

**INSTALLATION INSTRUCTIONS
2003-2005 CHEVROLET 2500-3500 HD
DFR0060C DELUXE FRONT REPLACEMENT**

TOOLS REQUIRED:

(1) ½" DRIVE IMPACT WRENCH	(1) MEDIUM SCREWDRIVER
(1) 15MM SOCKET	(1) 18MM SOCKET
(1) 15MM WRENCH	(1) 18MM SOCKET
(1) 3/8" DRIVE RATCHET	(1) 10MM SOCKET
(1) MEDIUM PRYBAR	(1) 3/16" ALLEN WRENCH
MASKING TAPE	SHOP TOWELS

FACTORY BUMPER REMOVAL:

1. **USING SCREWDRIVER**, REMOVE POP CLIPS ON CORE SUPPORT COVER.
2. REMOVE GRILLE BY PULLING AT THE CLIPS, 3 ON EACH SIDE.
3. **USING 15MM SOCKET**, REMOVE 3 BUMPER MOUNTING BOLTS ON EACH SIDE OF TRUCK FROM UNDERNEATH. UNPLUG FOG LIGHTS AT THIS TIME.
4. **USING 15MM SOCKET**, REMOVE 4 BUMPER MOUNTING BOLTS FROM THE TOP OF THE BUMPER.
5. REMOVE BUMPER.
6. **USING 10MM SOCKET**, REMOVE FOG LIGHTS FROM FACTORY BUMPER. **(IF EQUIPPED)**
7. **USING 18MM SOCKET**, REMOVE BOLTS FROM THE FACTORY TOW HOOKS.

INSTALLATION OF DELUXE REPLACEMENT BUMPER:

8. **(IF EQUIPPED)** TO INSTALL FACTORY FOG LIGHTS ON REPLACEMENT BUMPER. FIRST, **USING 3/16 ALLEN WRENCH**, REMOVE BOLT AND ITS PLASTIC CLIP FROM THE FOG LIGHT AND SET ASIDE. THEN PRY THE LIGHT OUT OF HOUSING. FINALLY, INSTALL LIGHT INTO REPLACEMENT BUMPER AND ALSO THE ALLEN HEAD BOLT WITH PLASTIC CLIP INTO THE BOTTOM TAB. TIGHTEN THE ALLEN HEAD BOLT UNTIL THE LIGHT IS STRAIGHT. REPEAT ON OTHER SIDE.
9. **USING SHOP TOWELS AND TAPE**, COVER ENDS AND UNDERNEATH THE LIGHTS TO PROTECT FROM DAMAGING PAINT AND HEADLIGHTS DURING INSTALLATION.
10. INSTALL BUMPER WITH THE BOTTOM BRACKET INSIDE THE FRAME HORN OF THE TRUCK MAKING SURE THE BUMPER IS STRAIGHT. PUSH BUMPER IN SLOWLY. **PRYBAR** MAY BE NEEDED AT THIS TIME. PRY ON THE BRACKETS GOING INTO THE FRAME HORN.
11. INSTALL THE TOP 15MM FACTORY BOLTS, DO NOT TIGHTEN.
12. FROM UNDERNEATH, INSTALL THE SUPPLIED BOLTS IN THE SIDE HOLES.
13. USE SUPPLIED BOLTS IN THE BOTTOM HOLE WITH LOCKWASHER AND FLATWASHER. *INSTALL BOLT FROM THE BOTTOM UP. USE THE SUPPLIED ZIP-TIE AROUND THE NUT INSIDE OF FRAME TO START THE BOLT.
14. TIGHTEN THE 15MM BOLTS UP FIRST, THEN THE BOTTOM 4.
15. RE-INSERT THE GRILLE IN PLACE.
16. RE-INSTALL THE CORE SUPPORT COVER.

THANK YOU FOR USING TOUGH COUNTRY PRODUCTS