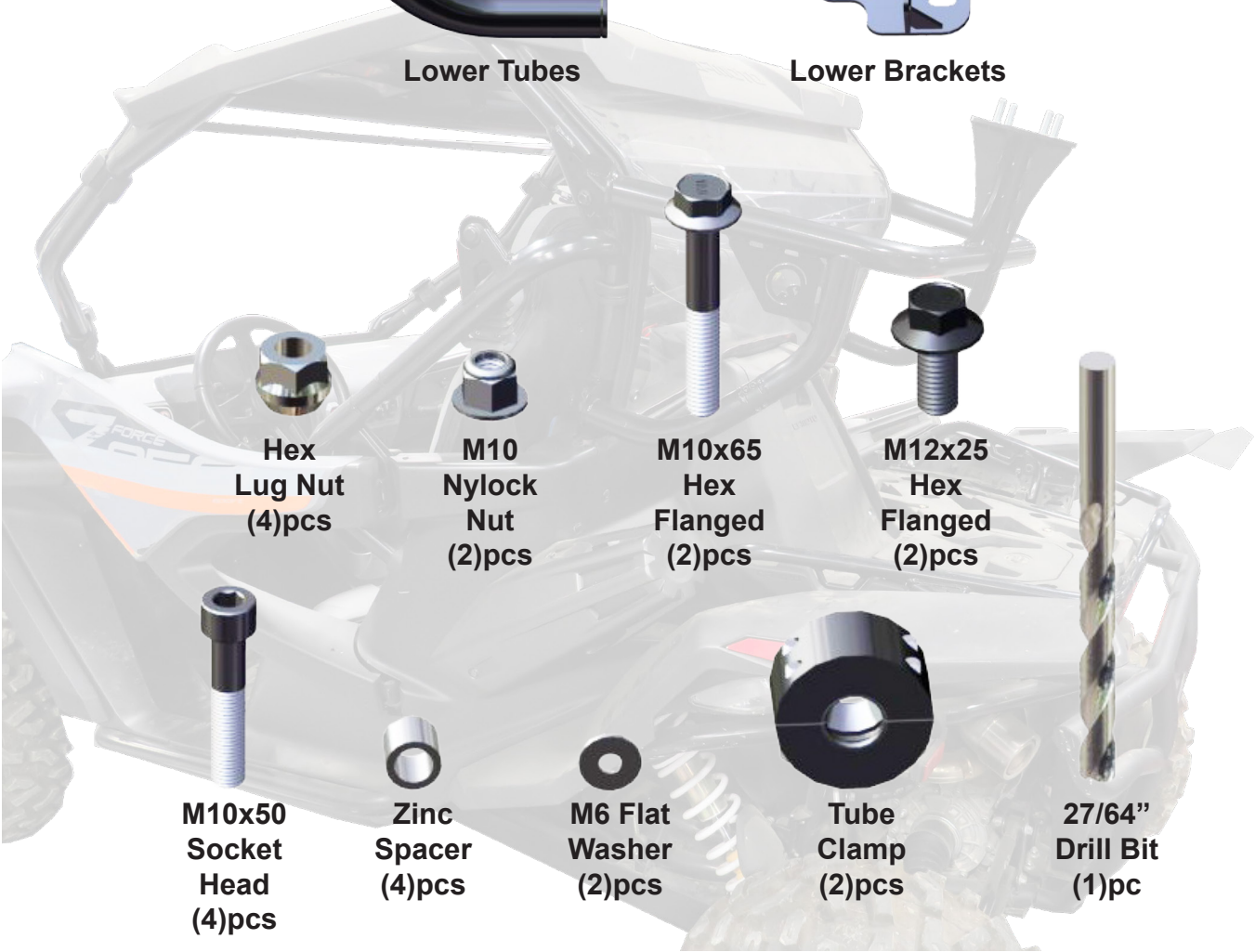
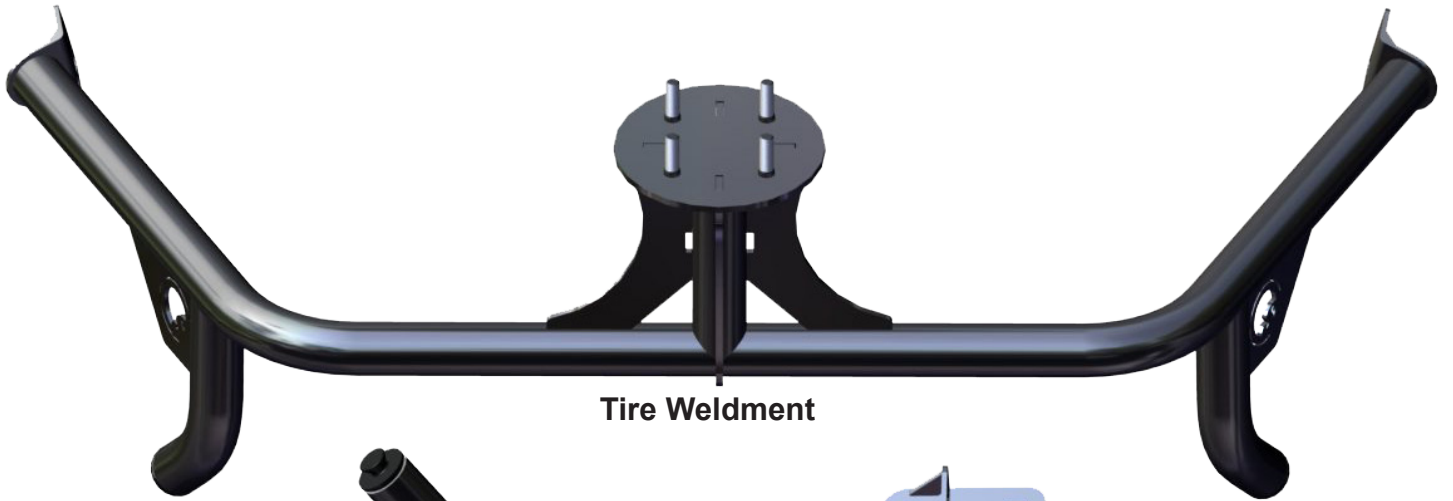


