



TITANIUM SIGNATURE SERIES PLUS INSTALLATION MANUAL

ALL 1/2" FUEL PORTS



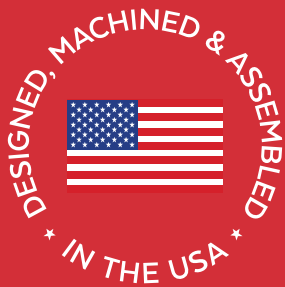
Powerstroke 3.0L

**Bypassing the Factory Lift Pump*
Standard Pickup Truck*

2018-2019

APPLICATION:

*TSP-F19-140F-110G
(110GPH @ 65PSI)*



**Note: Cab and Chassis
may require modifications**



www.fassride.com

(866) 769.3747

Thank you for choosing FASS, from Diesel Performance Products, Inc.

FASS specializes in building extremely high-quality fuel products. We have earned an unsurpassed reputation for excellence in our industry by using only the highest-quality American-made components. In order to support our American workers and our American economy, more than 98+ percent of our products are manufactured completely in the United States.

Of course, that dedication to excellence comes at a price, but it is important to remember that price does not dictate quality-quality dictates price! We will never compromise by using cheaper, foreign-made components, like so many of our competitors do.

Customer satisfaction is our top priority and we strive always to provide outstanding customer service. Our Research and Development department, in conjunction with our Dealer Support Department, continually searches for ways to improve quality, expand our product line, and provide superb support. Our exclusive ViP Network ensures that customers receive the proper products and support at the local level. The extended lifetime warranty is only available on products purchased from the network. There is no warranty on products not purchased outside the network.

IMPORTANT:

In order to qualify for the lifetime extended warranty, your product registration form and proof of purchase from an authorized dealer must be submitted to FASS Fuel Systems within 30 days of purchase. Failure to comply will void the warranty. We have the right to deny any warranty believed to be false, altered or purchased through an unauthorized or terminated dealer. A current list of authorized dealers can be found on our website, FASSRide.com.

The complete conditions of the Limitation of Warranty can be found in the back of this manual, and FASSRide.com.

**For more information,
contact Technical Support:
Diesel Performance Products, Inc.
16234 State Hwy O.
Marthasville, MO 63357
636-433-5410**



WARNING!

This product has NO WARRANTY unless:

1. It has been purchased from an **Authorized or **ViP FASS Dealer**. If in doubt, check www.FASSRide.com.**

2. It is registered within thirty (30) days of purchase.

Other conditions may apply. Please see full warranty information.

***NOTE:* Warranty is **void** if product was purchased below FASS website advertised pricing.**

ATTENTION!

Before you begin installation

Register for your Warranty ONLINE at

<https://www.fassride.com/register-a-warranty/>

No online access, call our TECH Support at

1-866-769-3747

FOLLOW THESE STEPS TO ENSURE A SIMPLE, CORRECT INSTALLATION OF YOUR NEW TITANIUM FUEL SYSTEM

ATTENTION:

Be sure to identify the proper FASS System and fuel line configuration. For help, our product finder can be found at www.FASSride.com. Follow the instructions to see fuel line detail.

- 1** Pay close attention to ALL WARNINGS
- 2** Read all instructions before starting installation of this product.
- 3** Inventory the package components. Notify the place of purchase immediately of any parts missing or damaged.
- 4** The installation recommendations contained within are guidelines. Use good judgment and take into consideration your vehicle's accessories.
- 5** For best results in accuracy and efficiency (due to training, communication, and our relationship with our dealer network), we recommend a VIP FASS dealer for the installation. They are prepared to install the FASS fuel pumps with the most efficiency. If a situation or problem arises during the installation, the dealer is prepared to handle it. Diesel Performance Products, Inc. is not responsible for any installation mistakes.
- 6** If you have any questions or concerns that cannot be addressed with your dealer, email or call FASS.

**If any installation procedure is uncertain, contact FASS technical support.
Call customer service at 636-433-5410,
or send us an e-mail: techsupport@FASSride.com
with the following information:**

Your name, address and daytime phone number
Model (TSP-F19-140F-110G)
Last 6 digits of vehicles' VIN

Date of purchase
Nature of Your Concern
Serial number



INSTALLATION MANUAL

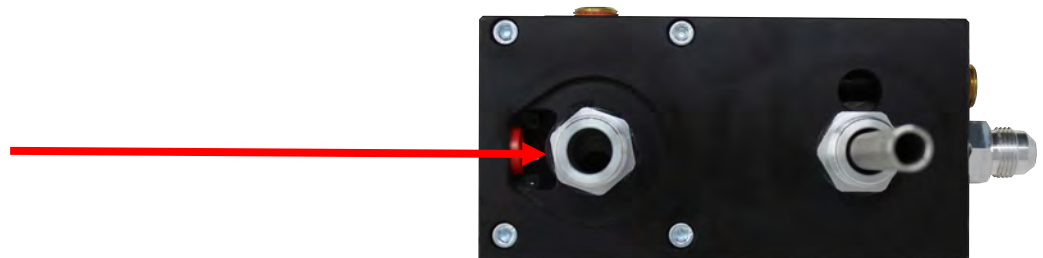
TSP-F19-140F-110G

(Installation Videos are available at www.fassride.com)

RECOMMENDED APPLICATION

TSP-F19-140F-110G: F-150 Powerstroke (3.0L) 2018-2019 with stock - 700 horsepower

1. **Read all instructions before starting installation of this product!**
2. **Installing the improper FASS Pump can cause severe engine damage.**
3. **Secure vehicle from ROLLING!**
4. **Cab and Chassis may require modifications**
5. **Consult vehicle's manufacturers' instructions concerning the electrical system before attempting any electrical connections.**
6. **Flush and clean all brass fittings and fuel line from debris.**
7. **Keep debris from entering the internals of the system during installation. Getting debris in the water separator nipple can lock up the motor. If the motor does lock up from debris call FASS for technical assistance.**

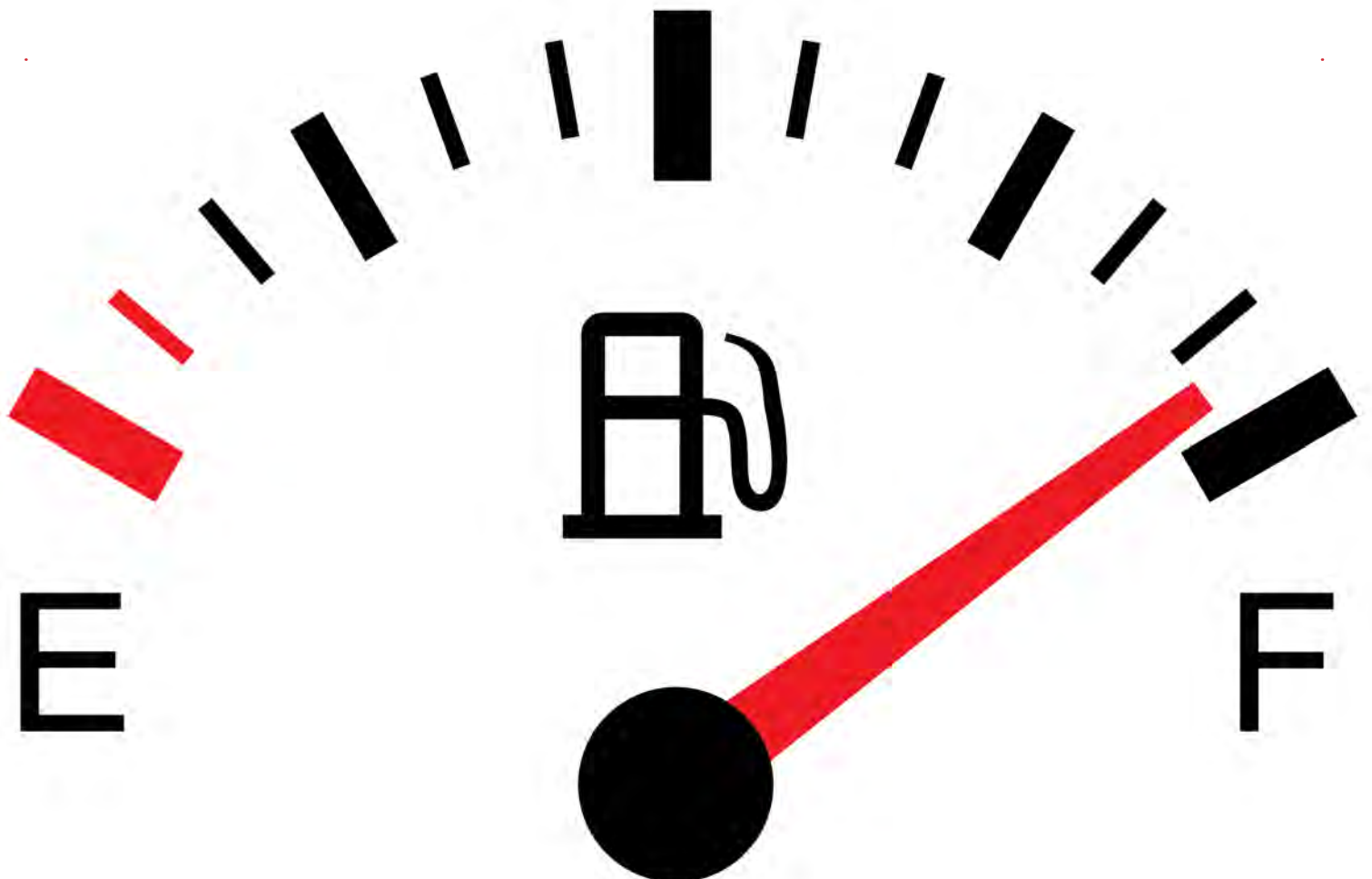


9. **Wear safety glasses when operating power tools such as drills and grinders or when using a punch or chisel.**
10. **Properly secure lines to prevent chaffing.**



WARNING!

