RANCH HAND

INSTALLATION INSTRUCTIONS

IMPORTANT NOTICE: Be sure to inspect and test fit product before having it coated or painted. Ranch Hand will not be responsible for the cost of the coating if any problems with fit or finish are not noted and addressed beforehand.

2009-14 FORD F-150 SPORT BACK BUMPER
PART # SBF09HBLSL

1. If reverse sensors are present, remove the sensors from the factory bumper. **DO NOT DISCONNECT THE SENSOR WIRES**. Zip-tie the sensors to the frame to prevent damaging when installing the bumper.

2. Unplug the license plate lights and remove the factory bumper. Remove the factory bumper by removing three 10mm bolts, on each side. There will be two plastic squeeze clips under the drop hitch.

3. After removing the factory bumper, remove the clips from the frame that are used to bolt the bottom of the bumper.

4. If reverse sensors are present. Remove the four plastic plugs from the skirts and install the rubber grommets.

5. Mount the license plate to the bumper with four ¼" bolts. Mount the two license plate lights into the matching 1¼" holes in the back plate.

6. Slide the Sport bumper in place. Use the 3/8" x 1 ½" bolts to install.

7. Install the sensors into the rubber grommets. You may want to use a small amount of silicon to help secure the sensor in the grommet.

8. MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!

--------------------------------------- **WARNING** ---------------------------------------