INSTALLATION INSTRUCTIONS
STC-CF-ZF950: Spare Tire Carrier



1. To start the installation, and if you have a rear Window already installed, you will need to remove the lower Tube Clamp from both Left & Right sides as it will be replaced with another type of clamp included in your kit. However, **DO KEEP** the hardware from the clamps you remove as you will be re-using it in the following steps to come. See **Fig.1**. Repeat for opposite side.

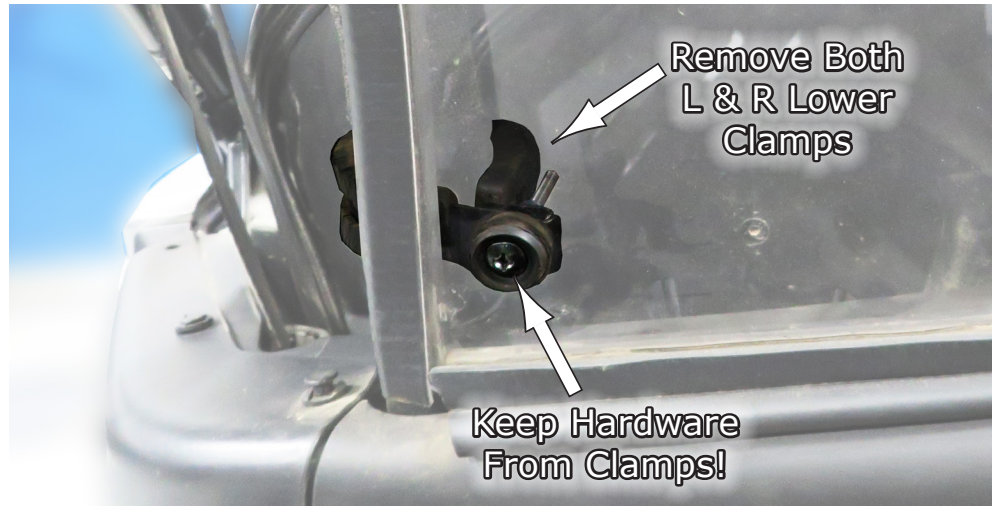


Fig.1

2. Next you need to remove the **Cage Bolts** to install the **Lower Brackets** as shown in **Fig.2a-b**. Then you install the **Lower Bracket** using the provided **Zinc Spacer** and the **M10x50 Socket Head** bolts provided in your kit. **Fig.2a-b** shows removing the cage bolts. **Fig.2c** shows the order of components going together, and **Fig.2d** shows them assembled. Repeat for the opposite side. **NOTE:** Leave Cage Bolts a little loose until all parts are assembled together, then tighten.



