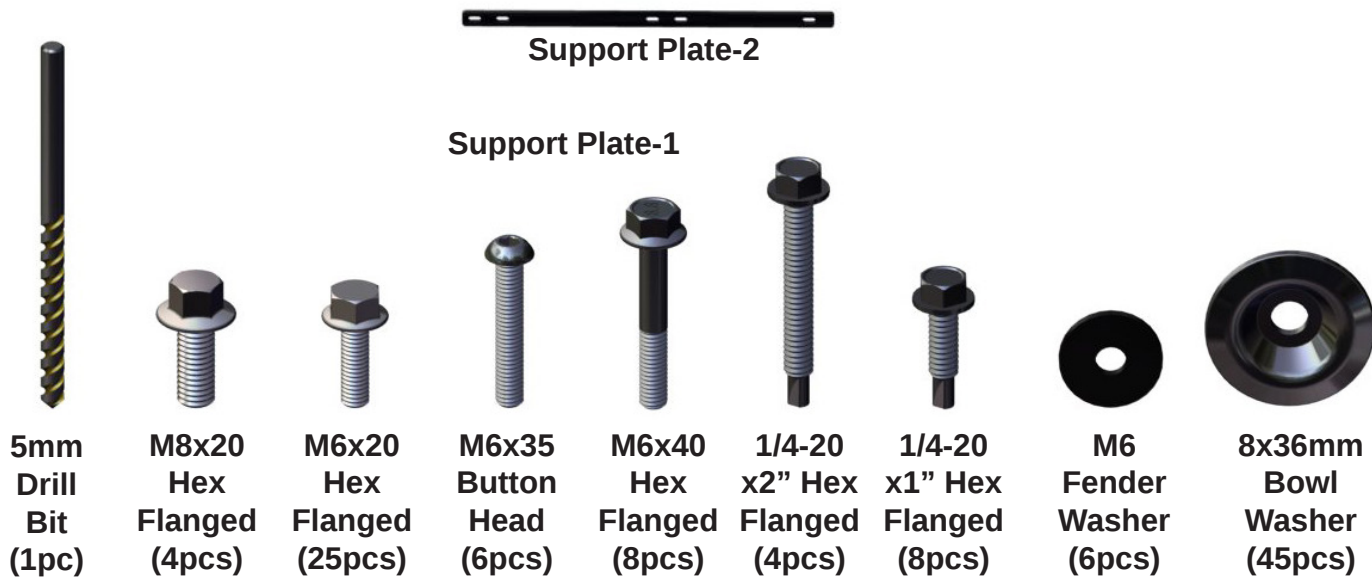
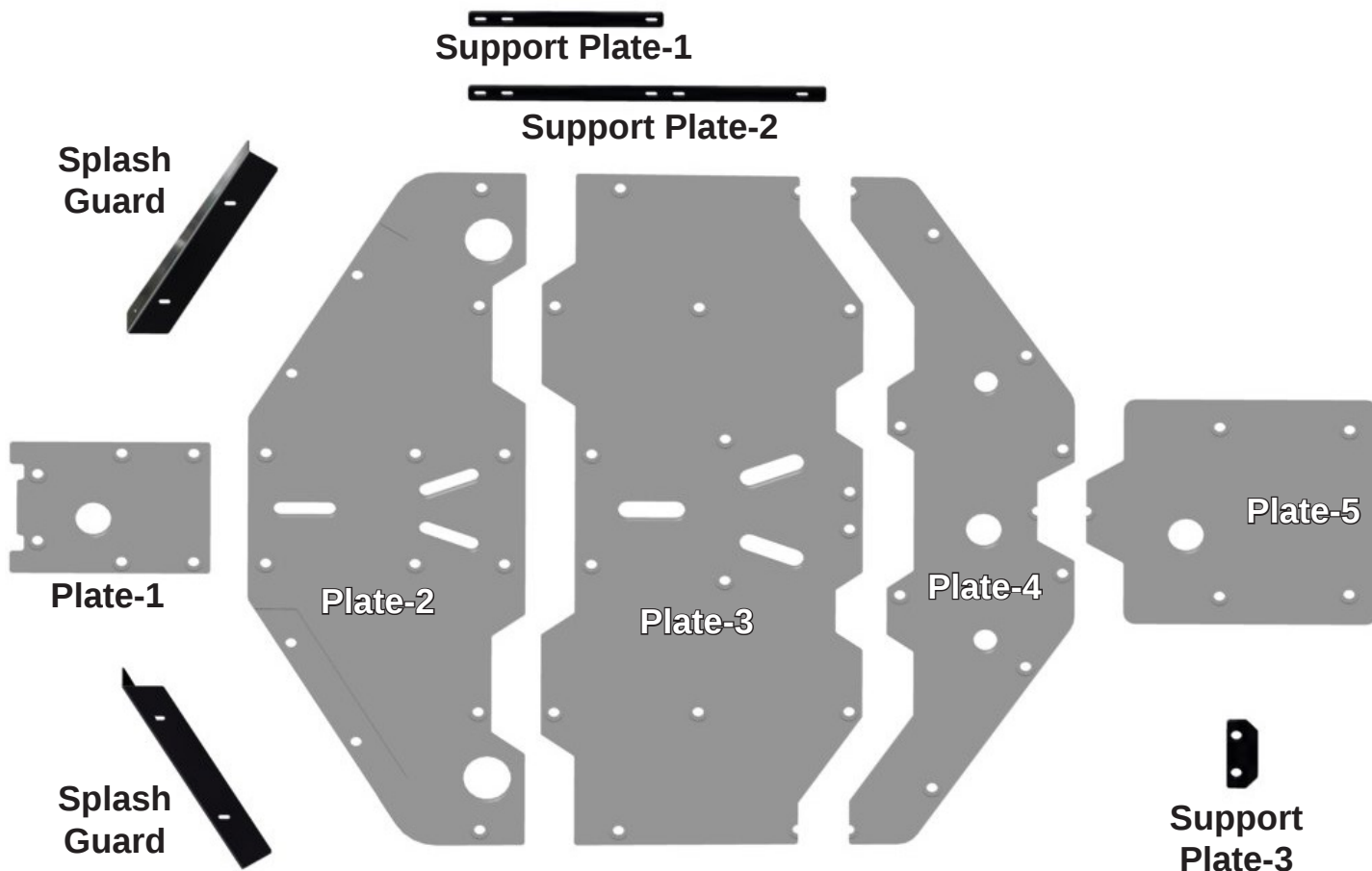


