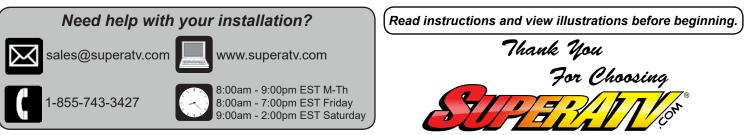


Front (G) has same style fittings at each end

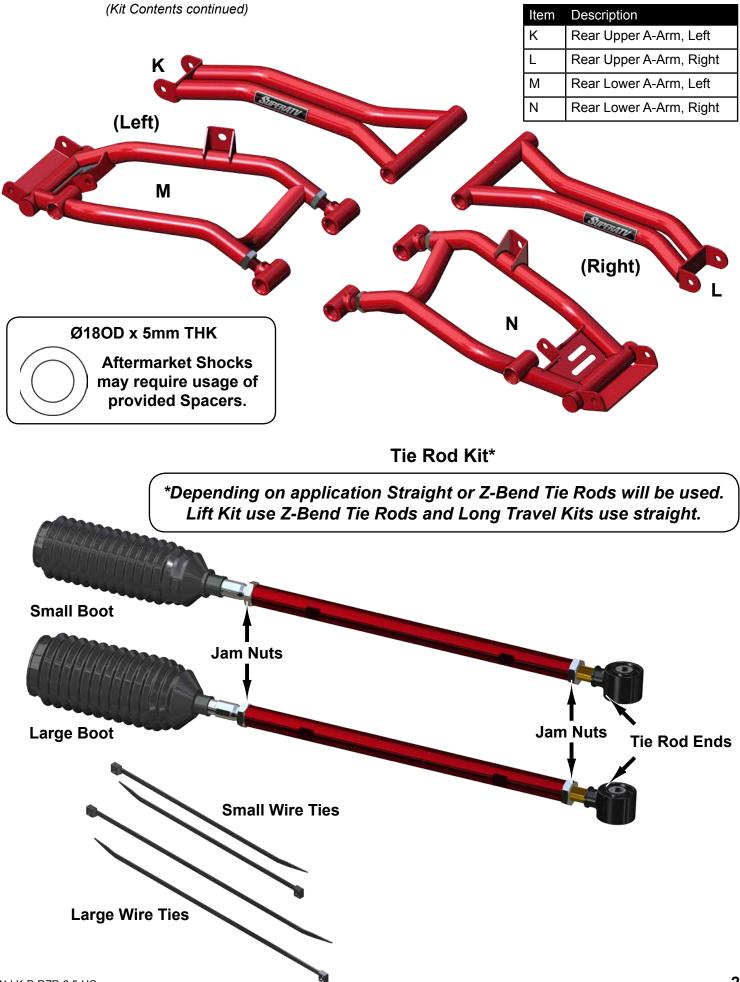
Item	Description	Item	Description
А	Front Upper A-Arm, Left	E	Brake Line Clip x 4
В	Front Upper A-Arm, Right	F	Brake Line (Rear)
С	Front Lower A-Arm, Left	G	Brake Line (Front)
D	Front Lower A-Arm, Right	Н	Grease Fitting x 10

