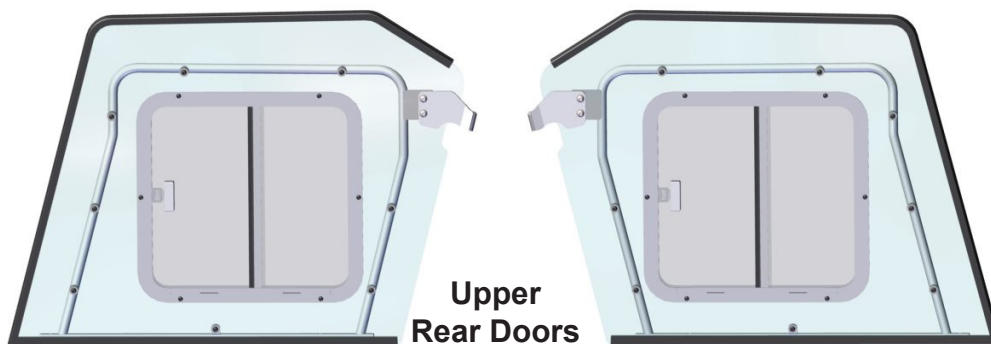
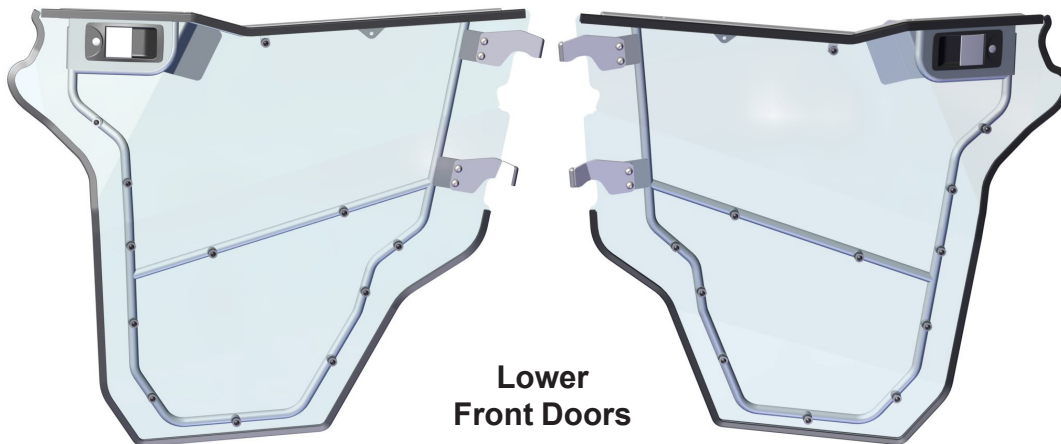
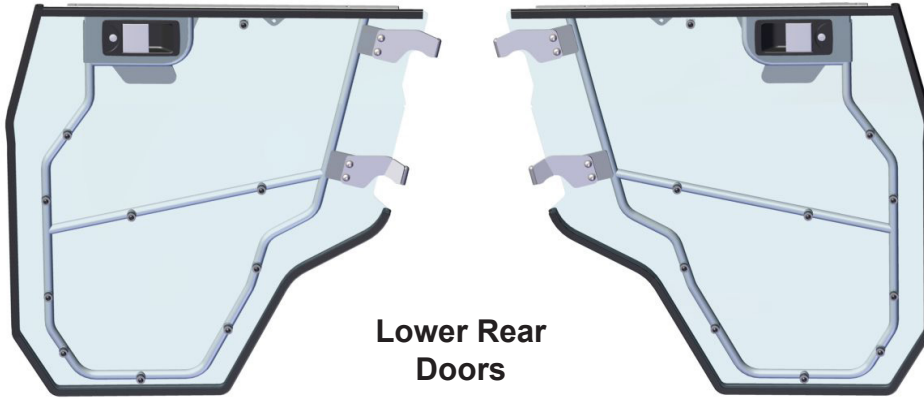


INSTALLATION INSTRUCTIONS

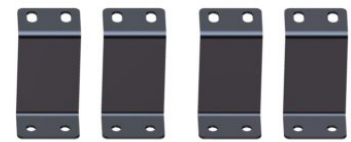
CONVERTIBLE POLY DOOR KIT: DOOR-H-PIO1K6

- ⌚ Please look through and read these instructions BEFORE starting so you understand what processes you'll be doing, and possible extra tools you may need.
- ⌚ Do Not discard product packaging until installation is complete and functioning properly.





(PARTS NOT PROPORTIONAL - FOR VIEWING PURPOSES ONLY)





1" Restraint Straps



Extension Dampening Cylinders



Adhesive Backed Cell Foam Gasket



(A)



(B)



(C)



(D)



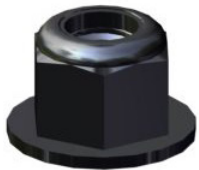
(E)



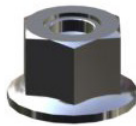
(F)



(G)



(H)



(J)



(K)



(L)



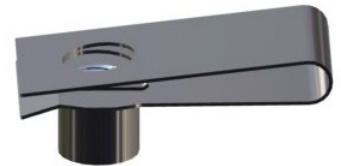
(M)



(N)



(O)



(P)

Item	Description	Qty
A	M 12X50 Hex Flanged Bolt	8
B	M8x16 Hex Flanged Bolt	16
C	M8x35 Button Head	12
D	M8x20 Button Head	34
E	M6x16 Button Head	16
F	M5x20 Hex Flanged	4
G	M6x50 Hex Flanged	8
H	M12 Hex Flanged Nylock Nut	8

Item	Description	Qty
J	M8 Hex Flanged Nylock Nut	32
K	M8 Cap Nut	20
L	M6 Hex Flanged Nylock Nut	8
M	M5 Flanged Hex Nut	4
N	M6 Flat Washer	18
O	M8 Flat Washer	46
P	M8 No-Slip Clip-On Barrel Nut	2

1.First, you need to remove the existing doors. Starting in the front, remove the bolts holding the door hinges on. **Fig.1a** shows removing these bolts, and also removed. **Fig.1b** shows Rear Doors being removed. Repeat for opposite side.

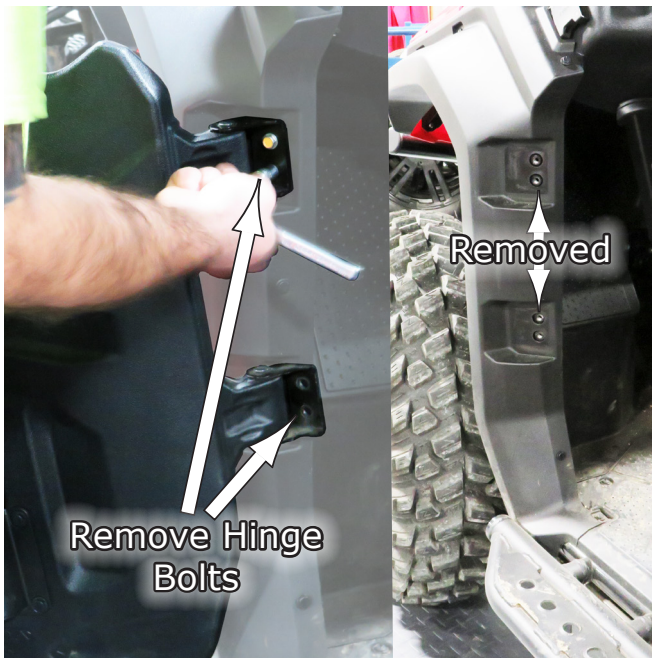


Fig.1a



Fig.1b

2.Next, you need to remove the door latch strikers by removing the two (2) bolts holding it in place as shown in **Fig.2a** viewing from the outside, and **Fig.2b** from the inside of the vehicle. And **Fig.2c** shown removed. Repeat for opposite side.



Fig.2a



Fig.2b



Fig.2c

NOTE: From this point forward it is important for you to start with the **REAR DOORS FIRST, both sides**, or you will have a difficult time removing the Frame bolts in the following steps when you start on the Front doors. So be sure to follow these steps in order as they are shown.

3. Starting with the Rear Door (driver's side shown here), you will need to install the **Hinge Covers** using the **M8x16 Hex Flanged Bolts, Item "B"** in your kit, (2) per hinge. Repeat for opposite Rear side. See **Fig.3**.

Note: When installing, the **Bottom Hinge Covers** have a **"Notch"** on one side as shown in **Fig.3**. The Top Covers do not have one.

