

advanced FLOW engineering Track Series Cold Air Intake System Instruction Manual P/N: 57-10010R / 57-10010D

Make: FORDModel: F-150 RAPTORYear: 20Make: FORDModel: F-150Year: 2Make: FORDModel: EXPEDITIONYear: 2Make: LINCOLNModel: NAVIGATORYear: 2Make: FORDModel: F-150Year: 2* Requires harnessextension PN: 54-22979 (Sold separately)

Year: **2017-2020** Year: **2017-2020** Year: **2018-2020** Year: **2018-2020** Year: **2018-2020** Engine: V6-3.5L(tt) Engine: V6-3.5L(tt) Engine: V6-3.5L(tt) Engine: V6-3.5L(tt) Engine: V6-2.7L(tt)*



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7185.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Retain factory parts for future use.

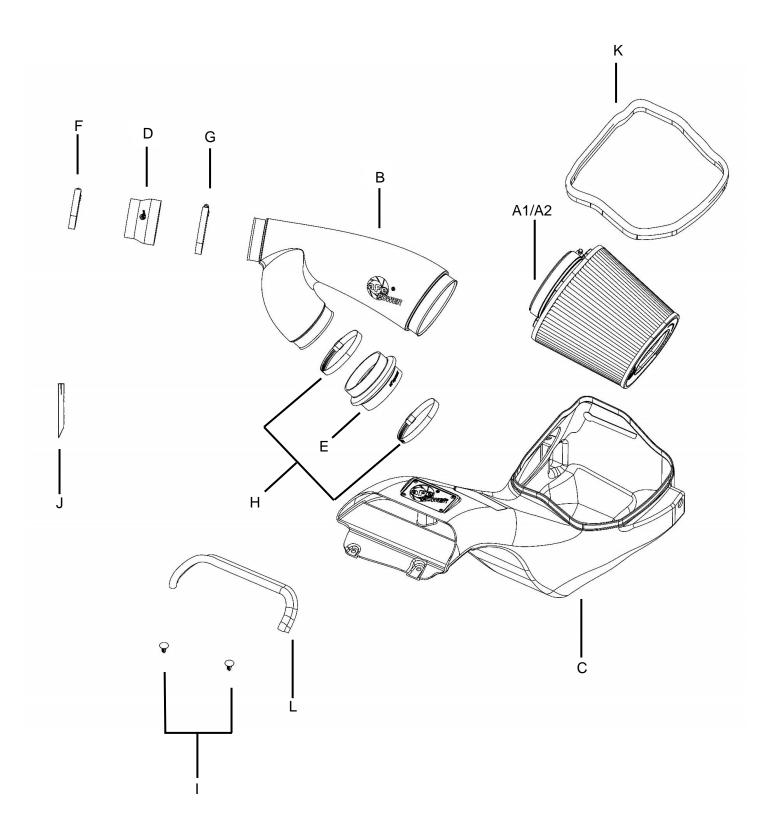
Label	Qty.	Description	Part Number
A1	1	Air Filter (Pro 5R) For 57-10010R	24-91149
A2	1	Air Filter (Pro DRY S) For 57-10010D	21-91149
В	1	Tube, Carbon Fiber	05-5710010C1
С	1	Housing, Plastic	05-5710010B2
D	1	Coupling, Silicone Reducer: (3-1/2" x 3")ID x 2-1/2"L	05-01331
E	1	Coupling, Silicone Bellow: 4"ID x 2-1/2"L	05-01399
F	1	Clamp, 044 (2-5/16" - 3-1/4")	03-50019
G	1	Clamp, 052 (2-13/16" - 3-3/4 ")	03-50008
Н	2	Clamp, 064 (2-1/2"- 4-1/2 ")	03-50006
Ι	2	Retainer Clip, Christmas Tree Style	03-50616
J	1	Insert, Vent tube	05-01405
K	1	Seal, Trim: 13/32" double bulb (40-1/2" Length)	05-01534
L	1	Seal, Trim: 3/4" bulb (15-1/2" Length)	05-01507

Installation will require the following tools:

7mm, 8mm, 11mm and 13mm Nut Drivers or Ratchet and Sockets, Flat Head Screwdriver

Emissions Disclaimer: This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.









Refer to Figure A for Step 1

Step 1: Unplug the temperature sensor harness and unclip it from the intake tube.





