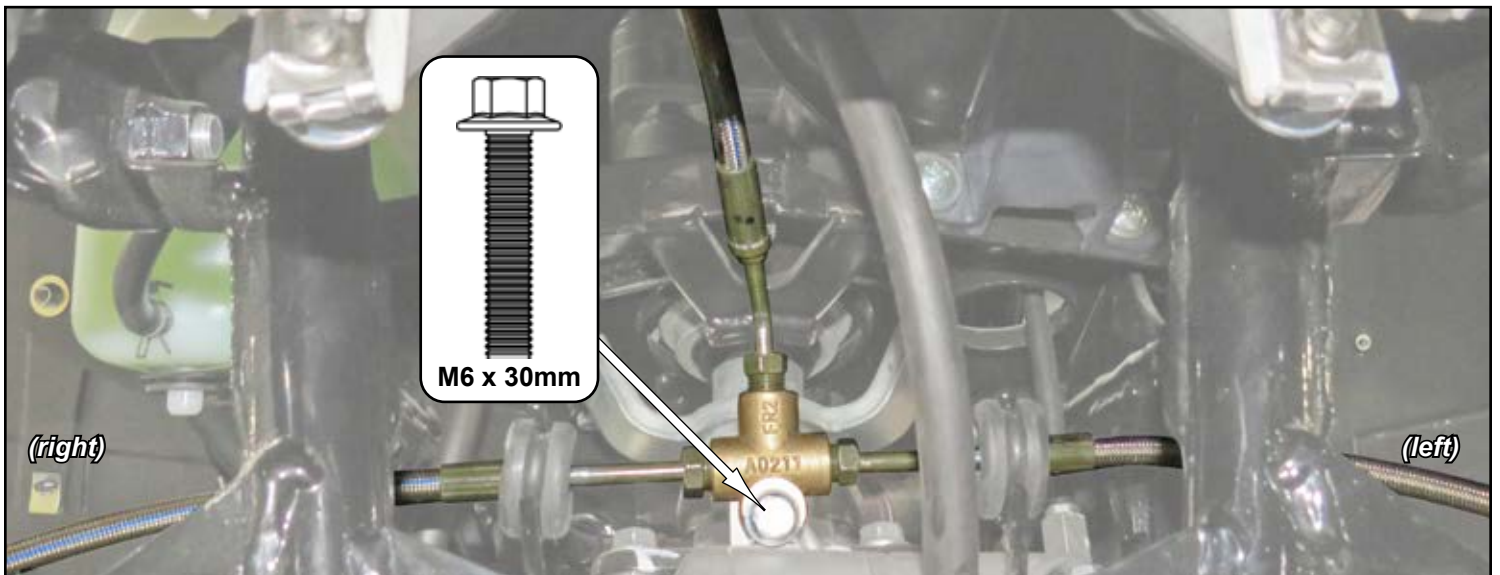
- Connect provided Supply Line to Master Cylinder; tighten.



- Follow stock path and route to original Tee Fitting location.



