

EB0065F

99-2016 F250/F350

99-2010 F450

TOOLS NEEDED:

21 MM SOCKET

SCREWDRIVER

1/2" DRIVE RACHET

BUMPER REMOVAL

1. DISCONNECT LISCENSE PLATE LIGHTS HARNESS FROM TRUCK.IF EQUIPPED WITH REVERSE SENSORS; DISCONNECT WIRING HARNESS FROM TRUCK.
2. WITH 21MM SOCKET REMOVE NUTS FROM BUMPER.CAREFULLY SLIDE BOLTS OUT FROM BUMPER.
3. MAKE SURE ALL WIRING IS DISCONNECTED FROM TRUCK. REMOVE FACTORY BUMPER FROM TRUCK.SET BUMPER ASIDE.
4. REMOVE ALL CLIPS OF BUMPER TO REMOVE WIRING.
5. IF EQUIPPED WITH REVERSE SENSORS, **DO NOT DISCONNECT SENSOR FROM HARNESS**.CARFULLY OPEN TWO TABS FROM THE BACK OF THE SENSOR.WITH THUMB PUSH SENSOR OUT OF HOUSING.
6. REPEAT ON ALL SENSORS
7. TWIST LISCENCE PLATE LIGHTS OUT OF THERE SOCKET.SET HARNESS ASIDE.

TOUGH COUNTRY BUMPER INSTALLATION

1. CAREFULLY INSTALL REVERSE SENSORS IN TO BUMPER.USING PROVIDED 10/24 SCREWS INSERT INTO THE SIDE OF SENSOR

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SLEEVE.SCREW IN UNTIL SCREW HITS SENSOR AND LIGHTLY SNUG SENSOR.

2. INSTALL BUMPER ON TO TRUCK USING FACTORY BOLTS. INSERT BACK TROUGH FRAME AND BUMPER.
3. ALIGHN BUMPER AND TIGHTEN.
4. **REMOVE PAINT FROM OUTER RIM OF HOLE.**INSTALL SUPPLIED LIGHTS INTO BUMPER.TAP INTO POSITIVE WIRE FROM FACTORY LIGHTS.
5. REINSTALL LISCENCE PLATE ONTO BUMPER.