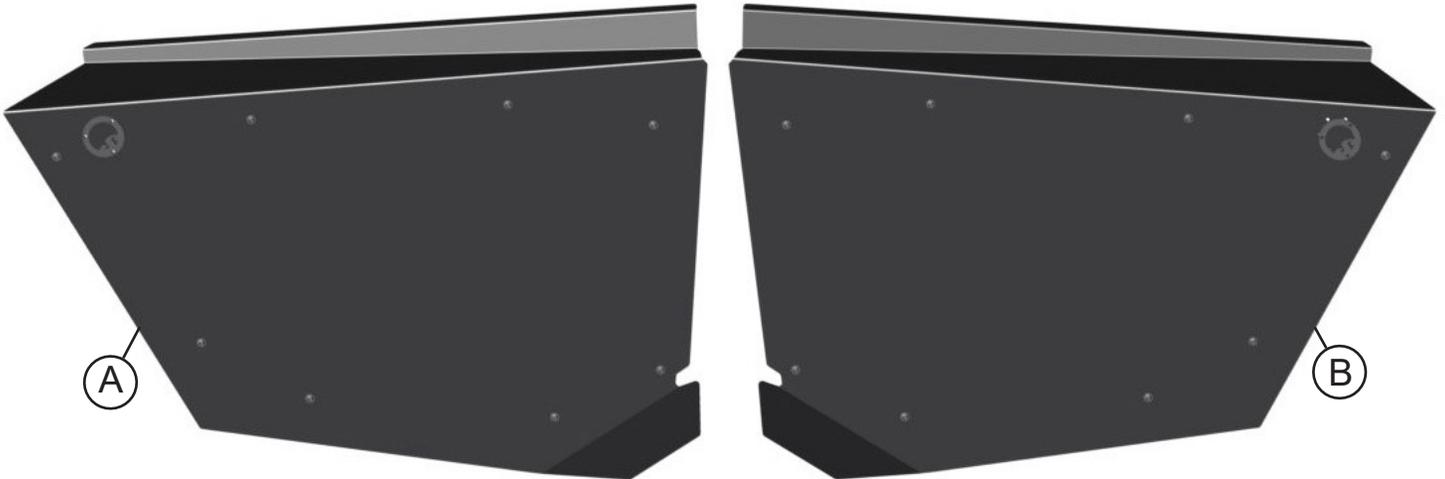


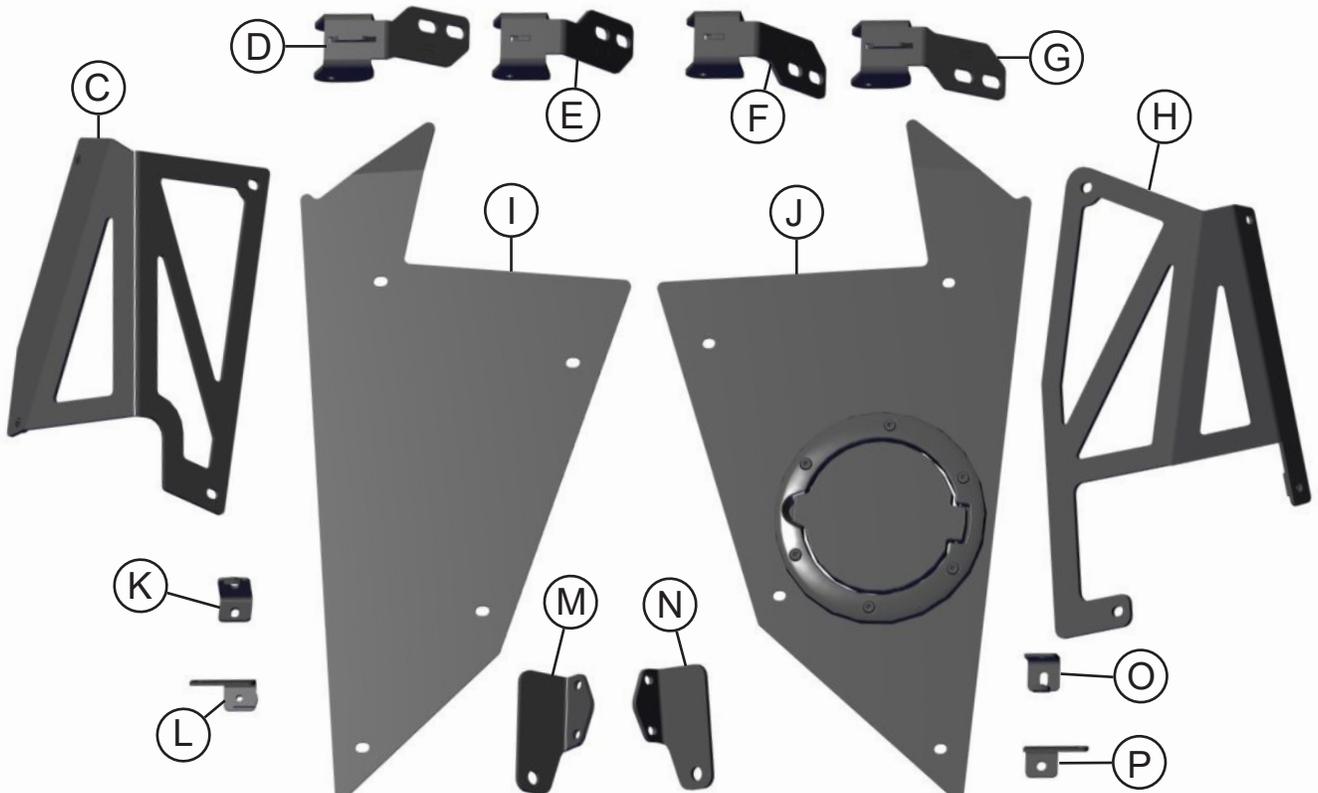
INSTALLATION INSTRUCTIONS

Door Kit: IN-DOOR-P-PROR

- Make sure the year & model on instruction sheet matches the year & model of your vehicle.
 - Do Not Discard Packaging Until Product Has Been Successfully Installed •

