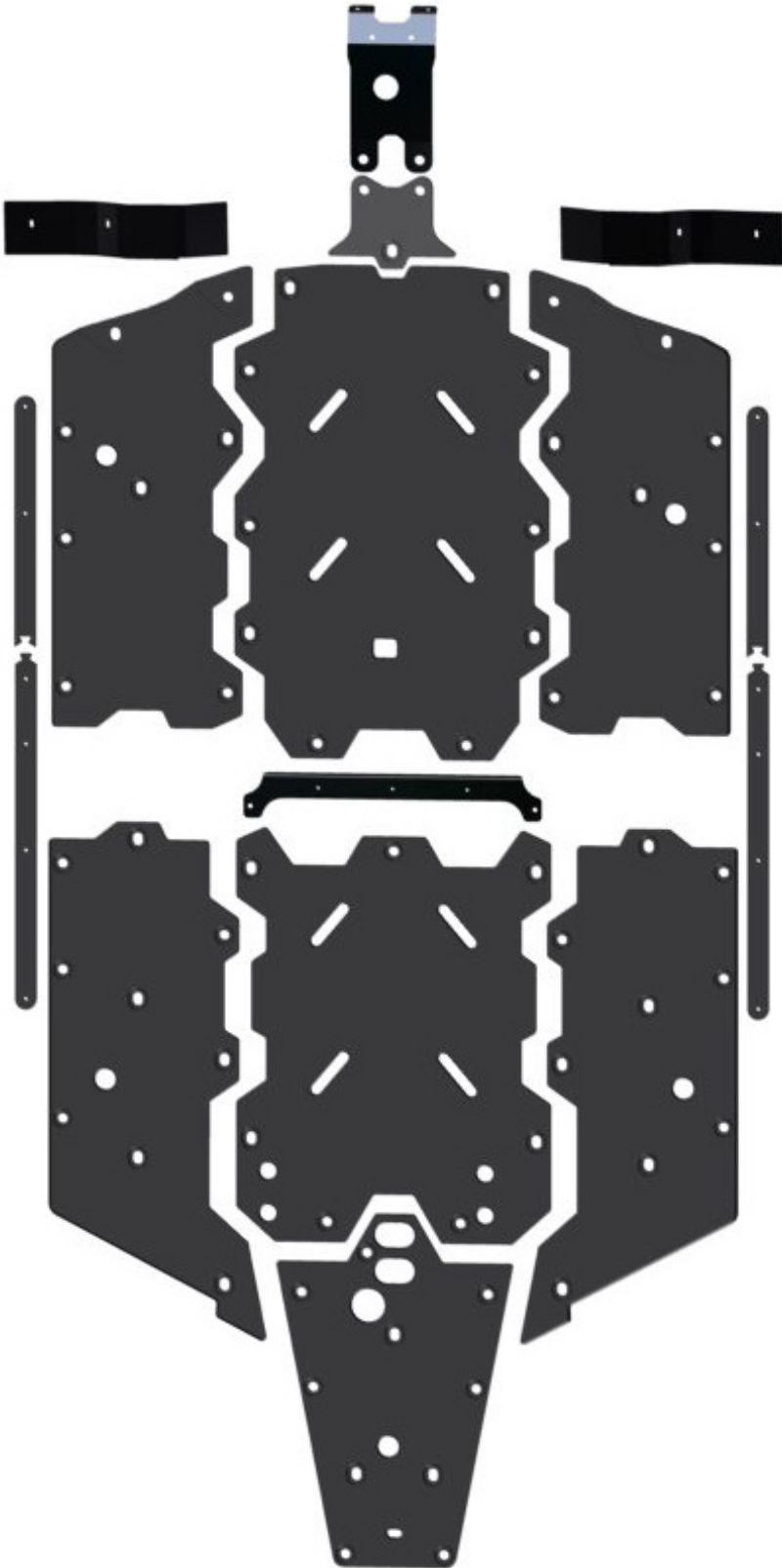


INSTALLATION INSTRUCTIONS

Skid Plate: FSP-P-XPDS



Skid Plates (Boxes 1-3)



Item	Description	Qty
A	5.5mm High Speed Drill Bit	1
B	8mm ID x 36mm OD Bowl Washer	64
C	1/4 x 1 Hex Flange Self Tap	24
D	M6x20 Hex Flange	21
E	M10 x 25 Hex Flange	2
F	1/4 x 2 Hex Flanged Self Tap	15
G	M6 x 30 Hex Flange	6
H	13mm ID x 18mm OD Black Zinc	10
I	1/4 x 1 Hex Flange Self Tap	24
J	1/4 x 1.5 Hex Flange Self Tap	7

NOTE: It is important to keep all the screws and hardware when removing the factory skid plates and note where you removed them from, as you will be reusing many of them for your new kit.

1. The first thing you need to do is remove the **T-40** bolts holding on the lower side edge panels from the front to the back as shown in **Fig.1**. Repeat for opposite side.

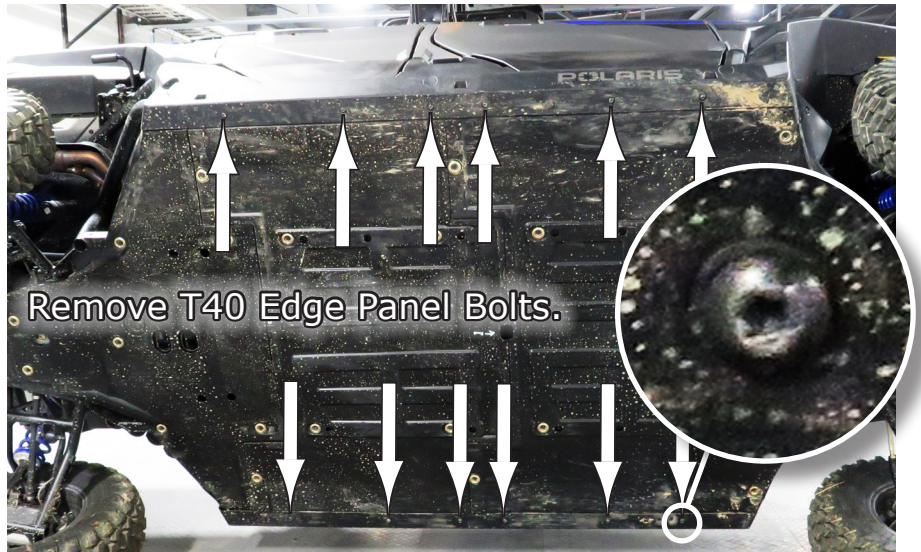


Fig.1



2. Next, you need to remove the two front screws in the front wheel well area as shown in **Fig.2**. Repeat for opposite side.

