



1.877.287.8634

INSTALLATION INSTRUCTIONS

IMPORTANT NOTICE: Be sure to inspect and test fit product before having it coated or painted. Ranch Hand will not be responsible for the cost of the coating if any problems with fit or finish are not noted and addressed beforehand.

1997-03 FORD F-150 / 1997-02 EXPEDITION

PART # FBF9X1BLR

NOTE: You will lose your fog lights on this application.

1. If fog lights are present, unhook wires.
2. Remove the factory bumper by remove 4 factory nuts. Two on each side.
3. Install the front bumper replacement by using the ½” x 2 ¼” bolts provided. Two on each side.
4. Level the front bumper replacement and then tighten bolts.
5. Mount the license plate to the bracket welded to the receiver hitch by using two ¼” bolts.
6. ***MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!***

----- **WARNING** -----

Special care should be exercised in the handling, storage and installation of Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

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