INSTALLATION INSTRUCTIONS

Full Skid Plate: FSP-CF-U10

- Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- Do Not discard product packaging until installation is complete and functioning properly.



1.The first thing you need to do is get the machine up off the ground on stable jack stands, or up on it's side as we have chosen to do for these instructions. Then **Remove the Factory Skid Plates** from the machine as shown in **Fig.1a-b**.



Fig.1a



Fig.1b

2.To start installing the New Skid Plates, **Start with Plate-3** as shown in **Fig.2a**. You will first only **Install Two (2) Screws** in the locations shown to hold it in place as you will need to install some Support Plates as well before installing the rest of the screws in that Skid Plate. See **Fig.2b** for the first **Two Screw Locations**. Use the Bowl Washers in your kit and factory screws. Don't tighten the screws down yet until "all skid plate screws" are threaded in and you have made adjustment to fit.



Fig.2a

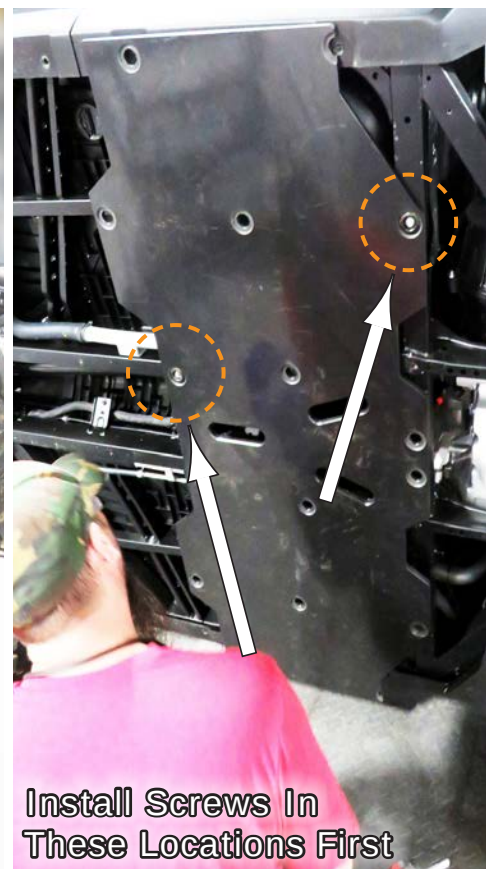


Fig.2b

NOTE: There will be mostly Factory screws reused for this kit as well as some longer or larger screws used provided in your kit. In addition to that, there are also some locations that will need to be drilled thru for screws to attach to the vehicle which will be saved for last, and which will be pointed out to you in the later steps of these instructions.