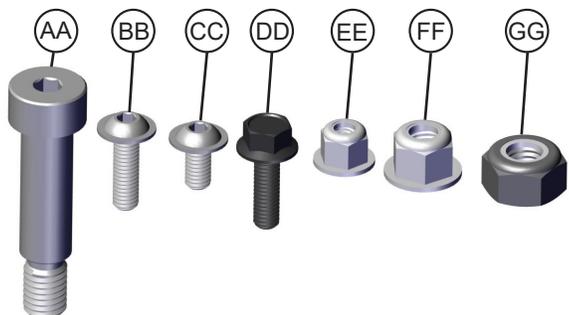


Item	Description	Item	Description	Item	Description	Item	Description
A	Left Door & Frame	F	Right Lower Hinge	K	Left Panel Brkt-1	P	Right Panel Brkt-2
B	Right Door & Frame	G	Right Upper Hinge	L	Left Panel Brkt-2		
C	Left Panel Bracket	H	Right Panel Bracket	M	Left Latch Bracket		
D	Left Upper Hinge	I	Left Filler Panel	N	Right Latch Bracket		
E	Left Lower Hinge	J	Right Filler Panel	O	Right Panel Brkt-1		



Be Sure To Read ALL Instructions and Illustrations Before Beginning!

Hardware Kit



Item	Description	Qty
AA	M12x35 Socket Shoulder Bolt	2
BB	M6x1x20 Button Flanged	12
CC	M6x1x12 Button Flanged	8
DD	M6x1x20 Hex Flanged Bolt	4
EE	M6x1 Nylock Hex Flanged Nut	8
FF	M8x1.25 Nylock Hex Flanged Nut	10
GG	M10x1.5 Nylock Hex Nut	2

What You'll Be Doing

-  First, you'll be removing the seat, then removing the small plastic panel behind the seat.
-  Remove the existing stock door from the machine.
-  Then assemble the new lock catch bar and replacing the stock one with new one.
-  Removing stock door latch pins and hinges.
-  Removing the new metal door panel from frame if assembled.
-  Installing existing stock door latch assembly onto your new door along with new hinges stock pins and clips.
-  Adding brackets to the new Filler Panels, marking and drilling a few holes to mount them.
-  Installing your new door onto the machine.
-  Installing new Filler Panels back on the machine where drilled.
-  Make some adjustments and alignments to make it look good, and securing all bolts to complete. Repeat for other the side.

· Installation ·

1. First, you'll be removing the seat (driver or passenger), then removing the small plastic panel behind the seat by releasing the (5) plastic push pins. See **Fig.1**

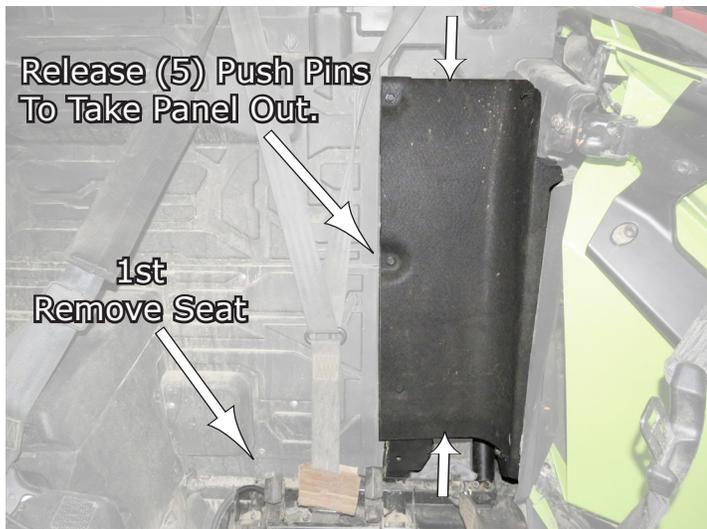


Fig.1

2. Now, remove the (4) Door Bolts using a **13mm Socket**, then remove door and set aside. See **Fig.2**.



Fig.2

NOTE: Before switching the Latch Bars, you will need to assemble one set for each door. This consists of items "AA", "GG" and "M" Latch Bar Bracket as shown here.

