

INSTALLATION INSTRUCTIONS

<u>IMPORTANT NOTICE</u>: Be sure to inspect and test fit product before having it coated or painted. Ranch Hand will not be responsible for the cost of the coating if any problems with fit or finish are not noted and addressed beforehand.

SUMMIT BACK BUMPER 2006-08 FORD F-150 PART # SBF06HBLSL

NOTE: THIS BUMPER WILL ONLY WORK ON TRUCKS THAT CAME WITH FACTORY RECEIVER HITCHES

- 1. If reverse sensors are present, remove the sensors from the factory bumper. **DO NOT DISCONNECT THE SENSOR WIRES**. Zip-tie the sensors to the frame to prevent damaging when installing the bumper.
- 2. Unplug the license plate lights and remove the factory bumper. Remove the factory bumper by removing three ½" bolts, on each side.
- 3. Remove the two ½" bolts, from the bottom, that bolts the factory bumper to the receiver hitch.
- 4. If reverse sensors are present. Remove the four plastic plugs from the skirts and install the rubber grommets.
- 5. Mount the license plate to the bumper with four $\frac{1}{4}$ " bolts. Mount the two license plate lights into the matching $\frac{1}{4}$ " holes in the back plate.
- 6. Slide the Summit bumper into place. Use the 5/16" x 1 ½" bolts for the top holes and the 3/8" x 1 ½" bolts for the bottom holes.
- 7. Install the sensors into the rubber grommets. You may want to use a small amount of silicon to help secure the sensor in the grommet.
- 8. Note: You can also adjust the bumper up and down by loosening the three 21mm bolts, on each side, of the receiver hitch.
- 9. MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!