Always be sure to fill the fuel tank to full after a new FASS installation. Failure to do so can result in excessive sound output, or priming issues!



TITANIUM SIGNATURE SERIES PLUS 110 GPH

65 psi (Approximately)

Rear View



Front View



PUMP GUIDE:

- 1. "E" To Engine**
- 2. "R" Return to Tank**
- 3. Serial Number**
- 4. "T" Fuel Inlet**
- 5. Electric Heater Ports**
- 6. "G" Gauge Port**

INSTALLATION GUIDE:

- Step 1. Install Electrical Harness**
- Step 2. Prep the FASS**
- Step 3. Mount the FASS**
- Step 4. Fuel Line Supply**
- Step 5. Review Installation**

TITANIUM SIGNATURE SERIES PLUS 110 GPH

65 PSI (Approximately)

Note: Going over 100 PSI WILL void warranty.

**NOTE: WARRANTY MAY BEVOID IF SILICONE
BAND IS REMOVED FROM MOTOR!!**

*The silicone band is in place to retain motor wires,
preventing damage to the electric motor.*



CONTENTS

NOTE: Owner's Manual available for download on our website,
www.FASSride.com



LRB-1001



30 AMP FUSE



LR-1001



MP-TSP-9083



FL-1058-BK x5'



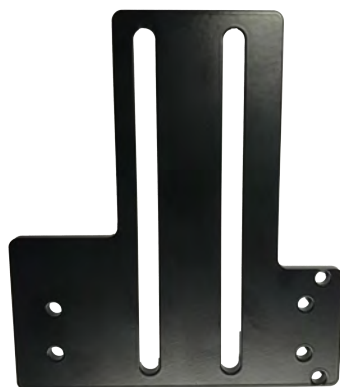
FL-1002-BK x14'



WH-1006-3



PFB-2002



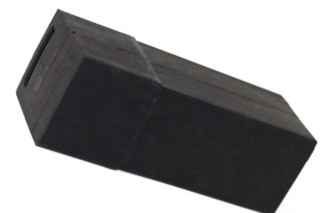
PBR-2002



DEBRIS SHIELD



WC-1001



RELAY COVER

MOUNTING PACKAGE CONTENTS



BHF-1010



OR-212



BHN-1005



**TWO (2)
PL-2058-BK**



**TWO (2)
PL-2003-BK**



46116

**ADD-A-CIRCUIT
46177**



AN-10-ORB-10-BK



**TWO (2) RING
TERMINAL**



STF-1001



AN-8-ORB-10-BK



**TWO (2)
A614C56-55-05**



HC-4001



**FOUR (4)
HC-1001**



**TWO (2)
0162856**



**TWO (2)
3/8"-16 x 3"
BOLTS**



**FOUR (4) HEX BOLT
3/8" -16x11/2"**



**THREE (3)
HEX
BOLT
1/4"-20x
13/4"**



**FOUR (4) LOCKING
NUT 3/8"**



THREE (3) WA-1001D

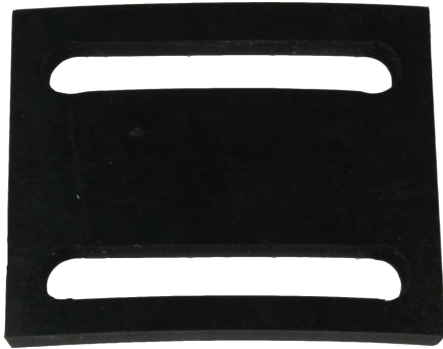


SIX (6) 3/8" WASHERS

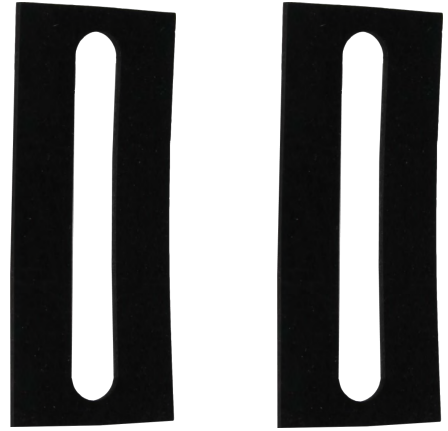


**TWO (2)
SLTC-275**

MOUNTING PACKAGE CONTENTS



RS-2002



**TWO (2)
RS-2001**



**TWO (2)
SELF TAPPING SCREW**



**TWO (2)
72478**



**5/8" FUEL LINE
FL-1007**



CABLE TIES



**5/16" FUEL LINE
FL-1006**



**3/8" FUEL LINE
FL-1009**



DIELECTRIC GREASE



**TWO (2)
OR-017**



OR-030

NOTE: THESE SPARE BASE O-RINGS ARE INCLUDED WITH THE KIT IN THE EVENT OF A PINCHED O-RING DURING ASSEMBLY

STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

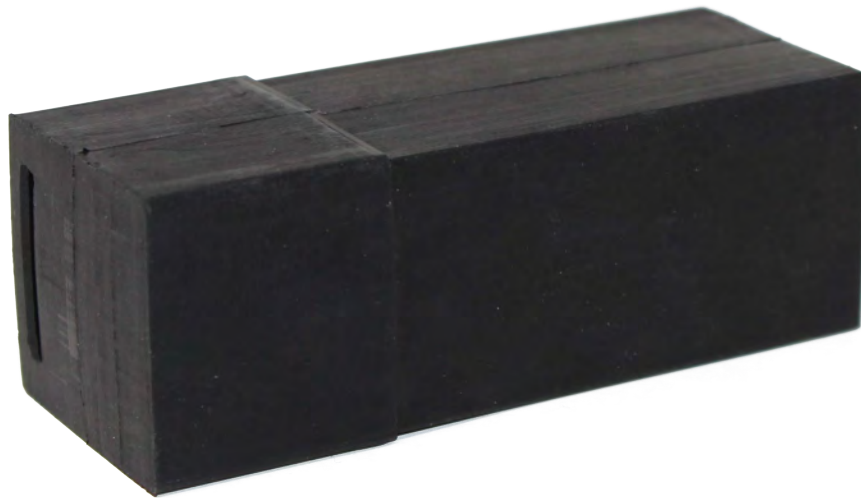
**NOTE: USE SUPPLIED DIELECTRIC GREASE
SPARINGLY ON ALL ELECTRICAL
CONNECTIONS! BE SURE TO GREASE RELAY
PIGTAIL!**



STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

Install the Relay Cover onto the relay on the FASS harness.



STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

**NOTE: BE SURE TO INSTALL THE SUPPLIED
30 AMP FUSE INTO THE FASS WIRING
HARNESS!!**



STEP 1: **INSTALL ELECTRICAL HARNESS**

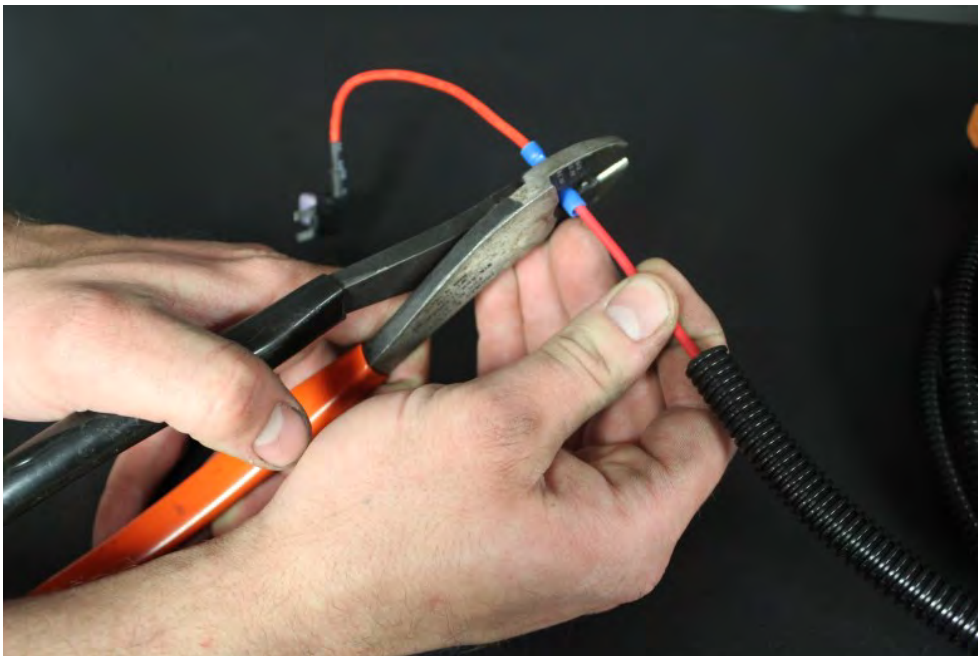
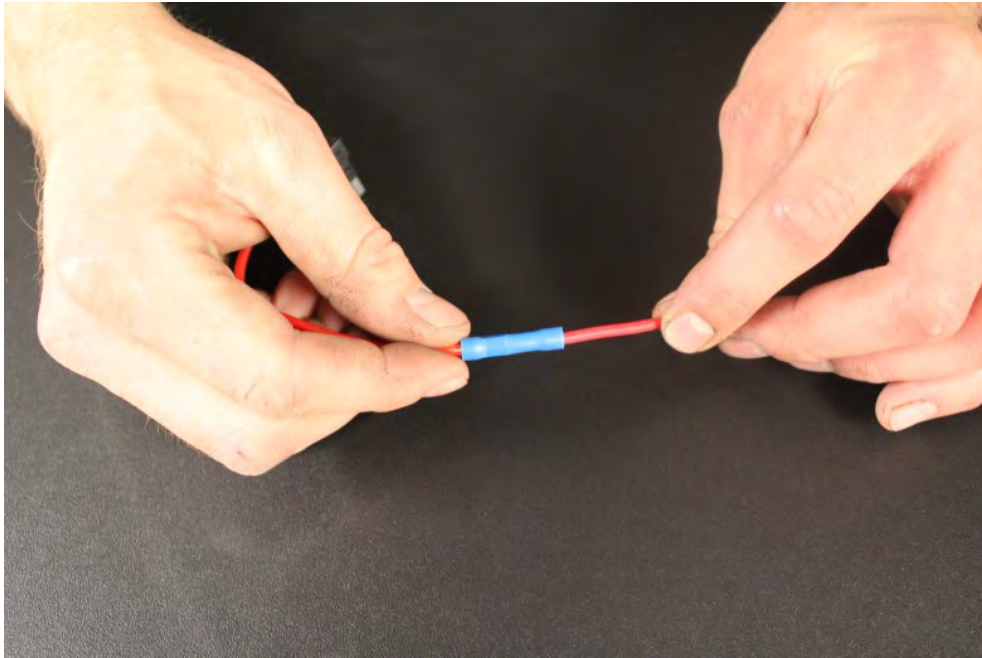
The installation of the electrical harness should be completed first. This will allow power to be applied to the pump during installation.