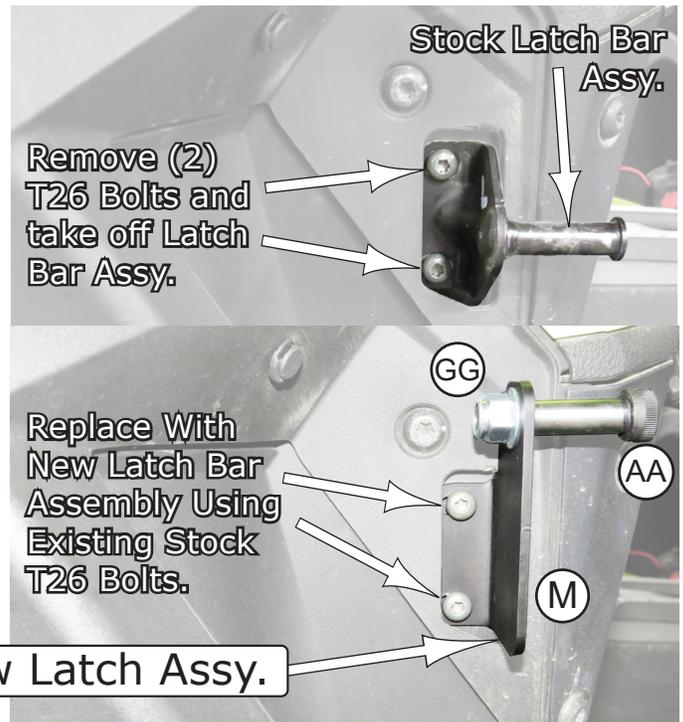
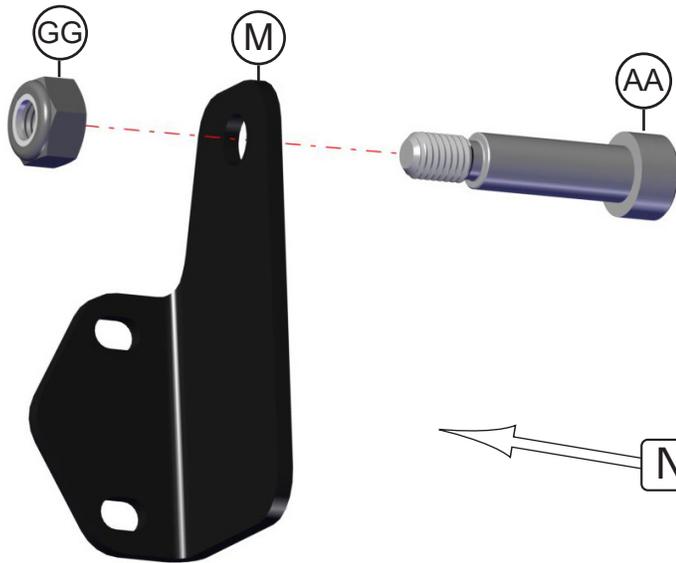


Fig.3

3. Next, remove the stock door latch bar assembly by removing the (2) T26 Bolts. Keep bolts as you will reuse them next. Now install your New Latch Bar assembly. This assembly consists of a Bolt, Locknut and the new Bracket provided in your new kit.

The New Bracket is slotted for adjustment, so to start, just push it towards the front of the vehicle after installing the stock (2) T26 bolts and tighten down. See **Fig.3**

Remove all (8) Screws and Remove the Door Panel From the Frame

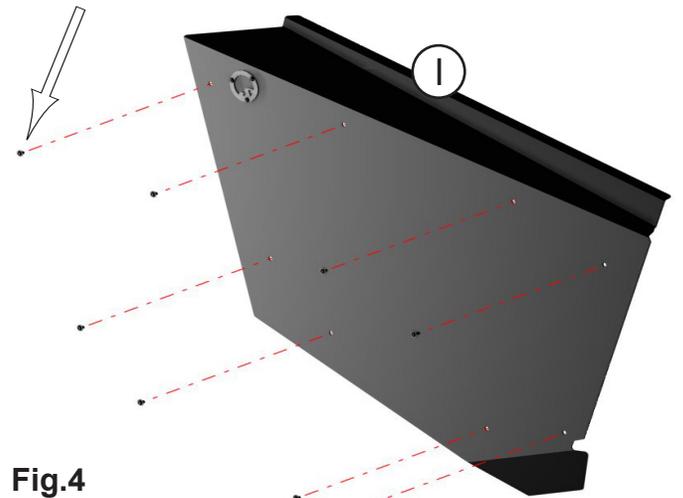


Fig.4

4. Now you will be swapping out hardware from your stock door to your new door.

On your New Door Panel, remove all (8) of the screws using a 4mm Allen Wrench or bit and set aside. Save these as you will be reinstalling the panel back onto the door frame again. Then remove the the door panel from the frame. See **Fig.4**



Fig.5

5. Next you will remove the stock hinge pins and clip rings to use on your new door.

Remove the clip rings and pins from both upper and lower hinges of your stock door as shown in **Fig.5**.

6. Now situate your door frame as shown in **Fig.6** and install the “Upper Hinge” onto the door frame. The “Upper Hinge” is the one with the Weld Strip on one side as shown in **Fig 6b**.

7. Install that hinge onto the frame on the same side as the door handle latch area (**Fig.6**). The door frame also has a round rubber pad on the end you mount the Upper Hinge onto that works in conjunction with the hinge. See **Fig.6b** The “Lower Hinge” mounts onto the opposite end. Both are shown in **Fig.6**.



Fig.6

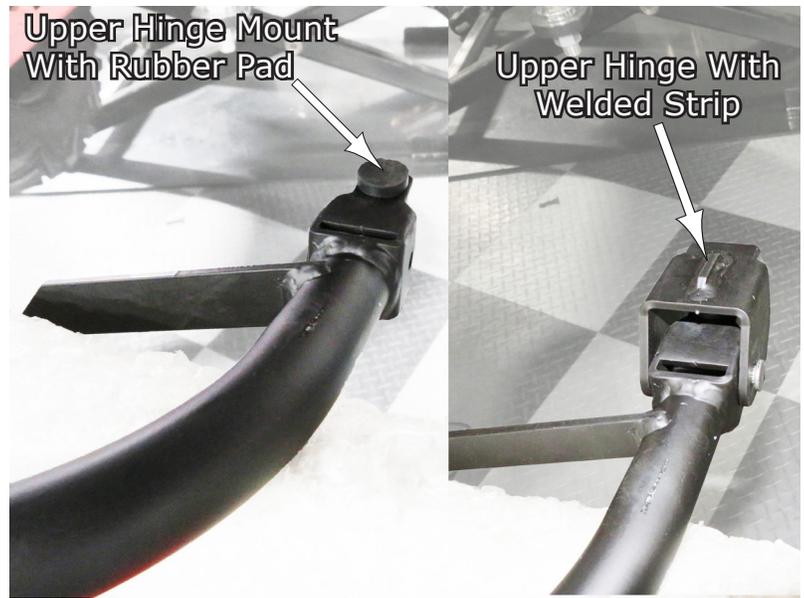


Fig.6b



You will use your stock hinge pins and clip rings that you removed previously to assemble the hinges onto your new door.

