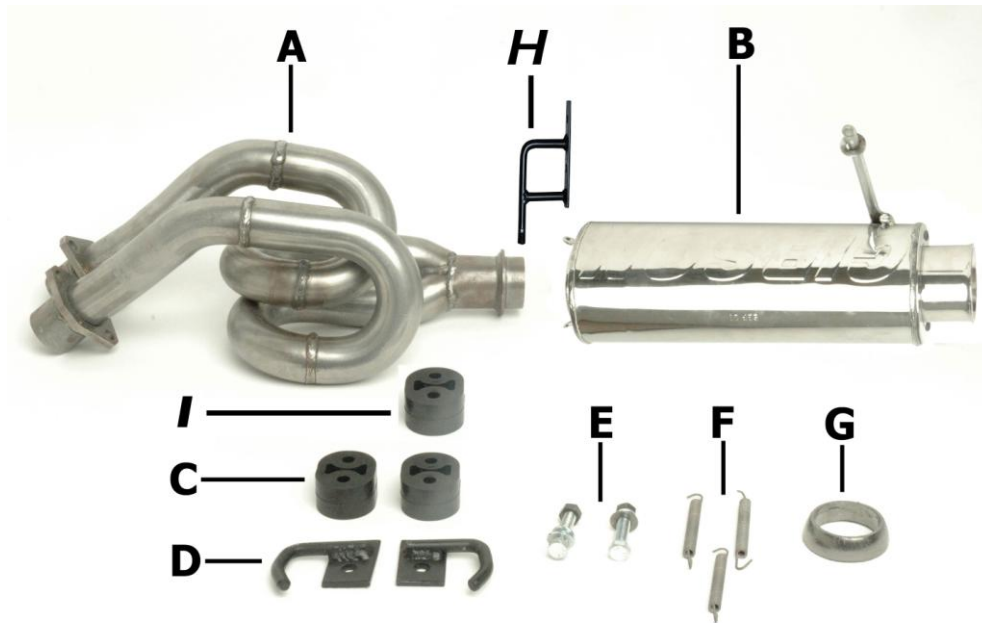




Installation Instructions

Complete Stainless Exhaust System
Yamaha Rhino 660

Part #96002



| ITEM | PART | QUANTITY | DESCRIPTION |
|------|---------|----------|-------------------|
| A | RH-2 | 1 | Stainless Header |
| B | RH-1 | 1 | Stainless Muffler |
| C | RH028 | 2 | Rubber Grommet |
| D | RH015 | 1 | Hanger Kit |
| E | BO-1067 | 1 | Bolt Kit |
| F | RH017 | 3 | Exhaust Spring |
| G | RH011 | 1 | Dome Gasket |
| H | RH064 | 1 | Header Hanger |
| I | RH052 | 1 | Rubber Grommet |

DESIGNED TO FIT STOCK A BUMPER, OPTIONAL TURNDOWN PIPE IS AVAILABLE

Thank you for purchasing our Gibson Exhaust System for your vehicle.

If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #96002

When installing this system make sure to use proper safety precautions. Set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: Drill, 3/8" drill bit ,9/16" & 12mm wrenches & sockets, WD-40, Vise grips or needle nose pliers

NOTE: It is recommended by Gibson Performance to re-jet the Carburetor to compensate for the added flow in exhaust and maintain a proper Air/Fuel Mixture.



2. To remove the stock exhaust, you must remove the bed. Lift up the bed and disconnect the wiring harness. Then remove it from the 2 pins at the frame. Remove the cotter pins, and then take out frame pins. Now remove the bed.



3. To unbolt the stock exhaust, first unbolt the top nut and bolt from the rubber grommet at the front of the muffler.



4. Then undo the bolt on the bracket at the center of the stock muffler. Now remove bracket from frame. Save Bolts.



5. Next, unbolt the 2 bolts at the bracket located where the stock header and s-bend are connected. Then slide s-bend off of header.



6. Next, unbolt the 2 flanges at the head and remove header. **Do not throw away stock nuts, you will re-use them.** (Lay the stock header sideways in front of sway bar and brake caliper in order to have room to slide the stock muffler out.)



7. To install your Gibson exhaust, first install your header. Re-use the stock nuts to bolt the flanges onto the head. Do not tighten the bolts until the complete system is installed.



8. Install Gibson hanger and bracket using stock bolts.



9. Then slide the dome gasket #G over the outlet of the header.



10. Next, measure 1 1/4" inward from the bed bracket located on the rear cross member of the frame and drill a 3/8" hole. Make sure hole is centered on the bracket. Do this for both sides.



11. Then bolt rear hanger set # D on the top of the factory bed bracket using bolt kit # E



12. Now before installing the Gibson muffler, attach the rubber grommets #C onto the hangers on the muffler.



13. Next, install muffler #B onto header. Use springs provided and attach to spring clips. Insert hangers into rubber grommets.



14. After everything is in place, go ahead and tighten up the flange nuts at the head. **Use caution when tightening down the header exhaust nuts.** Do not over tighten as it can cause the factory studs to break. You only need to make a snug fit much like a spark plug install.



15. Finally, re-install the bed and re-attach the wiring harness for the lights.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**