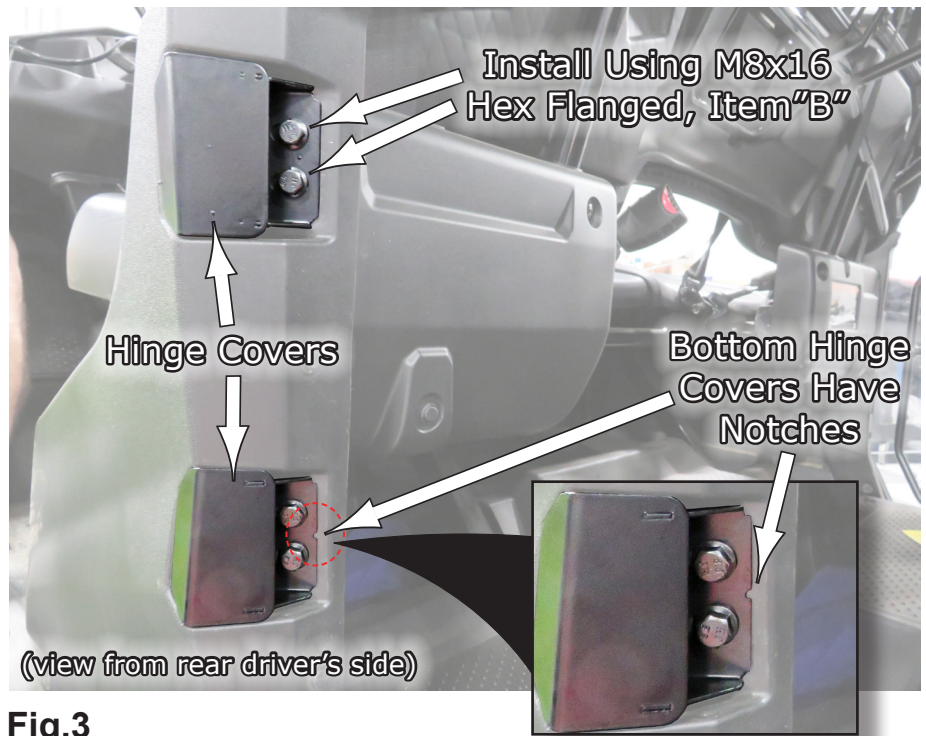


Fig.3

4. After the covers are on, now you will need to install three (3) **Tube Clamps** provided in your kit. **Fig.4** shows the basic position and location of the clamps on the Driver's Side. If you have an aftermarket Rack installed on the back as we show here, you will just **use the existing clamp** from the Rack for the Middle clamp location by bolting into that clamp. If you do not have one, then you will need to install a clamp in that location. Do not tighten clamps yet. Now take the **Door Mounting Bracket** for that door and align the clamp holes to the bracket & tighten clamps in that position. See **Fig.4a-c**. Repeat for opposite side.



Fig.4a

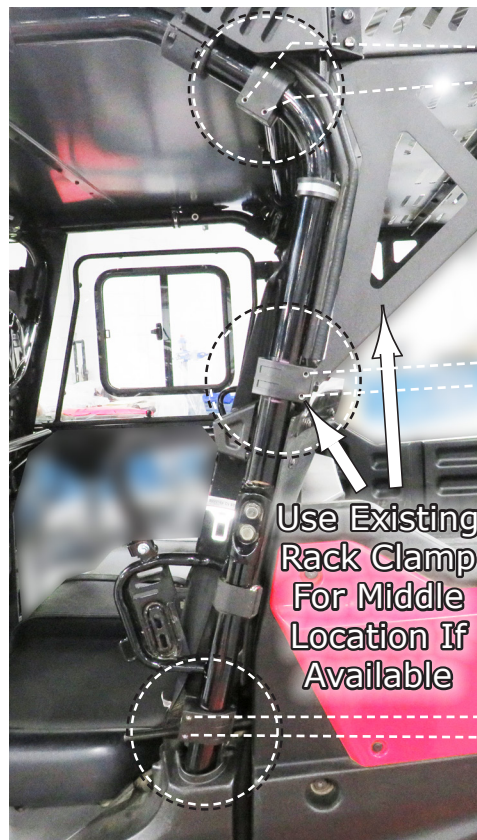
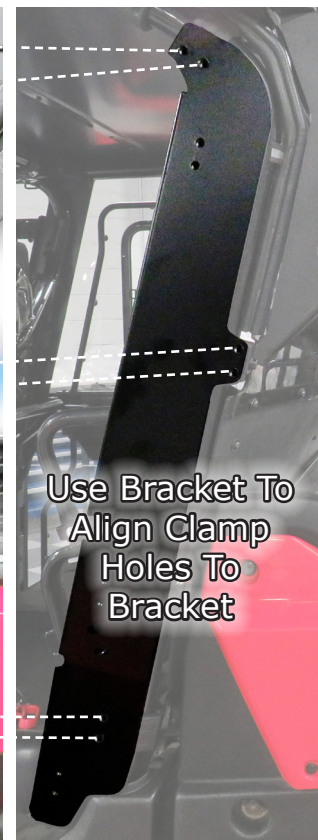


Fig.4b



5. Now you need to install the **Adhesive Backed Cell Foam Gasket** on the outside of the frame. **Fig.5a-c** shows the location and cutting to fit between the Clamps when applying. We are still on the driver's side rear door. **Fig.5c** shows final application. Repeat for opposite side.

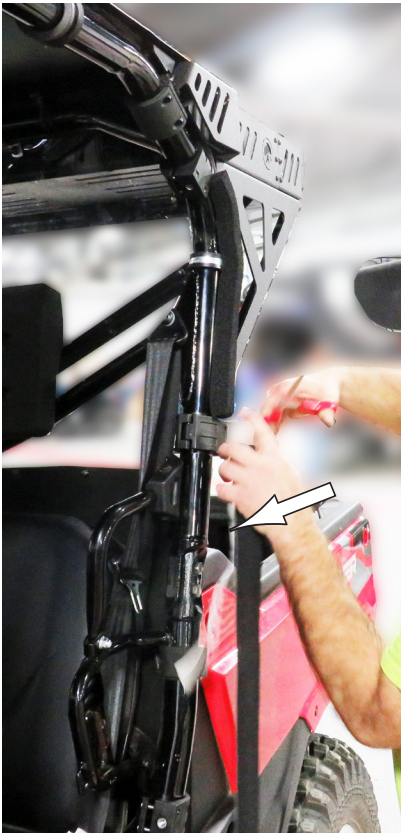


Fig.5a

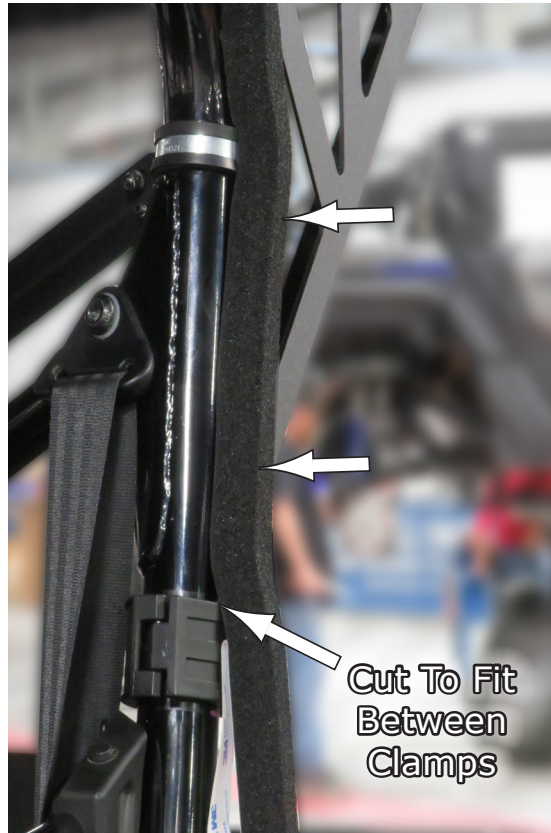


Fig.5b

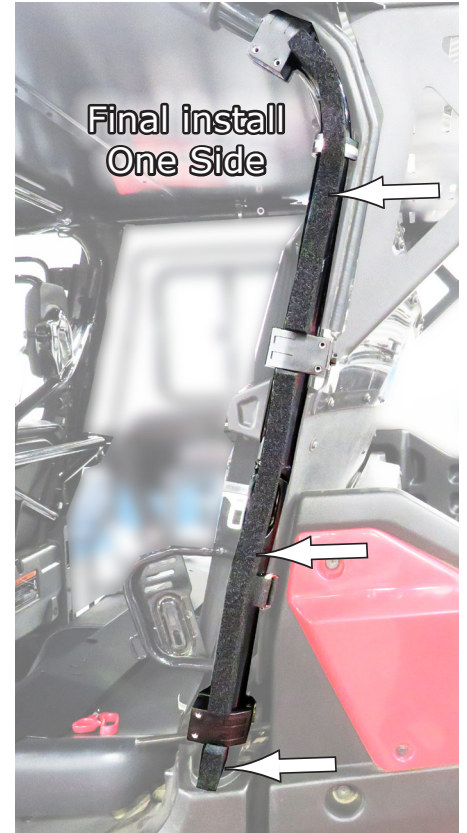


Fig.5c

6. Once the foam is installed you can now install the **Door Mounting Brackets**. (There two (2) for each left & right sides. One Front & one Rear) Install them using the **M6x16 Button Head Screws, Item"E"** in your kit. There are six (6) screws per bracket. See **Fig.6a-c**. Repeat for opposite side.



Fig.6a

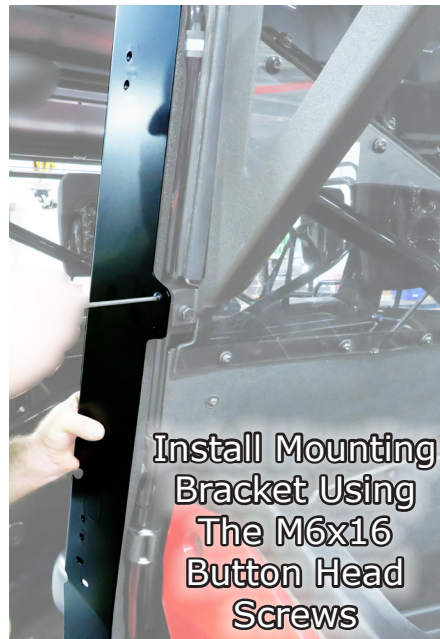


Fig.6b

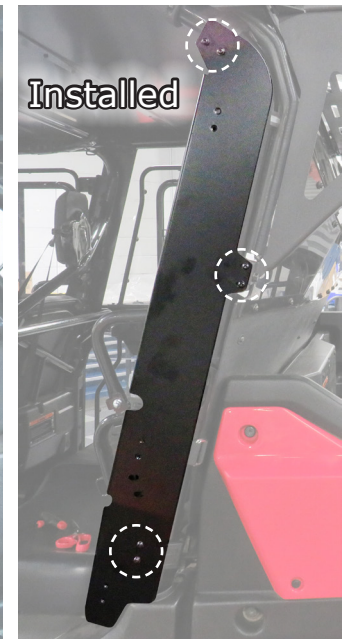


Fig.6c

7. Now, find the **Lower Mount Brackets** in your kit. They look like the one in **Fig.7a**. These will install where you previously took off the **Latch Striker Assembly** as shown in **Fig.7b**, and installs as shown in **Fig.7c**. Install the **Lower Mount Bracket** using the **M8x20 Button Head, Item"D"**, and **M8 Hex Flanges Nylock Nut, Item"J"** from your kit. Install and Snug bolts but do not tighten them down as you will need to adjust them later ahead. Repeat for opposite side. See **Fig.7a-d**.