3. Now find **Support Plate-3** and slide it behind the Skid Plate you just installed and behind the Two (2) screw holes in the middle of the plate as shown in **Fig.3a-b**. Then install it using the **M6x40 Hex Flanged Screws** and **Bowl Washers** in your kit. Thread in but don't tighten down yet. See **Fig.3a-c**.



Fig.3a



Fig.3b



Fig.3c

4. The next supports to install are **Support-1 & 2 together**, in Two (2) locations. **Fig.4a** shows how they are stacked **viewing from the underneath side**. **Support-2** goes against the **Skid Plate**, and **Support-1** stacks onto **Support-2**. Then install to the vehicle using the **M6x40 hex Flanged Screws** and **Bowl Washers** provided in your kit.

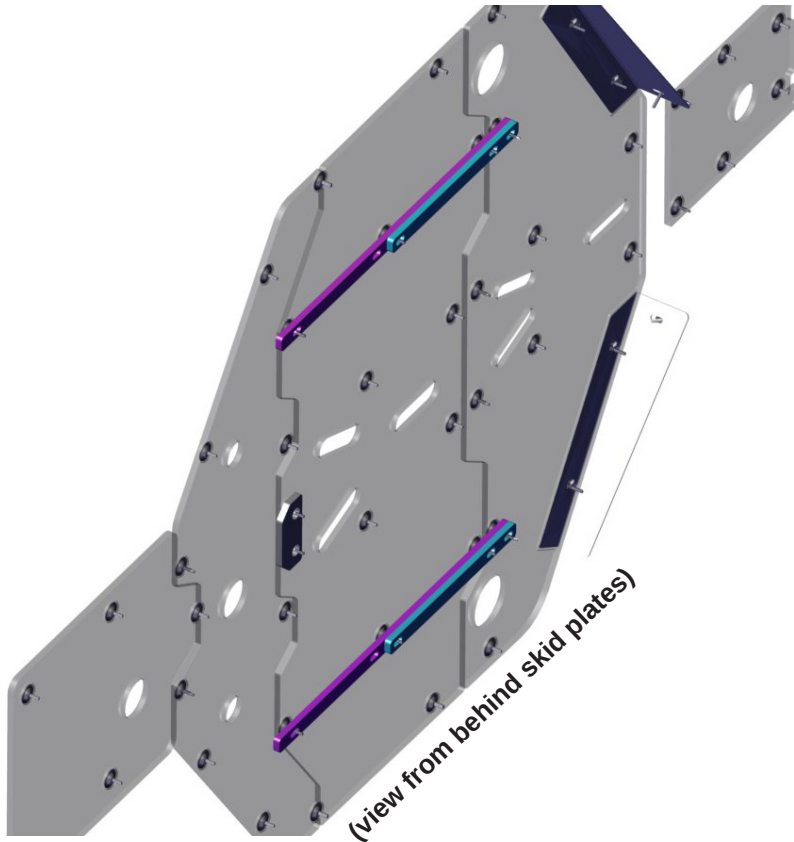


Fig.2a

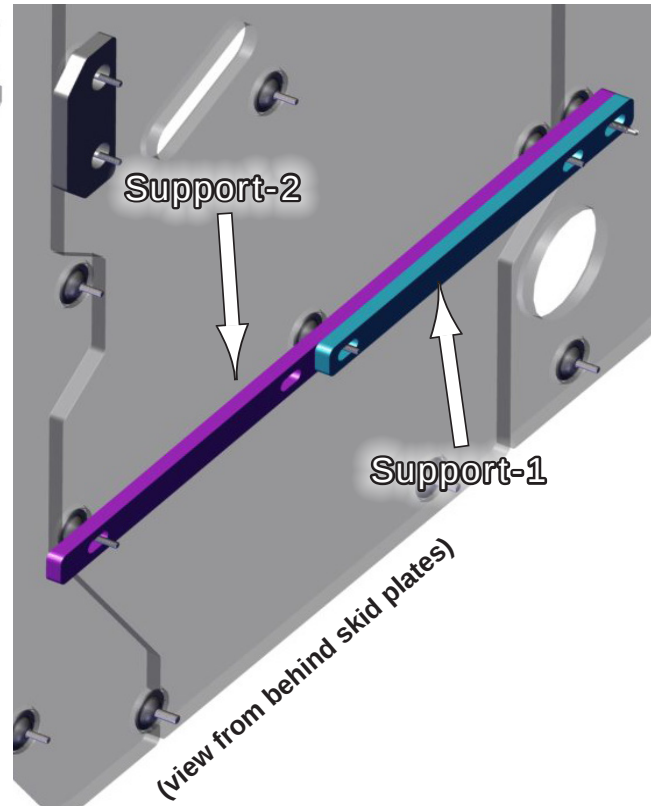


Fig.2b

5. Now find **Support-1 & 2** in your kit. **Support-1** will slide underneath the Skid Plate with the end that has only **One (1) Hole** in it as shown in **Fig.5a**, and slide it