

# Installation Instructions

## K4234S

### 2004.5-2007.5 Dodge 5.9L 4" Cat Back

Tools needed: 9/16" end wrench or socket, 7/16" deep socket, hacksaw or sawzall, aerosol lubricant, 1/2" drill.  
**(If your vehicle is equipped with a catalytic converter, it is unlawful to remove.)**



#### Removal of Original System

- 1) Start under the vehicle. Remove the band clamp that holds the stock system to the catalytic converter by loosening the bolt and prying the clamp loose.
- 2) Cut the original system just behind the muffler.
- 3) Spray the stock hangers with aerosol lube and pry the system from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
- 4) Remove the old system.

#### Installation of New Performance System

(Hint: Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the muffler in the stock location using the hanger clamps provided. This determines the placement of the rest of the system.
- 2) Install the first section tailpipe into the outlet of the muffler with hanger clamp. Rotate the pipe as needed to pass next to the shock absorber and over the rear axle on the passenger's side.
- 3) Install the second section tailpipe into the outlet of the first section tailpipe with a clamp at the joint. Rotate as needed to level the outlet behind the rear tire.
- 4) Install the hanger clamp on the tail pipe.
- 5) Measure between the outlet of the catalytic converter and the inlet of the muffler. Add 5" to this measurement for the slip joints and cut the straight pipe to fit. Install the pipe between the catalytic converter and the muffler with a clamp at front and at the muffler inlet. (Some longer trucks will use both Straight Pipes.)
- 6) Starting at the catalytic converter, align all pipes and tighten all clamps. Start the engine and check for leaks.