Fig.7a



Fig.7b



Fig.7c



Fig.7d

8. Next, find the **Hinge Mount Brackets**. There are two (2) different shapes. One for the Rear Doors and one for the Front. See Below for identification and also **Fig.8**.

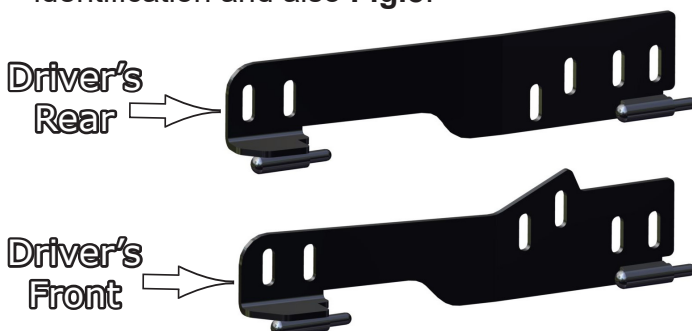


Fig.8

9. Now install the **Hinge Mount Bracket** onto the **Door Mounting Bracket** you installed previously using the **M8x20 Button Head, Item "D"**, **M8 Flat Washer, Item "O"** and **M8 Cap Nut, Item "K"** provided in your kit.

Fig.9 shows the two (2) locations to install the above hardware. Install these first but don't tighten, leave a little loose for adjustments ahead. Repeat for opposite side.

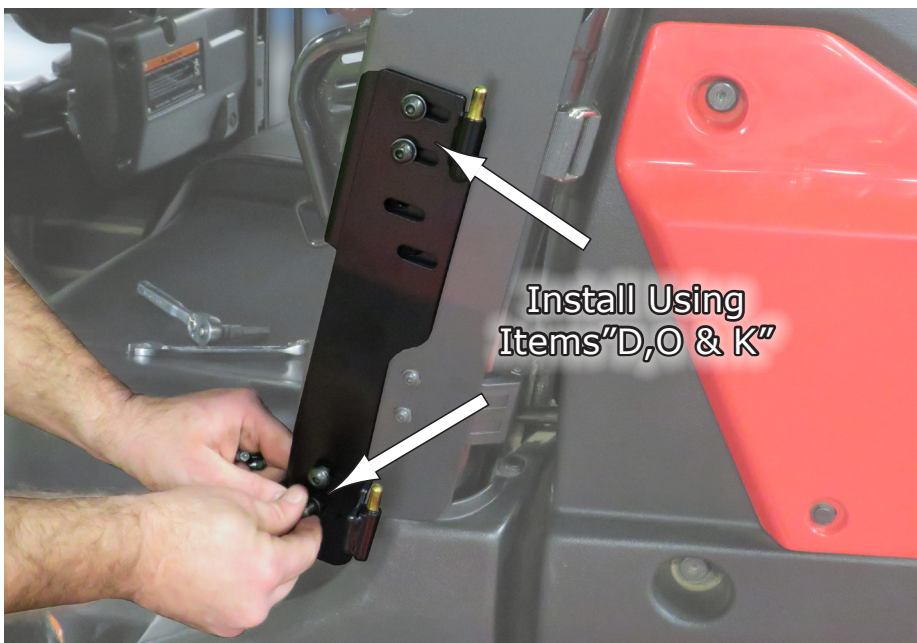


Fig.9



10. Next, install the remaining two (2) bolts for this bracket. You will use the **M8x35 Button Head, Item "C"**, **M8 Flat Washer, Item "O"** and **M8 Hex Flanged Nylock Nut, Item "J"** provided in your kit. Repeat for opposite side. See **Fig.10a**. **Fig.10b** shows what yours should look like.

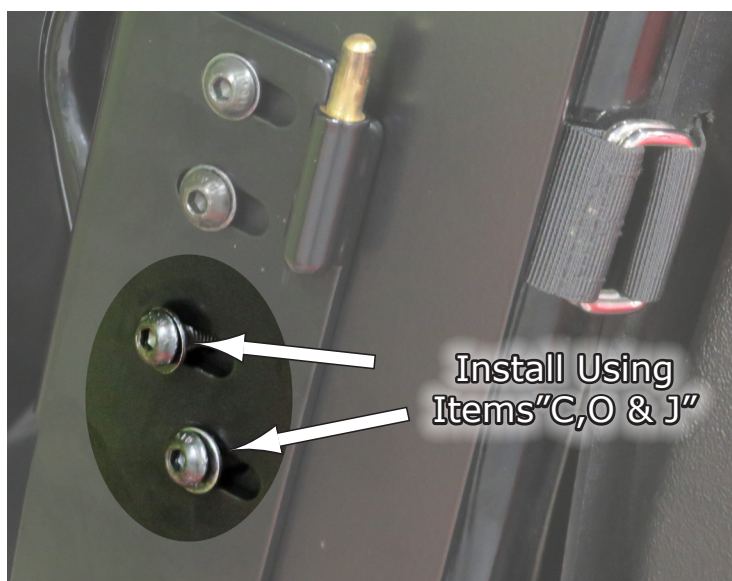


Fig.10a



Fig.10b

11. After the **Hinge Mount Bracket** is installed, you can now install the **Upper Hinge Mount** that looks like the one shown next to **Fig.11**. Install it using the **M8x20 Button Head, Item"D"**, **M8 Flat Washer, Item"O"** and **M8 Cap Nut, Item"K"** provided in your kit.

Snug Bolts but do not tighten all the way down yet in case of needing adjustment after all components are installed.

Fig.11b-c show placement of hardware and final install of the **Upper Hinge Mount**. Repeat for opposite side.

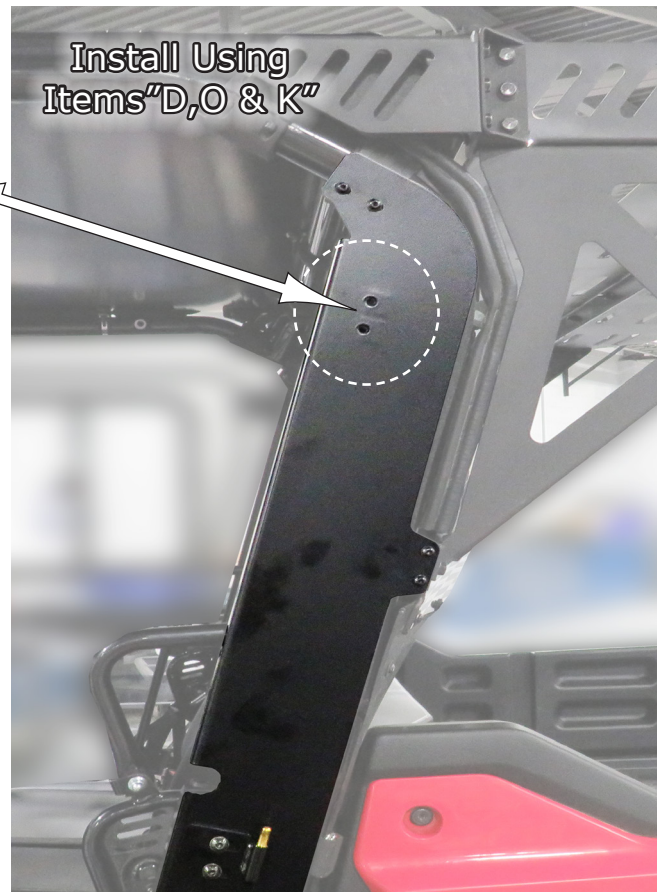


Fig.11a



Fig.11b



Fig.11c

12. Now you need to remove the two (2) cage frame bolts as shown in **Fig.12a**. Then find the **Cage Bolt Spacers** and the **Rear Striker Bolt Assembly** in your kit. You will install them back into the frame bolt holes using the **M12x50 Hex Flanged Bolt, Item "A"** and **M12 Flanged Nylock Nut, Item "H"** also from your kit. Install as shown in **Fig.12d** and tighten down securely. Repeat for opposite side. See **Fig.12a-d** below.