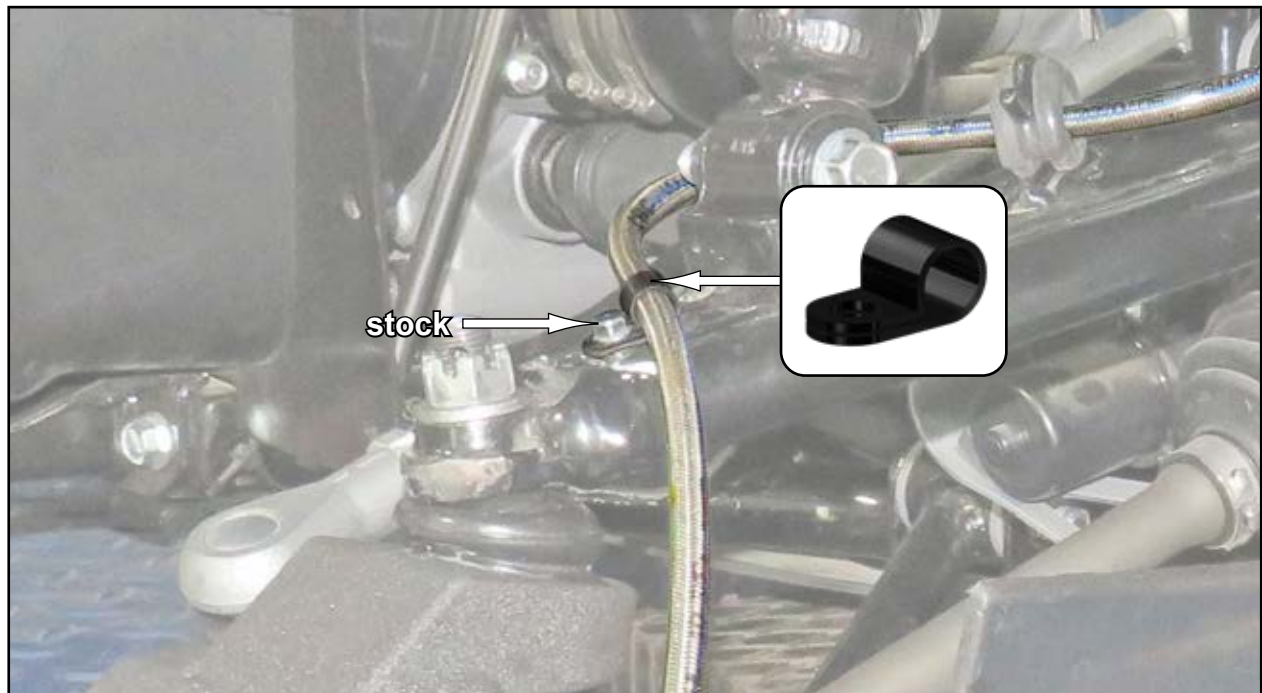
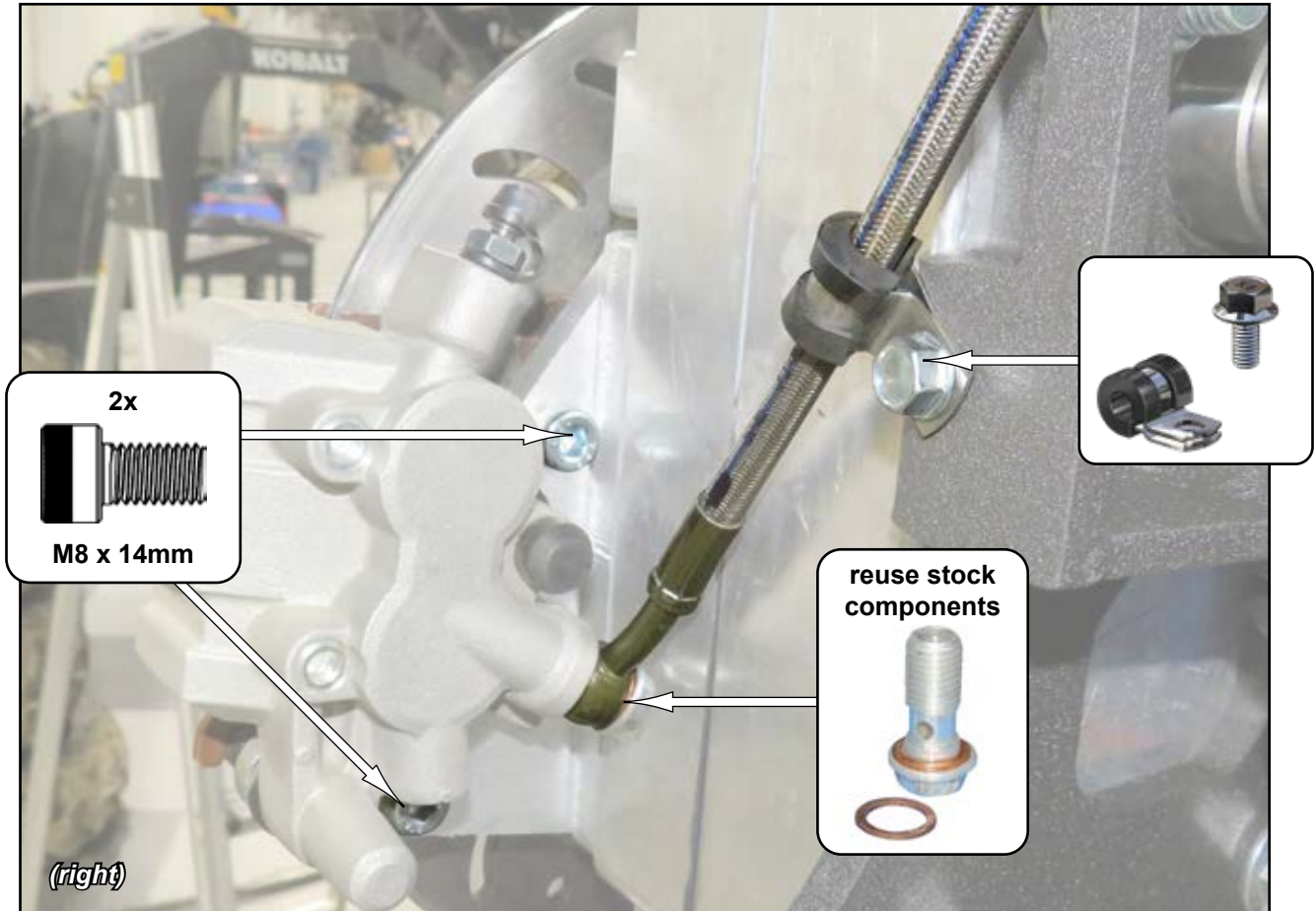
- Connect Supply Line to Tee Fitting; tighten. Secure Tee Fitting to stock location with hardware shown; tighten.