all the way thru so that the end with the one hole aligns with the hole in the Skid Plate shown in **Fig.5b-c**. Then install the **M6x40 Hex Flanged Screw** and **Bowl Washer** in the last hole as shown in **Fig.5d** to hold it in place. But don't tighten it down. Just snug to hold in place.

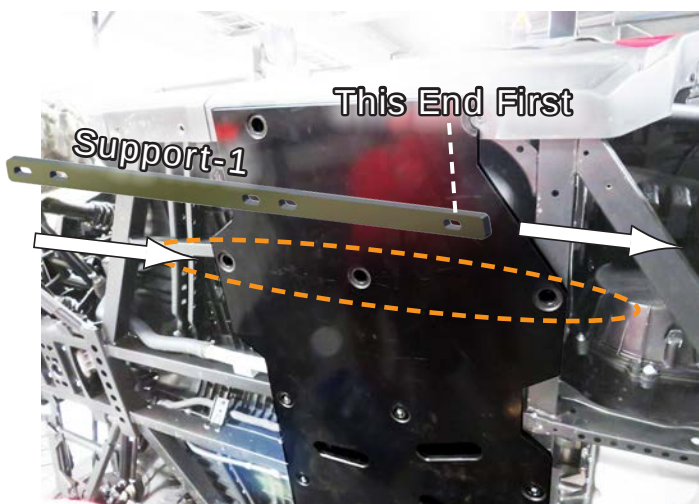


Fig.5a



Fig.5b



Align Support Hole
With Skid Plate Hole

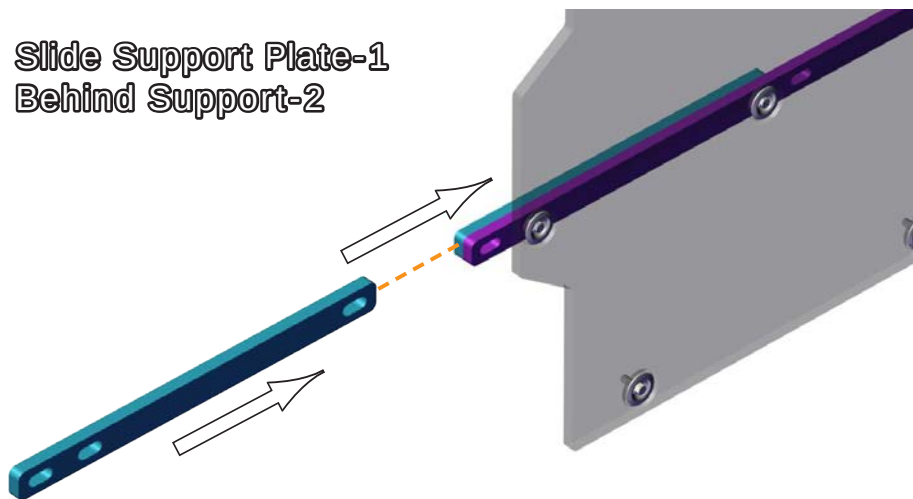
Fig.5c



Install M6x40- Hex Flanged
Screw & Bowl Washer

Fig.5d

6. Once you have the end screw in place, you can now install the **Support Plate-1** behind **Support Plate-2** so they stack underneath the Skid Plate creating a double spacer. **Fig.6a** shows **Support Plate-1** and how it slides behind **Support-2**. **Fig.6b** shows it in place under the other spacer. Then install all three (3) Screws & Bowl Washers but don't tighten down, just snug them as shown in **Fig.6c**. **Fig.6d** shows both spacers in place with Screws & Bowl Washers.