Fig.12a



Fig.12b

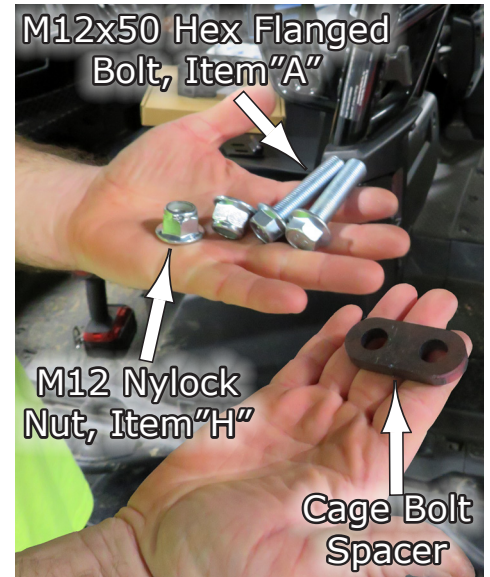


Fig.12c



Fig.12d



13. Once the Rear Striker Bolt Assy is installed, you can now hang the **Rear Door** on the hinges as shown in **Fig.13a-b**. After you have it hung, then open and close it and adjust the fitment until all seals and functions correctly, then tighten all bolts and screws down securely in final position. Repeat for opposite side.

NOTE: The Alignment of the Bottom Door will be the guide for the Top Door. So make sure all looks, fits and functions correctly before installing the Top Door.



Fig.13a



Fig.13b

14. Now hang the **Top Door** section onto the upper Hinge as shown in **Fig.14a**. Then, you will be attaching the two door panels together using two (2) **M6x50 Hex Flanged Bolts, Item "G"** and **M6 Hex Flanged Nylock Nuts, Item "L"** in your kit. Align the door panels even together and tighten down securely. See **Fig.14b**.



Fig.14a

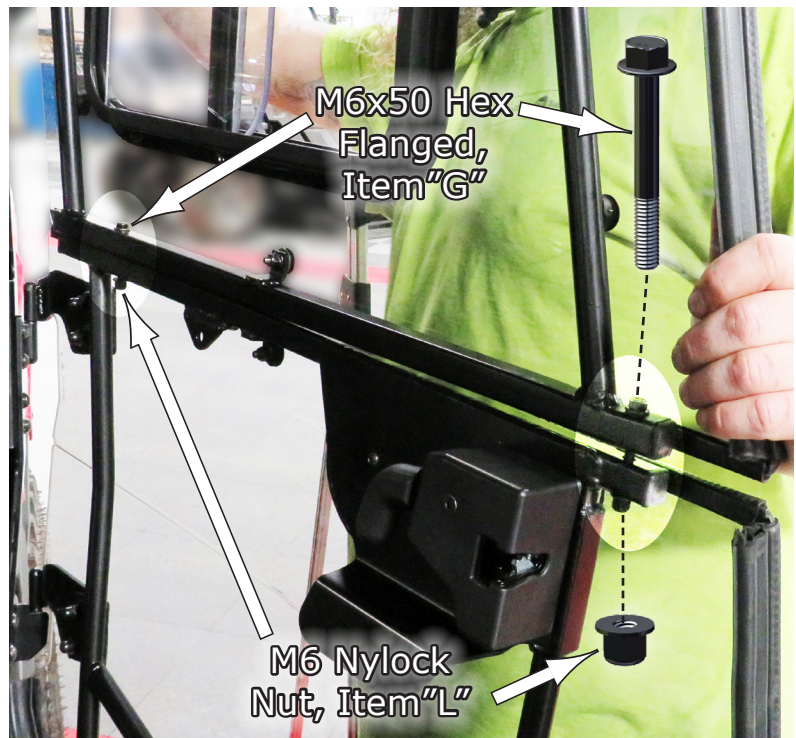


Fig.14b

15.Fig.15 shows both doors installed and bolted together. To only use one door or to open the Top Door, you will have to remove the two (2) bolts and Nylock Nuts you just installed in order to do that. The split doors give you this option.

16.Next, you'll need to install some of the **Adhesive Backed Flat Gasket** in your kit. **Fig.16a** shows the location to install it at for this rear door location.

Fig.16b-c show applying the foam gasket and the finished result. Repeat for opposite side.



Fig.15

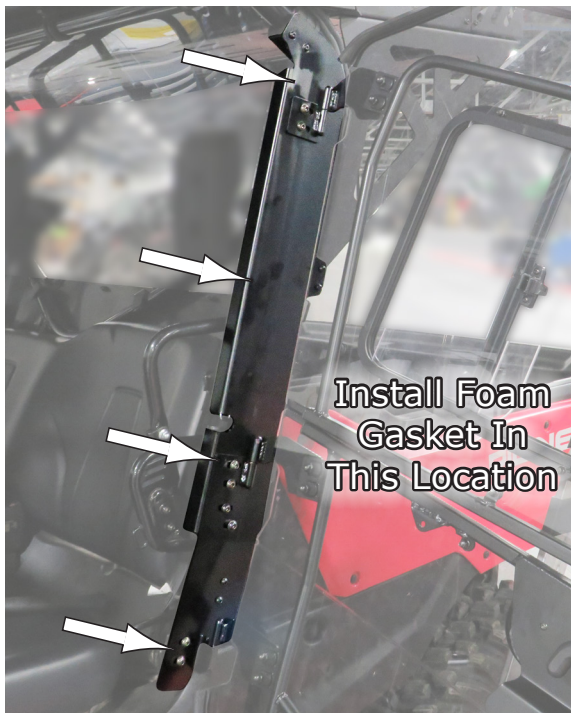


Fig.16a



Fig.16b



Fig.16c

17. The next thing to install is the Extension Dampener Cylinders provided in your kit. These have the Nuts included with them. Install the Shaft side into the bracket hole on the machine as shown in **Fig.17a-b**. Use the nut that came with the cylinder to secure that end.



Fig.17a

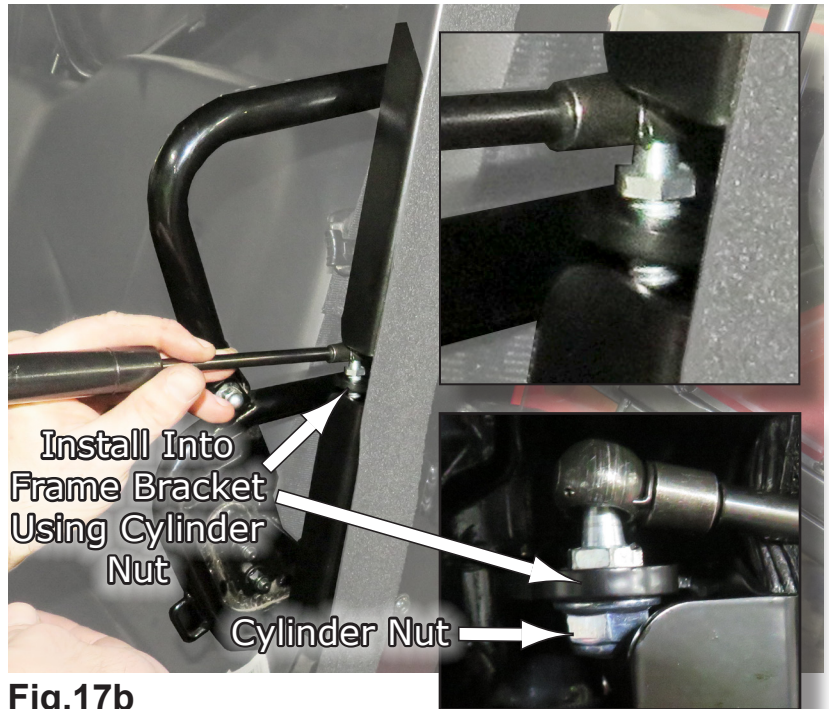


Fig.17b



18. Then secure the other end into the bracket on the door frame as shown in **Fig.18a-b** using the nut provided with the cylinder.

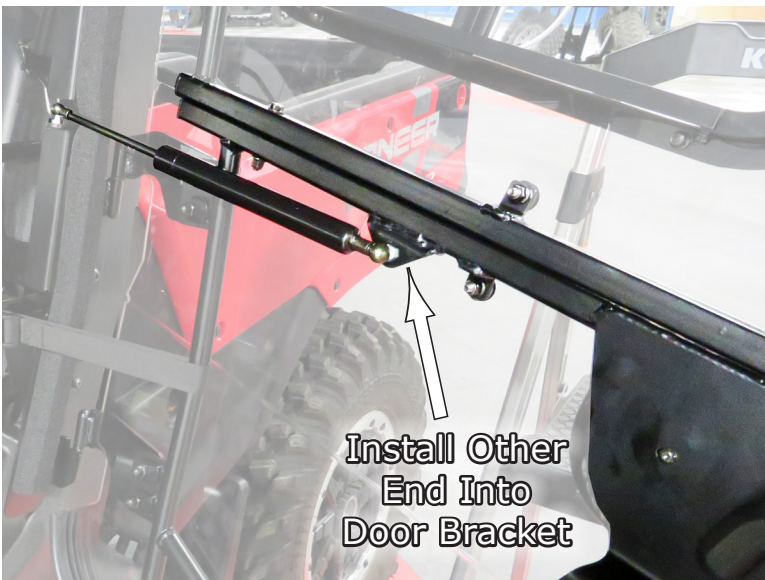


Fig.18a

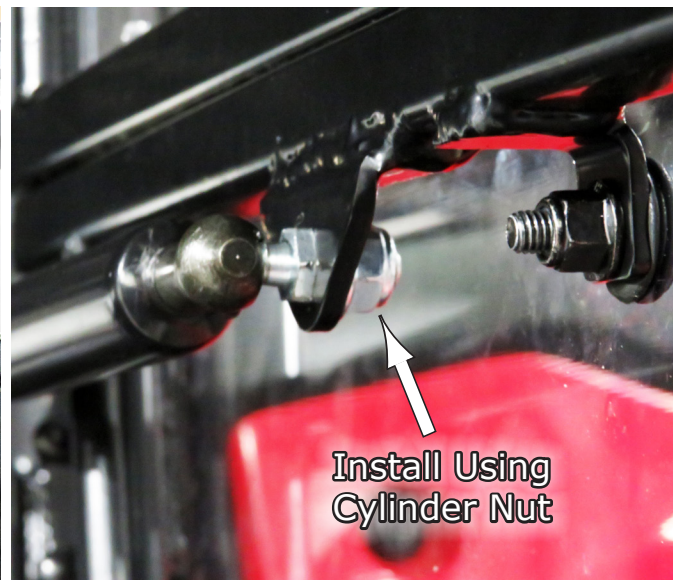


Fig.18b

19. Next, you need to install the **1" Webbing & Buckle Strap** to the door. **Fig.19a** shows threading the strap with the buckle in your left hand, routing the other end of the strap thru the **Strap Loop** and around the door framing as shown. Then thread the strap thru the buckle, adjust the door distance that you do not want the door to extend past, and secure the strap at that distance. **Fig.19b** shows the door set and the strap secured. Repeat for opposite side.



