

2010-2015 DODGE 4500/5500

FRONT REPLACEMENT

DFR1155D, TFR1155D, AFR1155D

INSTALLATION INSTRUCTIONS

TOOLS:

3/8" DRIVE RATCHET

18MM SOCKET

13MM SOCKET

15MM SOCKET

13MM COMBINATION WRENCH

1/4" DRIVE RATCHET

10MM SOCKET

SAW

FLAT SCREWDRIVER OR PLASTIC INSERT REMOVAL TOOL

FACTORY BUMPER REMOVAL:

1. OPEN HOOD AND REMOVE 4 INSERTS WITH SCREWDRIVER OR PLASTIC INSERT REMOVAL TOOL IN DEFLECTOR BEHIND GRILL ON TOP OF INTERCOOLER TO EXPOSE CORE SUPPORT BOLTS FOR INTERCOOLER.
2. USING 13MM SOCKET, REMOVE BOLT FROM EACH SIDE OF INTERCOOLER.
3. USING 18MM, REMOVE NUTS FROM BUMPER MOUNTING BOLT CLIPS ON EACH SIDE.
4. TO REMOVE BOLT CLIP FROM FRAME, PICK UP ON BUMPER AND UP AND FORWARD ON INTERCOOLER TO SLIDE BOLT CLIP OUT.
5. REMOVE FACTORY BUMPER.

REPLACEMENT BUMPER INSTALLATION:

1. SUPPORT BRACKET INSTALLATION WITH SUPPLIED BOLTS:

- MOVE SUPPORT BRACKETS TO THE OUTSIDE OF THE FIXED BRACKETS ON THE BUMPER AND TIGHTEN SECURELY.
2. INSTALL BOLT CLIPS ON TRUCK FRAME FROM INSIDE FRAME FLUSH TO THE OUTSIDE TO ALLOW BUMPER TO SLIDE ON OUTSIDE OF FRAME.
 3. PUT BUMPER INTO POSITION AND SLIDE BOLT CLIPS THROUGH BUMPER AND HAND TIGHTEN NUTS.
 4. PROPERLY ADJUST BUMPER AND TIGHTEN BOLT CLIPS SECURELY.
 - IF MORE ADJUSTMENT IS NEEDED, LOOSEN SUPPORT BRACKET FROM STEP 3. AFTER FINAL ADJUSTMENT, TIGHTEN ALL BOLTS SECURELY.
 5. WITH SAW, TRIM FENDER SKIRT APPROPRIATELY.
 6. REINSTALL BOLTS AT THE TOP OF INTERCOOLER AND REINSTALL DEFLECTOR BY PUSHING TABS BACK DOWN INTO POSITION.

THANK YOU FOR CHOOSING TOUGH COUNTRY PRODUCTS