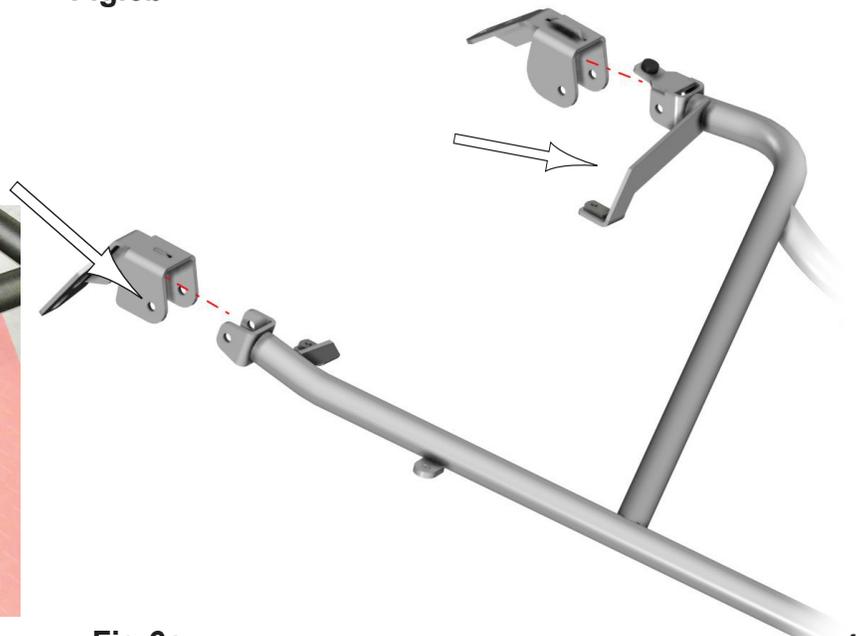


Fig.6c

7. Next you will be installing your stock door latch assembly into your new door. First, remove (4) T40 screws on the inside of your stock door panel to give you clearance enough to raise up that end of the plastic that holds the locking latch assembly. You will be taking this whole assembly out (2 sep pieces) and installing into your new door frame. Removing these screws makes it much easier to remove the assembly. See **Fig.7**.



Fig.7

8. Now remove the (2) 8mm bolts that hold the Outer Latch Assembly on and remove the outer assembly. You will install this in your new door.

9. Now remove the (2) T27 Bolts that hold the Inner Assembly in place and just lift up the end of the plastic panel and remove the Inner Assembly.



Fig.8

10. After removing th Inner Latch Assembly, you can now install it into your new door frame using the existing Stock T27 Bolts you removed previously, as shown in **Fig.9**.

(Do Not Tighten Yet, lightly snug)

11. Then, install the Outer Latch Assembly onto your new door using the existing (2) stock 8mm bolts you previously removed, also shown in **Fig.9**.

(Do Not Tighten, but lightly snug)



Fig.9

12. Before tightening the door latch assembly bolts, test and check to make sure the latch assemblies are working together properly. Set the latch as if door was shut, and test the handle release to see that it does indeed disengage the latch properly and that all parts visible align as shown in **Fig.10**.

Once you validate that the Latch and Handle Release work OK, then tighten bolts down. See **Fig.10**.

Now set door aside for now. You will install it after the side panels are in place.



Fig.10

· **Installing the Small Filler Panels and Filler Panel Brackets** ·

13. Now get the “Driver’s Side” small Filler Panel (I) and install the two small brackets onto it using the **M6 Button Flange Screws (CC)** provided in your kit, and position as shown in **Fig.11**.

These brackets (L) and (K) will be used to bolt onto your machine, one panel each side. After brackets are installed onto the panel, set aside. You will mount this one to the Filler Panel Bracket you install in the next step.