Refer to Figure B for Steps 2-5

- Step 2: Loosen the two clamps connecting the intake tube to the turbo inlet tubes.
- Step 3: Unclip the coolant line from the intake tube.
- Step 4: Unclip the top of the factory air box and remove the intake tube, air filter and top of the air box from the vehicle.
- Step 5: Remove the two plastic rivets securing the front scoop of the housing.





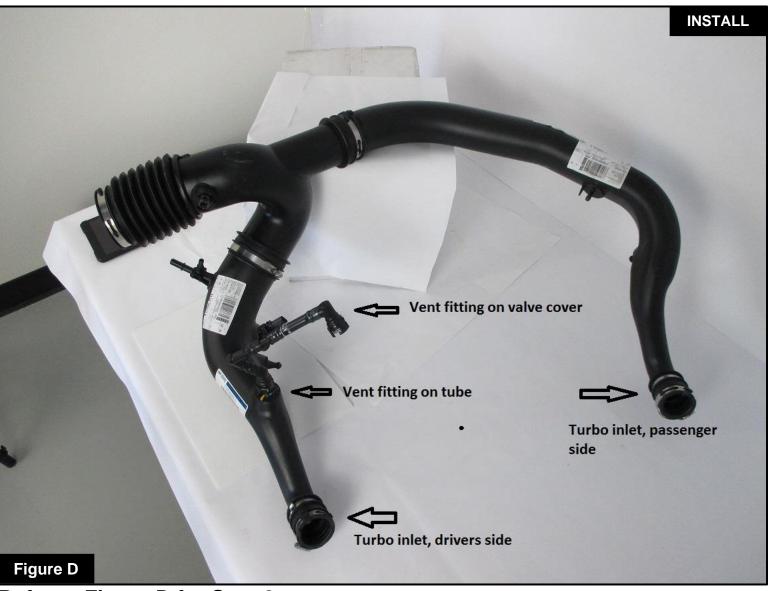
Refer to Figure C for Steps 6-8

Step 6: Remove the wastegate acuator from the housing (it will be reinstalled onto the aFe POWER housing).

Step 7: Unclip the wire from the back of the air box.

Step 8: Remove the screw securing the air box to the fender, then pull the factory air box out of the truck.



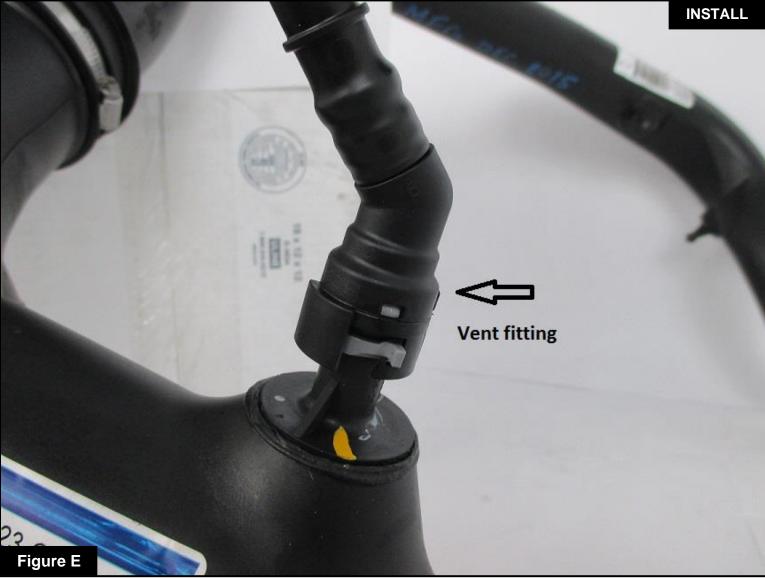


Refer to Figure D for Step 9

(The installation of the plastic vent tube insert is important to prevent check engine light. These procedures should be done with the turbo inlet tubes installed on the engine. It is shown off the vehicle for better illustration.)

Step 9: Locate the factory plastic tube feeding the driver's side turbo inlet. This is the connection closer to the turbo.





Refer to Figure E for Step 10

Step 10: Locate the valve cover vent tube that feeds into the driver's side turbo inlet. It is not necessary to remove the engine cover.





Refer to Figure F for Step 11

Step 11: Note the release clip on the vent tube connectors. Apply pressure against the exposed tail and pull vent fitting off the turbo inlet tube. It is not necessary to disconnect at the valve cover end. There is a sensor and wire harness on this vent tube. Do not damage or remove these components.