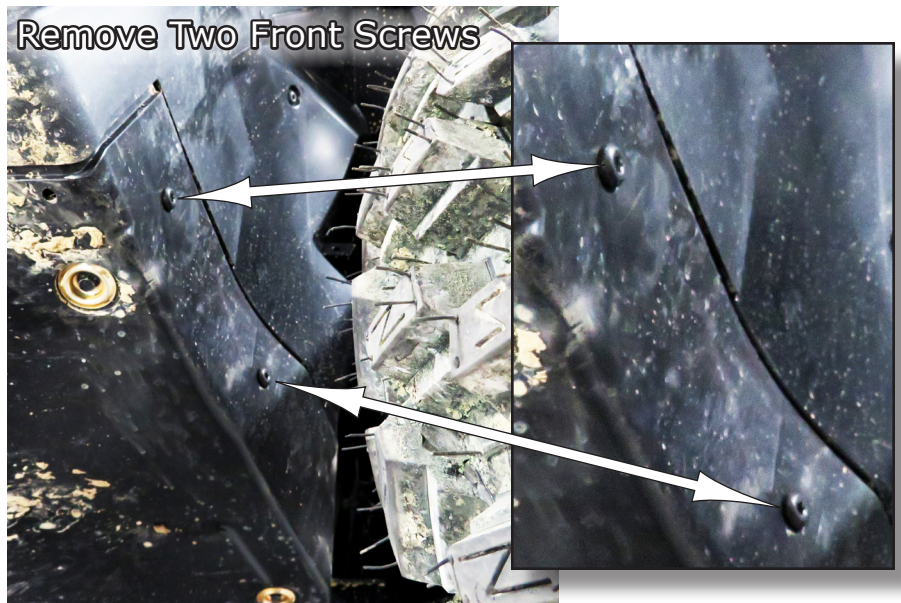


Fig.2



3. Now remove the two middle screws indicated in **WHITE** shown in **Fig.3**. You will **not** be reusing these.



Fig.3

4. Next you'll be removing the screws from the existing factory plate, front section, and removing the plate. Remove all the screws and keep them as you will be reusing most of them. Then remove the plate. It is easier to remove it by pulling the center of it out, bowing it a little, allowing the sides to slide out from under the side panels.

(Some of the screws will be longer when installing the new skid plate, and are also provided in your kit)
See Fig.4.



Bow The Center Out A Little For Easier Removal



Fig.4

5. Next, remove all the screws from the Factory Plate and remove the Center Plate, bowing out in the center for easier removal, like you did for the front plate. See Fig5a-b.



Fig.5a

Fig.5b

6. After the Factory Center Plate is removed, now remove all the screws from the Rear Factory Plate and remove it just the same as you for the front and center plates. You can also Bow the center of it for easier removal as well. See **Fig.6a-b**.



Fig.6a



Fig.6b

7. When removing the Rear Plate, there are two hook clips that catch the frame towards the rear of that plate. See **Fig.7**. Same for both sides.

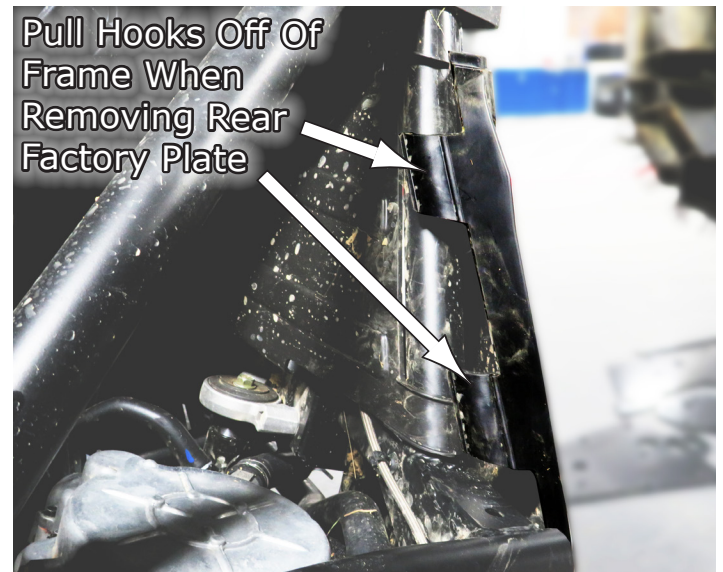


Fig.7



... .. **Installing Your New Skid Plates**

NOTE: When installing the new Skid Plates, you will be starting from the Rear working towards the front of the machine. You will be installing all the factory screws in the locations that they will go in, but leaving them a little loose until all bolts are installed for final adjustments to be made. After all the Factory screws are installed, you will then be drilling some holes to install the new Screws provided in your kit to complete the installation.

To help make this part a little easier for you, we will also show you a picture of all the factory screws you will reuse, installed in all the new skid plates on the machine (just the Factory screws) so you can compare or confirm you have the correct factory screws in the correct locations before drilling the new location holes. 4

8. The first plate will be the rear smaller plate using only the factory screws and existing hole locations. **Fig.8** shows this plate installed with only the existing holes and factory screws in place. Remember to leave them a little loose until all plates and screws have been installed on the vehicle for a final fit adjustment of the plates. We have marked the screws with a White Paint Marker for better visibility of placement.

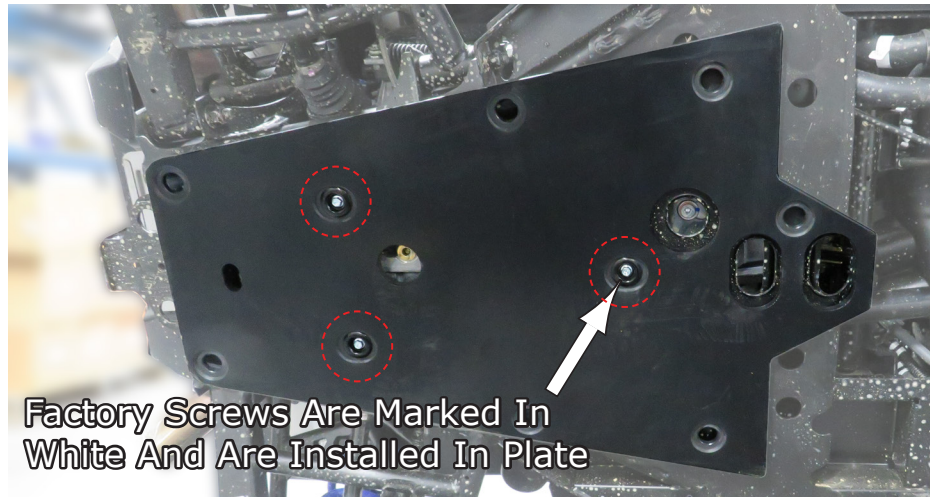


Fig.8

9. Next you will install the Rear Center Plate with the factory screws into the existing hole locations as you just did in the previous step. Again, all existing screws are marked in White to see them. When installing this plate, you will need to locate the **Center Plate Bracket** that mounts towards the front of the plate with the lip facing up towards the vehicle. Notice that it is placed between the plate and your vehicle. You will mount this along with the factory screws to start. See **Fig.9a-d**.