### Front continued:

- Secure Caliper to CMP (N) with hardware shown; tighten.
- Secure Brake Line to Caliper; tighten.
- Ensure that no binding occurs after Brake Line has been installed and secured.
- Repeat for left side Caliper and Brake Line.



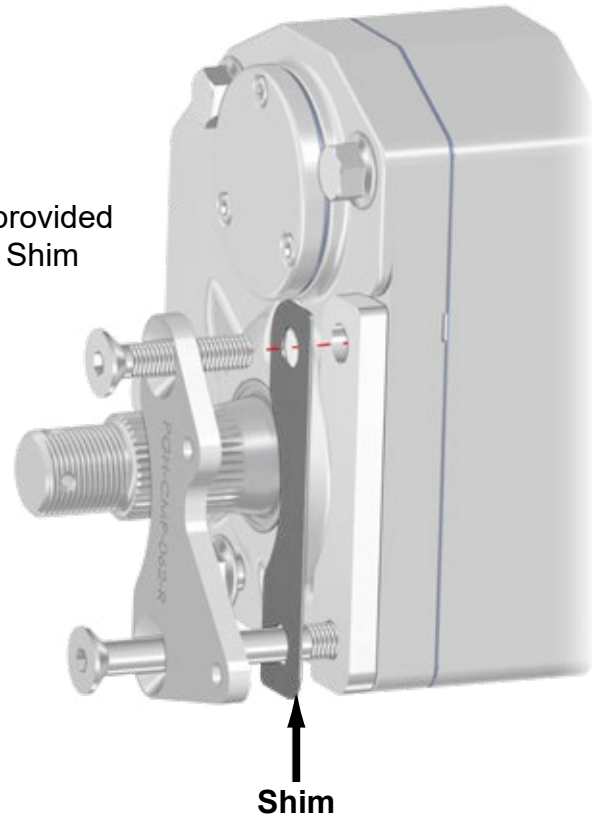


**Front continued:**

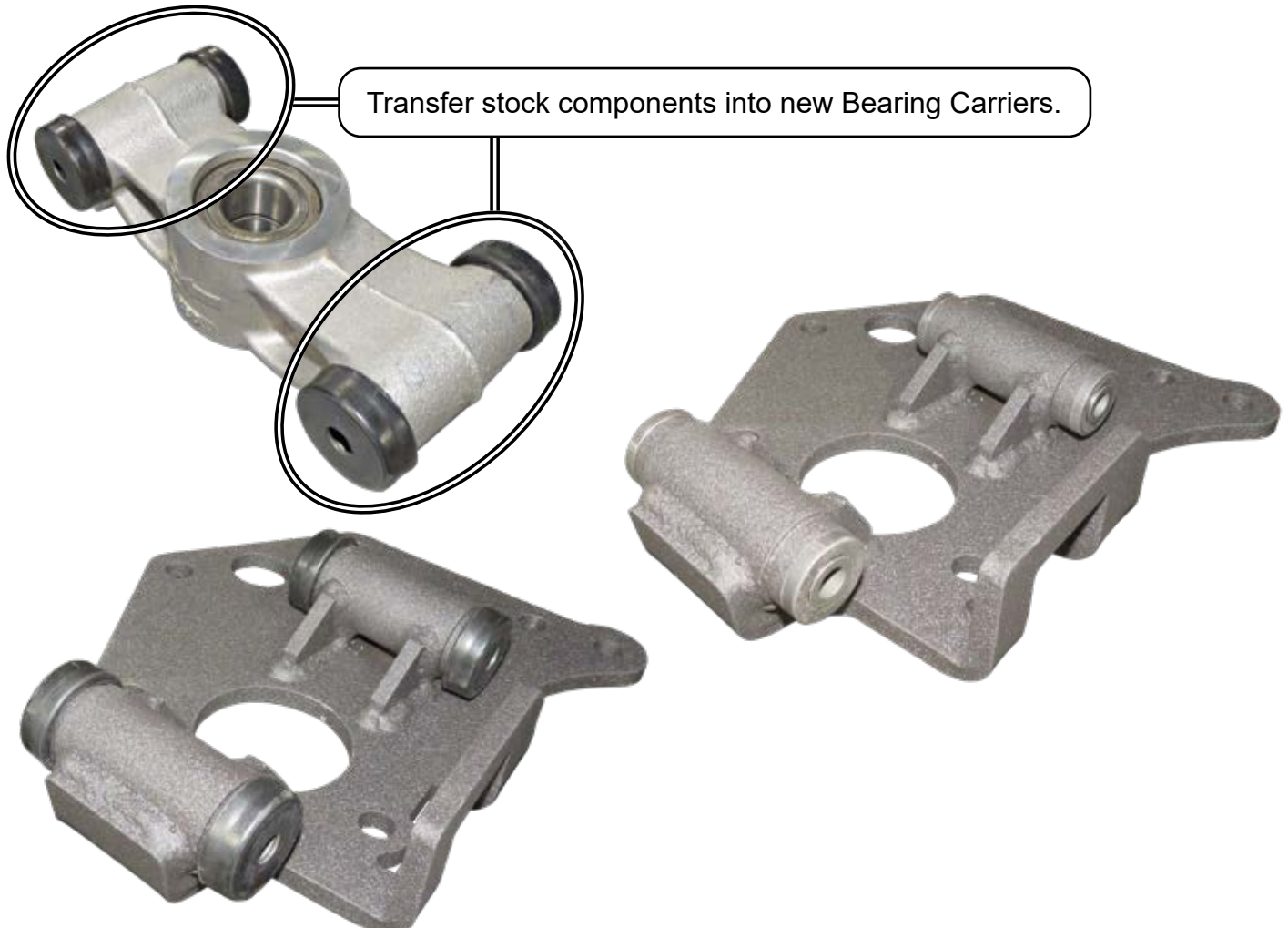


Interference may occur between Caliper and Rotor. Install provided Shim between CMP and Caliper Spacer (M). More than (1) Shim may be required.

**Tighten all hardware.**



**Rear:** *do not tighten hardware completely unless noted.*



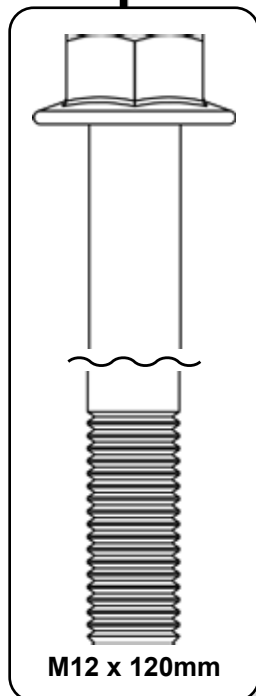
## Rear continued:

- Secure Right Bearing Carrier (L) to Rear A-Arms with stock hardware.