Fig.2a

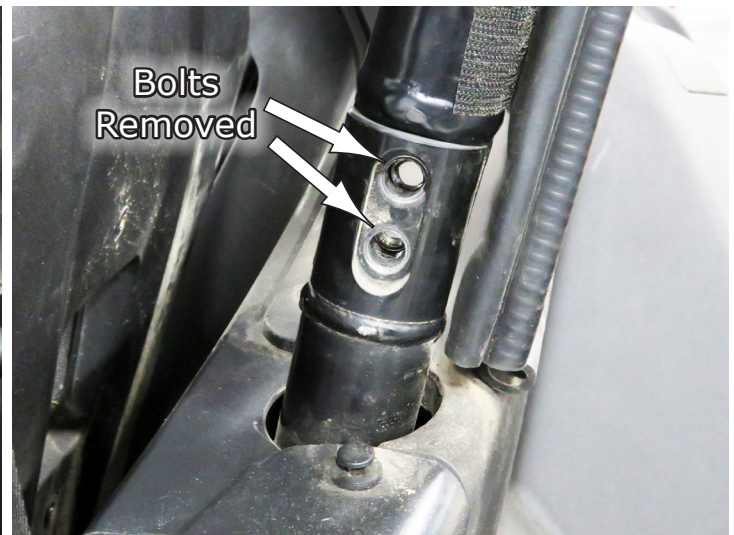


Fig.2b

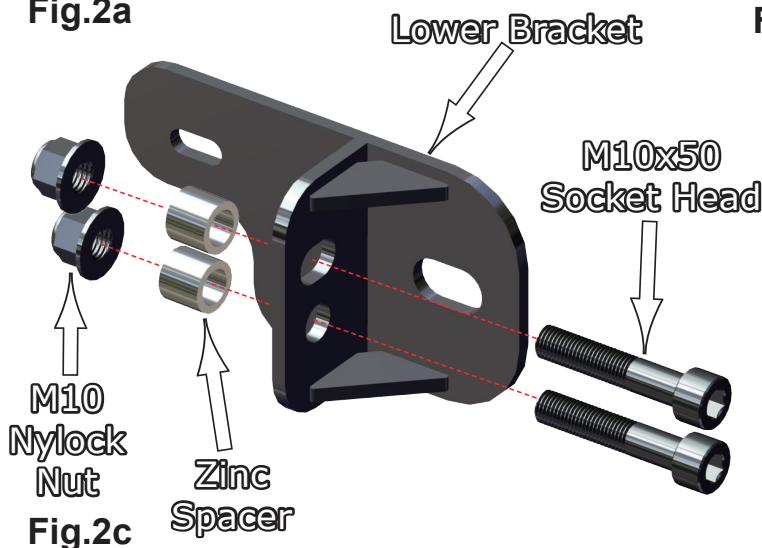


Fig.2c

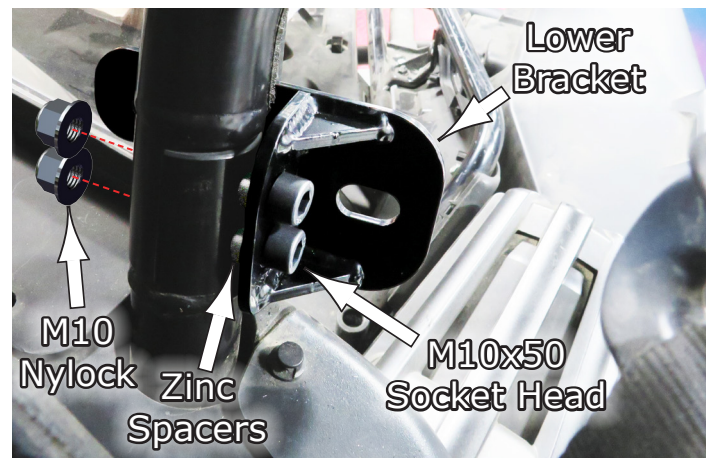


Fig.2d

3. Next, attach the **Lower Tube** section to the **Lower Bracket** using the **M12x25 Hex Flanged** as shown in **Fig.3a-b**. Repeat for the opposite side.



Fig.3a

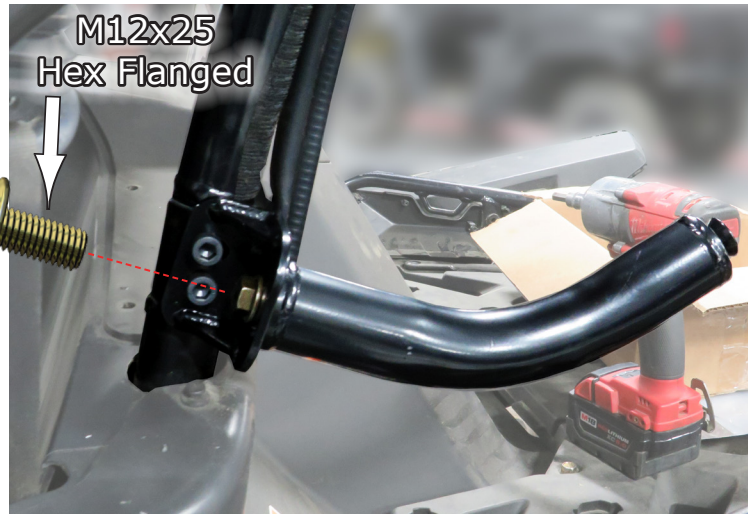


Fig.3b

4. After the Lower Tubes are in place, then you can install the main Tire Weldment.

NOTE: *You will probably need another person to help with this next step as it will need to be held in place while bolting it on.*

But first you will need to drill an existing hole in the frame to a larger diameter by using the **27/64" Drill Bit** provided in your kit. **Fig.4a-c** shows this location of the hole and drilling it out. Repeat for the opposite side.



Fig.4a



Fig.4b



Fig.3c

5. Now you can install the main **Tire Weldment**. You will probably need another person to help when mounting the rack as it's pretty cumbersome. But to do that, it simply bolts onto the frame where you just drilled the hole larger at using the **M10x65 Hex Flanged bolts** and **M10 Nylock Nuts** provided in your kit. Keep them loose for now until all of the rack assembly is assembled together. See **Fig.5a-c**. Repeat for the opposite side.