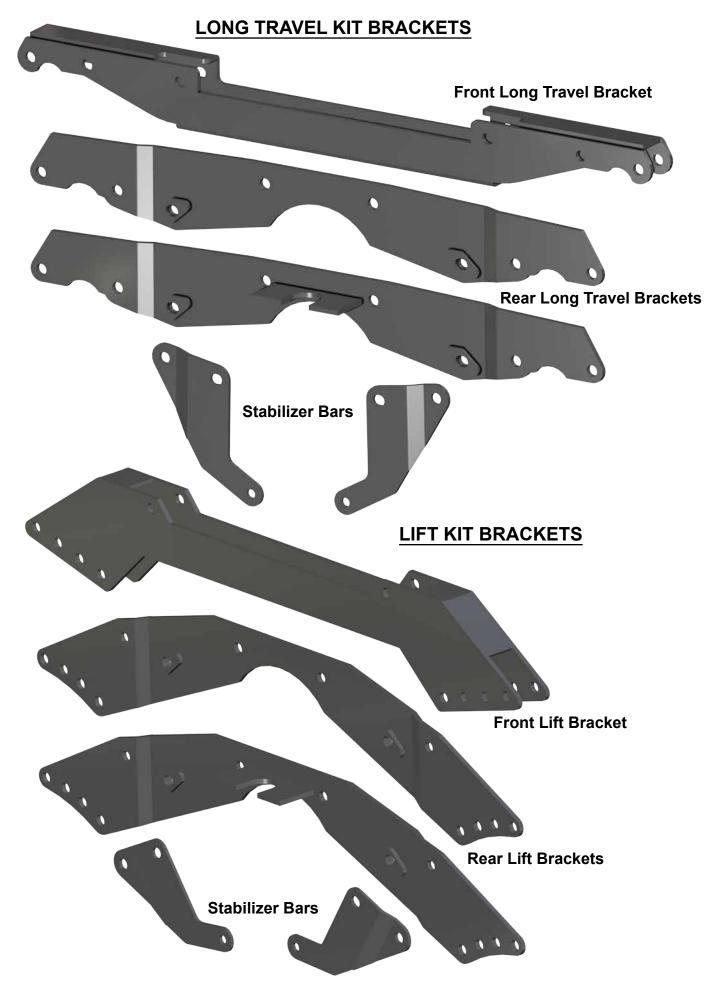
- A PRESS OR BALL JOINT TOOL IS REQUIRED TO REMOVE AND INSTALL BALL JOINTS. - FRONT SWAY BAR WILL BE DELETED WITH INSTALLATION OF THIS KIT.

(Kit Contents continue on following page)



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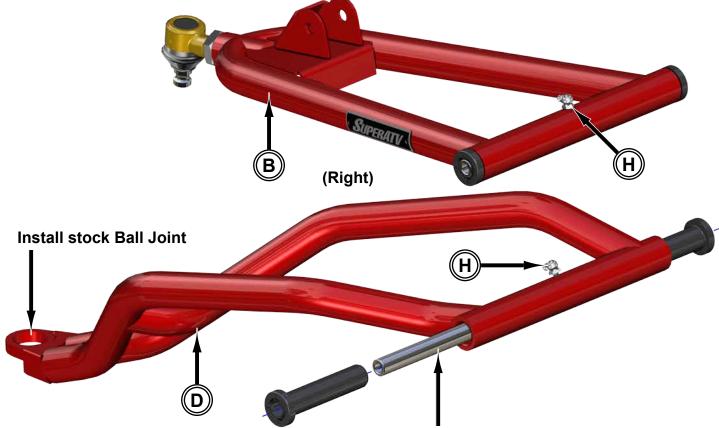


Front Removal: Keep all components removed from machine.

- Raise Front of machine off ground and secure with jack stands.
- Remove Wheels.
- Remove Brake Calipers from Spindles and hang out of way.
- Remove Tie Rods.
- Remove Shocks from machine.
- Remove Spindles and Axles.
- Remove stock Upper and Lower A-Arms from Frame.
- Remove stock Bushings, Sleeves, and Ball Joints from A-Arms.

Front A-Arms prep:

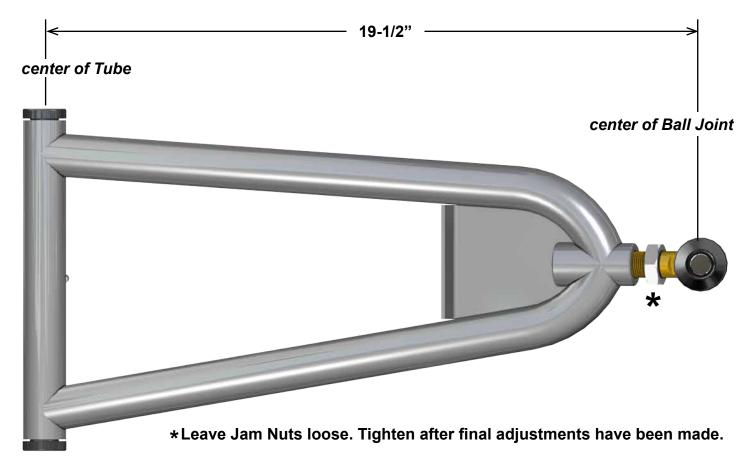
- Install stock Ball Joints, Bushings, and Sleeves, or SuperATV Poly Bushing Kit AAB-P-RZR, into A-Arms (A-D).
- Install Grease Fittings (H) into A-Arms (A-D).



