

# Installation Instructions

## K4156A-TD

### 2011-2015 Chevy 6.6L LML 4" Aluminized DPF Back Single Turn Down

Be sure all exhaust components and hardware are included in the box before starting installation. Gather all necessary tools and be sure exhaust is cool to the touch before beginning.



### Removal of Original System

- 1) Cut the OEM exhaust system 4" from the weld at the rear of the DPF unit.
- 2) Spray the stock hangers with aerosol lube and pry system from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
- 3) Remove the old system by bringing the entire tailpipe section backward over the rear axle. **(It may be necessary to cut the stock system over the axle for removal if you do not have access to a lift or tall jack stands.)**

### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the 1<sup>st</sup> section tailpipe (#341012) by the rubber hanger next to the rear axle.
- 2) Measure between the outlet behind the DPF unit and the inlet of the 1<sup>st</sup> section tailpipe, add 5" to this, and cut the intermediate pipe (#400036).
- 3) Install the intermediate pipe between the DPF unit and the 1<sup>st</sup> section tailpipe with 2 bare clamps. Do not fully tighten at this time.
- 4) Install hanger clamp #445093 onto the intermediate pipe.
- 5) Starting at the outlet of the DPF unit, align and tighten all clamps. Be sure tailpipe is in the desired position.
- 6) Install the included tip with the band clamp, position as desired and fully tighten the clamp.