Slide Support Plate-1
Behind Support-2

Fig.6a



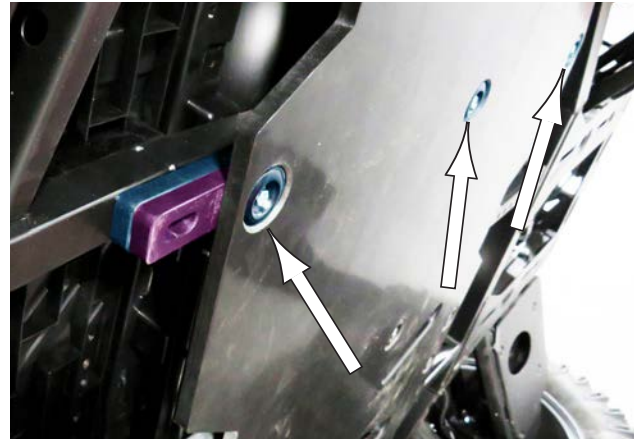
Align Holes In Spacers

Fig.6b



Install M6x40 Hex Flanged Screws & Bowl
Washers Three Places To Secure Spacers.

Fig.6c



7. Now repeat this same procedure for the other side of the skid plate as shown in **Fig.7a**. Spacers, Screws and Bowl Washers all install the same as shown in **Fig.7b**.

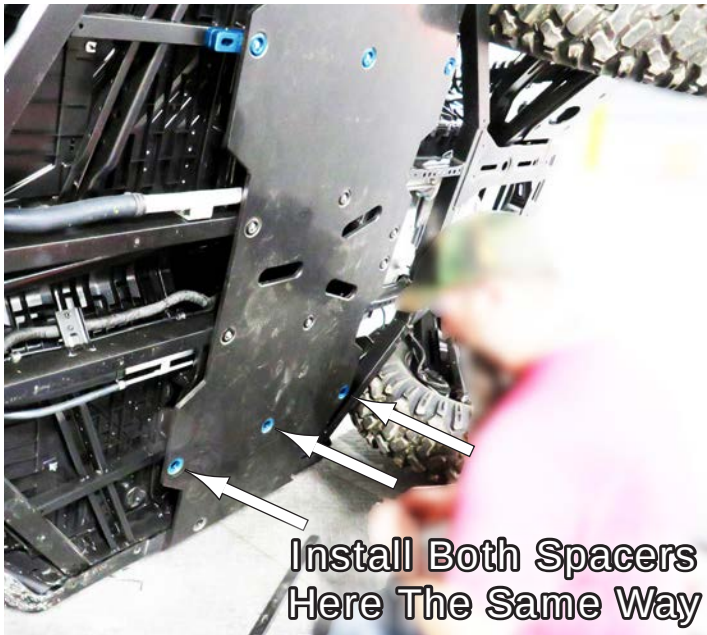


Fig.7a

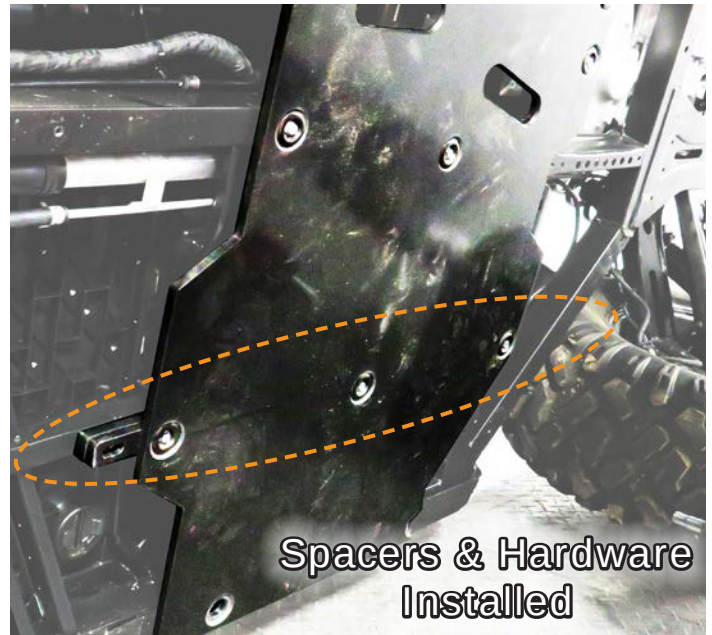


Fig.7b

8. Next, **Install Skid Plate-2** towards the front as shown in **Fig.8a**. Then use the **Factory Screws** and **Bowl Washers** from your kit in the hole locations shown in **Fig.8b**. The rest will get drilled thru later. Again, don't tighten down the screws, just snug to hold in place.