(Driver’s Side Filler Panel

Install These Brackets Onto Driver’s Side Panel and Position As Shown

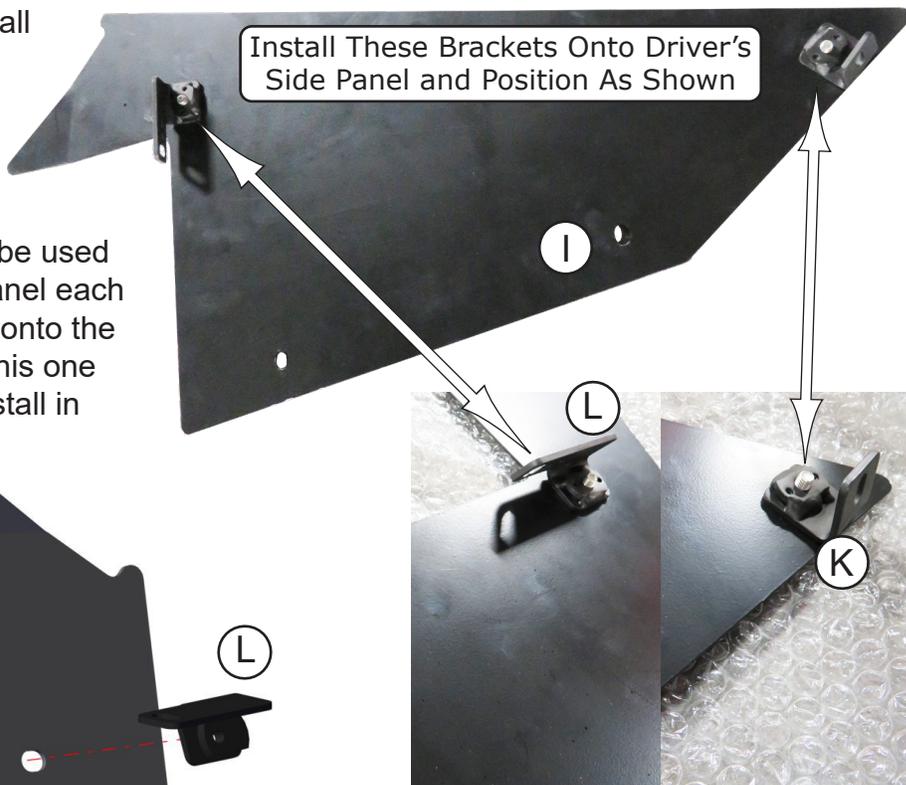
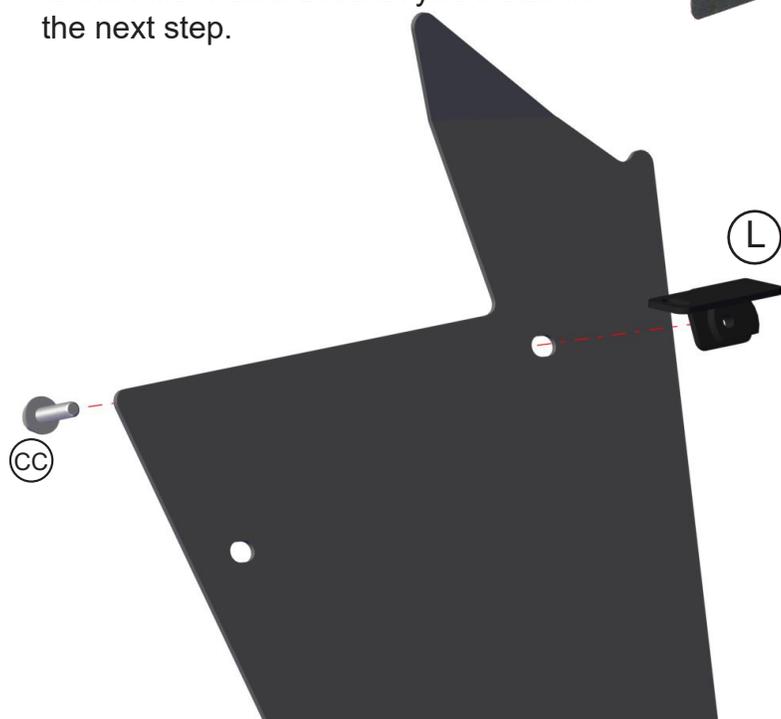


Fig.11

14. Next, locate the Driver's Side **Filler Panel Bracket** (CC) which you will install within the wheel well, Driver's Side. Looks like the one in **Fig.12**.

15. Now locate the two hole locations in the fender well as shown on **Fig.13**. If any of the hole locations are not thru holes, then drill them thru to be able to install the bracket.

Then install the Filler Panel Bracket using the **M6 Hex Flanged Bolts** (DD) and Locknuts (EE) provided in your kit.

After installing on your machine, it should look like the one shown in **Fig.14**, viewing from the opposite side of the wall.

This process is the same for the Passenger Side installation as well.

16. **Note:** Install the (2) bolts and Locknuts, but Do Not Totally Tighten yet. Just snug to hold in place as you may need to readjust the alignment in the steps ahead.

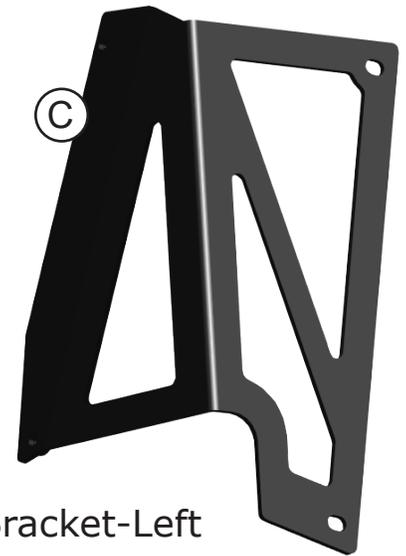


Fig.12 Filler Panel Bracket-Left

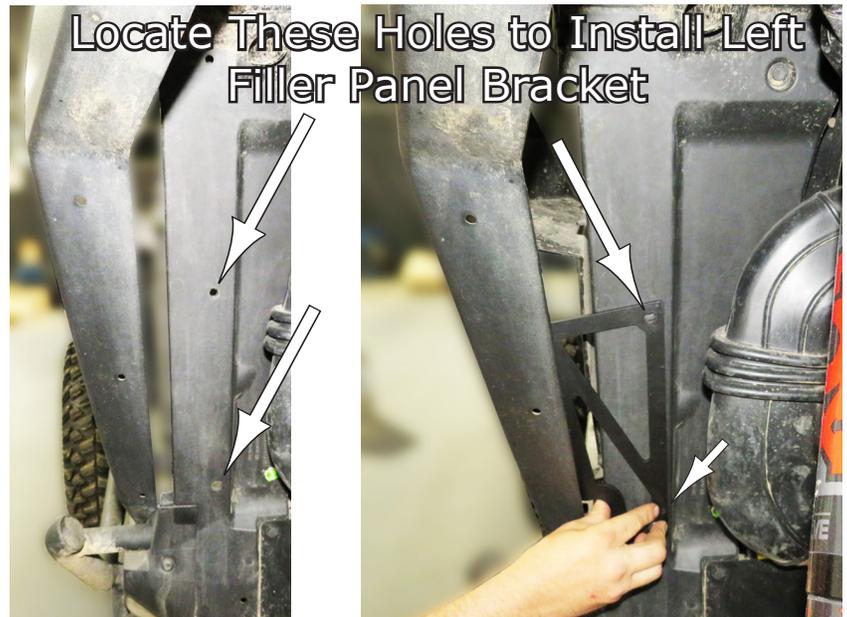


Fig.13



Fig.14

(Next you will be installing the side panel and door so you can mark holes to drill to mount the side panel brackets too. Once the holes are drilled, then those components can be adjusted and tightened down to proper alignment)