Fig.19a

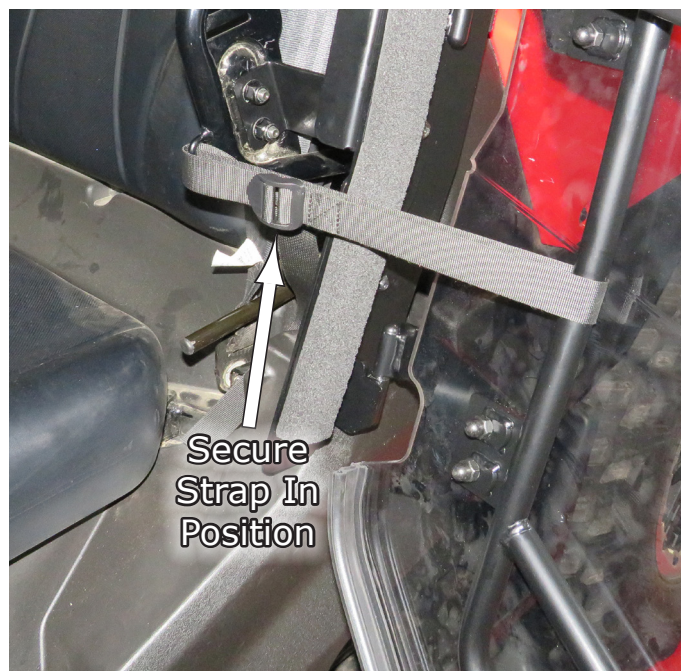


Fig.19b

Front Doors

20. Now you can start on the front doors. The first thing you need to do is install the **Tube Clamp**, **Fig.20a**, onto the frame so you can put the **Door Mounting Bracket** on, just like you did for the back doors. **Fig.20b** shows this basic location. Again, take the **Front Door Mounting Panel** and hold it up to the frame and Clamp and adjust or align the holes in the bracket with the bolt hole threads in the clamp, position the clamp there and secure.

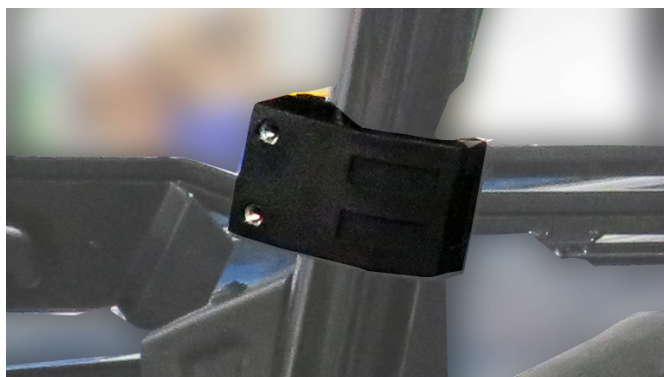


Fig.20a



Fig.20b

21. Next, install the **Adhesive Foam Gasket** to the frame as you did for the back doors. **Fig.21** shows the location to apply the Gasket. Trim the Gasket to fit on both sides of the Clamps. Repeat for opposite side.

22. Now get the **Door Mounting Bracket** for the Front. Align the holes in the Bracket to the threaded holes in the Clamp and install the Mounting Bracket using the **M8x20 Button Head, Item"D"**, **M8 Flat Washer, Item"O"** and **M8 Hex Flanged Nylock Nut, Item"J"** provided in your kit in the top two locations as shown in **Fig.22a-b**. Then install the Bracket to the Clamp using the **M6x16 Button Head, Item"E"** and **M6 Flat Washer, Item"N"** also provided in your kit. See **Fig.22b**. Once bolts are in, tighten securely.



Fig.21



Fig.22a

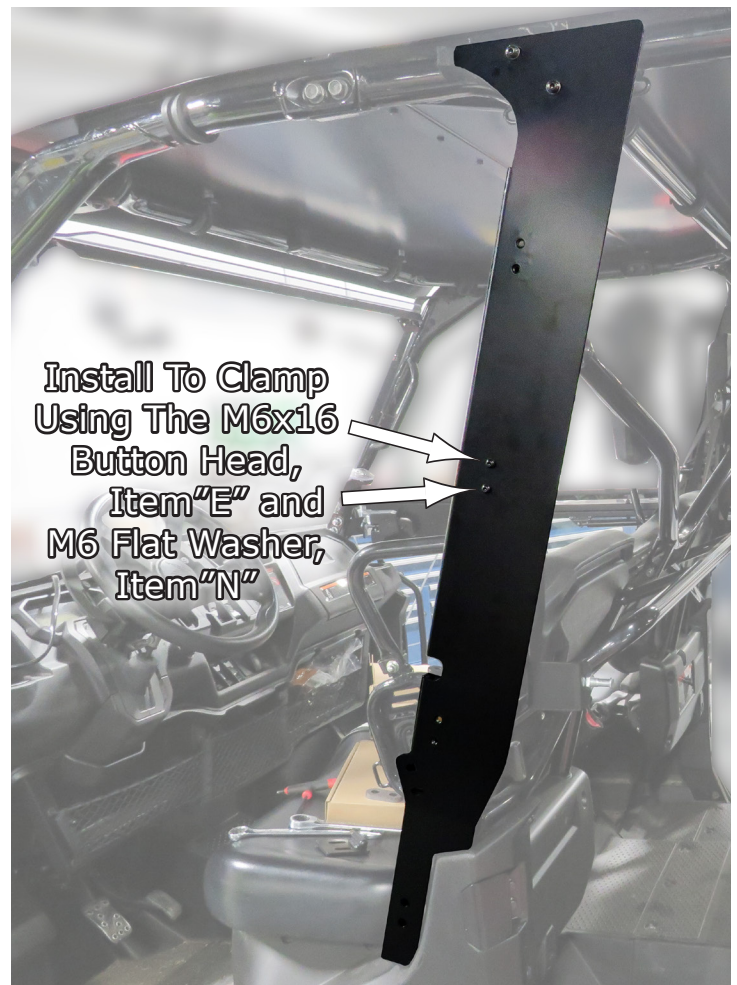


Fig.22b

23. The next thing to install is the **Lower Mount Bracket** like you did for the rear door back in Step 7. Install the bracket using the **M8x20 Button Head, Item "D"**, **M8 Flat Washer, Item "O"** and **M8 Hex Flanged Nylock Nut, Item "J"** provided in your kit. Then tighten down securely. See **Fig.23**.

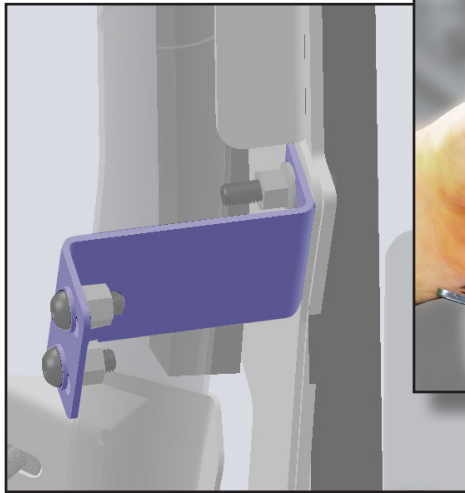


Fig.23

24. Now find the **Hinge Mount Bracket** for that front side, and install it using the **M8x20 Button Head, Item "D"**, **M8 Flat Washer, Item "O"** and **M8 Cap Nuts, Item "K"** provided in your kit. Install these but just snug them down as you will need to adjust them in the following steps. See **Fig.24**.

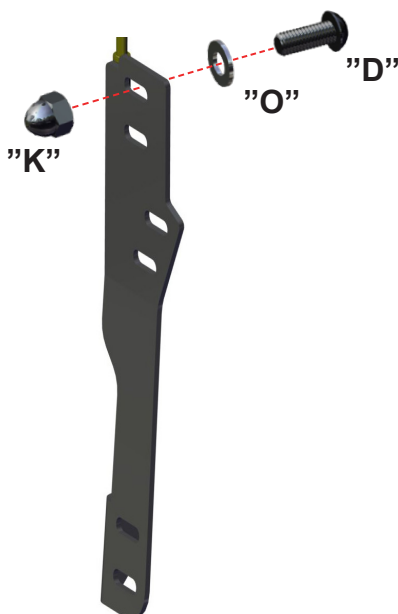


Fig.24

25. After the Hinge Mount Bracket is on, find the **No-Slip Clip-On Barrel Nut, Item "P"** in your kit shown in **Fig.25a**. Then slip it over the triangular bracket shown in **Fig.25b-c** which is right behind the Driver's Seat next to the seat belt.

