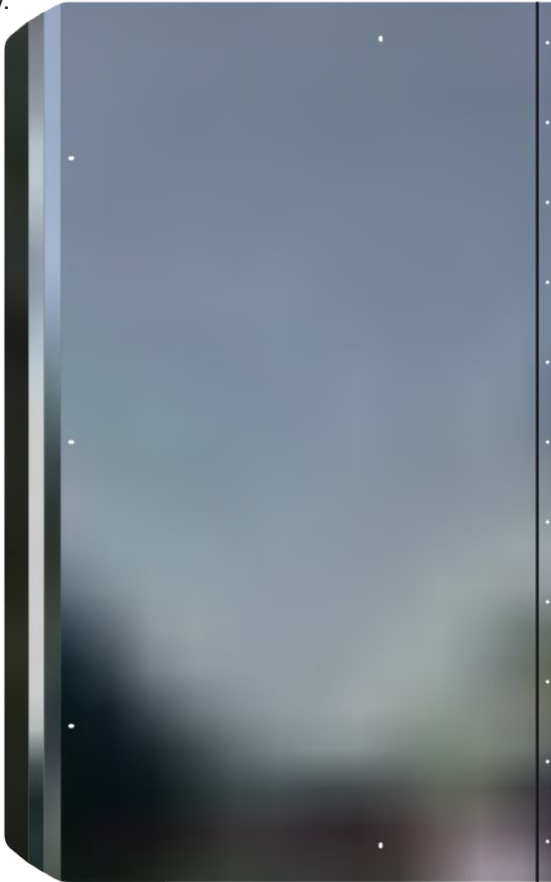


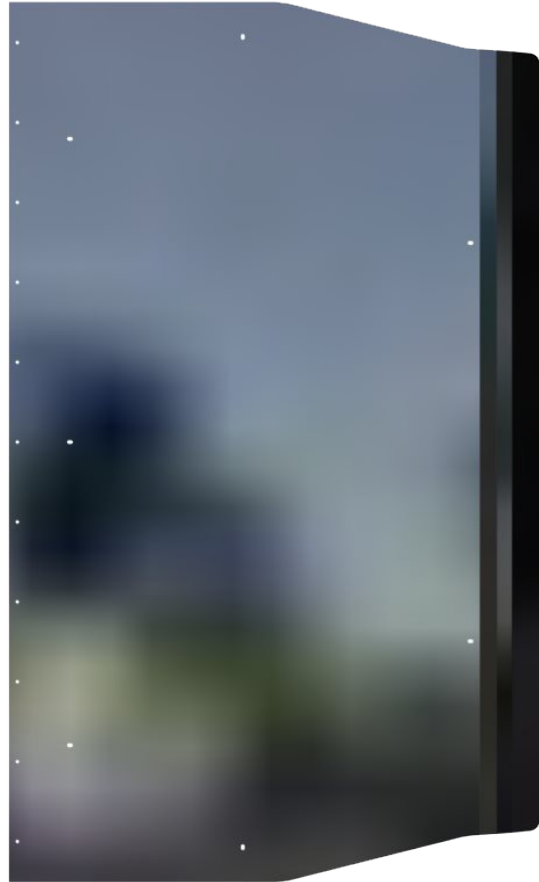
## INSTALLATION INSTRUCTIONS

### Aluminum Roof: ROOF-H-PIO1k5

- ⓘ Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- ⓘ Do Not discard product packaging until installation is complete and functioning properly.



**Rear Panel**



**Front Panel**

**Adhesive Backed Rubber Seal (2pcs)**

**Adhesive Thick Flat Gasket (5pcs)**



**Tube  
Clamps  
(12pcs)**



**Barrel  
Bolts  
(11pcs)**



**M6x30 Button  
FT Sealing  
(12pcs)**



**M6  
Nylock Nuts  
(12pcs)**

1. The first thing you need to do is assemble the two (2) roof halves together. You do this by first installing the **Adhesive Backed Rubber Seal** along the edge where the screws will be going through both halves holding them together, as shown in **Fig.1a**. Then use a screwdriver to puncture holes thru the Seal as shown in **Fig.1b**. This will make it easier to install the screws in the coming steps.

Then, overlay the other half of the roof over the **Rubber Seal** and install the **Barrel Bolts** and **Sealing Washers** (also provided in your kit) to secure the two (2) halves together. Install each **Barrel Bolt** and **Sealing Washer** set through each hole **but do not tighten them down** until all **Barrel Bolts** are in place and threaded together. This will make the installation much easier when putting them together. Then go back and tighten them all down. See **Fig.1a-e**.