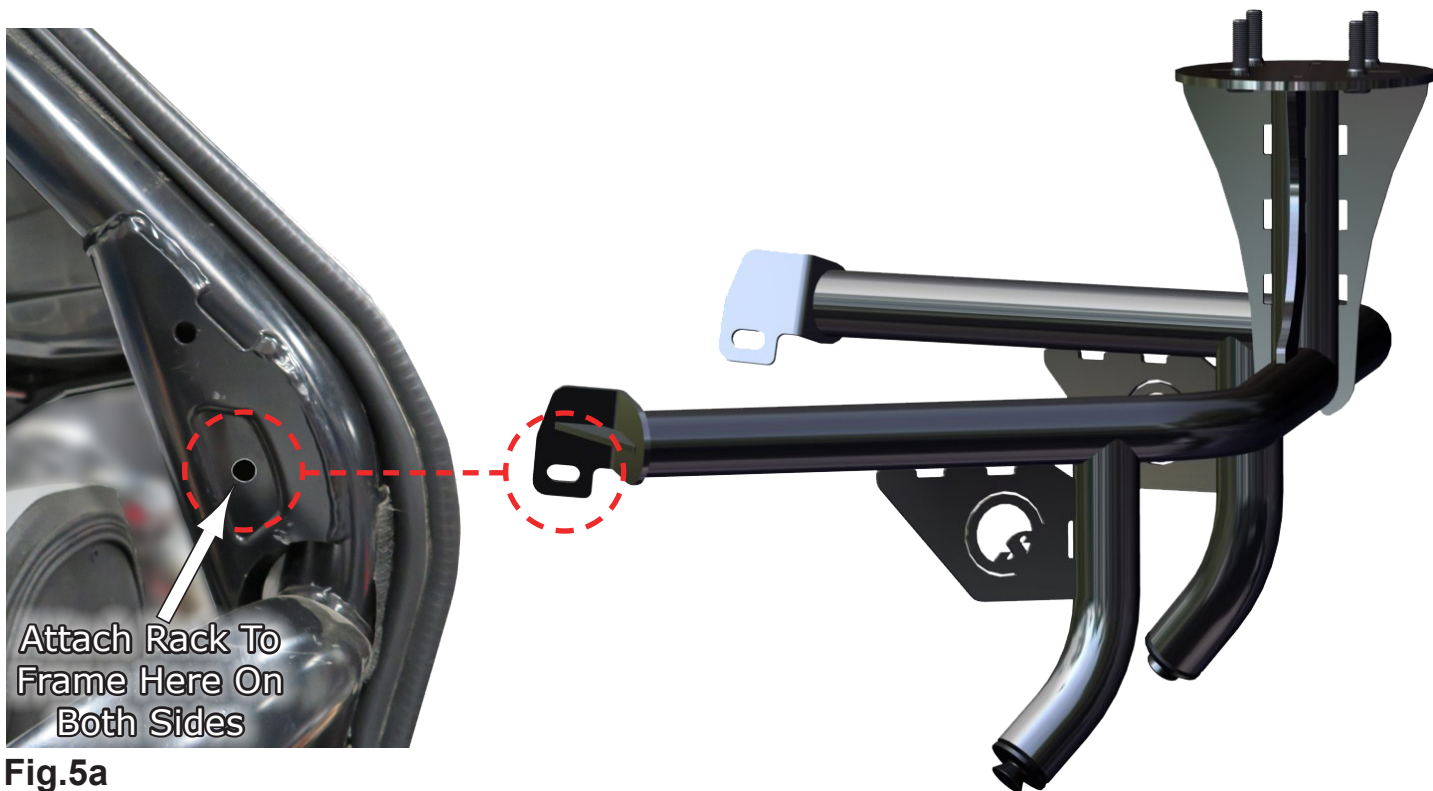


Fig.5b

Fig.5c

6. Next is to join the **Tire Weldment** to the **Lower Tubes** you mounted previously. To do this, place the **Tube Link Ends** from the **Tire Weldment** together face to face with the one on the **Lower Tubes** you previously installed, and secure them together using the **Tube Clamps** also provided in your kit, and tighten securely. See **Fig.6a-b**. Repeat for the opposite side.