Refer to Figure G for Step 12

Step 12: Insert vent fitting with slash cut facing turbo. It should not be a loose fit. It is direction dependent and must not rotate once installed.





Refer to Figure H for Steps 13-14

- Step 13: Reconnect the vent fitting. It will snap over without having to release the plastic clip. Pull up slightly to confirm installation.
- Step 14: Installation of the vent tube is complete. Any codes can be cleared with a code reader or by disconnecting the battery. You will lose any radio presets with battery disconnection.

If removal of the vent insert is required, it can be pulled out with internal snap rings pliers.





Refer to Figure I for Steps 15-17

Step 15: Install the longer seal trim onto the top edge of the aFe POWER housing.

Step 16: Install the shorter seal trim onto the inlet of the scoop of the housing.

Step 17: Transfer the factory grommet and sleeve from the factory air box to the aFe POWER housing.





Refer to Figure J for Steps 18-21

Step 18: Install the aFe POWER housing into the truck by pushing it into the factory mounting grommets.

Step 19: Secure it using the factory screw removed at step 8.

Step 20: Secure the front of the housing with the two provided plastic rivets.

Step 21: Reattach the wastegate accuator to the mount on the aFe POWER housing





Refer to Figure K for Step 22

Step 22: Remove the filter clamp from the aFe POWER air filter. Slide the air filter into the aFe POWER housing from the top opening. Then guide the filter flange through the round opening in the housing and snap in the filter. Place the filter clamp on the filter flange but do not tighten at this time.





Refer to Figure L for Step 23

Step 23: Remove the temperature sensor from the factory intake tube. Transfer it to the fitting onto the aFe POWER intake tube. Turn it clockwise until the tab locks it into place.

<u>Note:</u> If you are installing this kit on a F-150 eqquiped with a V6-2.7L(tt), you will need to use extension harness 54-22979 (Not included in this kit).





Refer to Figure M for Steps 24-25

- Step 24: Install the bellow coupling onto the driver side turbo inlet. Place the bigger clamps on it but do not tighten yet.
- Step 25: Install the reducer coupling on the other turbo inlet and place the clamps on it but to not tighten at this time.





Refer to Figure N for Steps 26-27

Step 26: Install the aFe POWER intake tube into the filter flange then connect it to the two couplings. Step 27: Align the tube and filter, then tighten all clamps.





Refer to Figure O for Step 28

Step 28: Reconnect the temperature sensor harness.

<u>Note:</u> If you are installing this kit on a F-150 eqquiped with a V6-2.7L(tt), you will need to use extension harness 54-22979 (Not included in this kit).





Refer to Figure P for Step 29

Step 29: Verify all clamps and connections are secured. Your installation is now complete. Thank you for choosing aFe POWER!



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P/N: 21-91149

Pro Dry S Restore Kit



P/N: 90-59999

Power Cleaner for Oiled air filter



P/N: 90-10201



P/N: 24-91149



P/N: 90-50501

Turbo Inlet Pipes

P/N: 59-20003





P/N: 72-91149



P/N: 28-10033





P/N: 90-50500

Power Cleaner for Pro Dry S



P/N: 90-10601



P/N: 77-13001

SCORCHER Blue Power Module



P/N: 77-83023

To purchase any of the items above, view airflow charts, dyno graphs, photos, and video; please go to aFepower.com.



Warranty

General Terms:

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is non-transferrable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization ("RGA"), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA. Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the defective product within a reasonable time, not to exceed thirty days.

Product Category	P/N Prefix	Warranty duration
Direct OE Replacement Filters	10, 11, 30, 31, 71, 73	Life of the vehicle
Racing Filters	18	1 year
Universal	20, 21, 23, 24, 72, TF	2 years
Air Intake Systems	50, 51, 53, 54, 55, 56, 57, 58, 75, TR, TA, TL, TM	1 2 years
Exhaust Systems	49	2 years
Intercoolers & Intercooler Tubes	46-2	2 years
Intake Manifolds	46-1	2 years
Differential Cover	46-7	Life of the vehicle
Exhaust Manifolds	46	2 years
Throttle Body Spacers	46-3	2 years
Turbochargers	46-6	2 years*
Fluid Filters	44	90 days
Pre-Filters	28	2 years
Heavy Duty OE Replacement	70	2 years
Powersports OE Replacement	81, 87	2 years
Powersports Intake Systems	85	2 years

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

*See turbocharger warranty for more info



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