Install stock Bearings or SuperATV Poly Bushing Kit AAB-P-RZR into A-Arms (A-D)

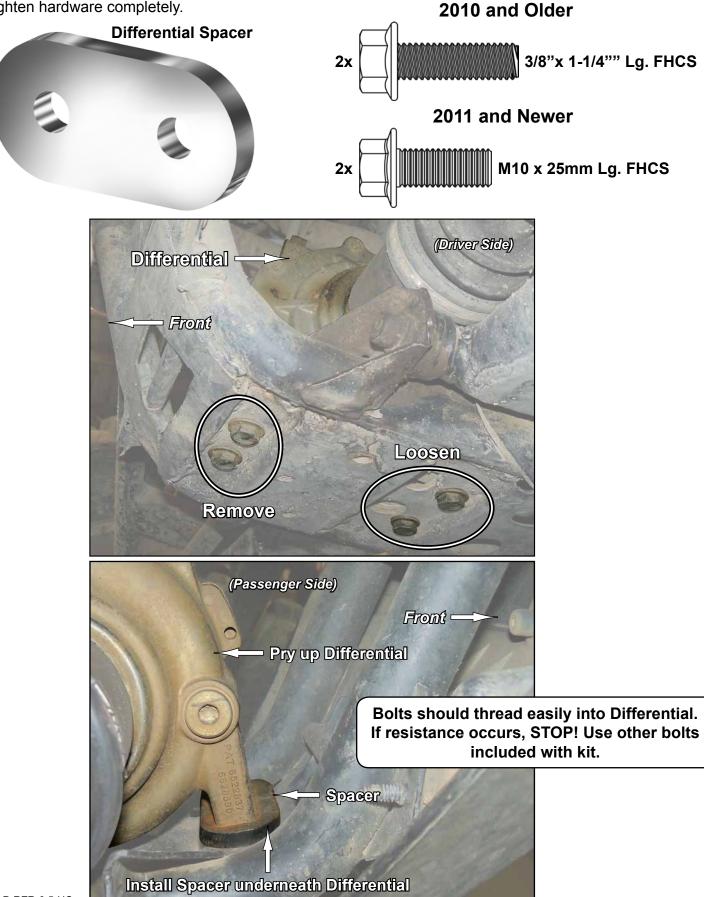
ARM SETTINGS

- Place new A-Arms onto a flat surface and verify dimension shown.
- Negative 1° camber setting is achieved when Pivot Blocks are set to this dimension.
- See last page for additional camber information.



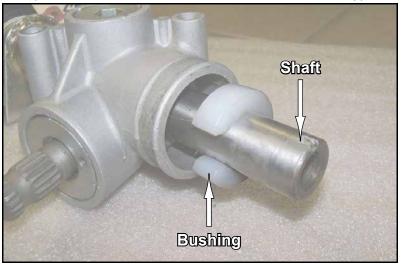
Differential Spacer installation:

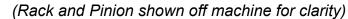
- Remove forward most bolts holding Front Differential to Frame. Loosen remaining bolts.
- Pry Differential up and slide Differential Spacer underneath Differential.
- Determine correct hardware and secure Differential Spacer.
- Tighten hardware completely.



Steering Stop installation (optional): Driver Side installation is shown.

- Steering Stop Kit prevents over extension of Axles, when reversing under hard throttle, by limiting steering range.
- Install Bushings onto shaft.
- Repeat steps for opposite side.





Tie Rod installation: (Rack and Pinion shown off machine for clarity)

- Install Ball and Socket to Rack and Pinion. Use Loctite.
- Remove, and keep, Jam Nut from Ball and Socket.
- Install Boot to Ball and Socket.
- Reinstall Jam Nut and install Shaft to Ball and Socket.
- Secure Boot with supplied Wire Ties.
- Install supplied Tie Rod End to Shaft.
- Repeat steps for opposite side.