4 each

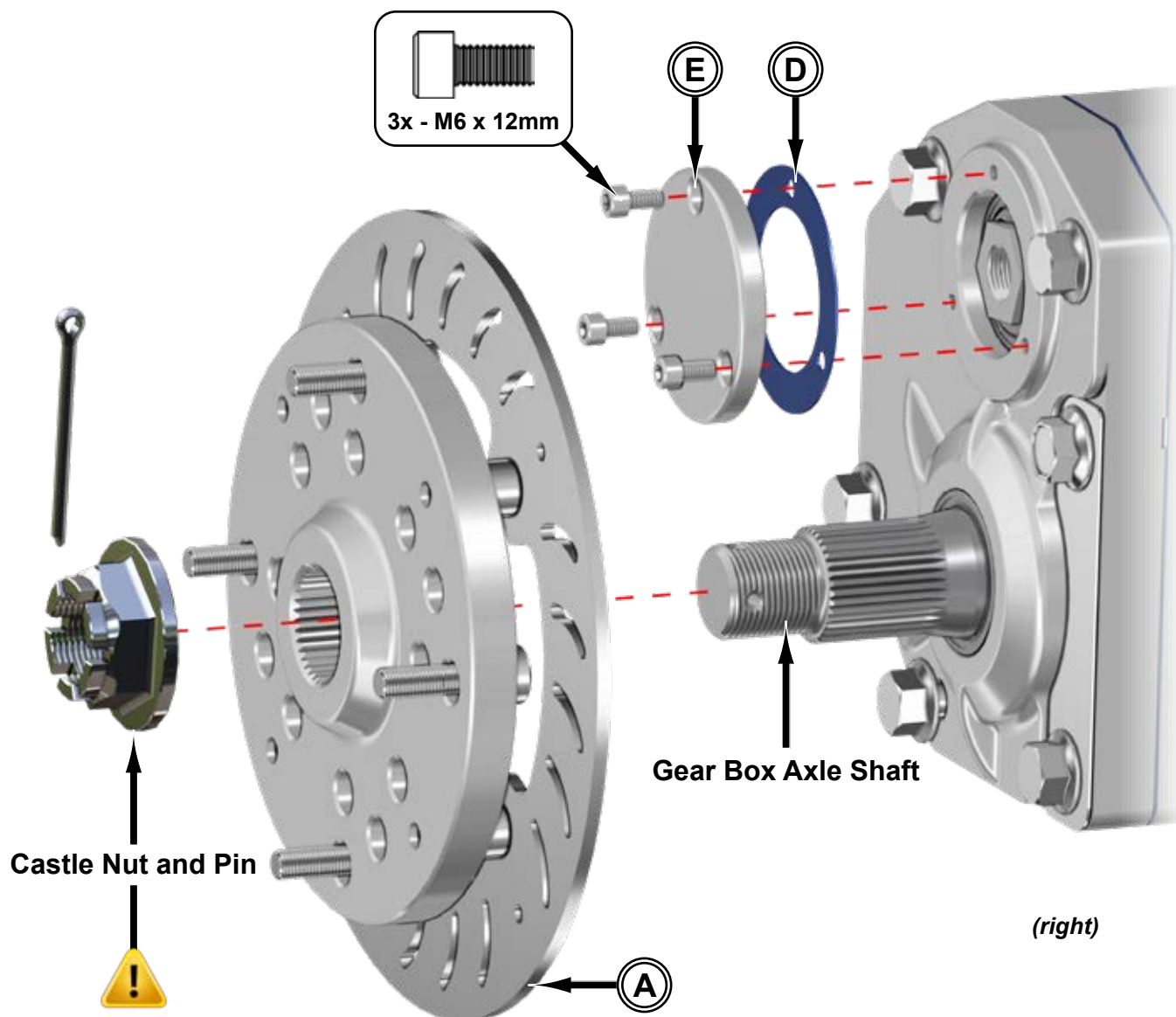
- Secure Gear Box to Right Bearing Carrier (L) with hardware shown; tighten.
- Secure Axle with Rear Recessed Nut (G). Use thread locker and tighten.



previously removed hardware  
from page 4

### Rear continued:

- Secure Gasket (D) and Cap (E) to Gear Box with hardware shown; tighten.
- Place Rotor (A) onto Gear Box Axle Shaft. Secure with hardware shown.