Fig.9a

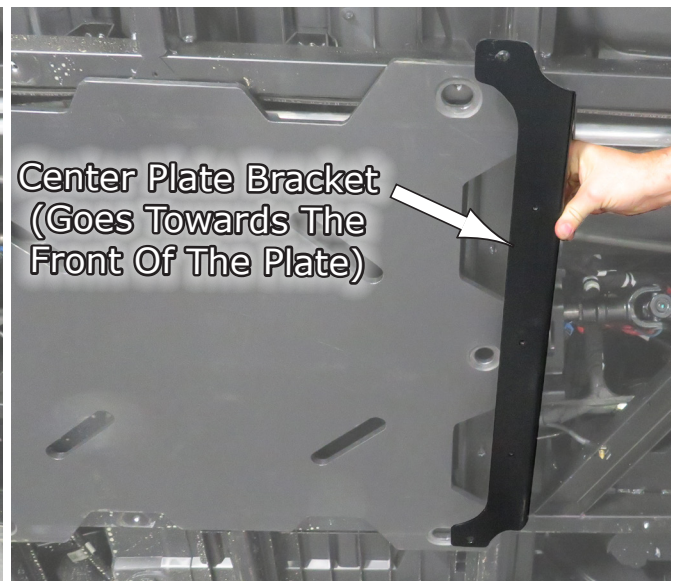


Fig.9b

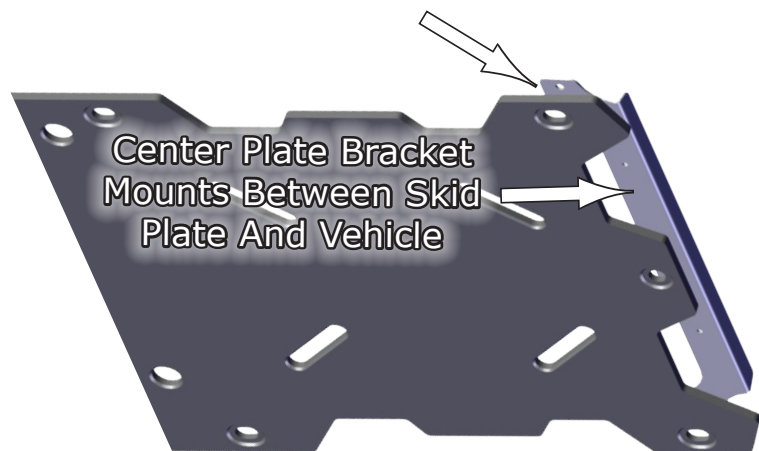


Fig.9c

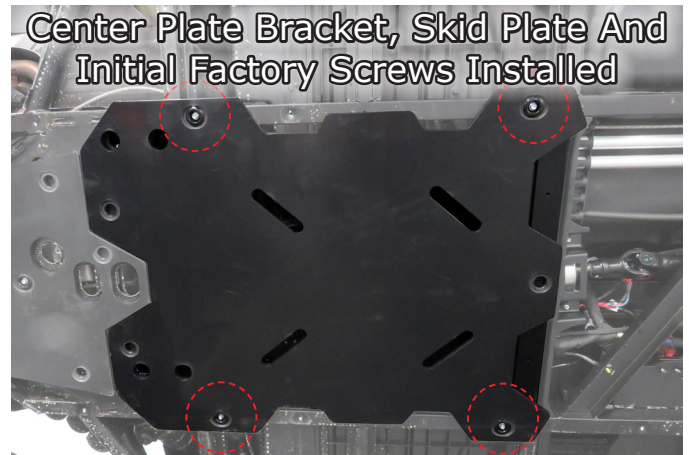


Fig.9d

10. Next, install the Front Center Skid Plate using the factory screws and holes as before. Factory screws are again marked in white. See Fig.10a-10b.

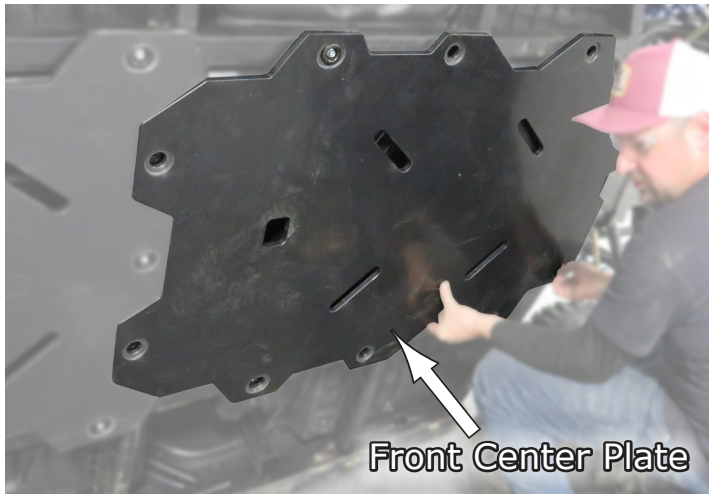


Fig.10a

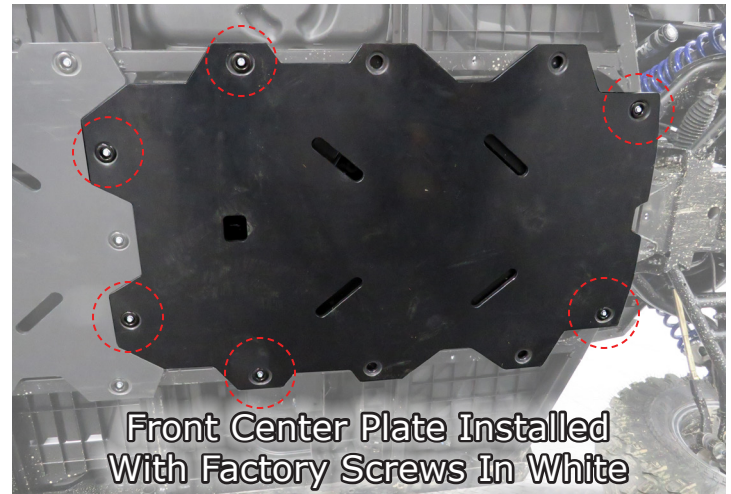


Fig.10a

11. Now you can install the front small nose Skid Plate using one factory screw as shown in Fig.11.

12. After the small nose skid plate is on, you will now be installing the **Metal Front Bumper Guard** in front of it. To do this you first need to remove the two factory bolts in the front bumper area as shown in Fig.12a. Then install the Front Bumper Guard Using (2) Item "E" in the front and (1ea) Item "B" & "C" in each hole as shown in Fig.12b. There is also another set of holes not required for this installation, but have been included in the part to accommodate using a Heavy Duty Bumper, if you have one.

