



2018+ RZR XP Turbo S
Trailing Arm Guards # S3163



INSTALLATION INSTRUCTIONS

**RZR XP Turbo S
Trailing Arm Guards**



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PARTS LIST

ITEM	PART #	DESCRIPTION	QTY
	S3163	Trailing Arm Guards	1
	S3BK-PRZRTS-RG	Bolt Kit	1

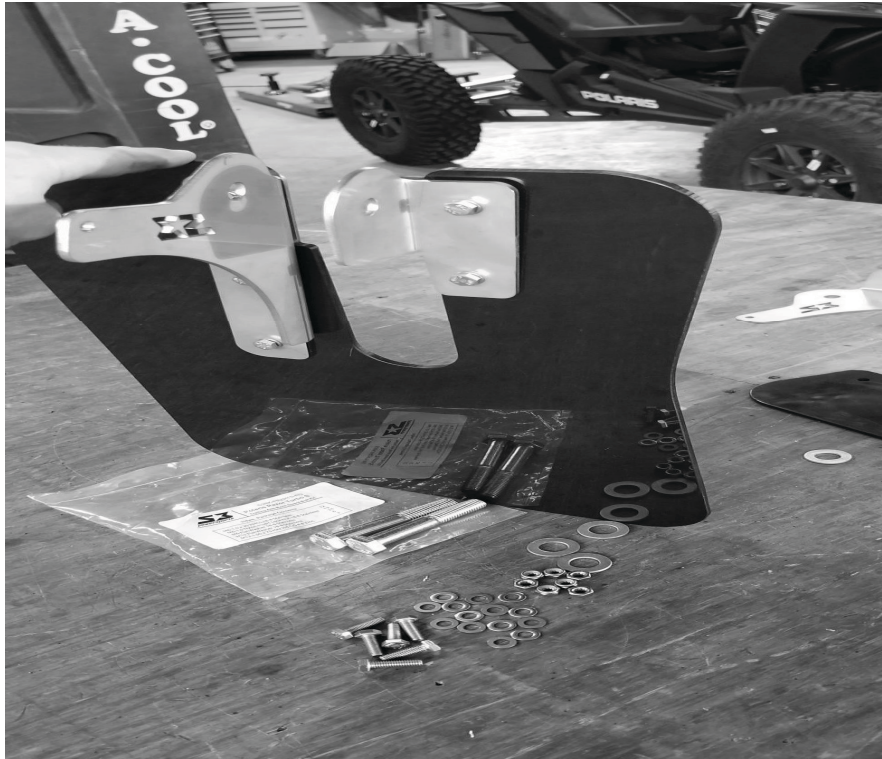
1. Pre-assemble S3 guards using supplied M6 stainless hardware as shown. Do not tighten any fasteners. (3 pics on the wooden table)





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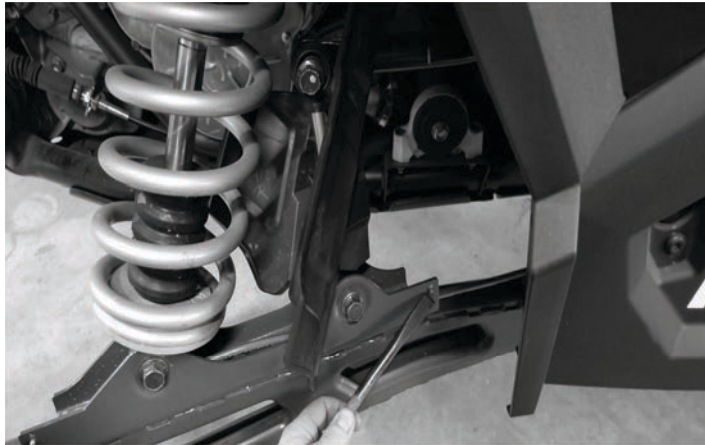