Fig.1a



Fig.1b

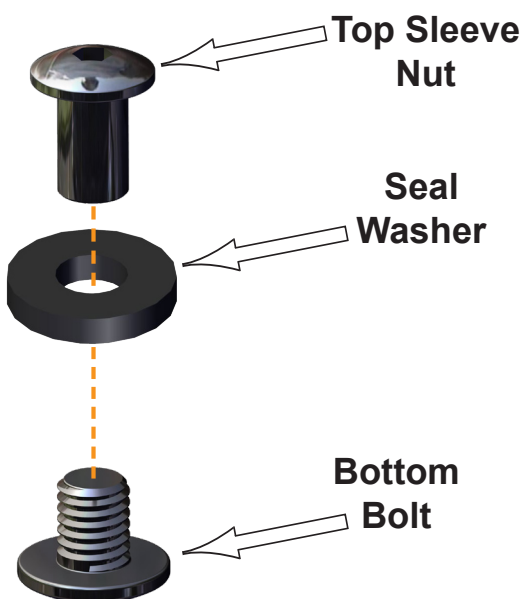


Fig.1c

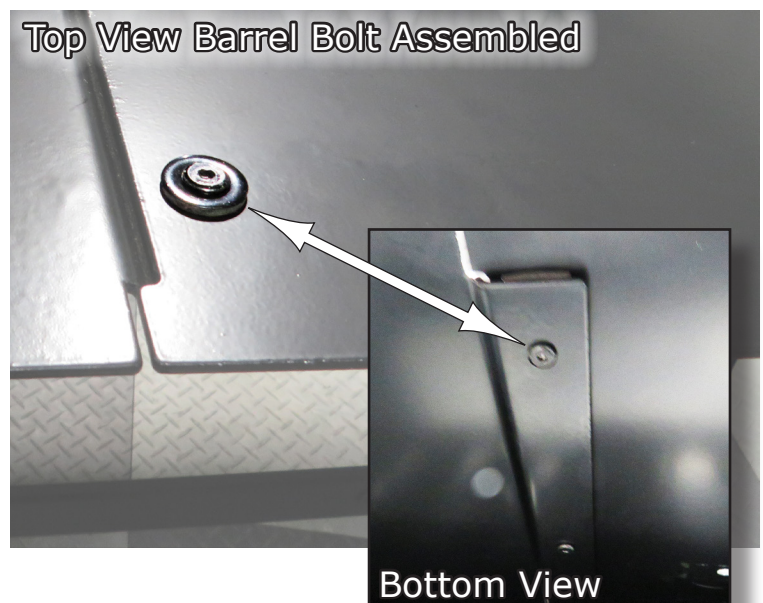


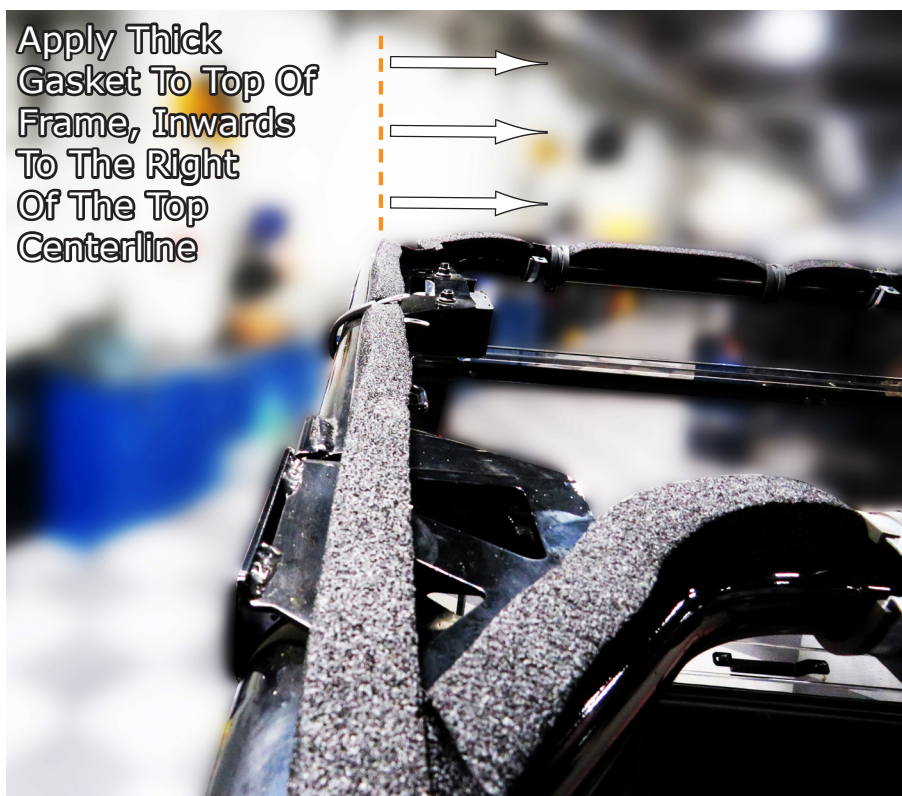
Fig.1d



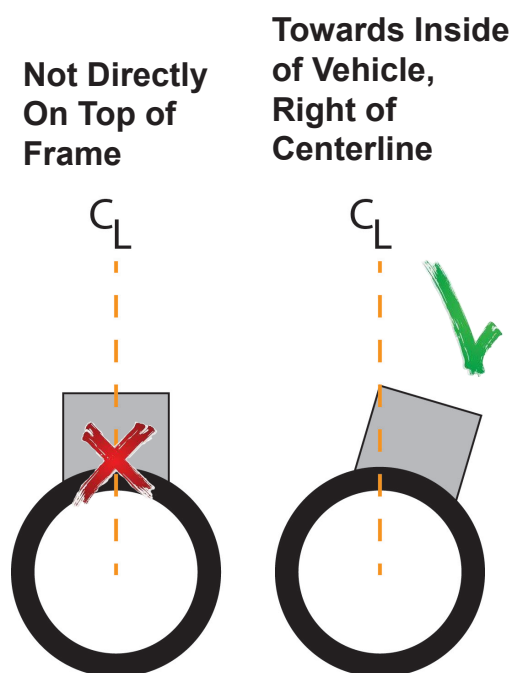


**Fig.1e**

2.Next, you will need to apply the **Adhesive Backed Thicker Gasket** to the top of the frame. However, you need to apply it slightly to the Right on the centerline of the frame, and slightly inwards towards the center of the vehicle. See **Fig.2a-f** for these locations.