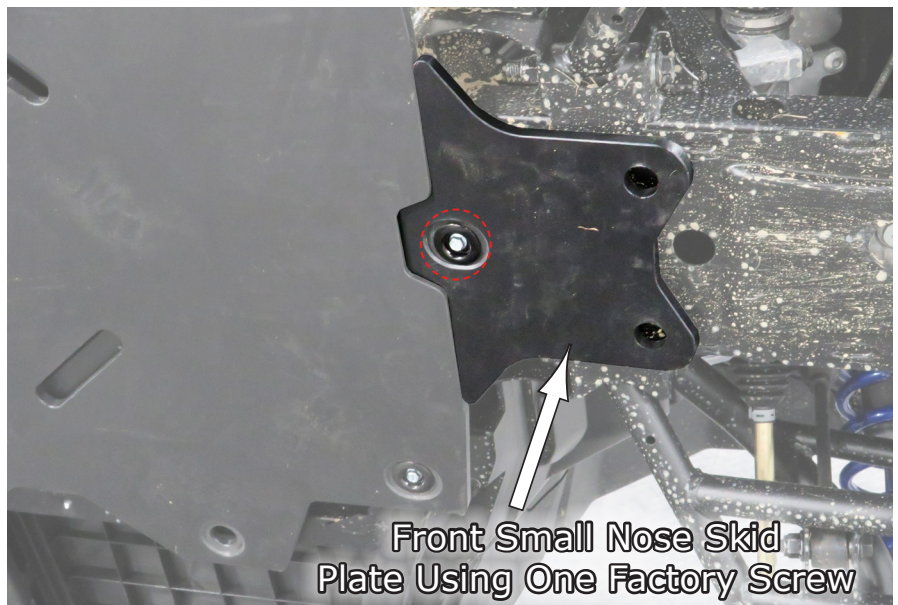


Fig.11

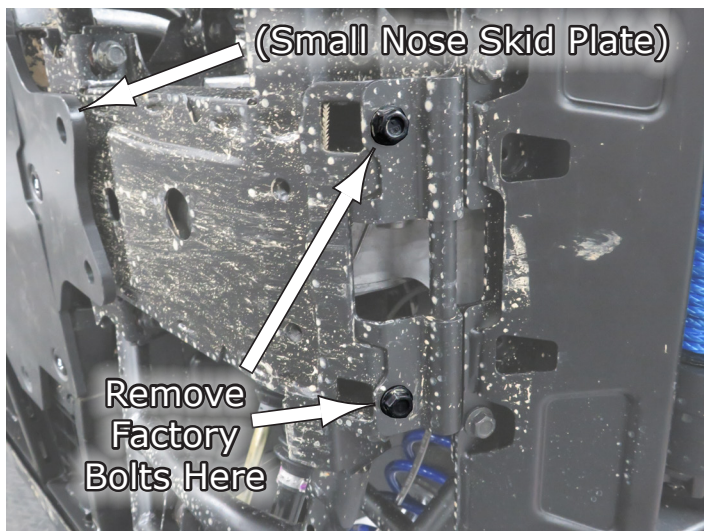


Fig.12a

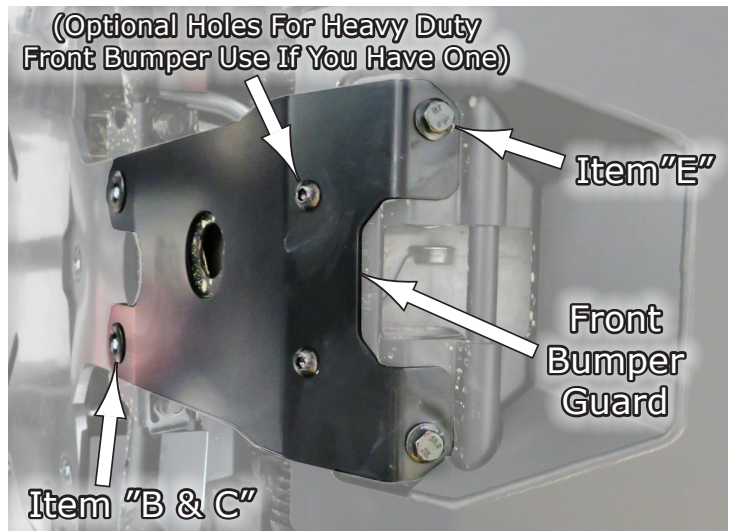


Fig.12b

13. The next step is to install the two side spacers up under the body panels. These are made of two separate pieces that puzzle together making one long spacer. After putting them together, the end with the shorter of the pieces should be on the end towards the front of the vehicle when placing up under the body panel. They will also align with the factory holes in the panels as well, as you can see in **Fig.13a**.

Then slide it up under the body panel as shown in **Fig.13b**. **Fig.13c** shows the spacer up under the panel viewed from underneath the vehicle.