17. Now you will bolt the Side Filler Panel you previously put the little brackets on (item 13 P.6) to the Filler Panel Bracket you just installed, with the **M6 Button Flanged Screws** item (CC) provided in your kit. (uses 4mm or equivalent wrench) These are the two back screws shown in **Fig.15**.

Snug down to position it, but do not permanently tighten down yet. You will be removing it to drill your holes marked from the little brackets you previously installed on the back side of the Panel ahead. See **Fig. 15**.



Fig.15



Fig.16

18. Now, install your new door frame. The best way is to hang catch latch first to hold that end in place (**Fig.16**), then mount the hinges by installing your stock hinge bolts and **M8 Nylock Nuts**, item (FF), into the Top Hinge first, then the Bottom Hinge.

(Keep loose at this point as you will be installing the metal Door Panel back onto the frame before final adjustments)

Now, lift up and pull forward on the door frame and snug the top hinge bolts in place, but do not fulltighten. Do the same for the Lower Hinge Bolts. See **Fig.17**.



Fig.17

19. Next, install metal door panel back onto the door frame using the same screws you removed previously, but put them all in loose first, See **Fig.18**. After all screws are in place, now lift up on the panel while pulling towards the front of the machine and tighten the screws to the frame in that position. See **Fig.18b**. This will help for better alignment ahead.

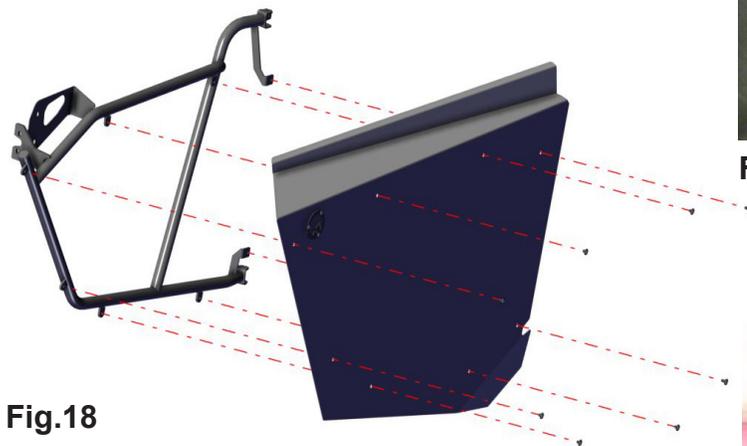


Fig.18

With the door closed and the Door Panel back on the door frame, now you will adjust the small Filler Panel and mark where to drill your 2 holes so that the panel aligns flush with the door and you are able to also align the spacing between the door and the Filler Panel in the next steps.

20. Install the Filler panel back on the bracket if you had to remove it at any time. Now with the Filler Panel in place and the door shut, loosen the back 2 screws on the Filler Panel and align the gap between the door edge and the Filler Panel, vertically, so it is even all the way down and looks good. Then tighten the two back panel screws to hold that position with the door. See **Fig.19 & 20**.

Next, you need to make sure the bottom of the Filler Panel is flush with the outside of the door at the bottom. So you will be drilling two holes where the Filler Panel brackets attach to the machine, which will allow you to make slight adjustments to the panel.



Fig.18b

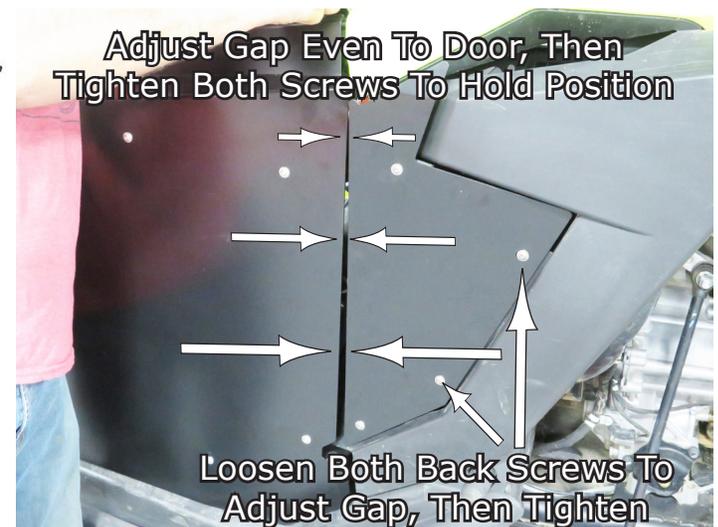


Fig.19



Fig.20

21. To do this, you will need to pull the bottom of the Filler Panel out flush with the door. When that is flush, you will make a mark with a paint pen or marker to mark the bracket hole location where you will drill thru, which is where you will install the panel to the machine.

Fig.21 Shows pulling flush and marking the hole in the Lower Bracket to drill.

