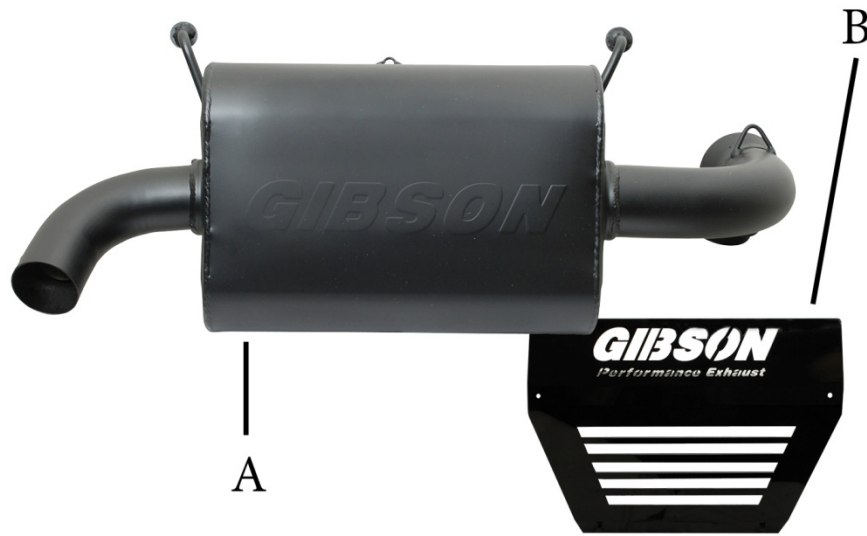




# INSTALLATION INSTRUCTIONS

2015 Polaris RZR XP1000 & XP4 1000  
Single Side Exit Black Ceramic Exhaust  
**PART #98020**



ITEM	PART #	QTY	DESCRIPTION
A	999700837S-B	1	MUFFLER ASSEMBLY
B	999700806-B	1	GIBSON BACK PLATE

Thank you for purchasing our Gibson Exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm. 10/14

# EXHAUST INSTALLATION

## PART# 98020

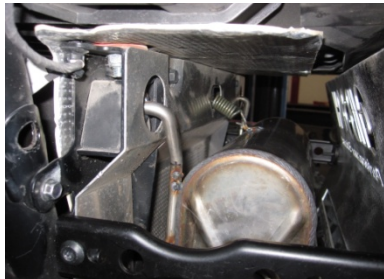
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by unbolting the factory rear heat shield bumper behind the factory muffler. You will re use the hardware for the Gibson install. Dis-connect the 4 factory springs and remove the factory exhaust. Do not damage the factory exhaust gasket. You will re use this gasket.



2. Once you have removed the heat shield loosen the factory brackets. Keep loose until final install.



3. Next install the Gibson Muffler assembly. Install the top hanger mounts first then slide the inlet over the factory head pipe re using the factory gasket and springs. Once in position, install Headpipe and top muffler springs.



4. Install rear Gibson beauty plate. Use the factory bolts to install. Once they have been installed tighten the Gibson brackets at the rZR frame. Adjust plate for a level finish.



7. Once everything has been installed. Double Check all connections and be sure there is a 1" clearance from all major components. Then go have fun.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."**