- A.** Using wire stripping tool, remove excess insulation off the add-a-fuse and the WH-1006-3



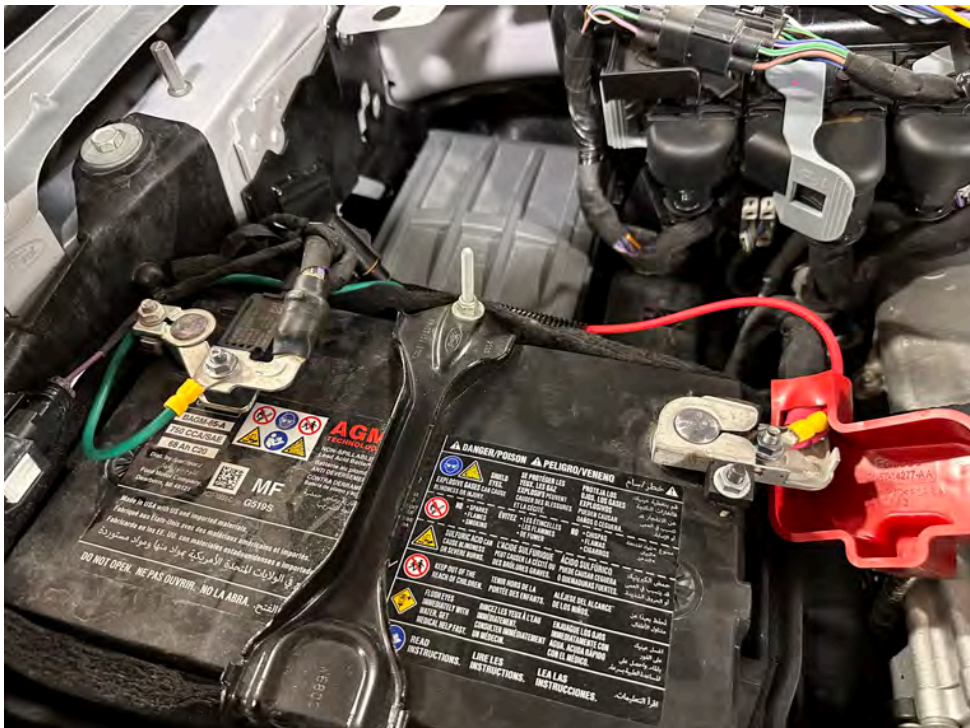
STEP 1: **INSTALL ELECTRICAL HARNESS**

B. Place wire from ADD-A-CIRCUIT 46177 and WH-1006-3 into butt connector. Using crimping tool connect ADD-A-CIRCUIT 46177 and WH-1006-3 with butt connector. Install 46116 to ADD-A-CIRCUIT 46117 top slot (near wire that feeds additional circuit).



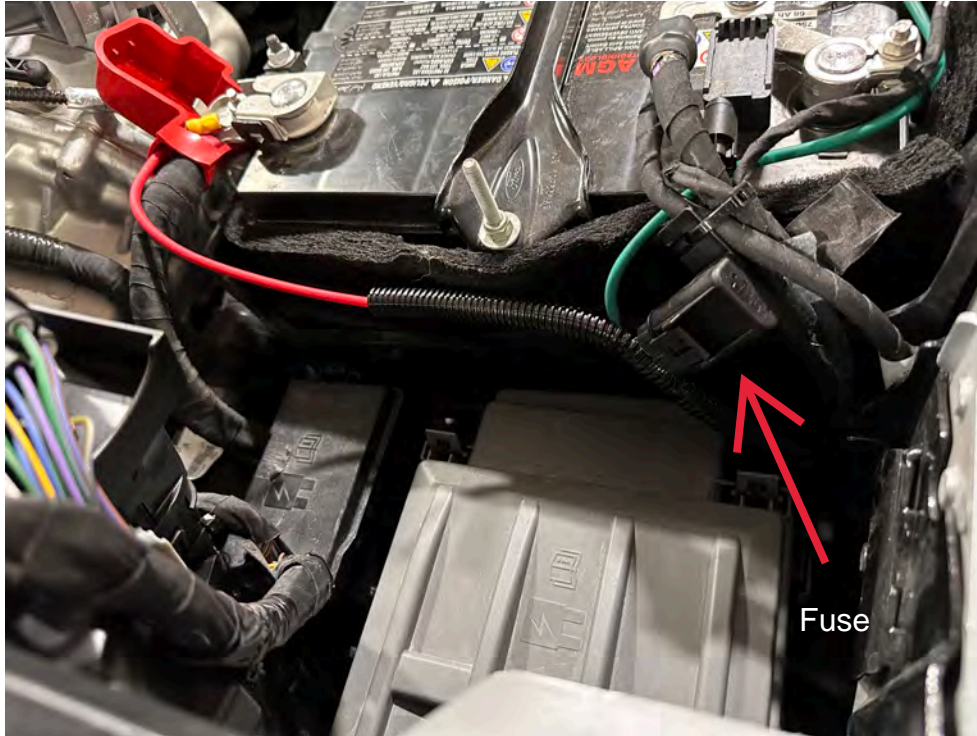
STEP 1: **INSTALL ELECTRICAL HARNESS**

C. Crimp the ring terminals to the red and green wires of the WH-1006-3 Wire Harness. Attach red wire to the positive terminal of the battery and the green terminal to the negative terminal. **The use of a corrosion preventative on electrical connections is recommended.**



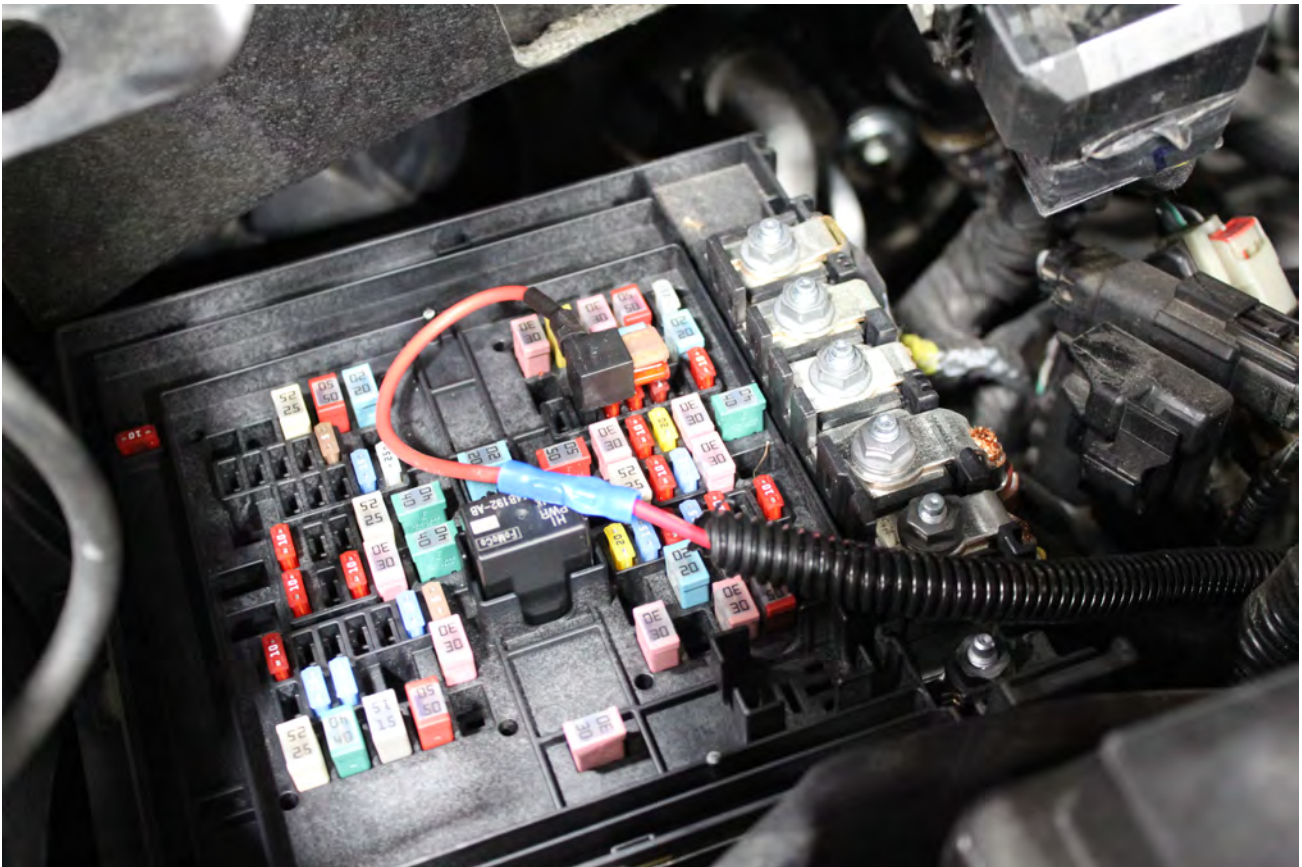
STEP 1: **INSTALL ELECTRICAL HARNESS**

D. Secure relay and fuse in an upright position, as shown, to prevent moisture from entering. Di-electric grease may be applied to prevent corrosion.