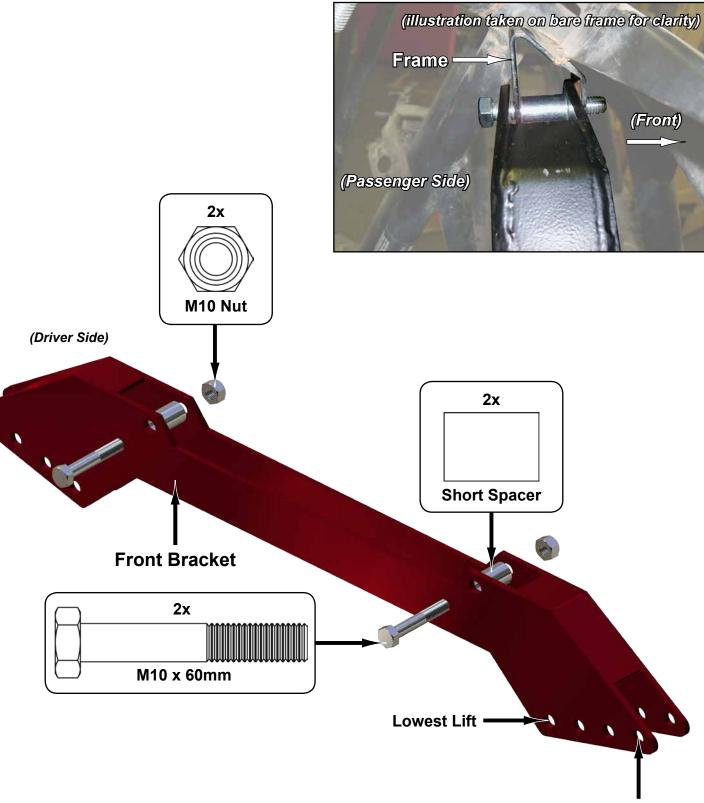


To Rack and Pinion

Install appropriate Front Brackets. Lift Kit installation shown.

Front Bracket installation: Do not tighten hardware completely unless noted.

- Install Front Bracket to Frame with hardware shown.
- Spacers, Short install between Front Bracket.
- Determine lift and install Shocks to Front Bracket with stock hardware.
- Tighten all hardware completely.

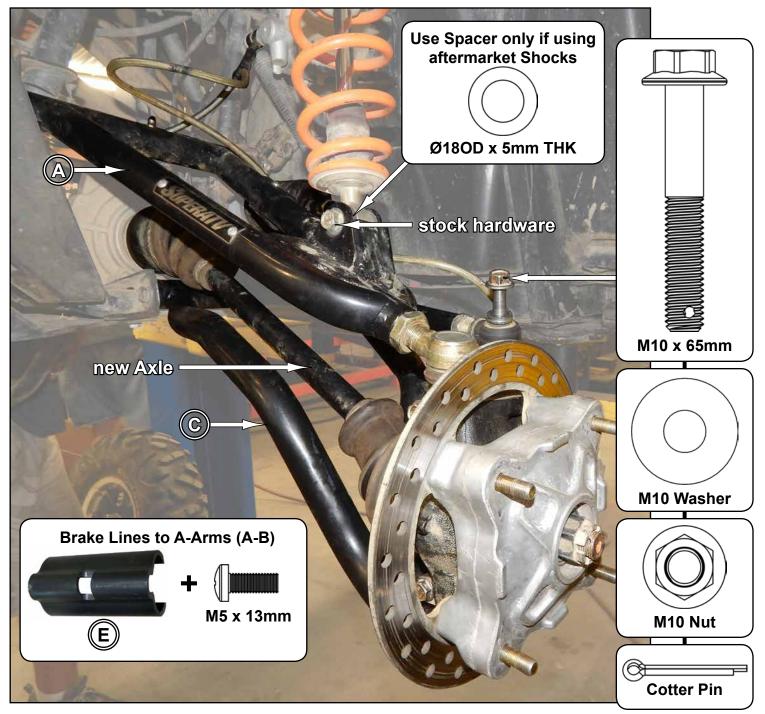


Front installation:

- Install Axles.
- Install A-Arms (A-D) to machine with stock hardware. SuperATV recommends using Loc-Tite on Nuts when installing.
- Remove Passenger and Driver side Brake Lines; install Passenger side to Driver side.
- Install Brake Line, Front (G) to Passenger side.
- Reinstall necessary components with stock hardware; tighten completely.
- Secure Tie Rod Ends to stock locations with hardware shown:

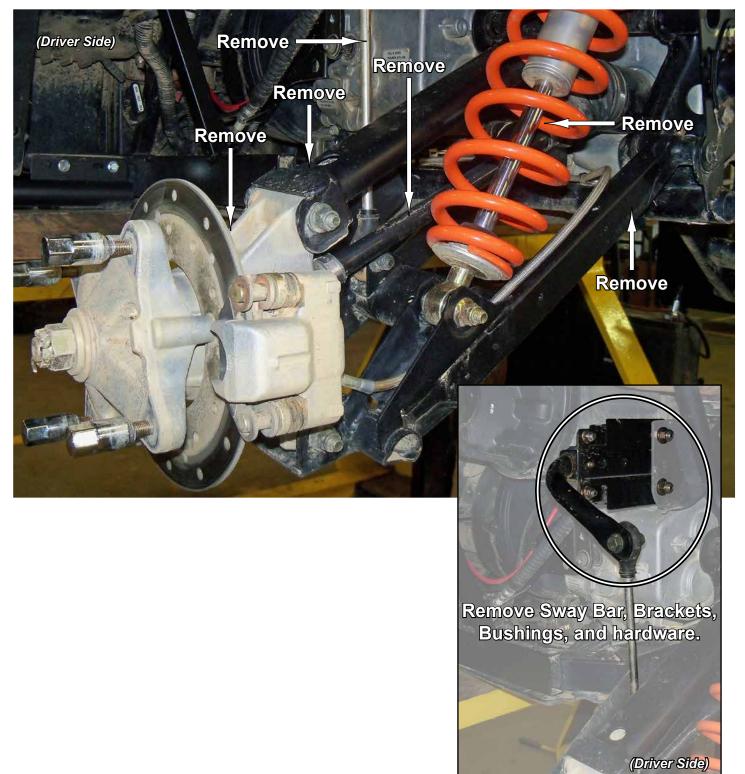
Reinstall to *bottom* side of Spindle Steering Arm for RZR 800 2 seater and RZR S 800 2 seater. Reinstall to *top* side for RZR 4 800 4 seater.

- Ensure no binding can occur and secure Brake Lines with hardware shown.



Rear Removal: Keep all components removed from machine.

- Raise Rear of machine off ground, secure with jack stands.
- Remove Wheels.
- Remove Brake Calipers and Brake Lines.
- Remove Shocks from machine.
- Remove Spindles and Axles.
- Remove A-Arms from Frame.
- Remove stock Bushings, Sleeves, and Ball Joints from A-Arms.
- Remove Sway Bar and components from machine.



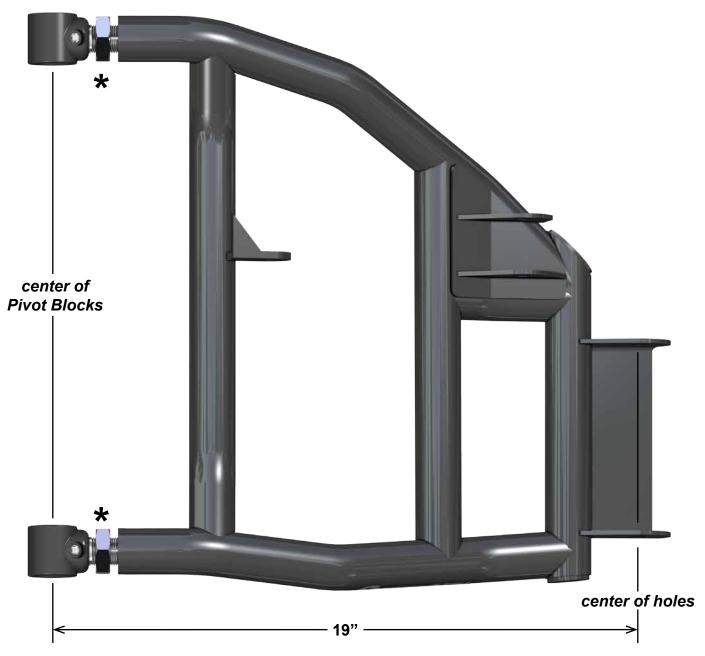
Rear A-Arms prep:

