

2015 CHEVY 2500, 3500 DFR3415C, TFR3415C, AFR3415C, TFR2515G, DFR2515G

TOOLS REQUIERD:

18 MM SOCKET

15MM SOCKET

LONG EXTENTION

RACHET

18 MM WRENCH

3/4" WRENCH

3/4" SOCKET

PHILLIP SCREWDRIVER

REMOVAL OF BUMPER

- 1] WITH PHILLIP SCREWDRIVER REMOVE LICENCES PLATE AND SET ASIDE**
- 2] OPEN HOOD; REMOVE 12 POP PINS OFF RADIATOR COVER AND SET ASIDE**
- 3] (ON THE BOTTOM OF GRILL) DISCONNECT THE GRILL FROM BRACKETS; BY USING A SET OF PLIEIRS TO SQUEEZE THE CLIPS. GENTLY PULL ON GRILL ENOUGH TO EXPOSE THE 18 MM BOLTS.**
- 4] IN BETWEEN GRILL AND RADIATOR; WITH AN 18 MM SOCKET AND LONG EXTENSION REMOVE TWO BUMPER BOLTS FROM EACH SIDE OF BUMPER.**
- 5] USING AN 18MM SOCKET AND WRENCH REMOVE THE FACTORY TOW HOOK.**

6] DISCONNECT FOG LIGHTS IF EQUIPPED

7] FROM UNDERNEATH TRUCK REMOVE BUMPER SUPPORT BRACKETS WITH 15MM SOCKET. ONE ON EACH SIDE

8] REMOVE BUMPER FROM TRUCK.

9] REMOVE THE 4 18MM BOLTS HOLDING THE BUMPER BRACKET TO FRAME.REPEAT ON OPPOSITE SIDE.

INSTALLING BUMPER

1] INSTALL BRACKETS ONTO FRAME WITH THE TWO BOTTOM BOLTS WITH THE SUPPLIED 1/2 X 2 BOLTS. LEAVE LOOSELY.

2] INSTALL BUMPER TO BRACKET AND FRAME USING THE PROVIDED 1/2 X 2 BOLTS. LEAVE LOOSE

3] ALIGN BUMPER AND TIGHTEN ALL BOLTS

4] REINSTALL FACTORY TOW HOOKS TO BUMPER WITH FACTORY HARDWARE; ON THROUGH BOLT, INSTALL PROVIDED SPACER BETWEEN BUMPER AND TOW HOOK. ALIGN HOOK AND TIGHTEN.

5] IF EQUIPPED WITH FOG LIGHTS REMOVE FROM FACTORY BUMPER BY SQUEEZING PLASTIC INSERTS WITH FINGER AND PUSH FORWARD.REPEAT ON ALL THREE INSERTS.

6] INSTALL FOG LIGHT INTO BUMPER FROM FRONT OF SLEEVE; PUSHING IT INTO PROVIDED TABS. RECONNECT WIRE HARNESS TO LIGHTS.

7] INSIDE FENDERS; THE FENDER WELL IS LONGER THAN THE TOUGH COUNTRY BUMPER. YOU WILL HAVE TO TRIM TO YOUR PREFERENCE. TO KEEP FROM FLAPPING (**EVEN WITH THE BUMPER IS ADEQUATE**)