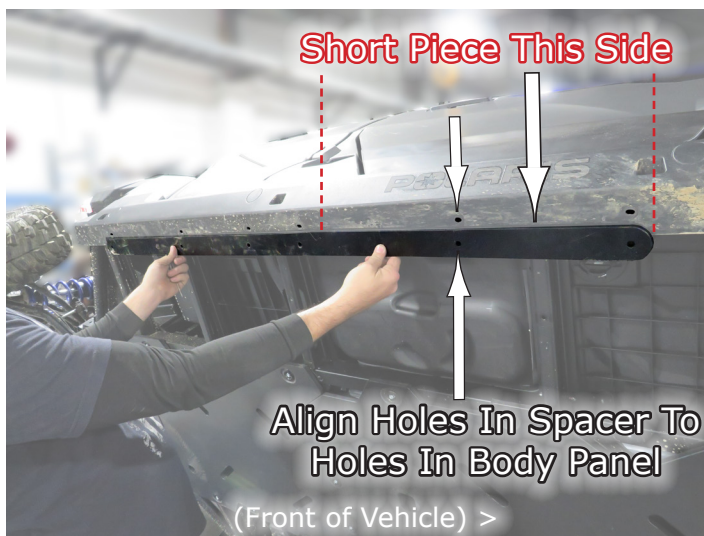


Fig.13a



Fig.13b

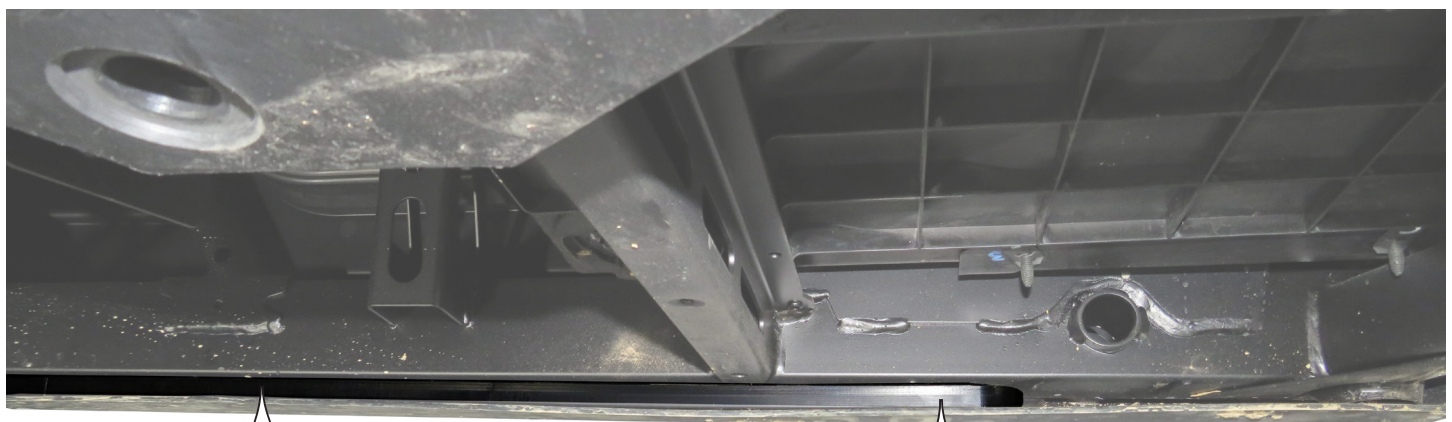


Fig.13c

Spacer Shown In Place Aligned With Holes
(View From Underneath Vehicle)

14. Now that you have the center plates and guard on, now you will start to install the sides, starting again from the rear working towards the front of the vehicle. You can start on either side as they are installed the same for both sides. We will show the bottom or driver's side for these instructions. **Fig.14a** shows the next placement of the plate. The opposite side is the same. **Fig.14b** shows that only two factory screws are used to hold it in place, ready for the next plate.

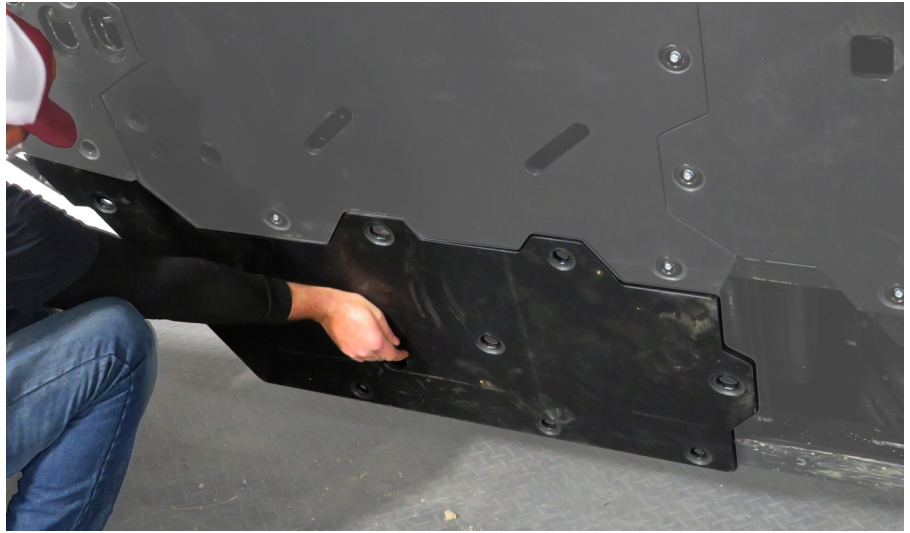


Fig.14a

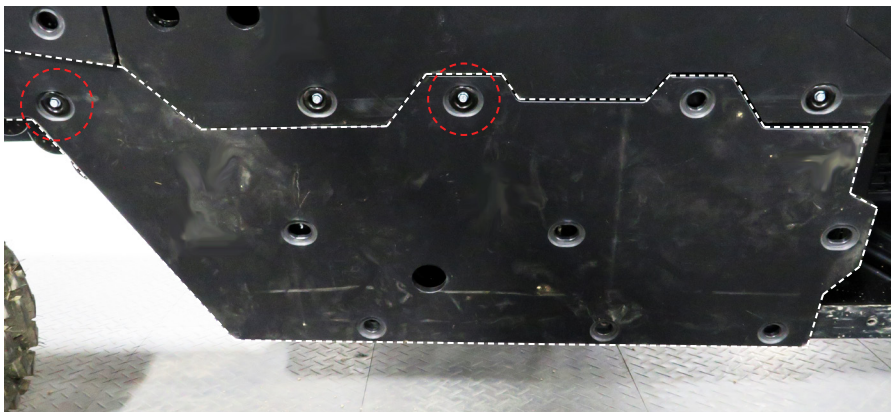
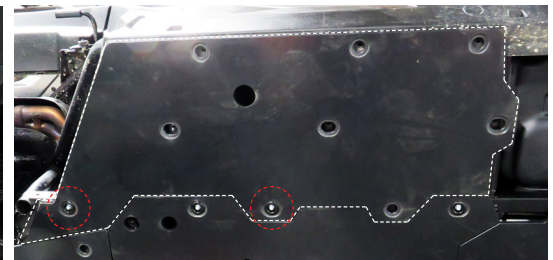


Fig.14b

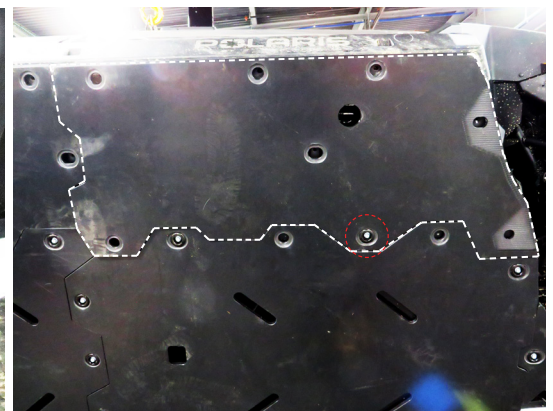


(Opposite Side Is The Same)

15. The last plate on this side is the front side plate. This one will only use (1) factory screw to hold it in place until we drill and install the rest. The bottom or Driver's side is shown in **Fig.15**.



Fig.15



(Opposite Side Is The Same)

16. After both front side plates are on, next you need to locate the **Fender Protector Guards**. These mount along the bottom inside the wheel wells attaching to the front side skid plate.

Fig.16a shows the Protector Guard and where to install it at. You will hold it on by using the (2) Factory Torx Screws you removed from this area previously until you install the remaining skid plate screws after drilling the location holes.

Fig.16b shows this mounted using the factory Torx screws you removed from this area earlier. Repeat for Opp Side.