- Install stock Ball Joints, Bushings, and Sleeves, or SuperATV Poly Bushing Kit AAB-P-RZR, into A-Arms (K-N).
- Install Grease Fittings (H) into A-Arms (K-N).



PIVOT BLOCK SETTINGS

- Place new A-Arms onto a flat surface and verify dimension shown.
- Negative 1° camber setting is achieved when Pivot Blocks are set to this dimension.
- See last page for additional camber information.

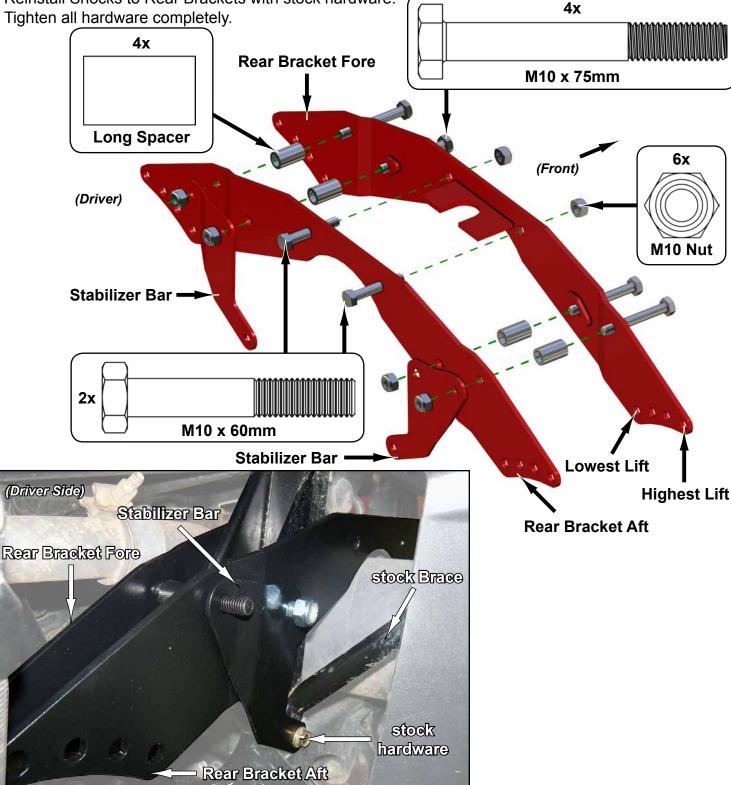


*Leave Jam Nuts loose. Tighten after final adjustments have been made.

Install appropriate Rear Brackets. Lift Kit installation shown.

Rear Bracket installation: Do not tighten hardware completely unless noted.

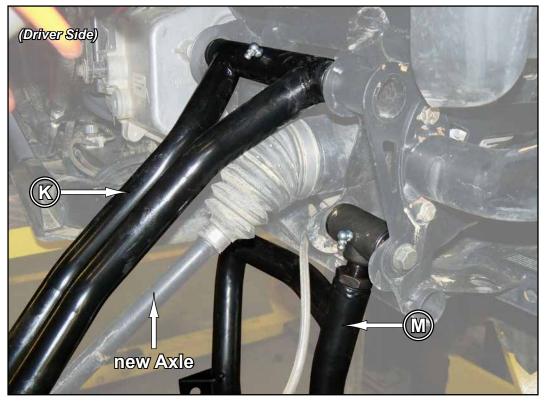
- Install Rear Brackets (Fore and Aft) to Frame with hardware shown; do not add M10-1.50 Nylock Nuts to M10 x 75mm Lq. Bolts.
- Spacers, Long install between Rear Brackets.
- Remove stock Bolts from stock Bracing.
- Install Stabilizer Bars onto M10 x 75mm Bolts and Rear Bracket Aft. Secure with M10-1.50 Nylock Nuts
- Reinstall Shocks to Rear Brackets with stock hardware.
- Tighten all hardware completely.