STEP 1: **INSTALL ELECTRICAL HARNESS**

D. Route the single red wire of WH-1006-3 to the engine bay fuse panel. Remove a fuse (maximum of 10A) that is “hot” when the key is on. Use a test probe to locate the “hot side” of the circuit in the fuse block. Install the Add-A-Circuit into the open location. Install the pulled fuse into the open space on the fuse tap.



**NOTE: FUSE LOCATION MAY VARY
FROM PICTURE!!**



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STEP 1: ***INSTALL ELECTRICAL HARNESS***

F. Route WH-1006-3 wire harness along frame rail to mounting location of pump.
Completion of this step will be addressed in the Mounting Step 3.

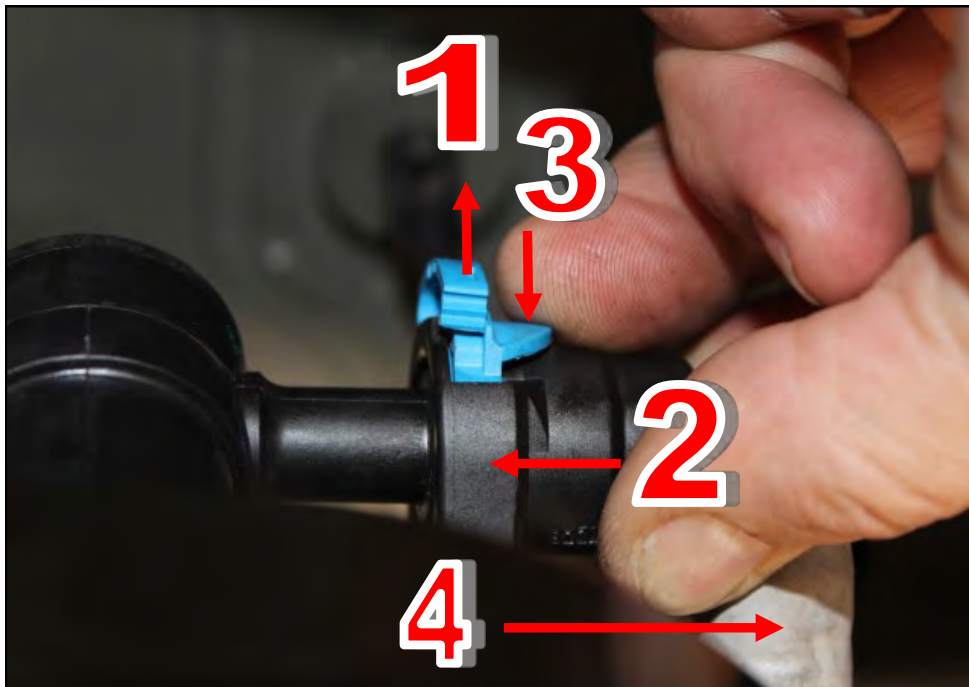
STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photo's are of a different application, procedures are the same..

**NOTE: Before installing fittings make sure to inspect for burrs or flare imperfections.
When cutting fuel line make sure to blow out line to keep debris from moving forward.**

Helpful Hint: Directions for removing factory lines.

1. Pull up on the locking tab (blue),
2. Push in slightly on the connector,
3. Press down on the release tab,
4. Pull the connector straight off



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

- A. Remove the fuel tank skid plate.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

B. Remove the filler neck and overflow tubes from the truck by loosening the clamps at both ends.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

- C. Disconnect factory suction and return lines located near the front of the fuel tank.
(refer to diagram at the beginning of step 2).



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

- D. Disconnect the electrical connector on top of the fuel tank module.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

E. Support the fuel tank with a transmission jack or equivalent, remove the front and rear fuel tank straps and lower the fuel tank out of the truck.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

- F. Release safety clips and disconnect both fuel lines from the fuel tank module.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

- G.** Remove the fuel tank module locking ring, and carefully remove the fuel tank module from the fuel tank. Be sure the fuel level float is not bent or damaged during removal.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

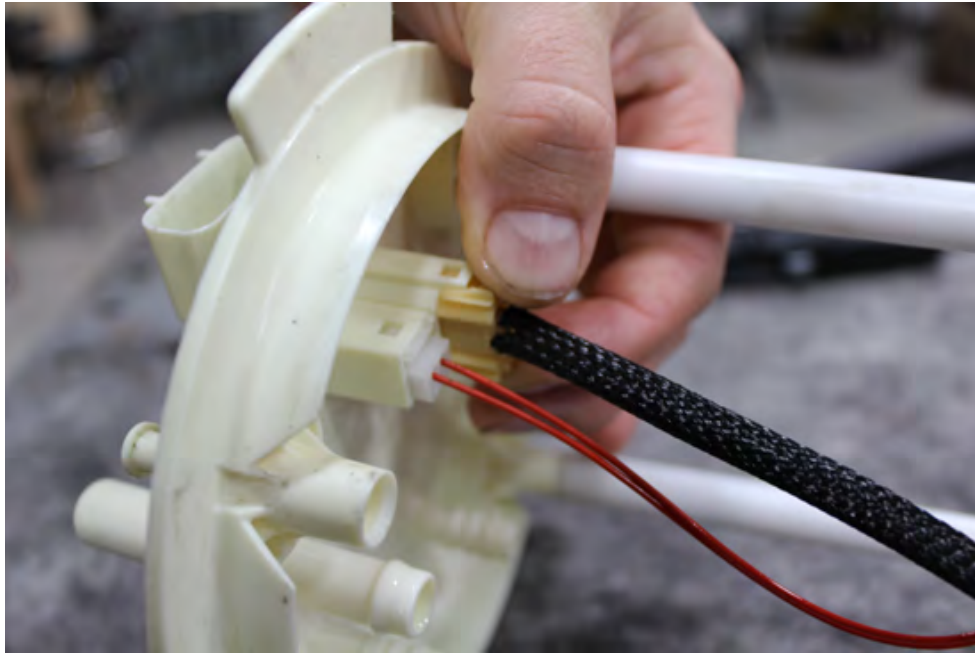
H. Carefully remove all sections of the OEM convoluted tubing from the fuel tank module using a utility knife. Be sure not to damage the hose barb beneath the convoluted tubing. One of the sections of tubing will have a metal clamp, this can be removed with a small pair of side-cutters.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

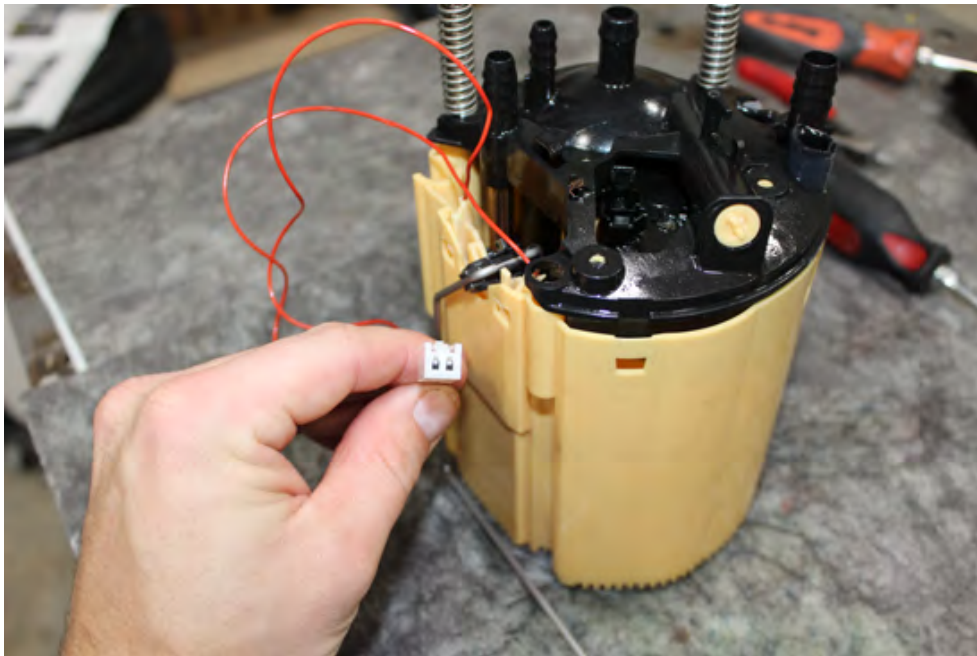
- I. Remove OEM fuel pump harness from fuel tank module by pressing clips on each side of the connector while pulling in an outward direction.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

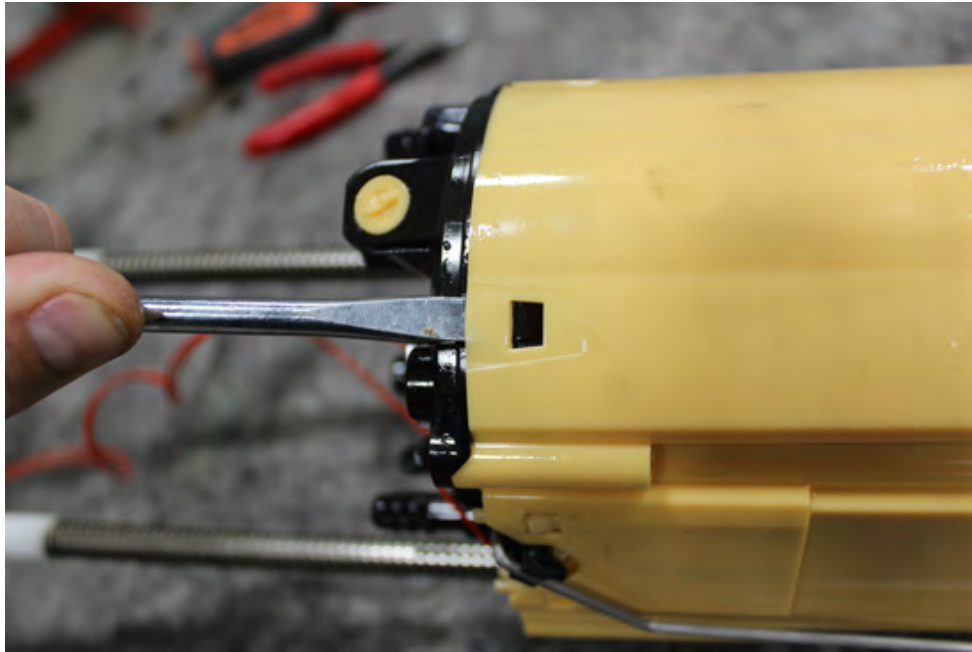
J. Disconnect the fuel level sending unit electrical connector and remove sending unit from the fuel tank module to prevent damage. **THIS WILL BE REINSTALLED AT A LATER TIME, DO NOT DISCARD!!!!**