Fig.8a



Fig.8b

9. After Skid Plate 2 is in place, then **Install** the small **Skid Plate-1** shown in **Fig.9a**. Install using the **Factory Screws** and **Bowl Washers** in your kit. **Fig.9b** shows this plate in place. Notice there are a couple holes in this plate to drill thru later.



Fig.9a

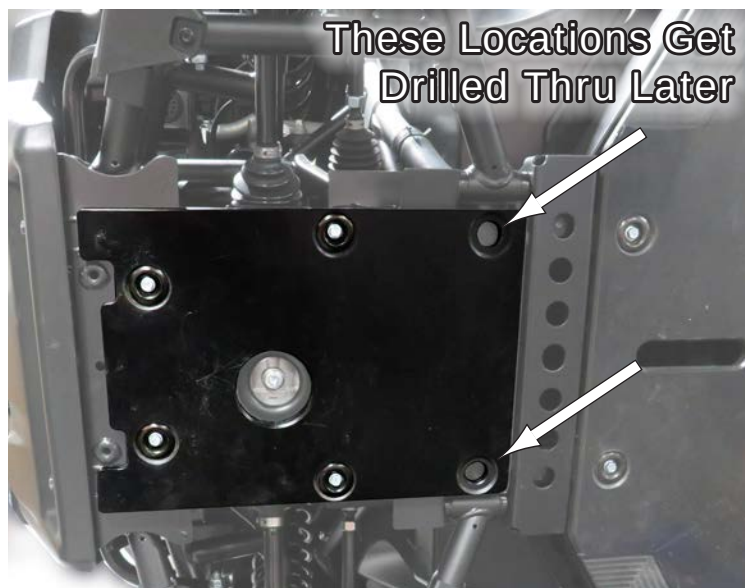


Fig.9b

10. Then **Install Skid Plate-4** towards the rear as shown in **Fig.10a**. Then install using **Factory Screws** and **Bowl Washers** from your kit. Note, there are Two (2) hole locations that will take the **M8x20 Hex Flanged Screws** from your kit which are shown in **Fig.10b**. These have the dashed circles around them. Again, snug screws only for now.



Fig.10a



Fig.10b

11. Then **Install Skid Plate-5** at the rear as shown in **Fig.11a**. Then install using **Factory Screws** and **Bowl Washers** from your kit. Snug screws to hold in place. See **Fig.11b**.



Fig.11a



Fig.11b



12. Next, **Install the Splash Guards** on each side using the **M6x35 Button Head Screws** and **M6 Fender Washers** provided in your kit. See **Fig.12a-c**.