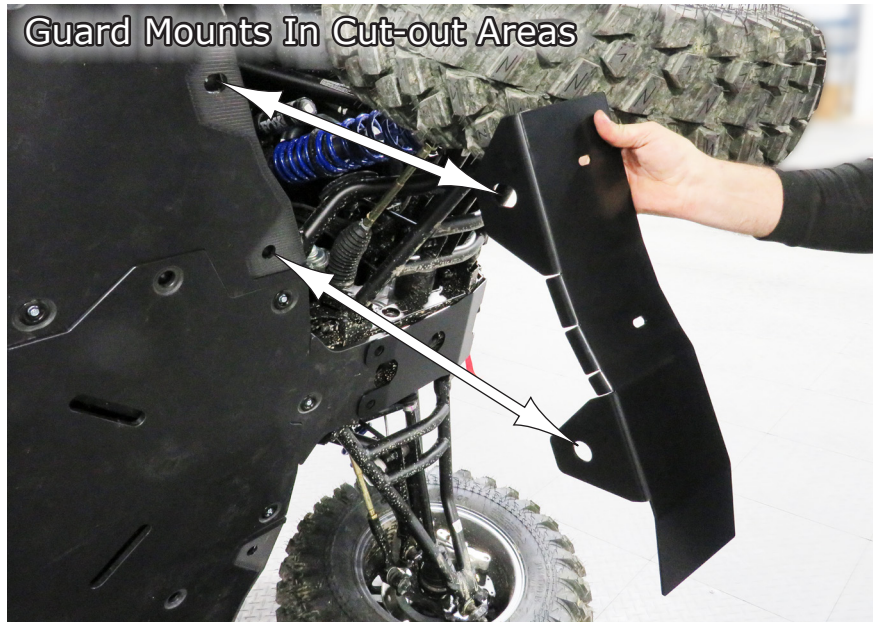


Fig.16a

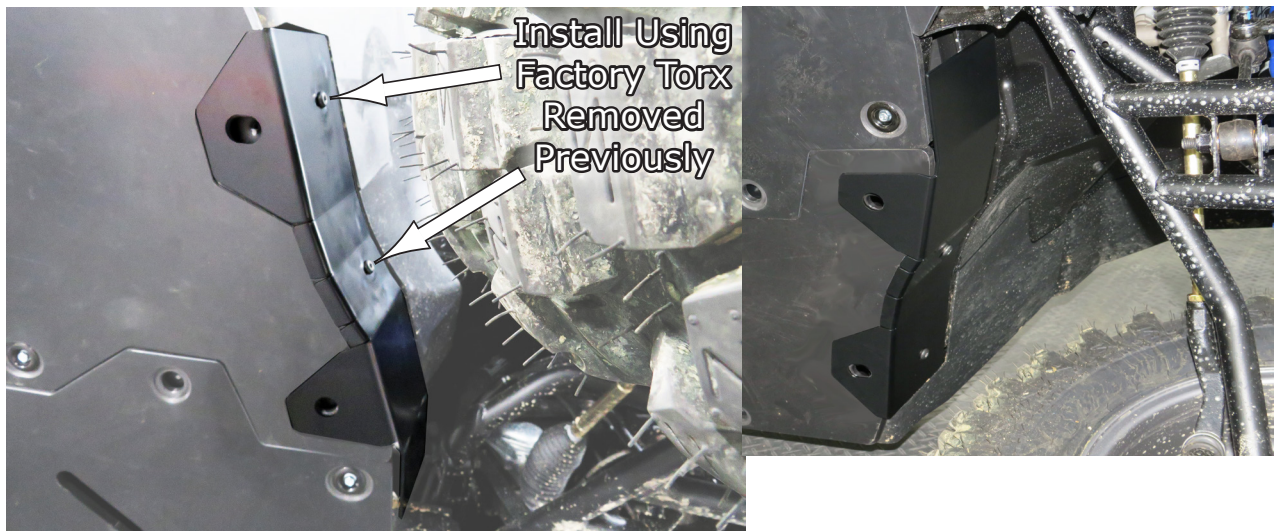
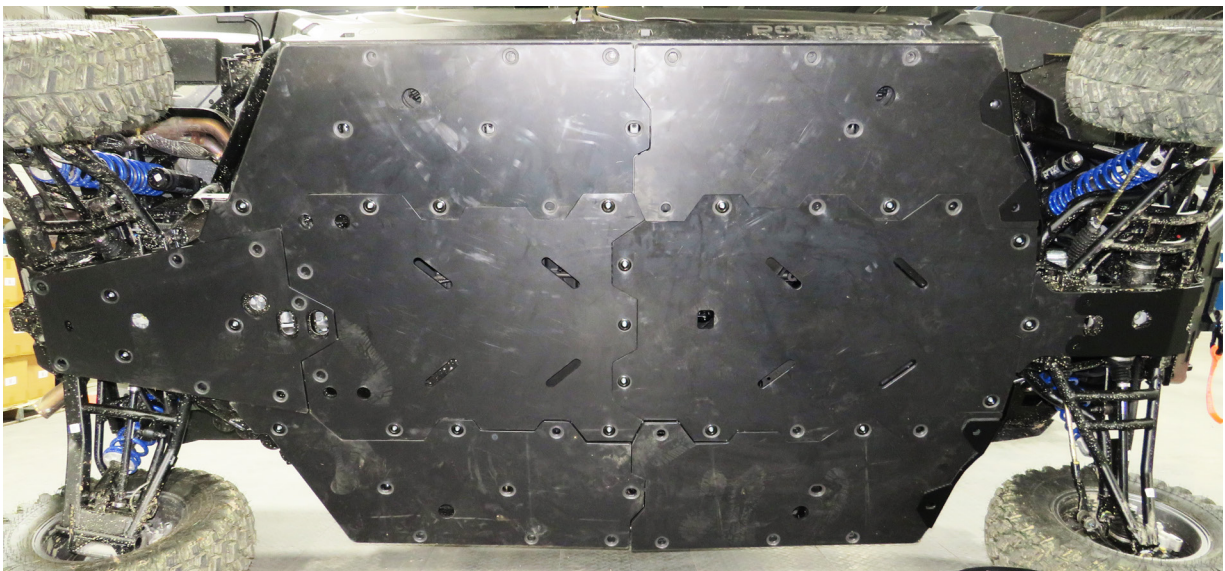


Fig.16b

Your Skid Plates, Brackets and Guards to this point should look like the one below



17. Next, you will start to install the remaining Bowl Washers, Spacers and Screws. The first thing you will start on from here will be installing the ones that use Spacers in existing holes before we start drilling any new holes. We'll start with the Front Guard Plates. One of the holes uses a **Bowl Washer-Item "B"**, **Spacer-Item "H"** and **Screw Item "G"** as shown in **Fig.17a**. The other hole in the Guard Plate is a Self-tap and Bowl washer which will be installed later.

