



DEVIANT
RACE PARTS

**2014-2018 RZR XP Front bumper
Installation Instructions.**



Tools you may need:

- 17mm Socket
- 19mm Socket
- 3/8" Ratchet or impact
- 6" or longer extension
- 17mm End wrench

1. Begin by removing the grille.



2. Place the bumper into its location and loosely install the two upper bolts into their mounting holes. Do not tighten at this time.



3. Now thread the two lower bolts in using the factory nut bracket.



4. Tighten the two upper M10 bolts making sure the bumper is level.



5. Now tighten the two lower M12 bolts, and re install the grille.



Front bumper Checklist

- ☐ (1) Bumper
- ☐ (2) M10 Bolts
- ☐ (2) M10 Nuts
- ☐ (4) M10 Washers
- ☐ (2) M12 Bolts
- ☐ (2) M12 Washers

Packaged By: _____ Date: _____



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