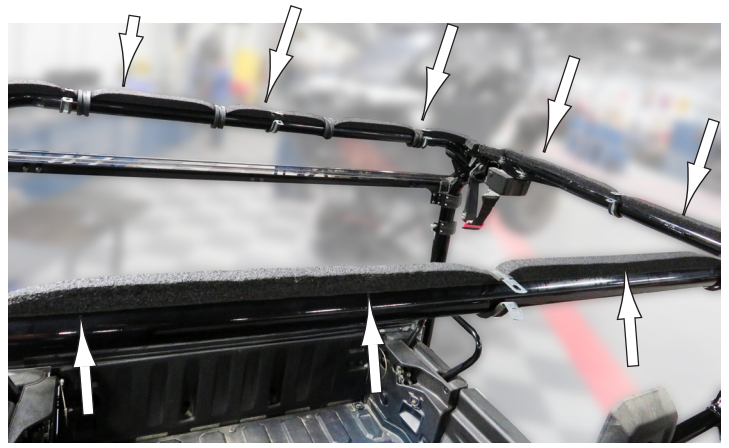
**Fig.2a**







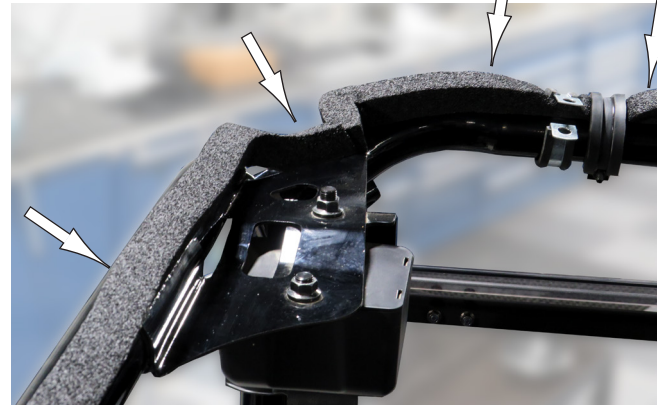
**Fig.2b**



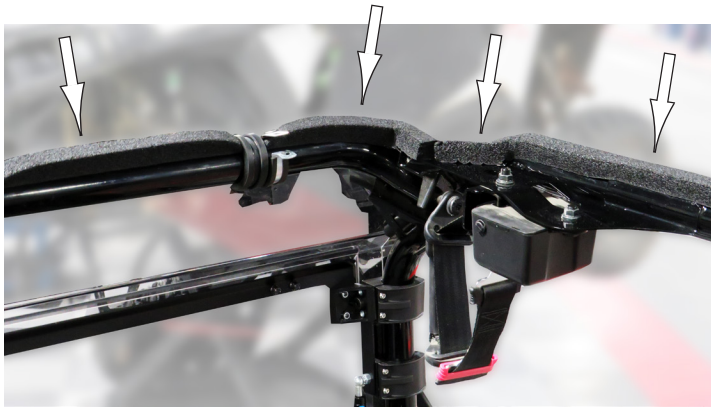
**Fig.2c**



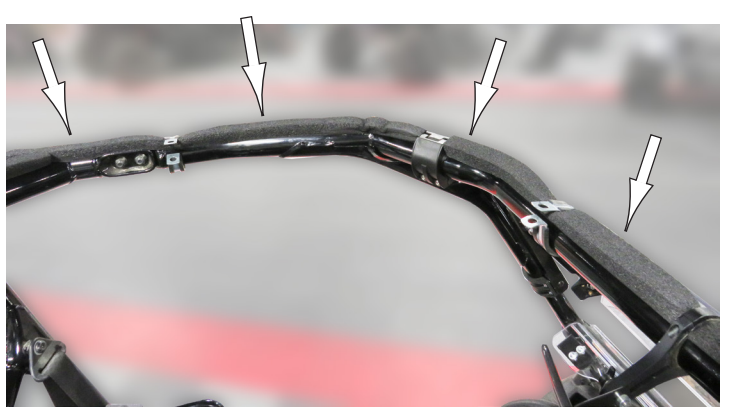
**Fig.2d**



**Fig.2e**



**Fig.2d**



**Fig.2e**



**Fig.2f**



3. Before you put the roof onto the vehicle, you first need to install the **Tube Clamps** onto the frame where the roof will be sitting. You will need to align the holes in the Clamps to the holes in the roof. But you can first place the clamps in the basic areas where they go by looking at **Fig.2a-f pics** as well as the ones below. Notice the position of the clamps so that the Flat side of the clamps will face up to the underneath side of the roof so there is a flat place for the roof to rest and attach to. Also see **Fig.3a-b**.



**Fig.3a**

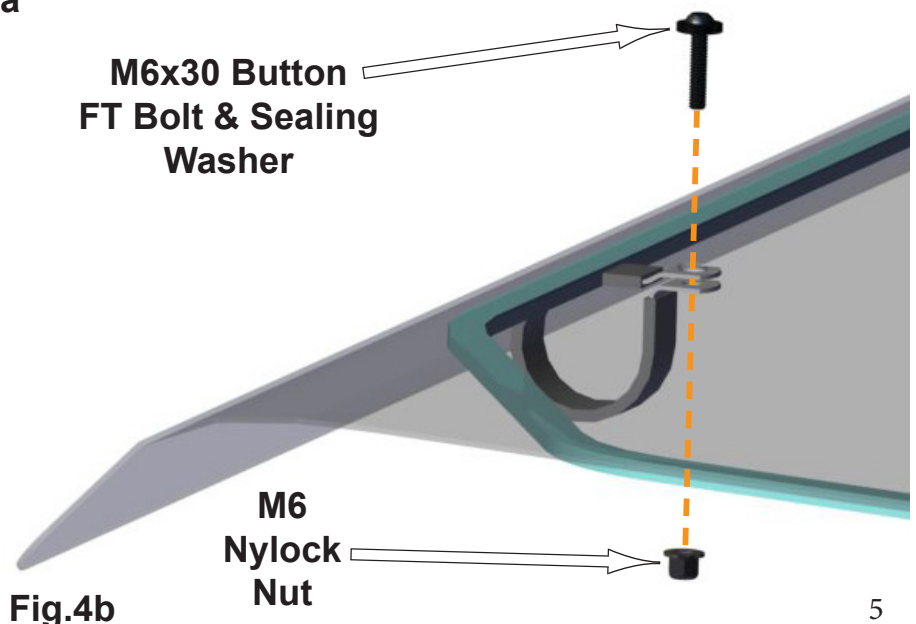


**Fig.3b**

4. Once the **Clamps** are in position, then lay the roof on top and position it as desired. Then line up the **Tube Clamp Holes** with the holes in the roof and insert the **M6x30 Button FT Bolts** with **Sealing Washers** and **M6 Nylock Nuts** to hold the bolts in place, but **DO NOT** tighten them down yet. Wait until **ALL** clamp bolts have been threaded into the **Nylock Nuts**, position the roof one last time, then back and tighten all the Bolts down secure. See **Fig.4a-b**.



**Fig.4a**



**Fig.4b**



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The Buyer is responsible to fully understand the capability and limitations of his/her vehicle according to manufacturer specifications, warnings and instructions and agrees to hold SuperATV® harmless from any damage resulting from failure to adhere to such specifications, warnings and/ or instructions. The Buyer is also responsible to obey all applicable federal, state, and local laws and ordinances when operating his/her vehicle while using this product, and the Buyer agrees to hold SuperATV® harmless from any violation thereof.

If you have any problems/questions on this kit, contact us by email  
at [Superatv.com](http://Superatv.com).

#### Need help with your installation?



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8:00am - 9:00pm EST M-Th  
8:00am - 7:00pm EST Friday  
9:00am - 2:00pm EST Saturday

*Thank You  
For Choosing*



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