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

- K.** Using a pair of Vice-Grips, lift and retain the fuel tank module springs. Press the 3 locking tabs on the fuel tank module's lower section and remove.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

- L. Remove the remaining lower section of the clear convoluted tubing from the fuel tank module with a pair of side-cutters.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

M. Mark the area shown in the picture to be drilled in the next step.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

N. Using a 7/8" hole saw or step drill bit, drill the marked area from step M. Be sure to clean any plastic burrs from the area drilled.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

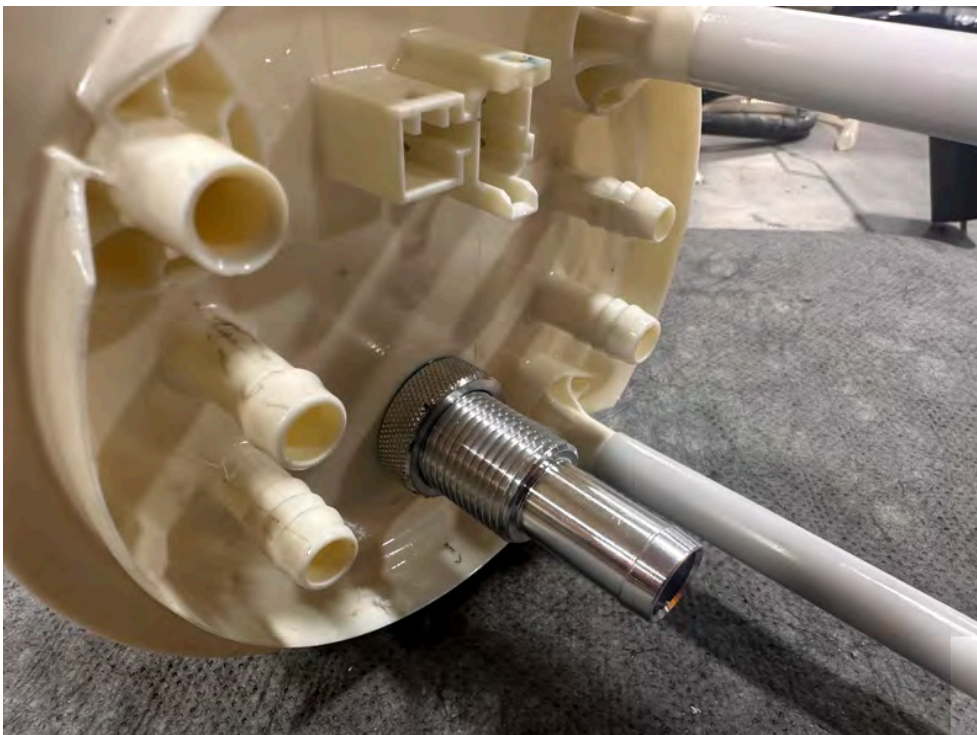
0. Using an appropriate grinding or deburring tool, remove the raised plastic section shown from the fuel tank module.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

P. Install BHF-1010 onto the fuel tank module with OR-119, apply Loc-Tite onto threads and install BHN-1005 onto BHF-1010. Tighten BHN-1005 to BHF-1010 accordingly.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

Q. Using grease, press STF-1001 into FL-1007 with HC-1001, tighten hose clamp accordingly. **VERY IMPORTANT:** Support fuel tank on both ends allowing the natural formation of the tank to take place. Failure to perform this step will hinder precision installation.

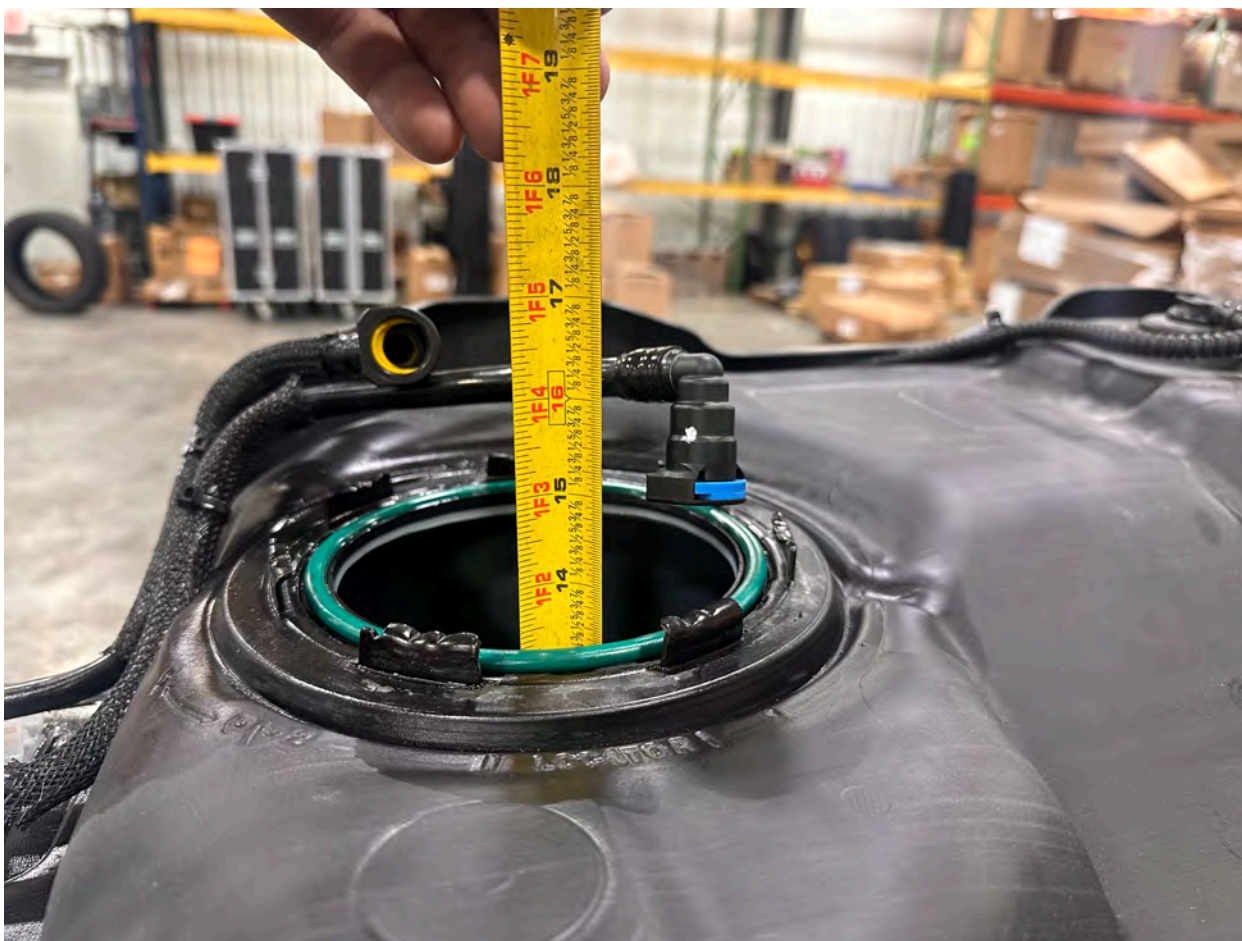


FUEL TANK SUPPORTS

STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

R. Using a tape measure, measure from the bottom of the fuel tank to the top of the o-ring sealing surface where the fuel tank module makes contact and take note of the measurement. **NOTE: ACTUAL MEASUREMENTS WILL VARY FROM IMAGES!**



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

- S.** Compress fuel tank module to the exact height measurement taken in previous step, measure and mark FL-1007 with $1/4$ - $1/2$ " clearance from bottom of fuel tank module. Cut FL-1007 to length. Using grease, install FL-1007 onto BHF-1010 with hose clamp HC-1001.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

T. Install FL-1006 onto OEM engine return barb and route to bottom of the fuel tank module. **Note:** It may be necessary to trim FL-1006 to length.