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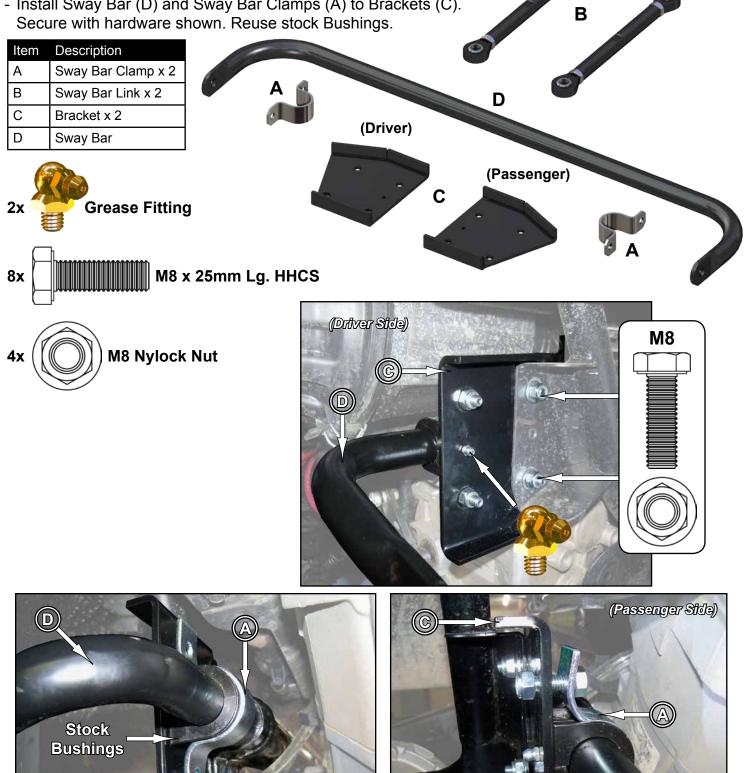
Rear installation:

- Install Axles.
- Install Upper A-Arms to machine with stock hardware. SuperATV recommends using Loc-Tite on Nuts when installing.
- Install Lower A-Arms to machine with stock hardware. **Do not install any Nuts until all final** *adjustments have been completed.*
- Install provided Sway Bar. See pages 16 17.



Sway Bar installation: Do not tighten hardware completely unless noted.

- Install Grease Fittings into Brackets (C).
- Install Brackets (C) to Frame with hardware shown. Reuse stock Brackets and Bushings.
- Install Sway Bar (D) and Sway Bar Clamps (A) to Brackets (C). Secure with hardware shown. Reuse stock Bushings.

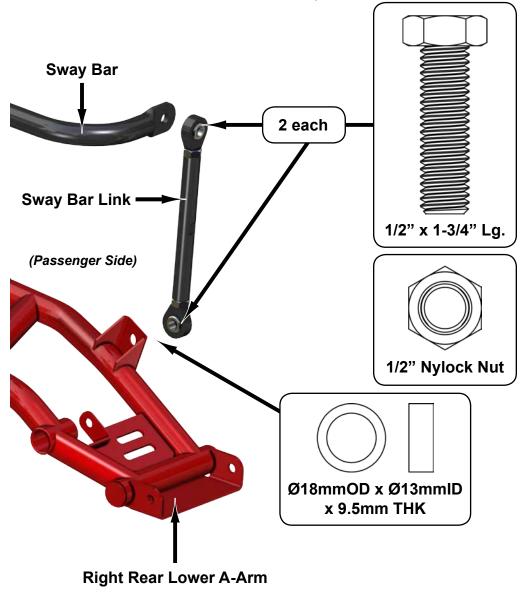


(Passenger Side)

 (\mathbb{C})

