ntake Kit Installation Instructions: GM Duramax GMT 900 LMM 2007-2009 V8-6.6L (td)



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Kit Part #	51/54-81332	75-81332-0
	75-81332-0V	
Make:	GMC	
<u>Model</u>	Year	Engine
Sierra 2500HD	2007-2009	V8-6.6L(td) LMM
Sierra 3500	2007-2009	V8-6.6L(td) LMM
Make:	Chevrolet	
Model	Year	Engine

Silverado 2500HD 2007-2009 V8-6.6L(td) LMM

Tools Required: 5/16" nut driver

10mm socket or wrench 7/16" socket or wrench Flathead screwdriver Phillips screwdriver Ratchet and extension T-20 torx bit (included) 5/32" allen key

Part List:

- Air filter P/N (PE7 ™ 72-90038 or PER™ 24-90038 or PD5™ 21-90038)
- 1 Housing, rotomold
- 1 Tube, rotomold
- 1 Cover, housing
- 1 Coupler, hump 4-1/4" x 3"L
- 2 Clamp, #072
- 4 Screws, button head M6
- 2 Spacer, nylon 1/2"

- 2 Screws, #8-32 x 5/8"L
- 1 Gasket, MAF sensor
- 2 Screws, Hex 1/4-20
- 2 Nut, self locking 1/4-20
- 4 Washers, flat 1/4-20
- 1 T-20 torx bit



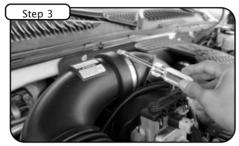
Silverado 3500

Complete kit components



Complete stock intake.

2007-2009 V8-6.6L(td) LMM



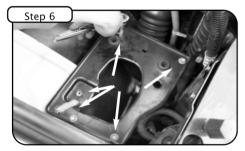
With 5/16" nut driver, loosen the clamp @ turbo end.



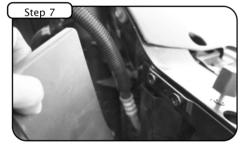
Disconnect MAF sensor harness .



Carefully grab and pull out OE intake system from



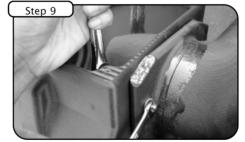
With 10mm socket, loosen the 5 screws holding the OE intake bracket and remove. Save 4 screws for later install.



Remove plastic cover behind passenger head light.



Remove MAF sensor from OE intake with T-20 torx bit. Insert MAF sensor into new tube with gasket, nylon spacer and #8-32 screws provided, spacers and gasket should be between tube and sensor.



Install tube to outside of housing. Tighten using screws, washers and nuts provided with 7/16" socket or wrench.



Place hump coupler at end of tube with clamps provided. Install into vehicle. Position tube and housing to factory position. *Do not tighten clamps!*



With 10mm socket or wrench, tighten down housing using 4 screws from step 6.



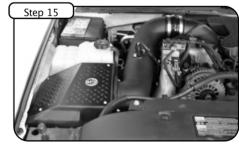
Tighten clamps @ turbo end with 5/16" nut driver. Re-connect MAF sensor harness.



Install air filter and tighten using 5/16" nut driver.



With button head screws provided, install housing cover and tighten using 5/32" allen key.



Your installation is now complete. Check all clamps and connections. Periodically check all clamps and hoses. Thank you for choosing aFe!