Fig.6a



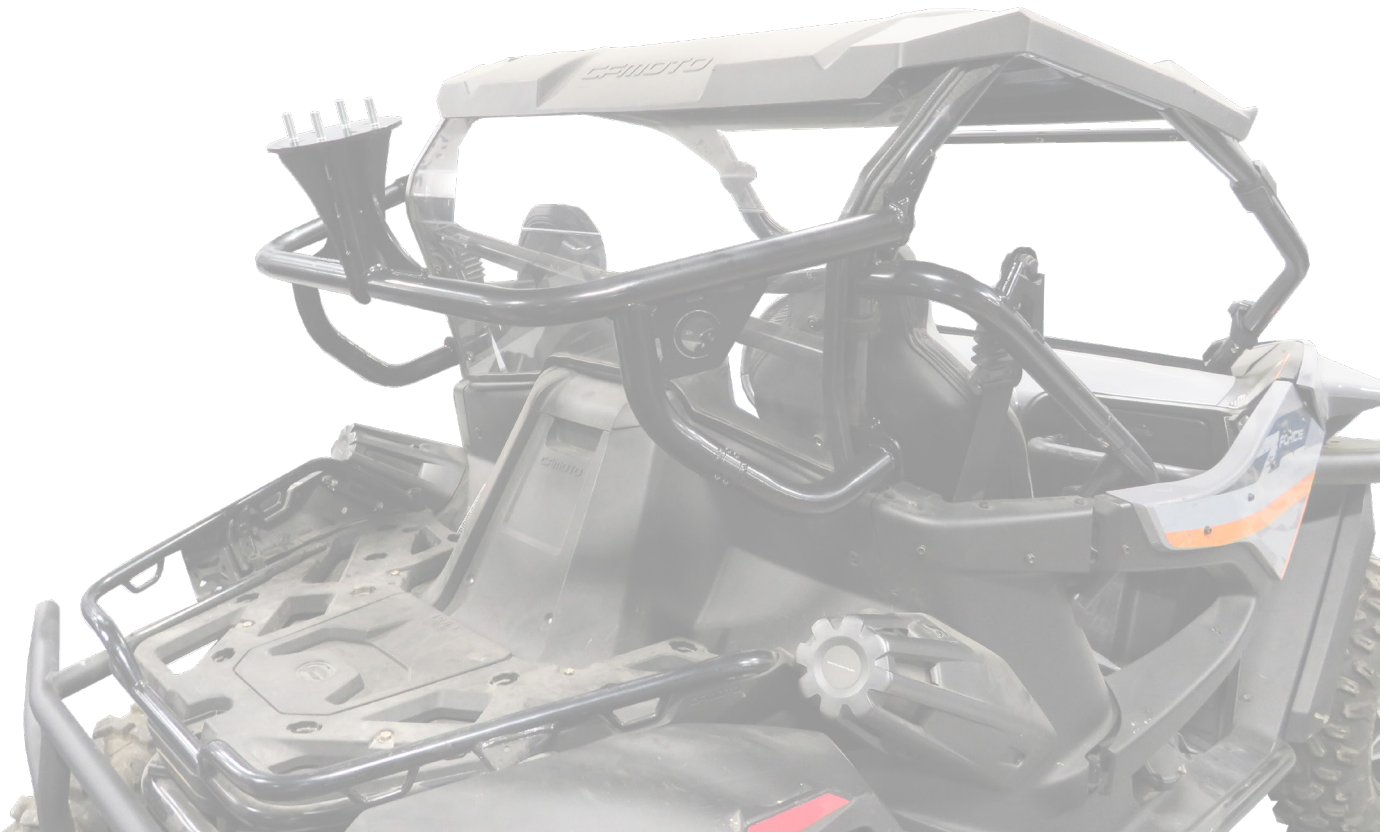
Fig.6b

7. After both sides have been installed, then go back and tighten up all bolts and nuts securely.

Then the last thing is to re-install the corner bolts on the back windshield (that you first removed) with the supplied **M6 Flat Washers** supplied in your kits. Repeat for opposite side. See **Fig.7**.



Fig.7



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8:00am - 9:00pm EST M-Th
8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

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