Fig.17a shows the Washer, Spacer and Screw used, and **Fig.17b** Shows installing them in the outer most hole of the Guard Plate. The same outer hole is used on opposite side as well.

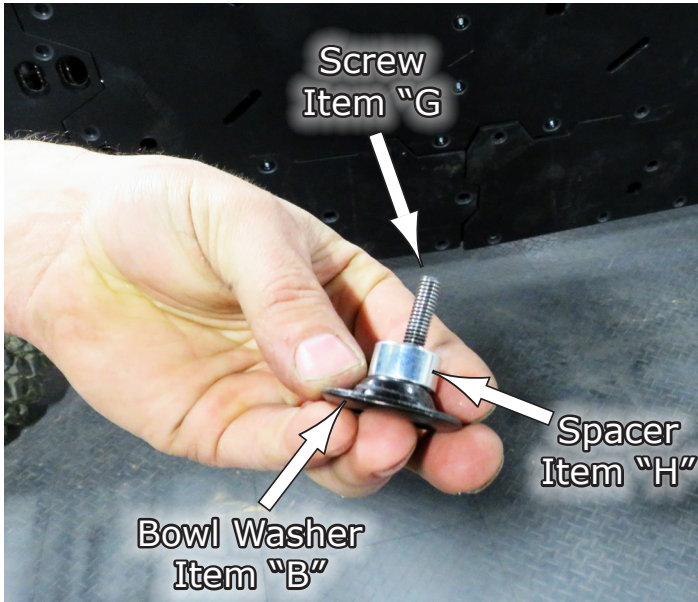


Fig.17a



Fig.17b

18. **Fig.18** below shows the locations of where the Spacers, **Item "H"**, will be used circled in White. The rest of the holes will need to be drilled first, then screwed down.

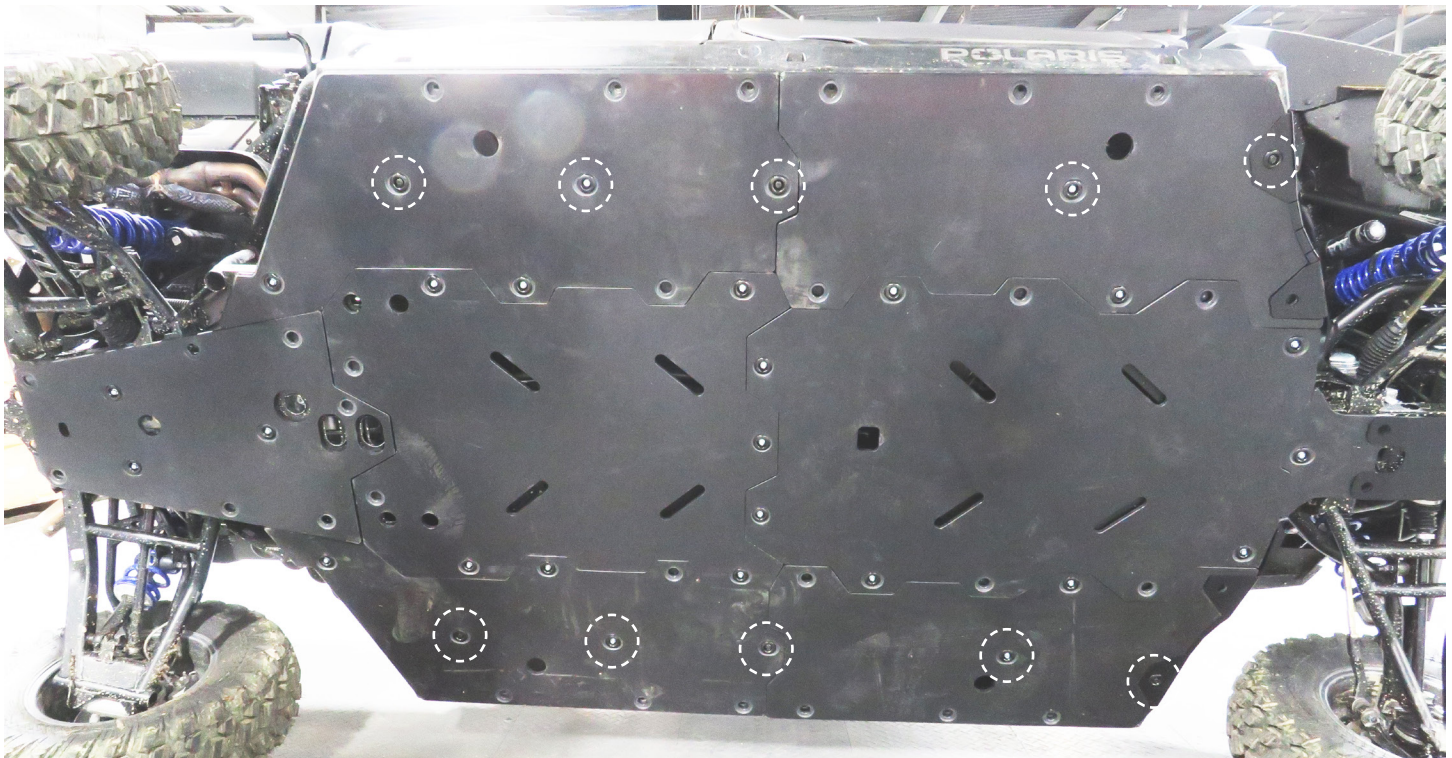


Fig.18

... .. **Drilling The New Screw Locations**

19. The best way to drill out the screw locations is to place a **Bowl Washer, Item "B"**, into the Plate hole and use the washer hole to center the drill. Start to drill to mark your spot using the 5.5mm Drill Bit, **Item "A"** provided in your kit, then you can remove the washer and finish drilling through if needed.

Fig.19 below shows the remaining holes that need to be drilled with the 5.5mm provided Drill Bit **Item "A"**. Drill each of these out first as some locations will use a longer screws than others. We will point this out in the next step. **Fig.20** shows which length Screws with Bowl Washers go where.