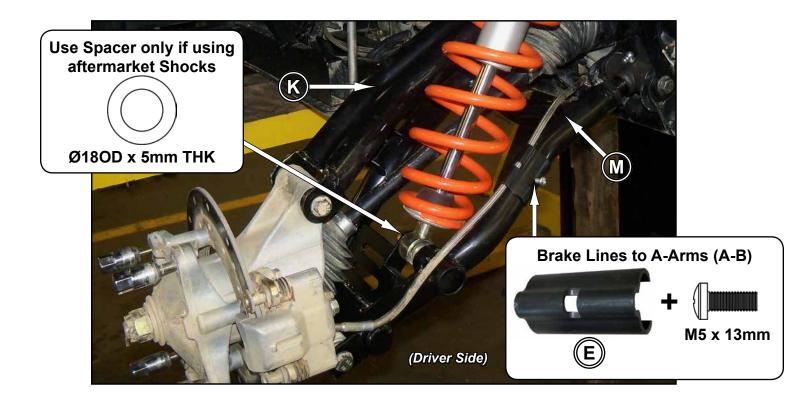
Sway Bar Installation continued: Do not tighten hardware completely unless noted.

- Install Sway Bar Links to Sway Bar and Lower A-Arms with hardware shown. **Do not install any Nuts** until all final adjustments have been completed.
- Ø18mmOD x Ø13mmID x 9.5 mm THK Spacer installs between A-Arm and Sway Bar Link.



- Reinstall Hubs with stock hardware. *Do not install any Nuts until all final adjustments have been completed.*
- Reinstall Tires and check Camber settings; see last page.
- Add Nuts to previously installed hardware and tighten completely. SuperATV recommends using Loc-Tite on Nuts.

- Install Passenger side Brake Line to Driver side. Install Brake Line, Rear (F) to Passenger side.
- Ensure no binding can occur and secure Brake Lines with hardware shown.



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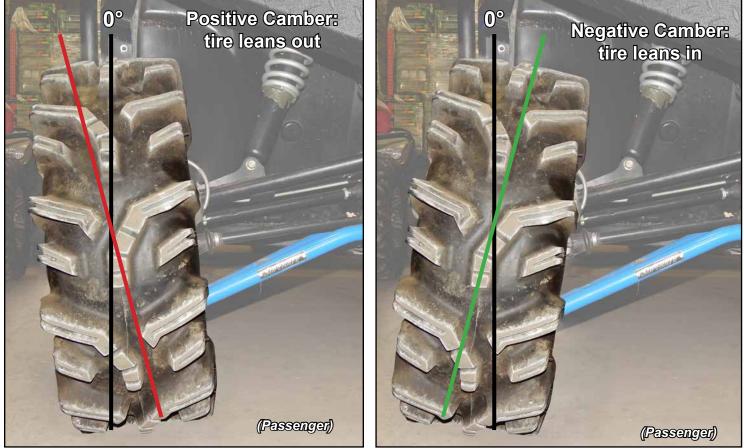
SuperATV[®] will warranty only parts provided by SuperATV[®]. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by SuperATV[®]. SuperATV[®] parts and products are not warrantied if item was not installed properly, misused, or modified.

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CAMBER

- Tires must have equal air pressure before making adjustments.
- Adjustments to be made after all suspension components have been completely assembled.
- Tires must not be in contact with ground when making adjustments.
- Perform adjustments in small increments.



Adjusting Camber:

- Remove A-Arms from Frame and turn Pivot Blocks to adjust camber. Reinstall Arms.
- Lower machine and settle suspension components by rolling machine back and forth several feet at a time.
- Check settings and make small adjustments as needed.
- Each time an adjustment is made, machine must be rolled back and forth to settle suspension components.
- Once desired setting is achieved, tighten hardware completely. Loc-tite on Nuts is recommended.

A NEGATIVE CAMBER SETTING OF 1° to 2° IS RECOMMENDED.

LOWER:

Too much positive camber: adjust Pivot Blocks *OUT*. Too much negative camber: adjust Pivot Blocks *IN*. *note: 2 full turns is 1*°

UPPER A-ARMS:

Too much positive camber: adjust Pivot Blocks *IN*. Too much negative camber: adjust Pivot Blocks *OUT*. *note: 2 full turns is 1*°