STEP 2: **PREPARE SUCTION & RETURN LINES**

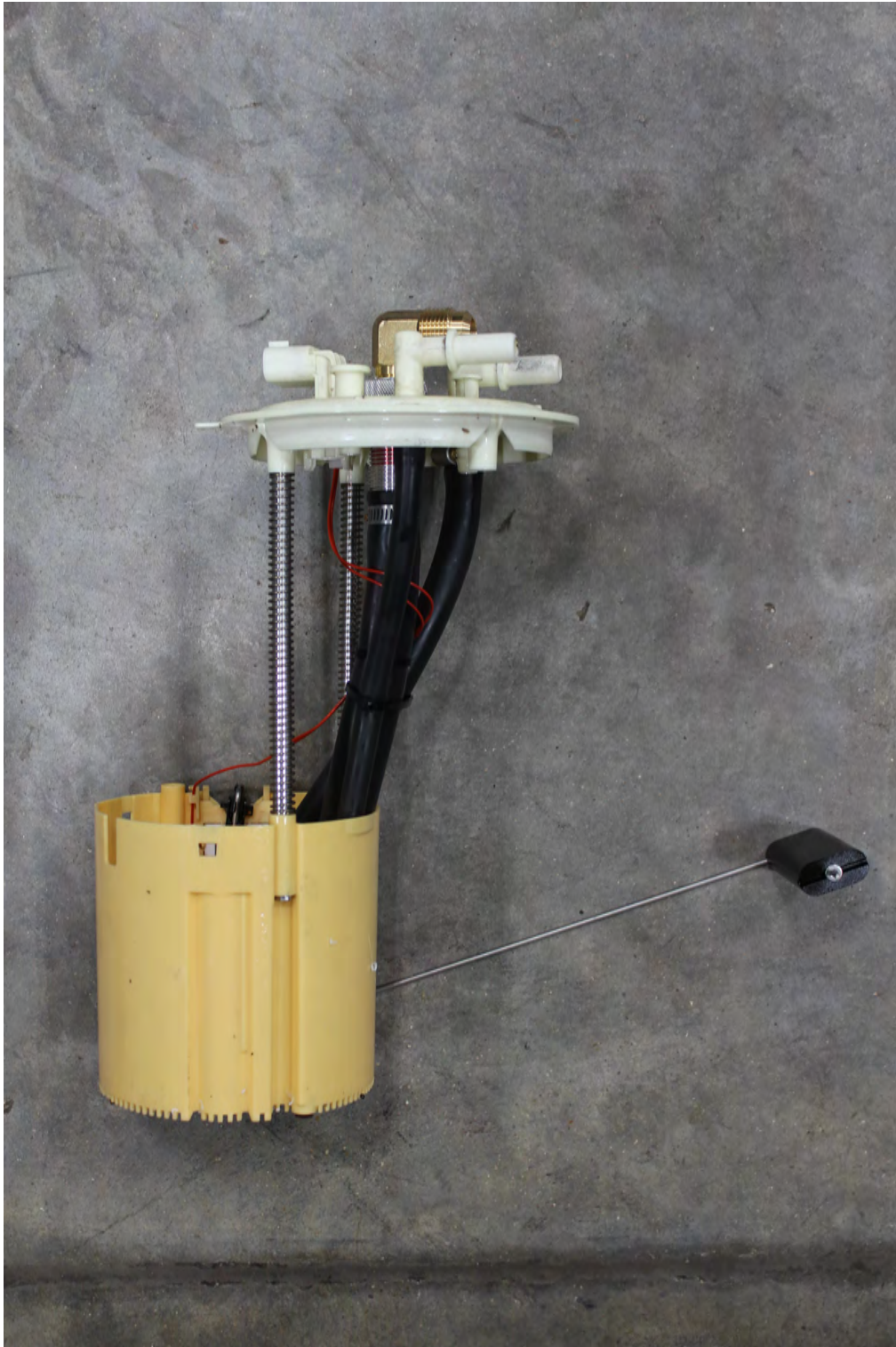
Some of the photos are of a different application, procedures are the same.

U. Install FL-1009 with HC-4001 onto OEM fuel supply barb. this port is where the FASS will return air and excess fuel unused by the engine. Reconnect fuel level sending unit electrical connector.



STEP 2: **PREPARE SUCTION & RETURN LINES**

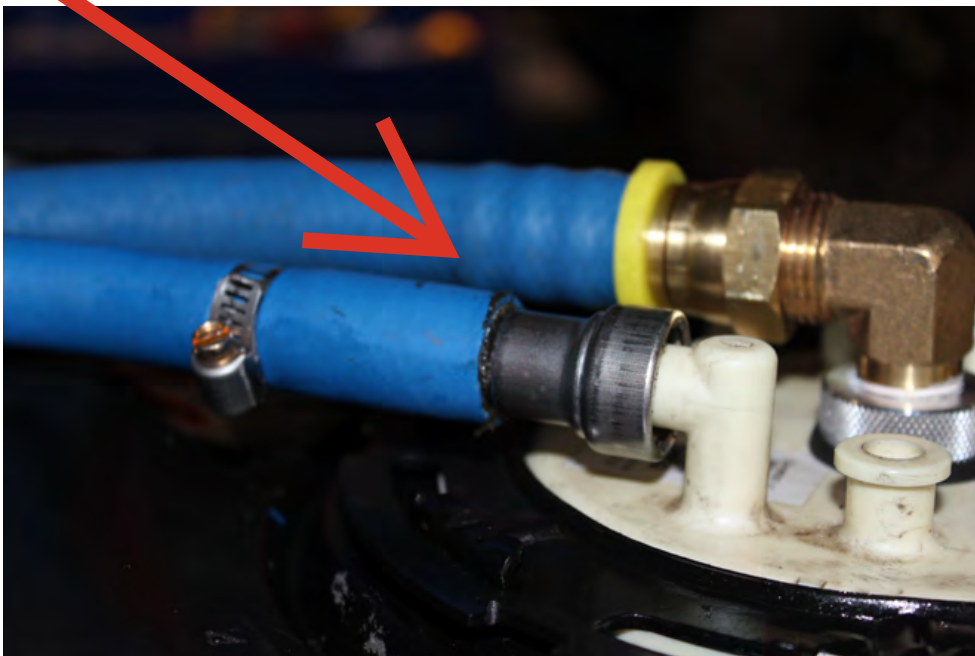
Some of the photos are of a different application, procedures are the same.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

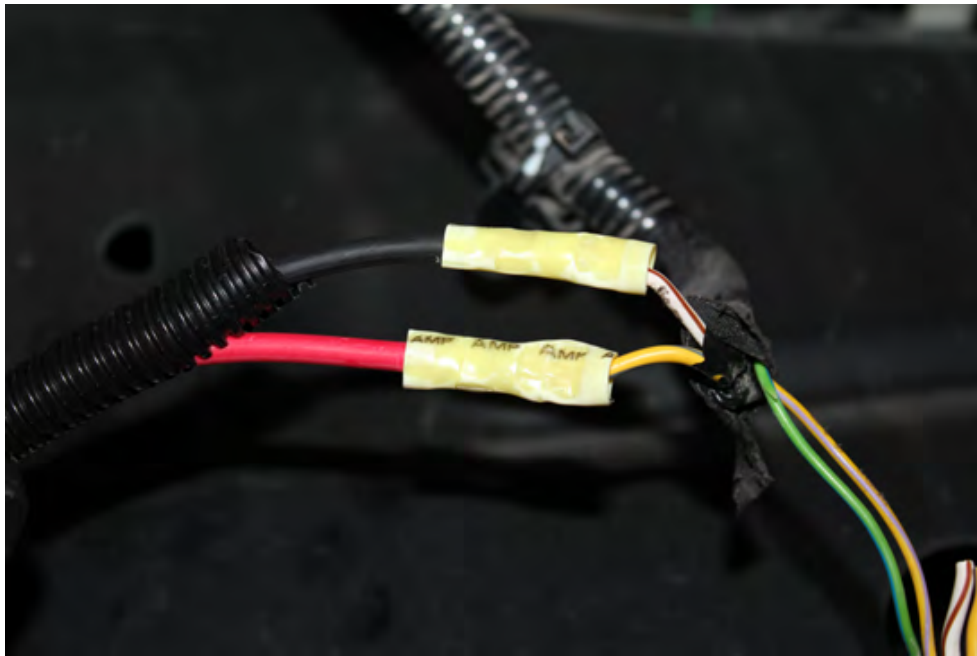
V. Carefully reinstall fuel tank module into the fuel tank, reinstall the locking ring. Install PL-2058-BK into one end of FL-1058-BK using oil, install PL-2058-BK onto BHF-1010 and tighten accordingly. Install A614C56-55-05 into FL-1002-BK with HC-1001, install A614C56-55-05 onto the OEM engine FEED port of the fuel tank module. Press the locking tab of A614C56-55-05. Connect the factory engine return line.



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

W. On the fuel tank module electrical connector, cut the 10ga wires and remove 1/4" of insulation. Install LR-1001 onto the the exposed wires and crimp the butt-connectors with a pair of crimpers. With a high-quality electrical tape, rewrap the factory wire harness with the LR-1001 wire harness. **Lay the LR-1001 over the frame rail, the LR-1001 will be mounted at a later time.**



STEP 2: **PREPARE SUCTION & RETURN LINES**

Some of the photos are of a different application, procedures are the same.

X. Route the fuel lines over the frame rail to the FASS mounting location and reinstall fuel tank into the truck by reversing the steps taken for removal.