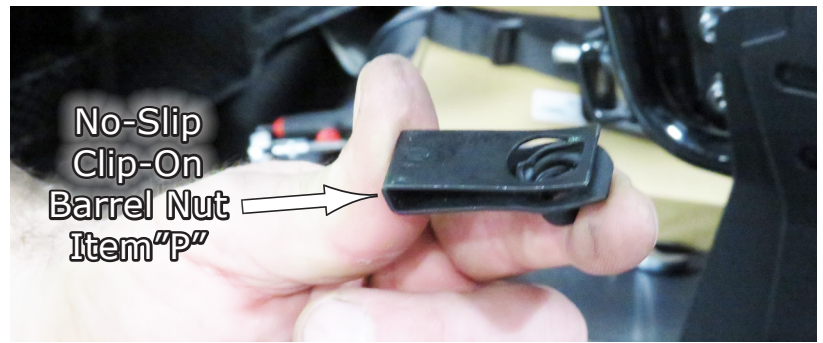


Fig.25a



Fig.25b



Fig.25c

26. Now find the **Front Mount Bracket-2** in your kit. It looks like the one shown in **Fig.26a**.

Then install it (single hole end) to where you just installed the **No-Slip Clip-On Barrel Nut** using the **M8x20 Button Head, Item "D"** and **M8 Flat Washer, Item "O"** from your kit. See **Fig.26a-b**.

Then, install the other end of the bracket to the **Door Mounting Bracket** and the **Hinge Mount Bracket** in the order shown in **Fig.26c**. using the **M8x35 Button Head, Item "C"**, **M8 Flat Washer, Item "O"** and **M8 Hex Flanged Nylock Nut, Item "J"**. Snug but don't tighten down yet. See **Fig.26c-d**. Repeat for opposite side.

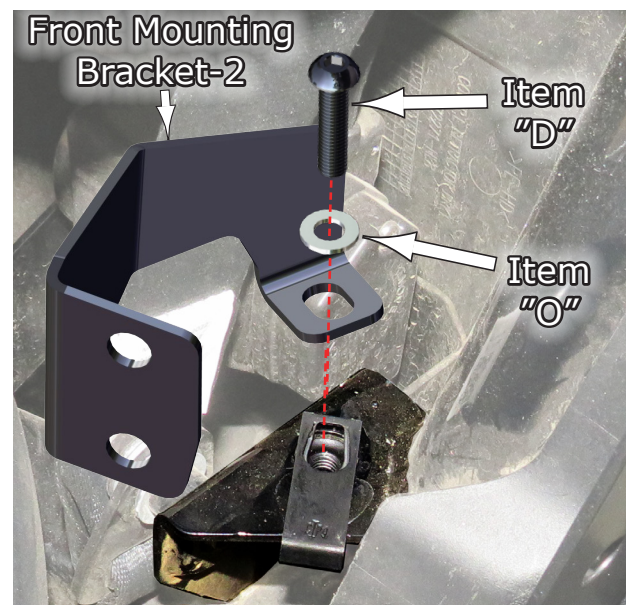


Fig.26a



Fig.26c

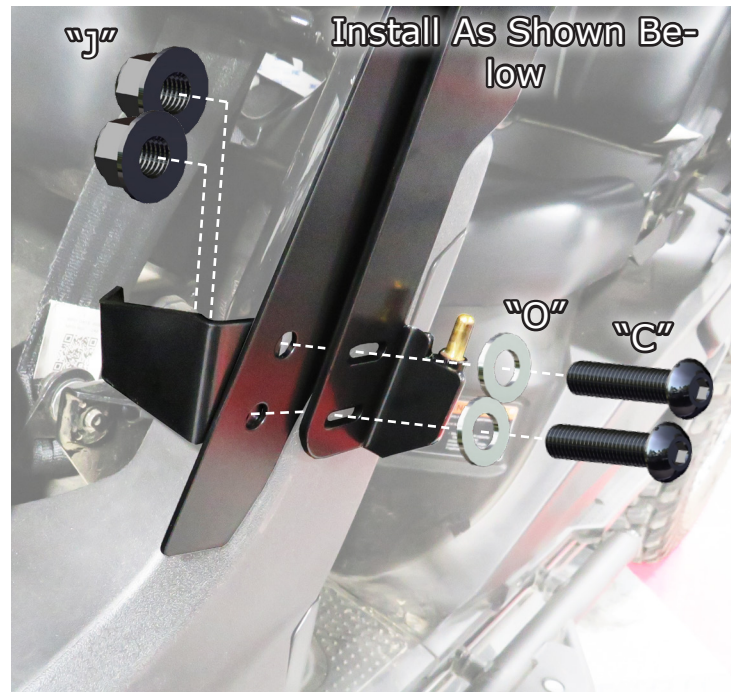


Fig.26d

27. Next you can install the **Upper Hinge Mount** for the door onto the **Door Mounting Bracket**. You do this by using the **M8x20 Button Head**, **Item "D"**, **M8 Flat Washer**, **Item "O"** and the **M8 Cap Nut**, **Item "K"** provided in your kit. These assemble onto the **Door Mounting Bracket** as shown in **Fig.27**. Tighten Secure and repeat for the opposite side.

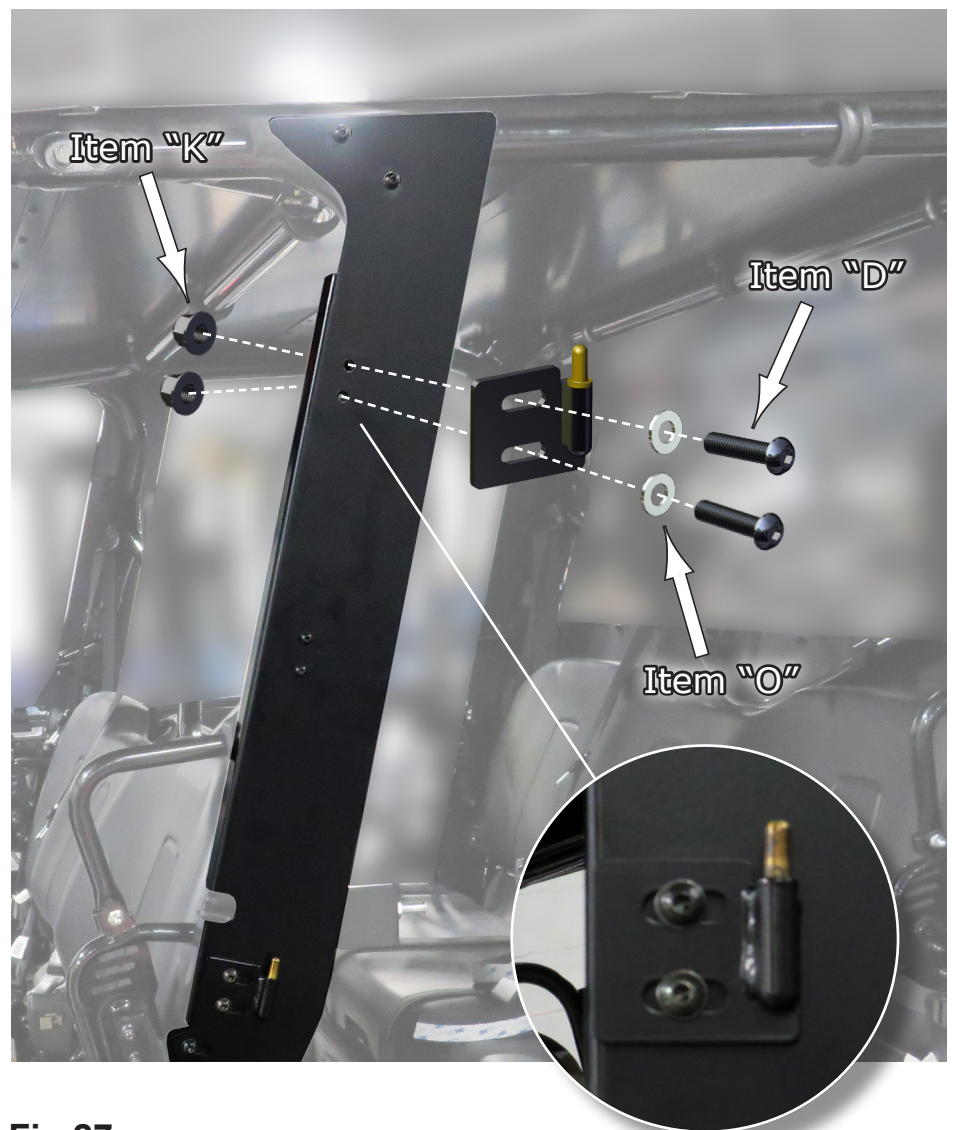


Fig.27



28. Now you will install the **Front Striker Bolt Assembly**. To do this you first remove the two (2) large Cage Bolts as shown in Fig.28.



Fig.28

29. Next, find the **Front Striker Bolt Assembly**, and a **Cage Bolt Spacer** in your kit. Now you will install them in the same place you took the cage bolts out of. You will install them by using the **M12x50 Hex Flanged Bolt, Item "A"** and the **M12 Hex Flanged Nylock Nut, Item "H"** as shown in Fig.29. Assemble in the order shown in Fig.29.



Fig.29



30. Install the **Striker Bolt Assembly** and **Spacer** in the two cage bolt holes and tighten securely. Repeat these procedures for opposite side. See Fig.30.