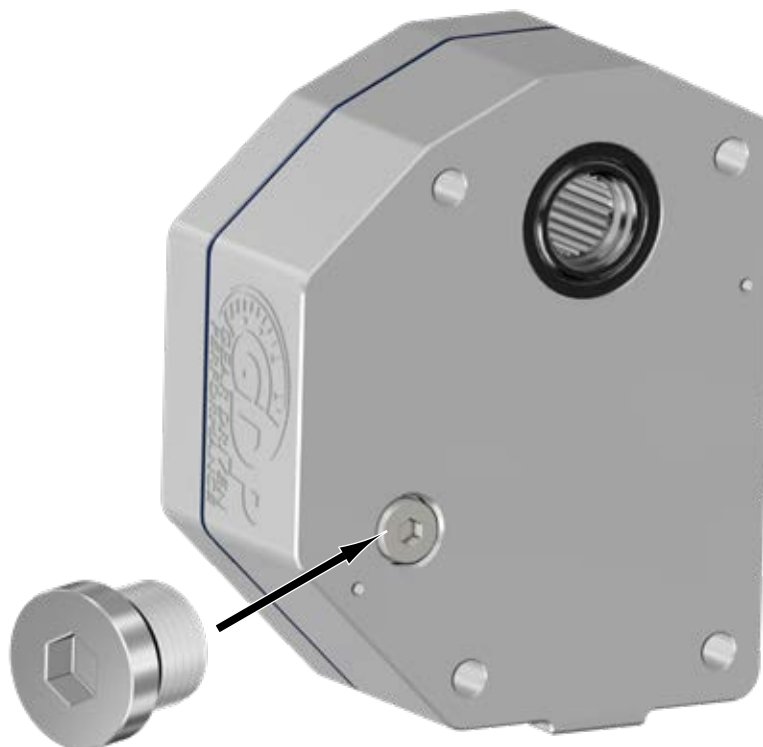


- Torque to minimum 300 Ft/Lbs.
- Continue tightening until Cotter Pin can be installed.

**Repeat steps for left side installation.**



- Attach a hose to a funnel and fill each Gear Box with SuperATV Portal Blood.
- Fill up to fill hole.
- Install Drain Plug.



**Drain Plug**  
**Torque to 10 ft/lbs**

#### **Liability Statement**

SuperATV's® products are designed to best fit user's ATV/UTV under stock conditions. Adding, modifying, or fabricating any factory or aftermarket parts will void any warranty provided by SuperATV® and is not recommended. SuperATV's® products could interfere with other aftermarket accessories. If user has aftermarket products on machine, contact SuperATV® to verify that they will work together.

Although SuperATV® has thousands of satisfied customers, user should be aware that installing lift kits, long travel, or suspension kits, tires, etc. will change the ride of machine and may increase maintenance and part wear. Operating any off-road machine while, or after, consuming alcohol and/or drugs increases risk of bodily harm or death. No warranty or representation is made as to this product's ability to protect user from severe injury or death. SuperATV® urges operators and occupants to wear a helmet and appropriate riding gear at all times.

By purchasing and installing SuperATV® products, user agrees that should damages occur, SuperATV® will not be held responsible for loss of time, use, labor fees, replacement parts, or freight charges. SuperATV®, nor any 3rd party, will not be held responsible for any direct, indirect, incidental, special, or consequential damages that result from any product purchased from SuperATV®. The total liability of seller to user for all damages, losses, and causes of action, if any, shall not exceed the total purchase price paid for the product that gave rise to the claim.

SuperATV® will warranty only parts provided by SuperATV®. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by SuperATV®. SuperATV® parts and products are not warrantied if item was not installed properly, misused, or modified.

Installing, adding, modifying, or fabricating any factory or aftermarket product to your ATV/UTV may violate certain local, state, and federal laws. Be advised that laws vary depending on town, city, county, state, etc. Use of certain products on public streets, roads, or highways may be in violation law. The Buyer is solely and exclusively legally and personally responsible for any violation of the law by the installation or use of the product. You must abide by all local, state, and federal laws, including but not limited to vehicle safety, traffic laws, and ordinances. It is your responsibility to know the laws and how they apply to you.

The Buyer is responsible to fully understand the capability and limitations of his/her vehicle according to manufacturer specifications, warnings and instructions and agrees to hold SuperATV® harmless from any damage resulting from failure to adhere to such specifications, warnings and/ or instructions. The Buyer is also responsible to obey all applicable federal, state, and local laws and ordinances when operating his/her vehicle while using this product, and the Buyer agrees to hold SuperATV® harmless from any violation thereof.