



1.877.287.8634

INSTALLATION INSTRUCTIONS

IMPORTANT NOTICE: Be sure to inspect and test fit product before having it coated or painted. Ranch Hand will not be responsible for the cost of the coating if any problems with fit or finish are not noted and addressed beforehand

2003-07(Classic) CHEVY 2500HD/3500

2003-07(Classic) GMC 2500HD/3500

**PART # FBC031BLR / FSC031BL1 / BTC031BLR /
FBG031BLR / FSG031BL1**

1. Remove the factory bumper and side bumper brackets. Unhook the factory fog lights (if present). Fog lights will be installed later on some applications. (*See fog light mounting instructions LBC031BP-LBG031BP*).
2. Remove tow hooks (if present). On some applications, they will be installed later. (*See tow hook mounting instruction TBC031BP*).
3. Install the product by sliding the mounting bracket into the frame and the top 3/8" bracket will sit on top of the frame.
4. Use the 2- 1/2" x 1 3/4" bolts to mount the bracket to the side of the frame. Use 2 factory bolts to mount the top bracket. Hand tighten.
5. On some applications, use 2- 1/2" x 1 3/4" bolts to mount the bottom angle bracket to the bottom of the frame.
6. Use 1/4" bolts to mount license plate.
7. **MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!**

----- **WARNING** -----

Special care should be exercised in the handling, storage and installation of Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

Rev. 2023