NOTE: Drill holes with with clearance to use with M6x20mm bolts provided in your kit. Drill the center of your marks for best location.

22. **Fig. 22** shows the Upper Bracket hole location to mark. You will have to get in there a bit to mark it, but it's very easy to drill after the panel is removed.

23. After both locations have been marked, you will now remove the Filler Panel to see your marked locations. Then drill thru at each location so you can install the panel back onto the machine and be able to bolt it thru the holes you just drilled, properly attaching the panel to the machine.

See Fig's **23 & 24**, Shows Upper and Lower locations Marked..

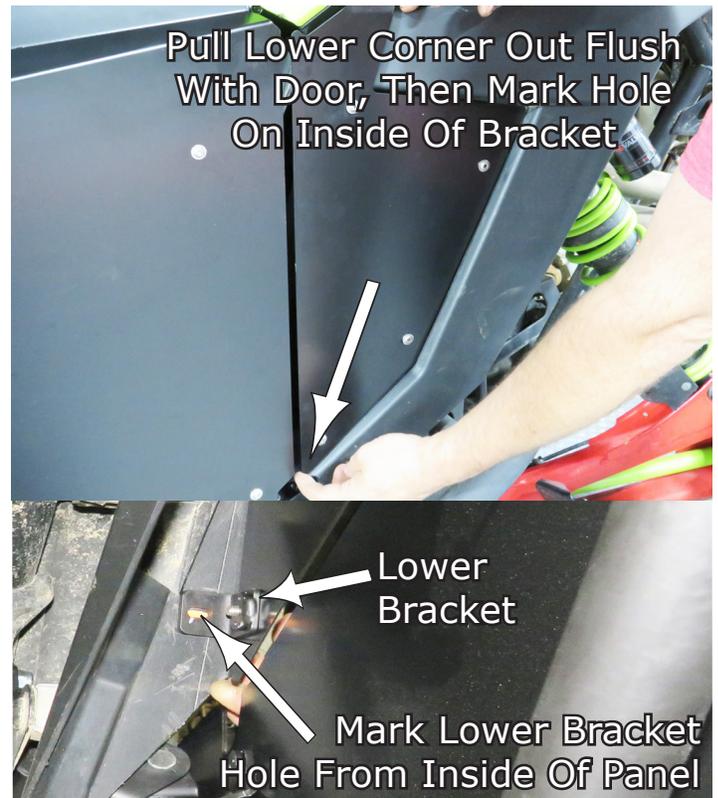


Fig.21



Fig.22

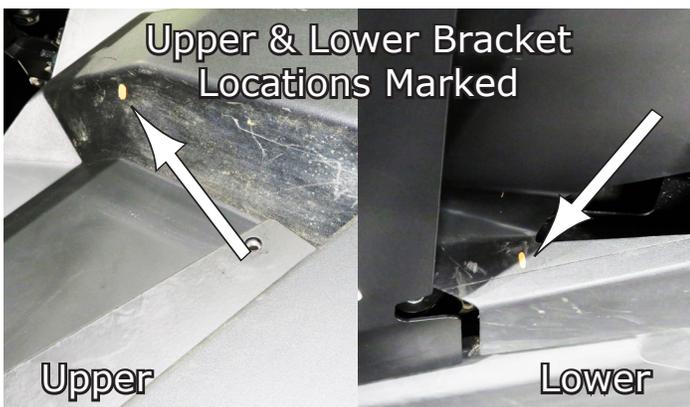


Fig.23

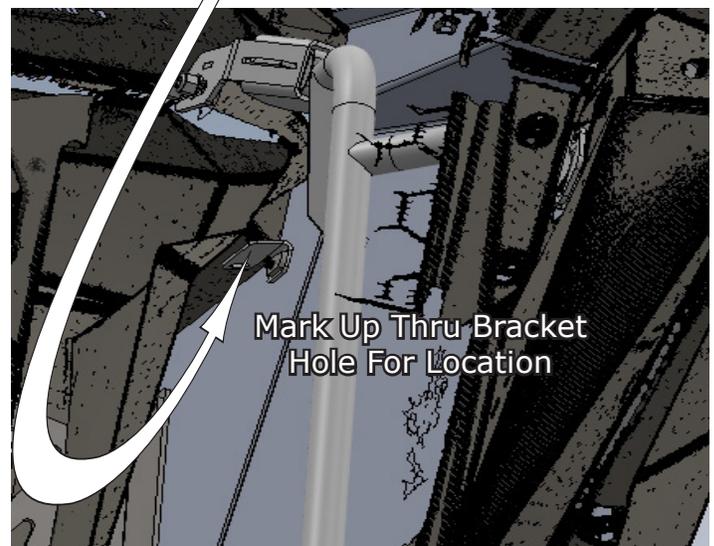
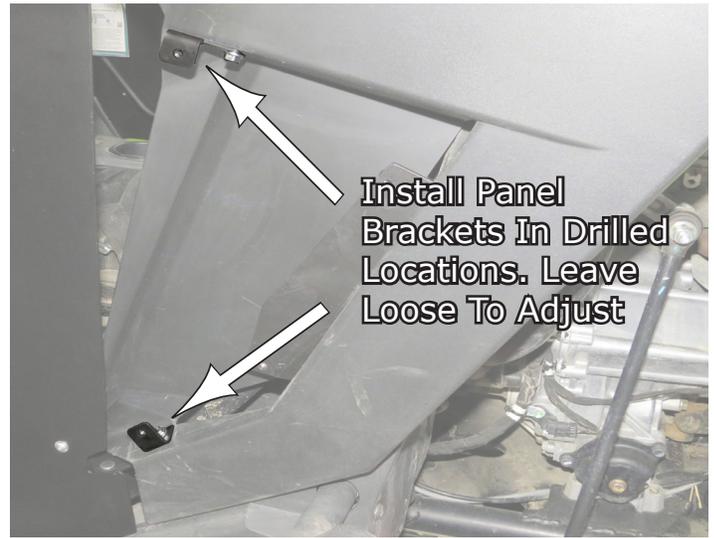