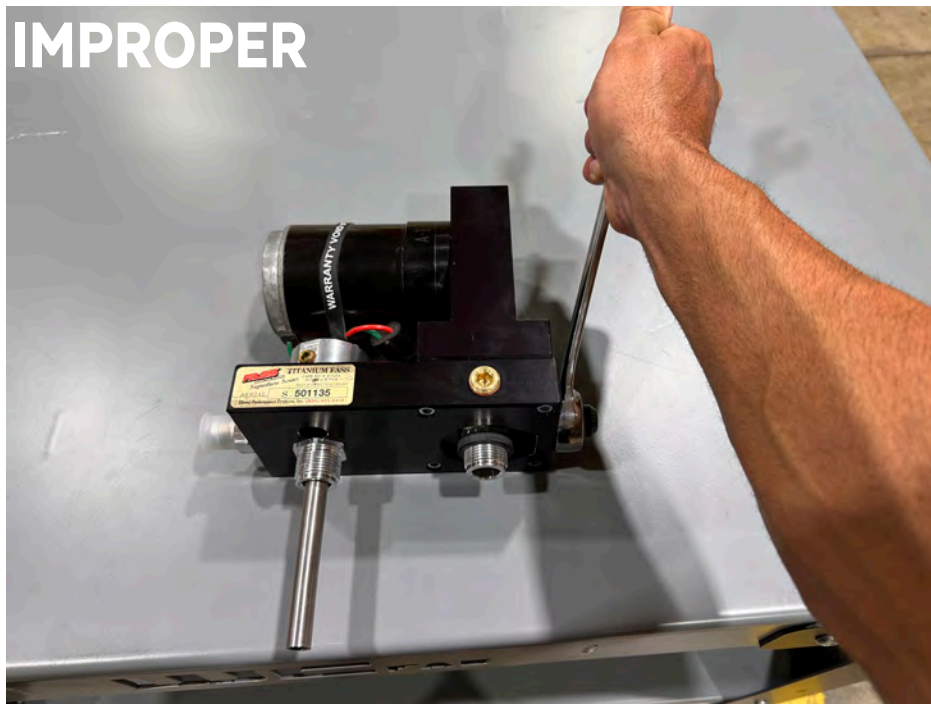
NOTE:

ATTENTION: While installing fittings into Titanium pump
DO NOT Apply side pressure to draw tube of pump

PROPER



IMPROPER



STEP 3: **MOUNT FUEL SYSTEM**

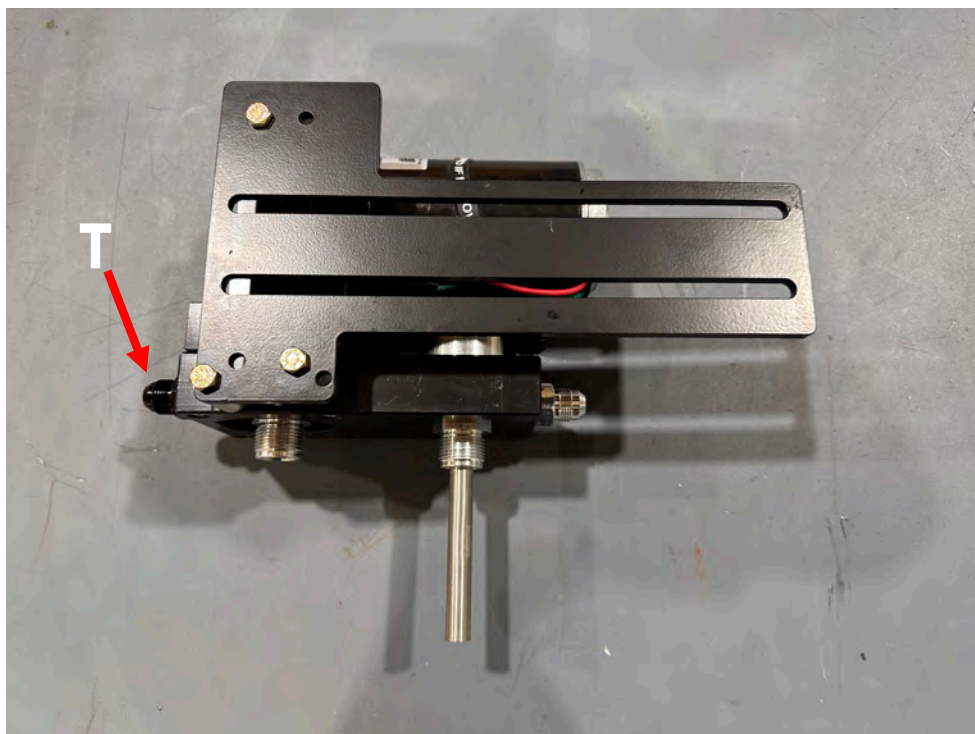
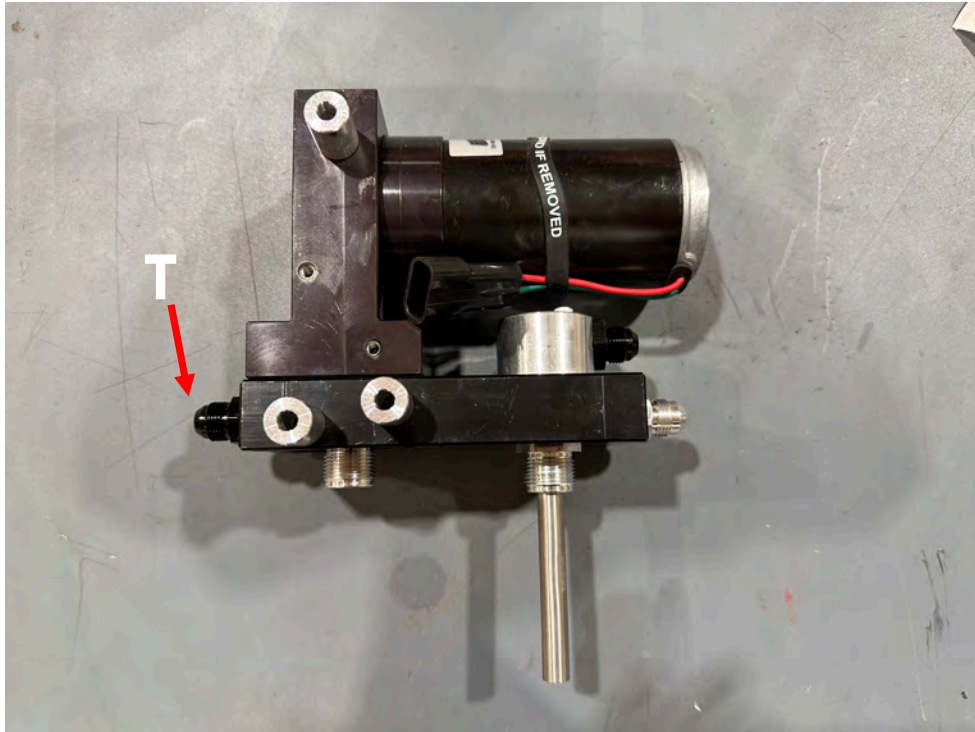
NOTE: Before installing fittings make sure to inspect for burs or flare imperfections. When cutting fuel line make sure to blow out line to keep debris from moving forward..

A. Install AN-8-ORB-10-BK into the "E" port and AN-10-ORB-10-BK into the "T" port of the FASS, torque to 18 ft./lbs.



STEP 3: **MOUNT FUEL SYSTEM**

B. For fitting purposes. Secure PBR-2002 to pump assembly lightly with (3) 1/4"-20x1 3/4 bolts and (3) WA-1001D. Assembly will be used in future steps for correct fitting of brackets. *(Note: Bracket may-be flipped to accommodate your application.)*



STEP 3: **MOUNT FUEL SYSTEM**

C. Install the 2 supplied U-Nuts into the mounting location as shown.



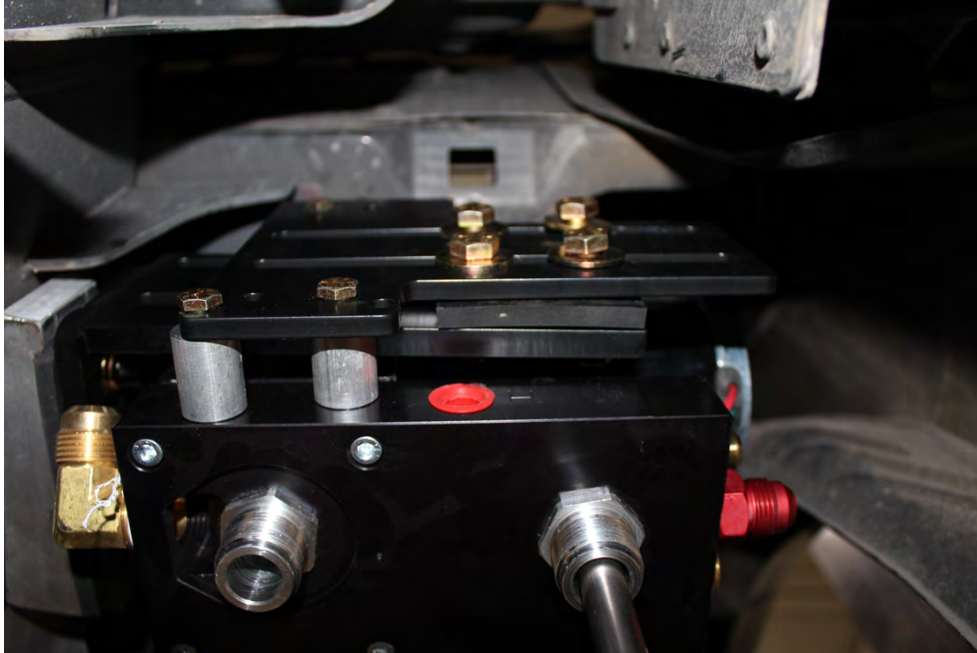
STEP 3: **MOUNT FUEL SYSTEM**

D. Install PFB-2002 onto the frame with WC-1001 and (2) RS-2001's as shown, (2) 3/8" x 3" bolts, and (2) 3/8" flat washers.



STEP 3: **MOUNT FUEL SYSTEM**

E. Secure PBR-2002 to PFB-2002 with the (4) 3/8" bolts, flat washers, and lock nuts as seen in the image below. Tighten the mounting bolts accordingly.



STEP 3: **MOUNT FUEL SYSTEM**

F. Secure LRB-1001 to DRIVER'S Side frame rail with supplied self-tapping screws.
Secure LR-1001 to LRB-1001 with supplied #4 bolts.



STEP 3: MOUNT FUEL SYSTEM

NOTE: If fuel pressure gauge is pulsating after FASS installation, use snubber valve (Cat Part # 7S-3795)

- G.** Apply motor oil to gasket located on filters. Attach to system and hand tighten.



Extreme Water Separator -
Install XWS-3002 on side of pump with draw tube in the middle of the filter nipple.



Particulate Filter - Install PF-3001 on filter nipple without the draw tube. Make sure to insert O-Ring provided on nipple.



Note: O-Ring must be put back on suction side of pump. Failure to do so can result in priming issues, cavitation or pressure losses.

