

2010-2016 Dodge ¾ & 1 Ton
Tough Country Front Replacement
DFR1034D, TFR1034D, AFR1034D, EFR1034D
INSTALLATION INSTRUCTIONS

TOOLS:

3/8" DRIVE RATCHET	18MM SOCKET
13MM SOCKET	15MM SOCKET
13MM COMBINATION WRENCH	¾" DRIVE RATCHET
10MM SOCKET	SAW
FLAT SCREWDRIVER OR PLASTIC INSERT REMOVAL TOOL	

FACTORY BUMPER REMOVAL:

ON 2010-2012 MODELS SKIP STEPS 1, 2 & 6

1. OPEN HOOD AND REMOVE 4 INSERTS WITH SCREWDRIVER OR PLASTIC INSERT REMOVAL TOOL IN DEFLECTOR BEHIND GRILL ON TOP OF INTERCOOLER. THIS WILL EXPOSE CORE SUPPORT BOLTS FOR INTERCOOLER.
2. USING 13MM SOCKET, REMOVE BOLT FROM EACH SIDE OF INTERCOOLER.
3. ON 2013-2016 MODELS FROM UNDERNEATH REMOVE 4x 13MM BOLT HEADS FROM INSIDE OF FRAME THAT HOLD INTERCOOLER TO THE FRAME.
4. USING 18MM, REMOVE NUT FROM BUMPER MOUNTING BOLT CLIPS ON EACH SIDE.
5. DISCONNECT FOG LIGHT WIRING HARNESS FROM TRUCK AND FOG LIGHTS.
6. REMOVE PLASTIC COVER FROM UNDERNEATH BY REMOVING 4 PLASTIC PUSH PINS.
7. TO REMOVE BOLT CLIP FROM FRAME PUSH UP AND FORWARD ON BUMPER AND INTERCOOLER AND SLIDE BOLT CLIP OUT.
8. REMOVE FACTORY BUMPER.
9. USING 10MM SOCKET, REMOVE FOG LIGHTS FROM FACTORY BUMPER AND DISCARD FACTORY BRACKET.
10. USING 13MM WRENCH AND 15MM SOCKET, REMOVE FACTORY TOW LOOPS AND DISCARD FACTORY BRACKET.

REPLACEMENT BUMPER INSTALLATION:

1. INSTALL FOGLIGHTS INTO REPLACEMENT BUMPER BY SETTING LIGHT FORWARD IN HOLE AND PULLING NYLON INSERTS BACK THROUGH HOLES IN MOUNTING BRACKETS.
2. INSTALL FACTORY TOW LOOPS ONTO REPLACEMENT BUMPER USING FACTORY BOLTS AND TIGHTEN SECURELY.
3. **SUPPORT BRACKET INSTALLATION WITH SUPPLIED BOLTS:**
 - a. PLACE ROUNDED EDGE OF BRACKET ON TOP SIDE.
 - b. START ALL BOLTS ON EACH BRACKET WITH BOLT HEAD ON BUMPER BRACKET SIDE.
 - c. SUPPORT BRACKETS TO MOUNT FLUSH TO THE TOP OF THE BUMPER BRACKET AND AS FAR OUTSIDE AS POSSIBLE. TIGHTEN SECURELY.
4. INSTALL BOLT CLIPS ON TRUCK FRAME FROM INSIDE FRAME FLUSH TO THE OUTSIDE TO ALLOW BUMPER TO SLIDE ON OUTSIDE OF FRAME.
5. PUT BUMPER INTO POSITION AND SLIDE BOLT CLIPS THROUGH BUMPER AND HAND TIGHTEN NUTS.
6. PROPERLY ADJUST BUMPER AND TIGHTEN BOLT CLIPS SECURELY.
7. ALIGN BUMPER AND TIGHTEN ALL BOLTS
8. ON 2013-2016 MODELS ALIGH INTER COOLER BACK ON TO FRAME. START ALL FOUR BOLTS AND TIGHTEN SECURELY.
9. REINSTALL INTER COOLER PLASTIC COVER
10. WITH SAW, TRIM FENDER SKIRT APPROPRIATELY.
11. REINSTALL BOLTS AT THE TOP OF INTERCOOLER AND REINSTALL DEFLECTOR BY PUSHING TABS BACK DOWN INTO POSITION.
12. REINSTALL WIRING HARNESS TO FOG LIGHTS AND TRUCK HARNESS.

THANK YOU FOR CHOOSING TOUGH COUNTRY PRODUCTS