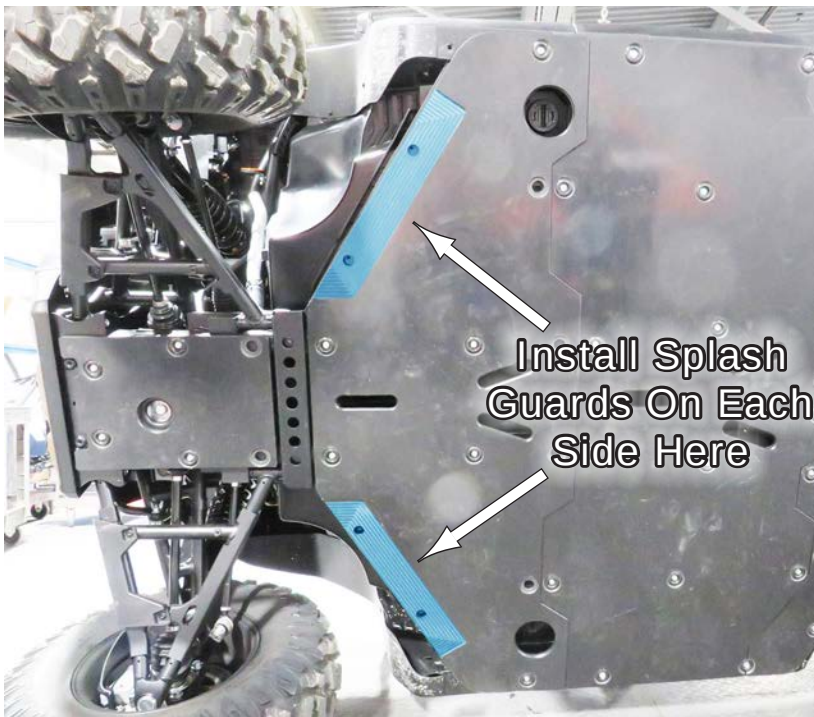


Fig.12a



Fig.12b

13.Lastly, you will need to **Drill Thru** the hole locations with the dashed circles using the **5mm Drill Bit** provided in your kit. These holes all use the **1/4-20x1" Self Tap Screws** and **Bowl Washers** "EXCEPT" Two (2) of them. The **Double Circled Holes** will use the **1/4-20x2" Self Tap Screws** & **Bowl Washers** where the Spacers were installed. See **Fig.13**.

Circled Locations Require Drilling Thru Before Installing the Bowl Washers & Screws