STEP 4: **INSTALL FUEL LINE**

A. Install PL-2058-BK onto AN-10-ORB-10-BK and tighten accordingly. Route FL-1058-BK to PL-2058-BK, measure and cut to length. Using oil, install FL-1058-BK onto PL-2058-BK.



STEP 4: **INSTALL FUEL LINE**

B. Lightly install PL-2003-BK onto the "R" port of the FASS. Route FL-1002-BK to PL-2003-BK, measure and cut to length. Using oil, install PL-2003-BK into FL-1002-BK. **Do not reinstall PL-2003** onto the "R" port at this time.



STEP 4: **INSTALL FUEL LINE**

C. Using oil, install a PL-2003-BK into the remaining section of FL-1002-BK. Install PL-2003-BK onto the "E" port of the FASS and tighten accordingly. Route FL-1002-BK to the factory engine feed line in front of the fuel tank. Reinstall the PL-2003-BK from step B. onto the "R" port of the FASS and tighten accordingly.



STEP 4: **INSTALL FUEL LINE**

E. Connect electrical connector on the FASS to the WH-1006-3, turn the key to the "RUN" position and spray WD-40 into the suction side of the FASS. This will allow easier priming of the FASS System.



STEP 4: **INSTALL FUEL LINE**

F. Secure all fuel lines and electrical components away from any moving parts using supplied cable ties.



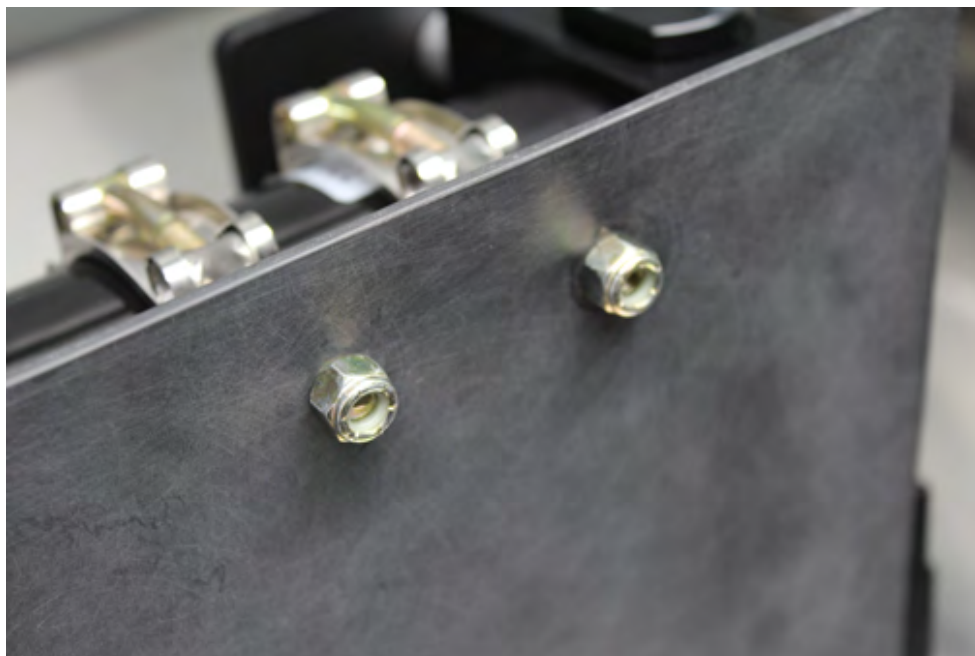
STEP 5:
INSTALL DEBRIS SHIELD
IMPACT RESISTANT ABS PLASTIC!

- A. Remove the 7/16" nut and spring from each SLTC-275.



STEP 5:
INSTALL DEBRIS SHIELD
IMPACT RESISTANT ABS PLASTIC!

B. Install each SLTC-275 onto the FASS motor with the studs at the top, install springs over each stud, install the debris shield and reinstall the 7/16" nut as shown. Hand tighten the 7/16" nuts.



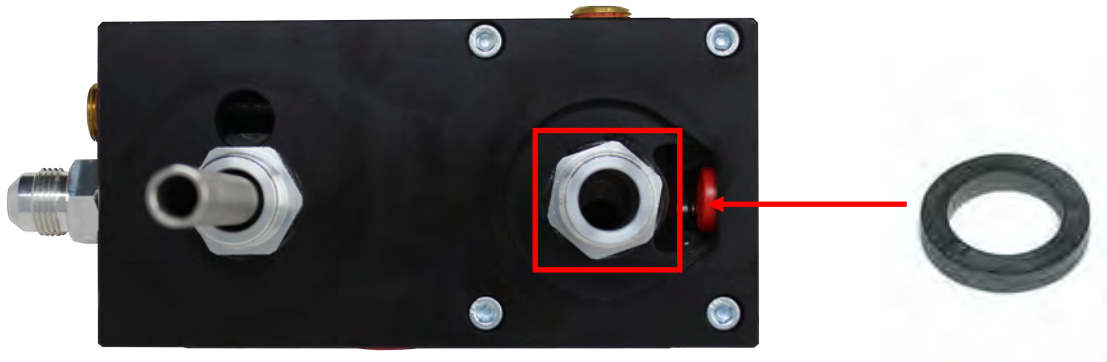
STEP 5:
INSTALL DEBRIS SHIELD
IMPACT RESISTANT ABS PLASTIC!



NOTE: SILICONE BAND MUST REMAIN IN PLACE!!!!



STEP 6: **REVIEW INSTALLATION**



Note: O-Ring must be put back on suction side of pump. Failure to do so can result in priming issues, cavitation, or pressure losses.

1. **Blow out any open lines/cover any open ports**
2. **Bolts and fasteners properly tightened?**
3. **Electrical harness and fuel lines secured and properly tightened? Reconnect the battery.**
4. **Has the system been primed?**
 - a. **Turn key to the ignition position, turning on the FASS pump for 15 sec..**
 - b. **Crank engine and allow to run for at least 1 minute.**
5. **Check for leaks.**
6. **Start the engine**
7. **Recheck all fluid and filter connections for leaks**
8. **This pump comes with a 1 Year Manufacturer's Warranty based on the date it has been manufactured. To receive your extended Lifetime Warranty, you have 30 days from date of purchase to send the completed warranty information**



www.fassride.com

(866) 769.3747

LIMITATION OF LIFETIME WARRANTY

Disclaimer: To help insure you receive the proper system and customer support at the local level, FASS has a VIP and Authorized Dealer network representing FASS products. This is one reason you must purchase through a dealer to comply with our warranty policies. If you do not, there is no warranty! We recommend you go to www.FASSride.com, click "Find a Dealer", put in their ZIP code, select the type of dealer, and see if the company you purchased from is listed. If they are not, put their phone number in the field below the ZIP code field to see if they are listed. Below these two fields is a list of "Terminated/Unauthorized" dealers. You may want to review this list. If the company is not listed or is on the "Terminated/Unauthorized" list, we suggest you return the product immediately to that dealer and call FASS. We'll recommend you to the nearest dealer.

Diesel Performance Products, Inc. (hereafter "SELLER") gives Limited Warranty as to description, quality, merchantability, fitness for any product's purpose, productiveness, or any other matter of SELLER'S product sold herewith. The SELLER shall be in no way responsible for the product's open use and service and the BUYER hereby waives all rights other than those expressly written herein. This Warranty shall not be extended or varied except by a written instrument signed by SELLER and BUYER.

When MANUFACTURER receives the "ORIGINAL" PRODUCT REGISTRATION form with a copy of the "BILL OF SALE/SALES RECEIPT" within 30 days of the sale, then the following applies! The Warranty will then and only then be validated to that of which typically accompanies your unit for your specific application from the date of sale or for recommended service life and limited solely to the original purchaser and/or vehicle and parts contained within the product's kit. This warranty does not cover normal wear on consumable items such as but not limited to filters, fuel line, wire harness & etc. The warranty does not cover seized gears due to lack of filtration. Warranty is voided if used with other than diesel fuel. Returned items will arrive prepaid to the place of purchase. Diesel Performance Products, Inc. will repair, without cost, any product found to be defective during the warranty period; parts only, or at its option, will replace such products in exchange for the product. Repair or replacements are warranted for the remainder of the original warranty period. All Warranty claims are subject to approval by Diesel Performance Products, Inc.

A Return Material Authorization (RMA) number must be obtained before any product is to be returned to Diesel Performance Products, Inc. for warranty consideration, repair or product return. Requests for product returns must be offset by an equal value order. Return parts must be completed and in resalable condition. No returns after 30 days.

The following information is required to obtain a RMA number before returning product:

Your Name, Address, and Phone Number's

Model and Serial Number (Not Motor Number) Example: Model HD Series, Serial: 00125966 VIN Number of Vehicle

Date of Purchase

Nature of Problem

RMA and Product Serial Number must be on all paperwork and correspondence. Failure to obtain the required information or paperwork will result in \$25.00/item penalty and delay or denial of any warranty claim.

Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or reinstallation of this product, or any other contingent expenses.

Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any damage or expenses insured by reason of the use or sale of any such equipment. This warranty does not apply to products which Diesel Performance Products, Inc. has determined to have been misused or abused, improperly maintained by the user, or where the malfunction or defect can be attributed to the use of non-genuine Diesel Performance Products, Inc. parts.

IN THE EVENT THAT THE BUYER DOES NOT AGREE WITH THIS AGREEMENT: THE BUYER MAY PROMPTLY RETURN THIS PRODUCT, IN A NEW AND UNUSED CONDITION, WITH A DATED PROOF OF PURCHASE, TO THE PLACE OF PURCHASE WITHIN THIRTY (30) DAYS FROM DATE OF PURCHASE FOR A FULL REFUND LESS SHIPPING.

THE INSTALLATION OF THIS PRODUCT INDICATES THAT THE BUYER HAS READ AND UNDERSTANDS THIS AGREEMENT AND ACCEPTS ITS TERMS AND CONDITIONS.