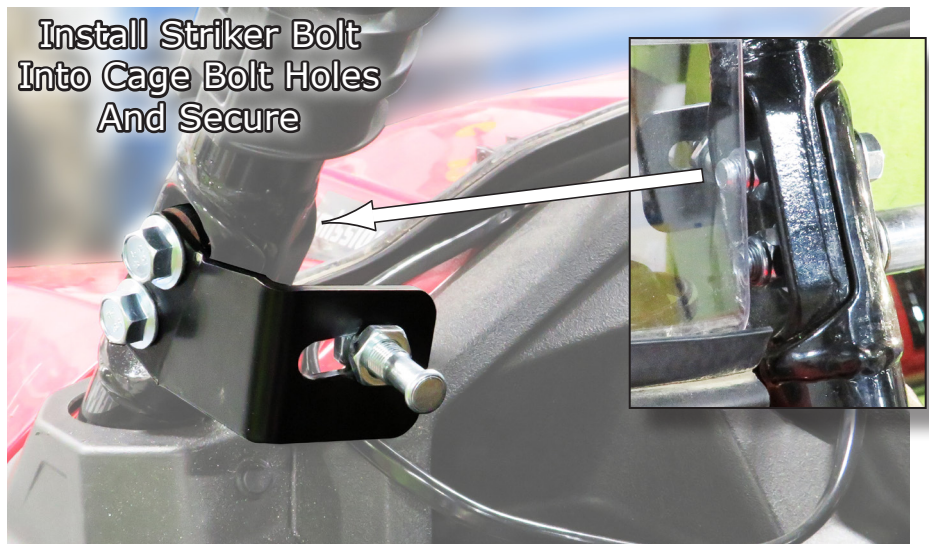


Fig.30

30. Now hang the **Lower Front Door** on the hinges as shown in **Fig.30a**. Then tap the door down onto the hinges until they completely seat down on the hinge if needed. See **Fig.3b-c**.



Fig.30a

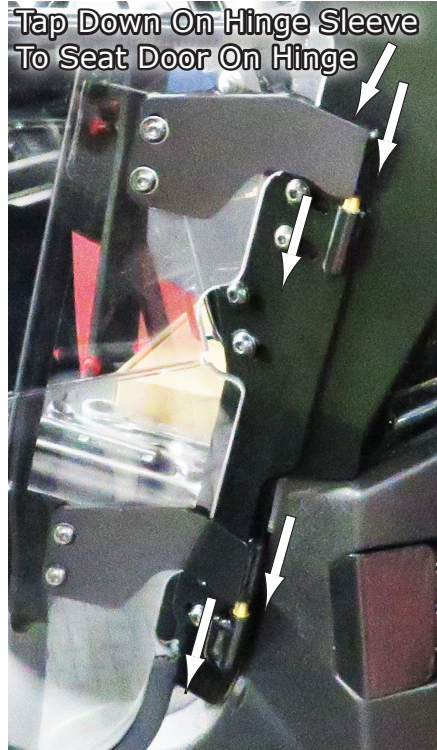


Fig.30b

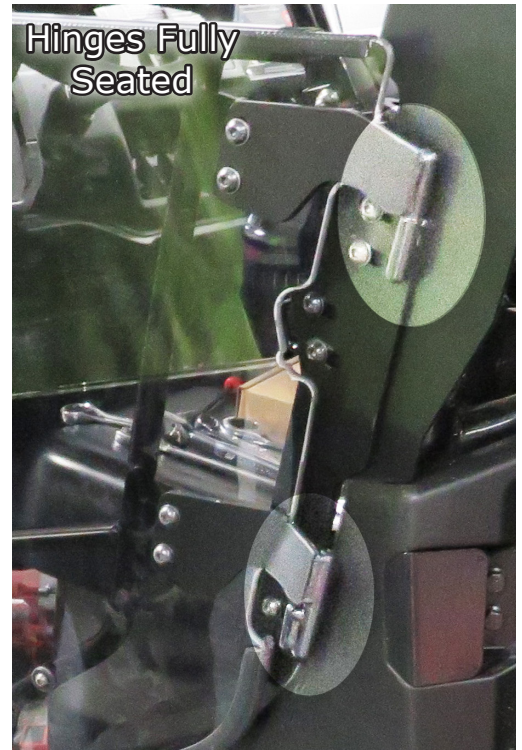


Fig.30c



31. To make sure the door is aligned and works properly, once the door is hung, raise the opposite end and latch the door closed, then tighten up all hinge, mounting bracket or other bolts that were snug and tighten them down.

Re-try the door to verify it is still aligned. If so, repeat for opposite side. See **Fig.31**.



Fig.31

32. Now hang the **Front Upper Door** on the upper hinge as shown in **Fig.32a**. Then you will need to adjoin the two door sections together as you did with the rear doors. You will do this by using the **M6x50 Hex Flanged Bolts, Item "G"** and **M6 Hex Flanged Nylock nuts, Item "L"** in two (2) locations. Align the door sections and tighten down securely. See **Fig.32b**.



Fig.32a



Fig.32b

NOTE: Now close the doors latching them shut and tighten down all hinge bolts and nuts securely in that position. Open and shut to test that it is working properly. Adjust if needed.

33. Next, you will apply the **Adhesive Backed Flat Gasket** provided in your kit to the door on the face of the **Door Mounting Bracket** as shown in **Fig.33a-b**. Trim at the bottom to fit. See **Fig.33b**. Repeat for opposite side.



Fig.33a

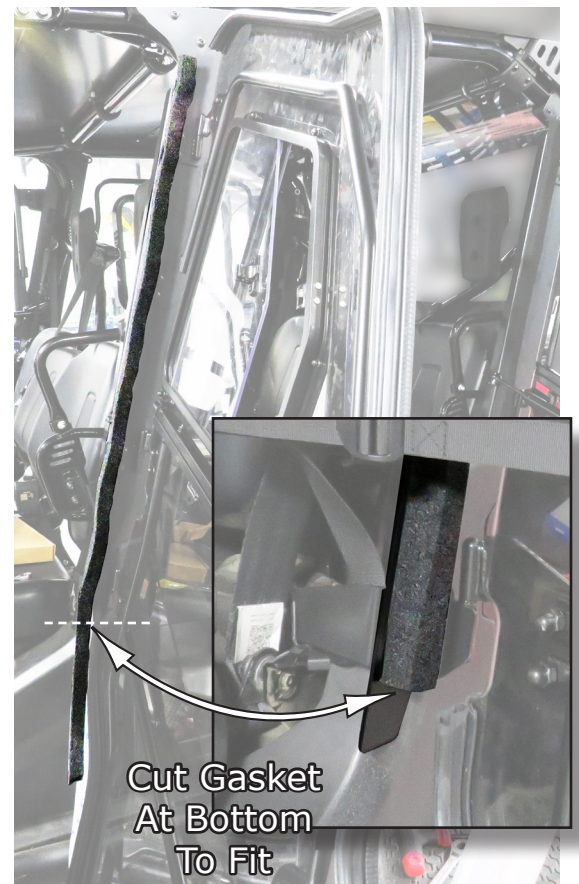


Fig.33b

34. Once the Gasket is installed, you can now install the **Extension Dampening Cylinders** to the door. **Fig.34** shows this location and which end of the cylinder goes where. You install them using the threaded ends and Locknuts that came with your cylinders. Tighten securely. Repeat for the opposite side.