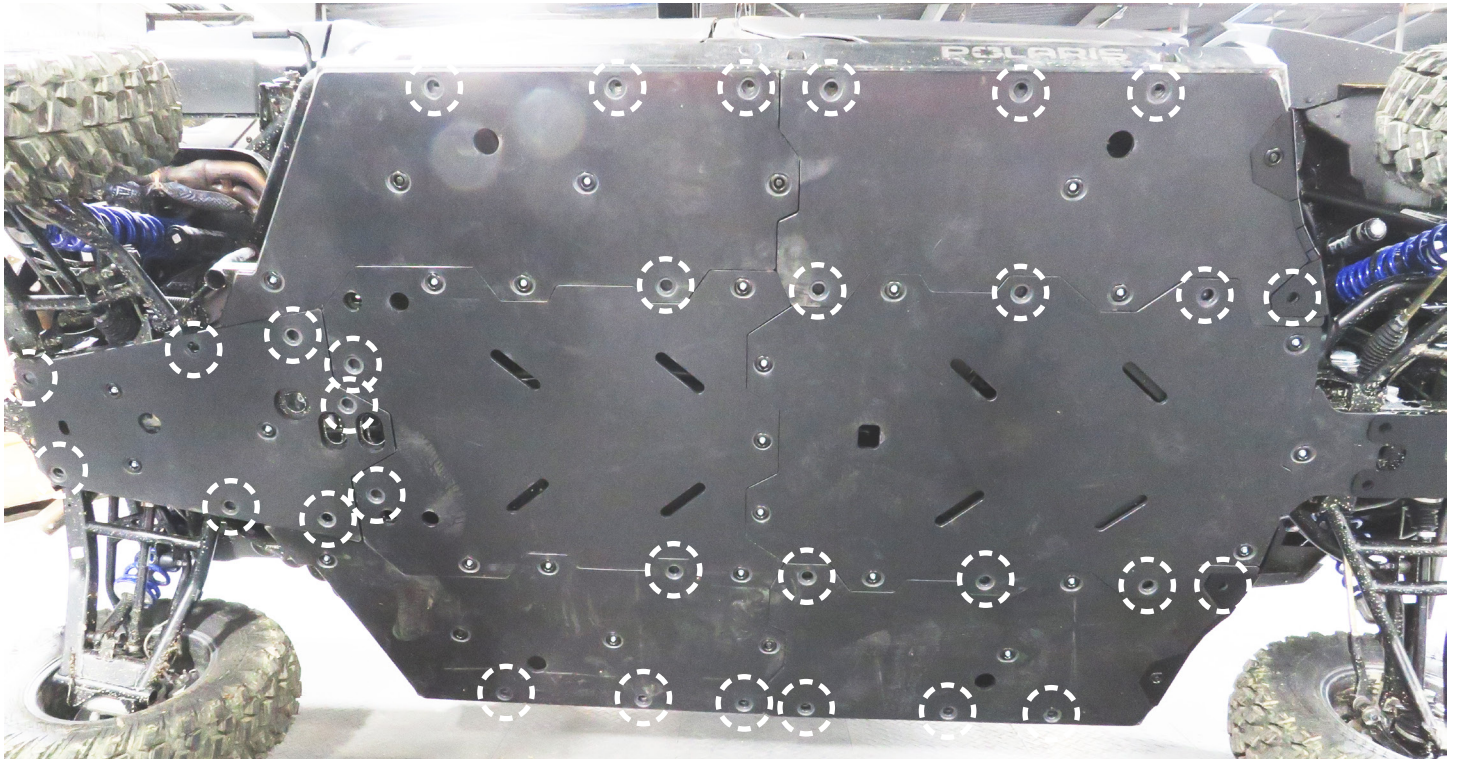


Fig.19

Item "C" _1" 	Item "J" _1-1/2" 	Item "F" _2" 	Item "G" _M6X30 
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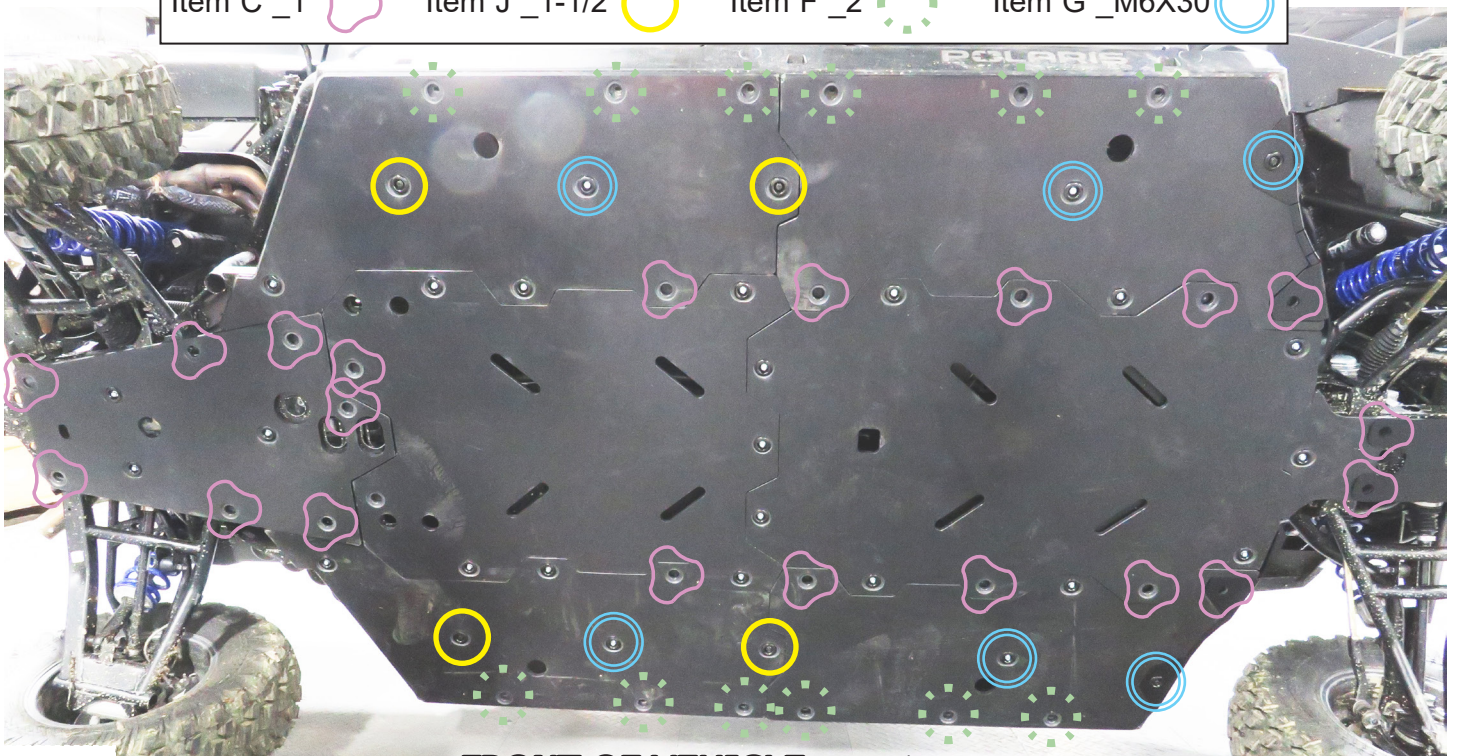
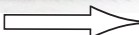


Fig.20

FRONT OF VEHICLE 

20. Once all the screws are in place, you can make any final adjustments to the plates if needed and tighten down all screws securely to complete your installation. Enjoy!



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