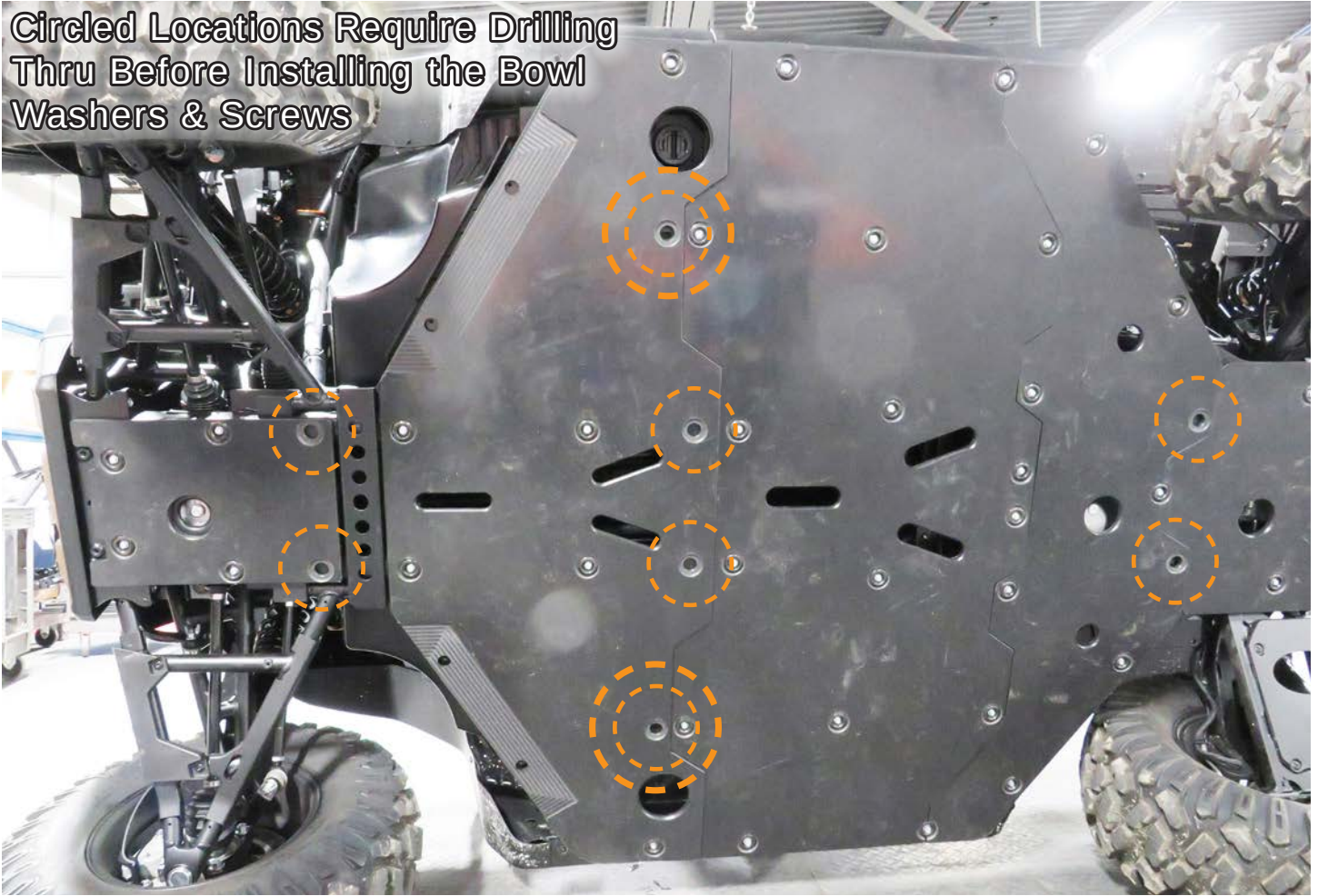


Fig.13

14.When drilling the holes, place a Bowl Washer into the hole area and use the center hole of the washer to find center for that hole and start a pilot mark to drill thru as shown in **Fig.14a**. You can leave it in place to drill thru or remove it, then drill thru as we chose as seen in **Fig.14b**.



Place Bowl Washer In Hole Location As Center Hole Template And Mark or Pilot Drill The location

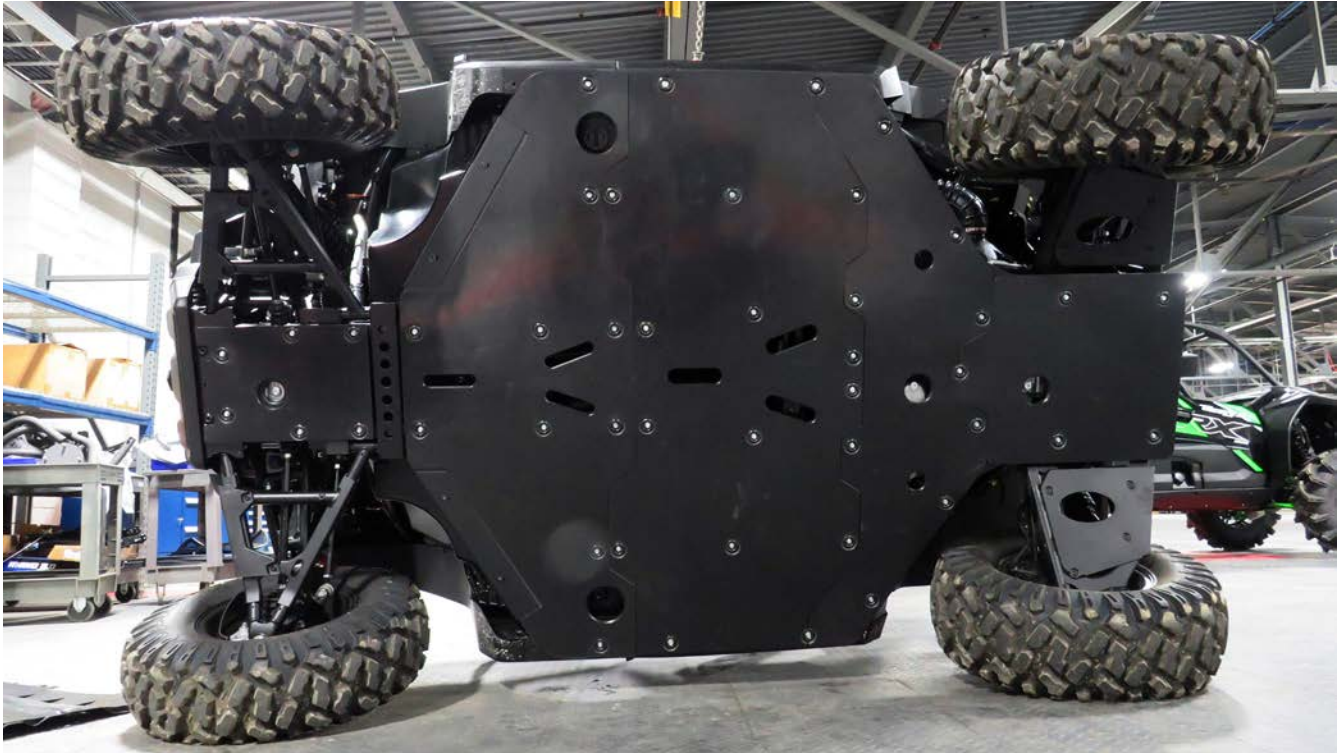
Fig.14a



Then Drill Thru Using The 5mm Bit

Fig.14b

NOTE: Once all the screw locations have screws threaded into them, make any adjustments to the Skid Plates to get your best fit. Once you have that set, Now tighten down all screws secure.



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8:00am - 9:00pm EST M-Th
8:00am - 7:00pm EST Friday
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