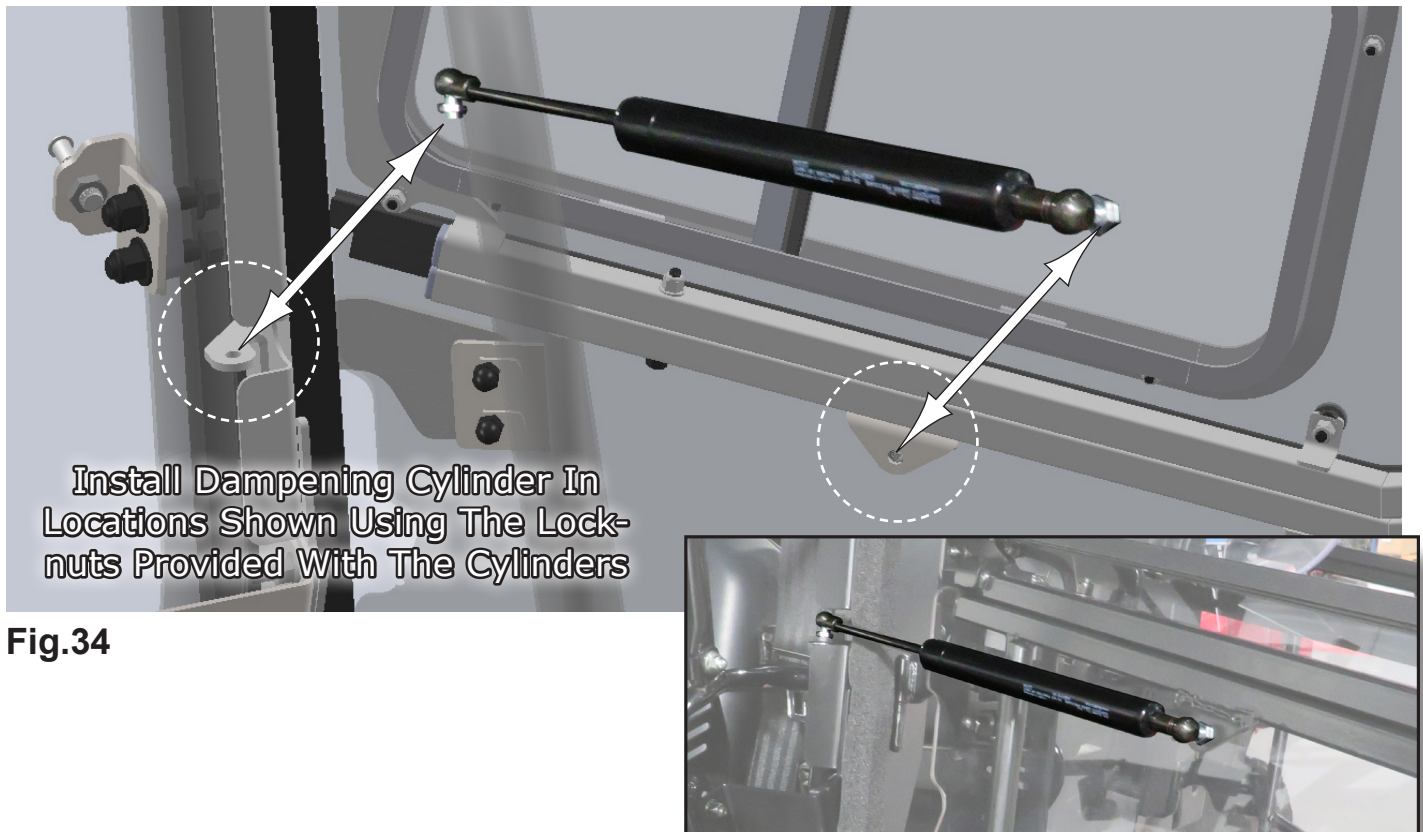


Fig.34

35. Now install the **1" Restraint Straps** to the door feeding it thru the strap loop in the inner framing and thru the frame of the door as shown in **Fig.35a**. Adjust the distance of how far you want the door to open before the strap restrains it by placing the door where you want it and then securing the strap as shown in **Fig.35b**. Repeat for opposite side.



Fig.35a

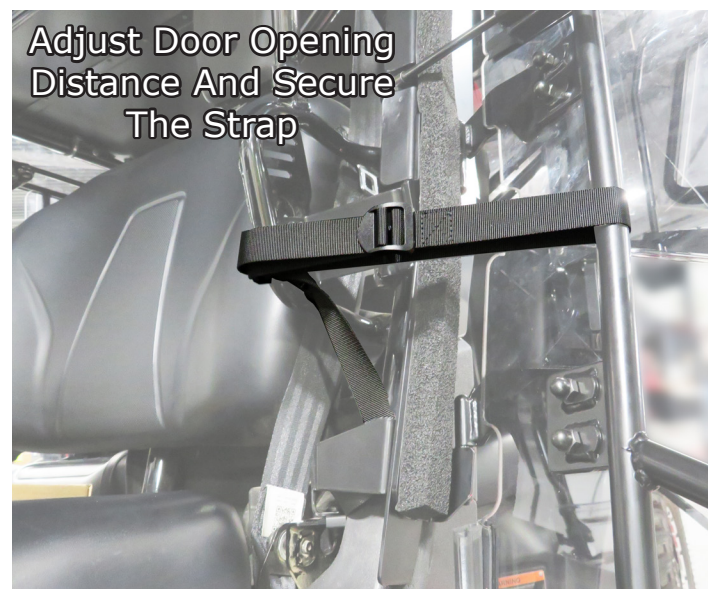


Fig.35b

36.Finally, you will need to trim the **Bulb Seal** that is on the window to fit around the **Tube Clamp** so that it fits snug around the Clamp. **Fig.36a** shows starting to cut the Bulb with the door closed to get a starting point. **Fig.36b** shows cutting the notch out with the door open to make it a little easier to cut. Repeat for opposite side.



Fig.36a



Fig.36b



37.**Fig.37a** shows the notch cut out of the Bulb Seal and that it should fit snugly around the Clamp. **Fig.37b** shows the door closed and that it does fit around the Clamp as planned. Repeat for opposite side.

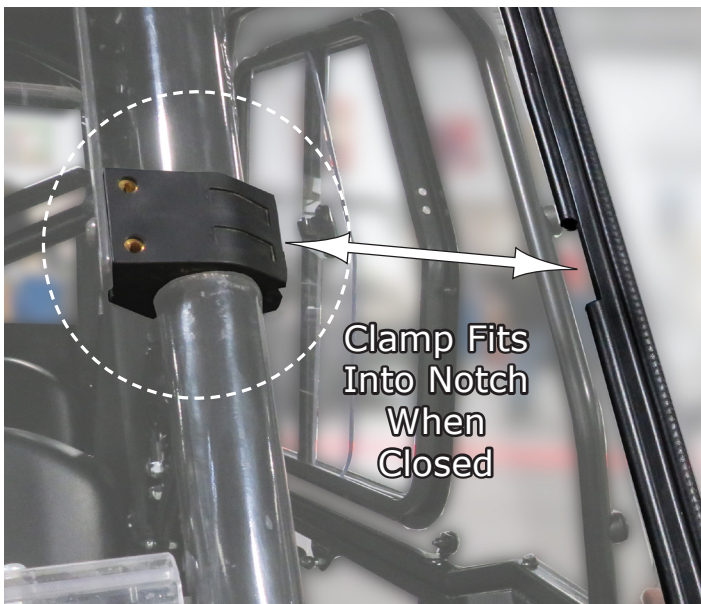


Fig.37a



Fig.37b

38. The last thing is the installation of the Side View Mirrors. You will install them into the existing holes in the side window as shown in **Fig.38a**, using the **M5x20 Hex Flanged Bolt, Item"F"** and **M5 Hex Flanged Nylock Nut, Item"M"** provided in your kit. See **Fig.38b-c**. Then, **Fig.38d** shows the installation complete. Repeat for the opposite side.

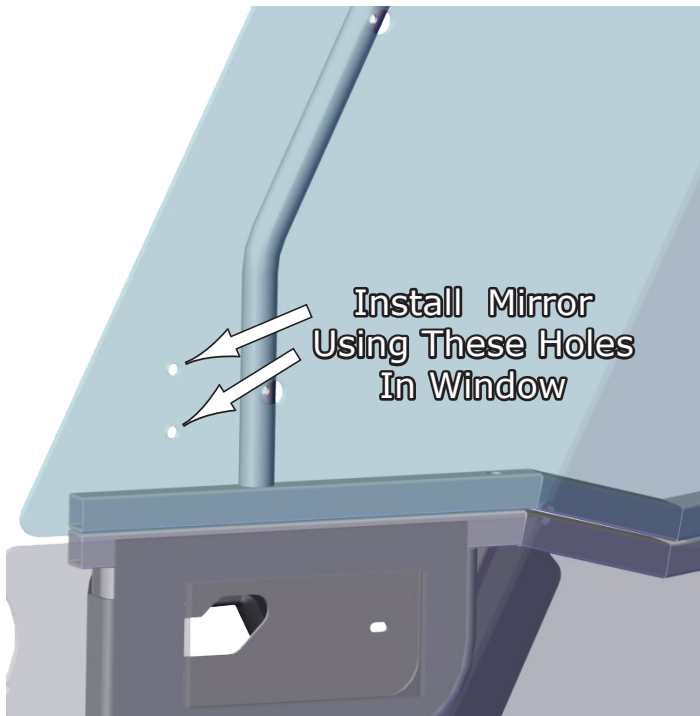


Fig.38a



Fig.38b



Fig.38a



Fig.38b



Liability Statement

SuperATV's® products are designed to best fit user's ATV/UTV under stock conditions. Adding, modifying, or fabricating any factory or aftermarket parts will void any warranty provided by SuperATV® and is not recommended. SuperATV's® products could interfere with other aftermarket accessories. If user has aftermarket products on machine, contact SuperATV® to verify that they will work together.

Although SuperATV® has thousands of satisfied customers, user should be aware that installing lift kits, long travel, or suspension kits, tires, etc. will change the ride of machine and may increase maintenance and part wear. Operating any off-road machine while, or after, consuming alcohol and/or drugs increases risk of bodily harm or death. No warranty or representation is made as to this product's ability to protect user from severe injury or death. SuperATV® urges operators and occupants to wear a helmet and appropriate riding gear at all times.

By purchasing and installing SuperATV® products, user agrees that should damages occur, SuperATV® will not be held responsible for loss of time, use, labor fees, replacement parts, or freight charges. SuperATV®, nor any 3rd party, will not be held responsible for any direct, indirect, incidental, special, or consequential damages that result from any product purchased from SuperATV®. The total liability of seller to user for all damages, losses, and causes of action, if any, shall not exceed the total purchase price paid for the product that gave rise to the claim.

SuperATV® will warranty only parts provided by SuperATV®. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by SuperATV®. SuperATV® parts and products are not warrantied if item was not installed properly, misused, or modified.

Installing, adding, modifying, or fabricating any factory or aftermarket product to your ATV/UTV may violate certain local, state, and federal laws. Be advised that laws vary depending on town, city, county, state, etc. Use of certain products on public streets, roads, or highways may be in violation law. The Buyer is solely and exclusively legally and personally responsible for any violation of the law by the installation or use of the product. You must abide by all local, state, and federal laws, including but not limited to vehicle safety, traffic laws, and ordinances. It is your responsibility to know the laws and how they apply to you.

The Buyer is responsible to fully understand the capability and limitations of his/her vehicle according to manufacturer specifications, warnings and instructions and agrees to hold SuperATV® harmless from any damage resulting from failure to adhere to such specifications, warnings and/ or instructions. The Buyer is also responsible to obey all applicable federal, state, and local laws and ordinances when operating his/her vehicle while using this product, and the Buyer agrees to hold SuperATV® harmless from any violation thereof.

If you have any problems/questions on this kit, contact us by email
at Superatv.com.

Need help with your installation?



sales@superatv.com



www.superatv.com



1-855-743-3427



8:00am - 9:00pm EST M-Th
8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

*Thank You
For Choosing*



Like SuperATV on Facebook to keep up to date on new products!