Fig.24

24. After both holes have been drilled, now remove the little brackets from the Filler Panel and install them at the locations you just drilled using the M6 Hex Bolts and Nylock Nuts provided in your kit, but leave them a little loose to make your final adjustments before securing down. **See Fig.25.**



25. Now reinstall the Filler Panel as before, plus bolting to the new brackets you just installed **Make sure** to re-align the Vertical Gap between the door and panel first (as you did in **Fig.19 & 20**), and the Flush adjust as you did before, then tighten the back two screws down. Then adjust the bottom of the panel flush with the door again, and tighten the bracket bolts down to fix in place. **See Fig.26.**

Fig.25

26. After Panel is adjusted and door latch and door functions check out, you are ready to replace the RZR Seat Panel that goes behind the seat that you took out in the beginning. **See Fig.27.**

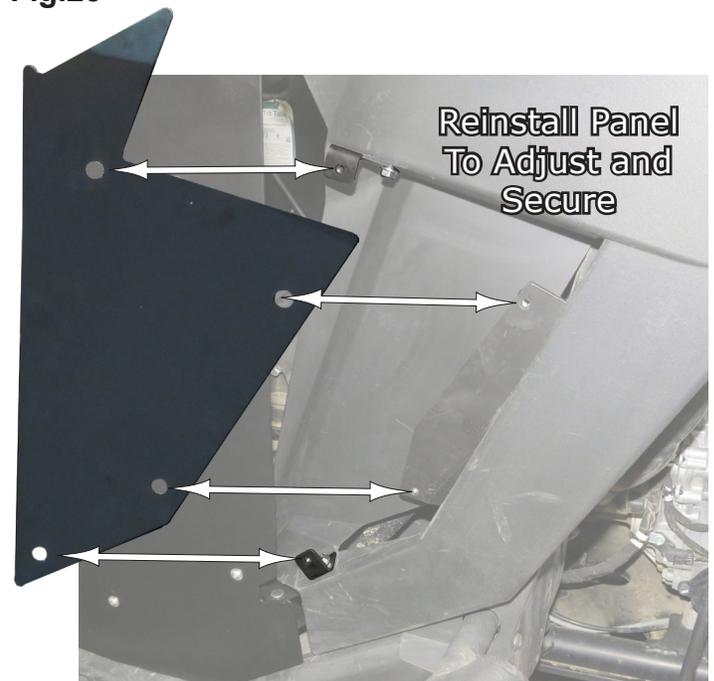


Fig.26

After Seat Panel is installed, replace Driver's Seat and secure.

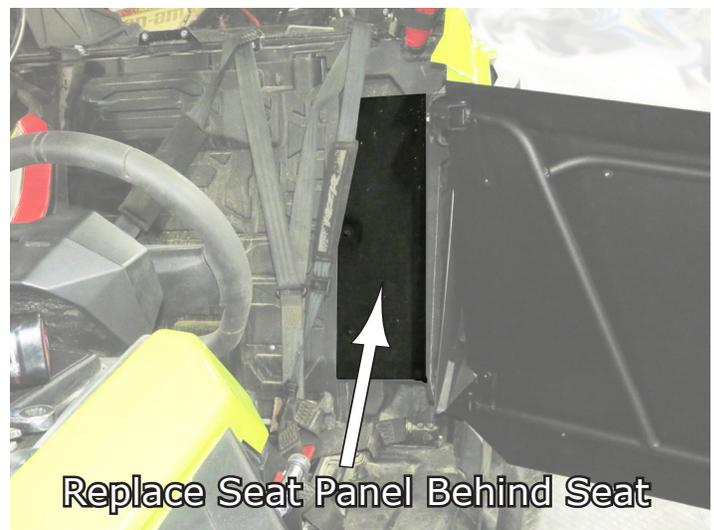


Fig.27



· Installing the Opposite Side ·

27. All procedures are the same as the Driver's Side Installation. The only differences are that the "Filler Panel" and "Filler Panel Bracket" on the Passenger's side are different in looks (as you can see in **Fig's 28 & 29**) but use the same install procedures as the Driver's side.

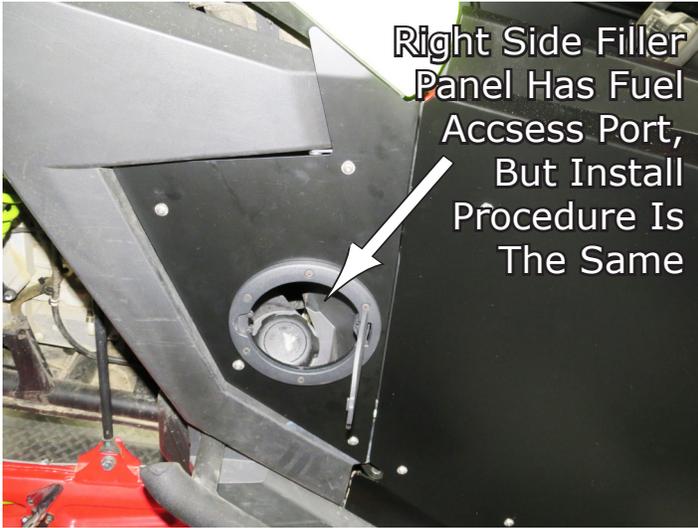


Fig.28



Fig.29





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