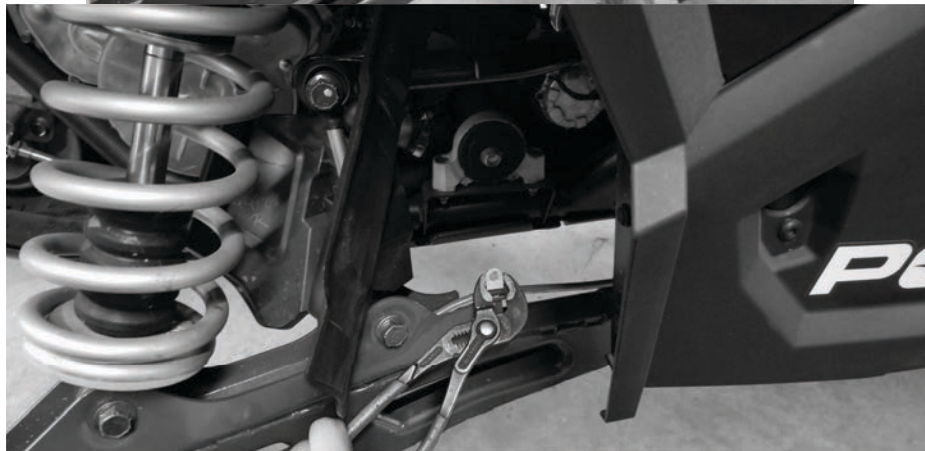
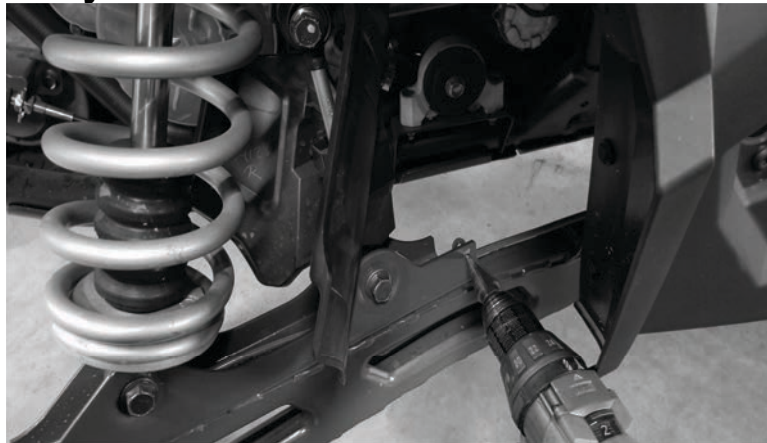
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2. Remove OEM Rivet from brake line mount on trailing arm shown in picture below.



3. Drill out original hole in trailing arm and brake line mount to 1/4 ". Use pliers to securely hold the brake line mount while drilling.





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4. Remove OEM rear sway bar link mounting bolt from trailing arm.
5. You are now ready to mount the S3 Rock guards to the trailing arms.
6. Using the supplied M12 x 75mm bolt and flat washer, slide the bolt into the outer mounting bracket (with logo) and place (1) m12 flat washer onto the bolt, on the inside of the bracket. This will take up the space in the formed mount of the trailing arm.

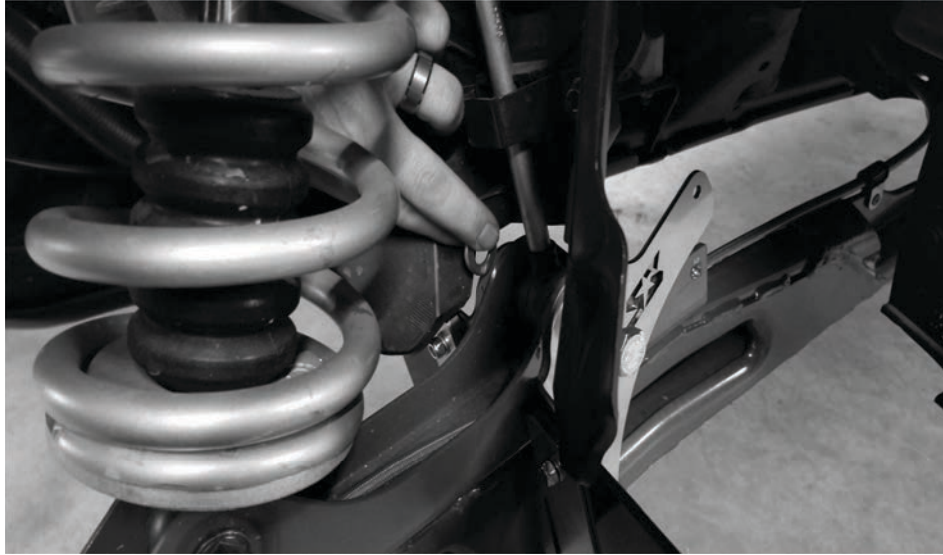


7. Slide rock guard assembly onto the trailing arm from below and push the M12 bolt through the trailing arms sway bar link joint. Slip another M12 flat washer between the trailing arms sway bar link mount closest to the engine, and the inner rock guard mount as shown below.



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8. Loosely install the M12 nut/washer onto the sway bar link bolt.
9. Position rock guard assembly so the front hole on the outer mounting bracket (with logo) aligns with the previously drilled brake line mounting hole. Install the remaining supplied M6 hardware to attached rock guard and brake line mount to trailing arm. See below.



10. Tighten all hardware. Instruction apply to both the driver and passenger side of vehicle.

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